



Air Preparation Products

Filters, Regulators, Lubricators, & Airline Accessories

Catalog 0700P-8







ENGINEERING YOUR SUCCESS.

⚠ WARNING

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users h aving technical expertise. It is important that you analyze all aspects of your application including consequences of any failure, and review the information concerning the product or system in the current product catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met.

The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by Parker Hannifin Corporation and its subsidiaries at any time without notice.

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Global Air Preparation	P31, P32, P33 Series and Accessories	В
P3Y Products	P3Y Series and Accessories	С
14 Series Products	14 Series and Accessories	D
Prep Air® II Products	05, 06, 07 Series and Accessories	E
Stainless Steel Products	Stainless Steel and Accessories	F
P3N Products	P3N Series and Accessories	G
General Industrial Products	F602 Series, 35F / 43 Series, F701 Series, P3TF Coalescing Series, R119 Series, 09 Series, L606 Series	Н
Miniature / Inline Products	P31 Series, 02 Series, 14 Series, 05 Series, P3A-R Series, R34 Series, R25 Series, R45 Series, 27 Series	J
Regulator Products	General Regulators, Dial Regulators, Pilot Regulators, Proportional Regulators, Semi & Precision Regulators, Water Regulators	K
Bulk Liquid Separators	P3TF Series	L
Dryer Products	Refrigeration Dryers, Desiccant Dryers	M
Airline Accessories	Drains, Lockout Valves, Mufflers, AirGuard Protection System, Ball Valves, Plug Valves, Quick Couplings, Hose Products, Fittings	N
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Air Preparation Units

Global FRL's



- Port size: 1/4 through 3/4 inch
- Maximum supply pressure: 300 psig
- Operating temperature: -13°F through 150°F
- Filters, regulators, filter / regulators, lubricators and accessories
- Modular construction

P3N Series FRL's



- Port size: 3/4 through 1-1/2 inch
- Maximum supply pressure: 250 psig
- Operating temperature: 32°F through 175°F
- High flow
- Filters, regulators, filter / regulators, lubricators and accessories

P3Y FRL's



- Port size: 3/4 through 1-1/2 inch
- Maximum supply pressure: 250 psig
- Operating temperature: -40°F through 140°F
- Filters, regulators, filter / regulators,
- lubricators and accessories

 Modular construction

General Industrial FRL's



- Port size: 1/4 through 6 inch flange
- Maximum supply pressure: 300 psig
- Operating temperature: 32°F through 212°F
- Filters, regulators, filter / regulators, lubricators and accessories

14 Series FRL's



- Port size: 1/8 through 1/4 inch
- Operating temperature: -4°F through 175°F
- Maximum supply pressure: 300 psig
- Non-modular construction
- Ideal for OEM applications
- Filters, regulators, filter / regulators, and lubricators

Miniature / Inline FRL's



- Port size: 1/8 through 3/8 inch
- Operating temperature: -4°F through 175°F
- Non-modular construction
- Ideal for point of use applications
- Filters, regulators, filter / regulators, lubricators and accessories

Prep-Air II FRL's



- · Compact & standard
- Port size: 1/4 through 3/4 inch
- Maximum supply pressure: 300 psig
- Operating temperature: -4°F through 175°F
- Point of use applications
- Modular construction
- Filters, regulators, filter / regulators, lubricators and accessories

Regulator Products



- Port sizes: 1/8 through 2 inch
- Maximum supply pressure: 300 psig
- Operating temperature: -40°F through 200°F
- Precision
- Electronic proportional
- General Regulators
- Water Regulators

Stainless Steel FRL's



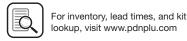
- Port sizes: 1/4 and 1/2 inch
- Stainless steel construction handles most corrosive environments
- Maximum supply pressure: 300 psig
- Operating temperature -40°F through 180°F
- Meets NACE specifications MR-01-75/ISO 15156
- Filters, regulators, filter / regulators, and lubricators

Liquid Separators



- Port sizes 1/4 through 6 inch flange
- Designed in accordance with ASME
- Maximum supply pressure: 232 psig
- Operating temperature: 35°F through 175°F
- High liquid removal efficiencies at all flow conditions
- Low maintenance
- Suitable for variable flow compressors





Air Preparation Units

Dryer Products



- Refrigeration (10-2400 scfm)
- Inline desiccant (15-60 scfm)
- DAS Regenerative desiccant (3-20 scfm)
- Heatless desiccant dryers (25-800 scfm)

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Accessories

Airline Accessories



- Zero loss & timer drains
- · Drains cocks
- Lockout valves
- AirGuard
- Mufflers
- Ball valves / Plug valves
- · Quick couplings
- Hose products
- Fittings



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Engineering Data





PNEUMATIC DIVISION E-TOOLS

Pneumatic Division Part Lookup Tool

Part Lookup Tool Overview

The purpose of this application is to provide users with more in depth detail, such as replacement kits or current inventory for specific pneumatic part numbers. The tool also provides cross reference information for products that have been previously obsoleted. Searches can be made by searching a portion or all of a part number. Use the drop down options available to narrow your search.



Part Lookup Tool Contents

- Replacement KITs by part number
- Obsolete cross reference
- Inventory/stock levels
- Pricing (with distributor login only)
- Bulk part search
- Shipping location
- Lead time

How to access the Tool

U.S. Parker Pneumatic Distributors

- www.pdnpartlookup.com
- Or download the "Distributor Toolbox" app







Guest Users

www.pdnplu.com

Pneumatic Division Size & Selection Calculators

Size, Selection and Cost of Air Calculators Overview

The purpose of this application is to provide users and designers of pneumatic systems with a handy collection of compressed air cost calculators, conversion tools and air valve (Cv) and flow (SCFM) calculations for air cylinder actuation. The size and select calculators are available to anyone for use. See details below.

How to access the Tool

- www.parkerpdncalc.com
- Or download the "Pneumatics" calculator app

Pneumatics Parker





Calculator Contents

- Cost calculator for leaks
- Cost calculator for compressors
- Cost calculator for reverse flow regulators
- · Vacuum flow through an orifice

- Air flow through an orifice
- Annual cost of air cylinder operation
- Valve/FRL sizing for cylinder actuation
- And more!







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The Parker 5-Year Extended Warranty

arker Hannifin Corporation will extend its warranty on all pneumatic components to sixty (60) months providing they are correctly installed and protected by Parker pneumatic filters which are properly maintained. Components covered by this warranty include all cylinders, valves and pneumatic automation components manufactured by Parker in any of our global facilities. This warranty covers our components anywhere in the world you may ship your equipment.

Parker's obligation under this warranty is limited to the replacement or repair of any failed components. The buyer understands that the seller will not be liable for any other costs or damages.

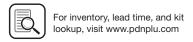
The buyers of quality Parker components and filters benefit by having ONE source for all pneumatic needs - Parker.

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Yoon "Michael" Chung (
President
Automation Group

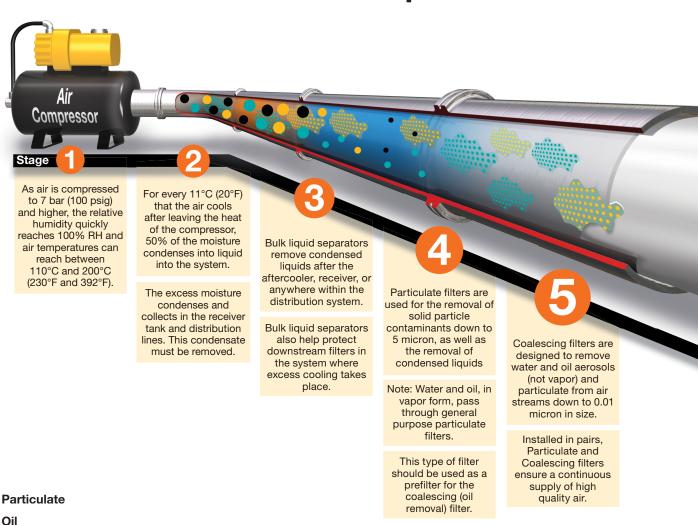
-Parker



Together we can power your application with clean, dry air

Fast cycle times, high product quality, and low downtime all require a clean, dry pneumatic system to function properly. Parker has what it takes to make sure pneumatic systems perform at their best.

Clean, dry pneumatic systems with **Parker Global Air Preparation**



Key





Water

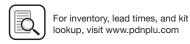


Oil Vapor



Water Vapor





Parker Pneumatic





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Parker Pneumatic



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Product Selection

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Product Selection Chart

Basic							Por	t Size (inch)							Bowls		Bowl	E	lement Ty	/pe	
Unit	Series	1/8	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	3	4 flange	6 flange	Poly	Metal	Metal SG	Capacity	5	40	Adsorber	Page
S E P W A R	P3TF		•	•	•	•	•		•	•					Aluı	ninum E	Body	_	Bulk	Liquid Se _l	oarator	L2
A R T A E T R O R S	P3TF												•	•	Ste	el Hous	ing		Bulk	Liquid Se _l	parator	L5
	02F		•												Aluı	minum E	Body	_	Std.	_	_	J2
	P31F		•												•	•	_	.4 oz.	Std.	_	_	В8
	PF504		•												Sta	inless S	teel	1.0 oz	Opt.	Std.	_	F2
	14F	•	•												•	•	_	1 oz.	Std.	Opt.	Opt.	D2
	05F		•	•											•	_	_	2 oz.	_	Std.	_	E2
	P32F		•	•	•										•	•	•	1.7 oz.	Std.	_	_	B10
F	06F		•	•	•										•	•	•	4.4 oz.	Opt.	Std.	_	E4
L T E	07F				•	•									•	•	•	7.2 oz.	Opt.	Std.	_	E6
R S	P33F				•	•									•	•	•	2.8 oz.	Std.	_	_	B12
	PF10				•										Sta	inless S	teel	4.0 oz.	Opt.	_	_	F4
	РЗҮ					•	•								•	_	_	4.4 oz.	Std.	_	_	C4
	P3NF					•	•		•						_	_	•	18 oz.	_	Std.	_	G2
	F602					•	•		•	•					_	•	•	32 oz.	Opt.	Std.	_	H2
	35F								•	•					_	•	_	13.9 oz.	Std.	_	_	Н8
	43F											•			_	•	_	17.2 oz.	Std.	_	_	Н8



Product Selection

Product Selection Chart

Basic							Port	t Size ((inch)							Bowls		Bowl	E	lement Ty	/pe	,
Unit	Series	1/8	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2	2-1/2	3	4 flange	6 flange	Poly	Metal	Metal SG	Capacity	0.01	1.0	Adsorber	Page
	02F		•												Ny	Ion Hous	sing	_	Std.	Opt.		J8
	P31F		•												•	•	_	.4 oz.	Std.	Opt.	Opt.	B14
	PF501		•												Sta	inless S	teel	1.0 oz.	Std.	_	_	F6
	10F	•	•												•	•	_	1 oz.	Std.	Opt.		D4
	15F		•	•											•	_	_	2 oz.	Std.	_	_	E8
C O A	P32F		•	•	•										•	•	•	14.7 oz.	Std.	Opt.	_	B16
E S	11F		•	•	•										•	•	•	4.4 oz.	Std.	Opt.	_	E10
C I N	12F				•	•									•	•	•	7.2 oz.	Std.	Opt.	_	E12
G F	P33F				•	•									•	•	•	4.4 oz.	Std.	_	Opt.	B18
L T	PF11				•										Sta	inless S	teel	4.0 oz.	Std.	_	_	F8
E R S	РЗҮ					•	•								•			4.4 oz.	Std.	_	_	C6
	P3NF					•	•		•						_	_	•	18 oz.	Std.	_	_	G4
	F701					•	•								_	•	•	32 oz. 100 oz.	Std.	Opt.	_	H12
	35F								•	•					_	•	_	13.9 oz.	Std.	Opt.	_	H10
	43F											•			_	•	_	17.2 oz.	Std.	Opt.	_	H10
	P3TF												•	•	_	•	_	_	Std.	Opt.	_	H14

Engineering Data





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Product Selection Guide

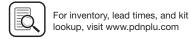
Product Selection Chart

Par	nio.						Port	Size												S	pring	Rang	je								
Ba: Ur		Series	1/8	1/4	3/8	1/2	3/4	1	1- 1/4	1- 1/2	2	2- 1/2	8	15	20	25	30	40	50	60	100	120	125	140	150	160	175	200	232	250	Page
		P31R		•									_	_	_	_	Opt.	_	_	Opt.	_	_	Std.	_	_	_	_	_	Opt.	_	B20- B23
		14R	•	•									_	Opt.	_	_	Opt.	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	_	D6
		P3A-R	•	•									_	Opt.	_	_	Opt.	_	_	Opt.	_	Std.	_	_	_	_	_	_	_	_	J20
		R34	•	•									_	_	_	_	Opt.	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	_	J22
		R25	•	•									_	_	_	Opt.	_	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	_	J24, K8
		R45		•	•								_	_	_	Opt.	_	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	_	J26,
		15R		•	•								_	Opt.	_	<u> </u>	Opt.	_	_	Opt.	_		Std.				_			_	K10
	S T A	05R		•	•									_			Opt.			Std.		_	Std.					Opt.			E14
	N D	P32R		•	•	•											Opt.			Opt.			Std.					орт.		Opt.	B24-
	A R D																орг.														B27
R		06R		•	•	•											_		_	Std.		_	Std.	_					_	Opt.	E16
E G		P33R				•	•						_	_	_	_	Opt.	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	Opt.	B30
U L A		P3Y					•	•					_	_	_	_	_	_	_	_	_	_			_		Std.	_	Opt.		C8
T O R		07R				•	•						_	_	_	_	_	_	_	Std.	_	_	Std.	_	_	_	_	_	_	Opt.	E18
S		P3NR					•	•		•			_	_	_	_	_	_	_	_	_	_	Std.	_	_	_	_	_	_	Opt.	G6 H16-
		R119		•	•	•	•	•	•	•			_	_	_	Opt.	_	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	Opt.	H19
		09R									•		_	_	_	_	_	_	_	_	_	_	Std.	_	_	_	_	_	_	_	H26
		11R		•	•	•							*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	E20
	P I	12R				•	•						*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	E22
	L 0	РЗҮ					•	•					*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	C10
	T	P3NR					•	•		•			*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	G8
		R119		•	•	•	•	•		•	•	•	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	H20- H25
	S T	PR354		•									_	_	_	Opt.	_	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	_	F10
	A I N	PR364		•									_	_	_	Opt.	_	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	_	F10
	L E	PR10				•							_	_	_	_	_	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	Opt.	F12
	S S	PR11				•							_	_	_	_	_	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	Opt.	F12

A4

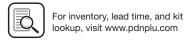
^{*} Will follow Pilot Regulator setting.





Product Selection Chart

Ra	sic						Port	Size												S	pring	Rang	je								
	nit	Series	1/8	1/4	3/8	1/2	3/4	1	1- 1/4	1- 1/2	2	2- 1/2	8	15	20	25	30	40	50	60	100	120	125	140	150	160	175	200	232	250	Page
	P R	P31P		•									_	_	_	_	Opt.	_	_	_	_	_	_	_	Std.	_	_	_	_	_	B32
	0 P	EPP4		•		•							_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	K82
	R T I	P32P				•							_	_	_	_	Opt.	_	_	_	_	_	_	_	Std.	_	_	_	_	_	B32
	0 N	PAR-15				•							_	_	_	_	_	_	_	_	_	_	_	_	_	_	Std.	_	Opt.	_	K74
	A L	РЗҮ					•	•					_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	C12
		51R		•									_	_	_	_	_	_	_	_	_	_	_	Opt.	_	Std.	_	_	_	_	K42
	D I	52R		•	•	•	•						_	_	_	_	_	Opt.	_	_	_	_	_	_	_	Std.	_	_	_	_	K44
	Ā	53R					•	•	•				_	_	_	_	_	Opt.	_	_	_	_	_	_	_	Std.		_	_	_	K46
		54R								•	•		_	_	_	_	_	Opt.	_	_	_	_	_	_	_	Std.	_	_	_	_	K48
R E G	S E	27R		•									_	Opt.	_	_	Opt.	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	_	K14
U L	M	R216		•	•								Opt.	_	Std.	_	_	_	Opt.	_	_	_	_	_	_	_	_	_	_	_	K38
A T O		P3RA302		•									_	_	_	_	Opt.	_	_	_	Std.	_	_	_	_	_	_	_	_	_	K90
R		P3RA102		•									_	_	_	_	Opt.	_	_	Opt.	_	_	_	_	Std.	_	_	_	_	_	K92
	P R E	P3RA102BP		•									_	_	_	_	Opt.	_	_	Opt.	_	_	_	_	Std.	_	_	_	_	_	K94
	C	P3RA171		•									_	_	_	_	Std.	_	_	_	_	_	_	_	_	_	_	_	_	_	K96
	S I 0	P3EA632		•									_	_	_	_	_	_	_	Opt.	_	_	_	_	_	_	_	_	_	_	K98
	N	P3BA208		•									_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	K100
		P3BA45		•									_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	K102
	w	20R	•	•									_	_	Opt.	_	_	_	_	Opt.	_	_	Std.	_	_	_	_	_	_	_	K104
	A	R24	•										_	_	Opt.	_	_			Opt.	_		Std.	_		_	_	_		_	K106
	E R	R46	•												Ont					Ont			Std								K108



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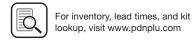
Product Selection Guide

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Product Selection Chart

Bas	sic					Po	ort Si	ize					Bowls	;	Bowl	Adcorbor						Spri	ng Ra	ange					
Ur	- 1	Series	1/8	1/4	3/8	1/2	3/4	1	1- 1/4	1- 1/2	2	Poly	Metal	Metal SG	Capacity	5	20	40	Adsorber	15	25	30	60	110	125	175	200	250	Page
		P31E		•								•	•	_	0.4 oz.	Std.	_	_	_	_	_	Opt.	Opt.		_	_	_	Opt.	B42
		14E	•	•								•	•	_	1.0 oz.	Std.	_	Opt.	Opt.	Opt.	_	Opt.	Opt.		Std.	_	_	_	D8
F		B34	•	•								•	•	_	1.0 oz.	Std.	Opt.	_	_	_	Opt.	_	Opt.		Std.	_	_	_	J32
L		05E		•	•							•	_	_	2 oz.	_	_	Std.	_	_	_	Opt.	Std.		Std.	_	Opt.	_	E24
I T E		P32E		•	•	•						•	•	•	1.7 oz.	Std.	_	_	_	_	_	Opt.	Opt.		Std.	_	_	Opt.	B44- B47
F	1	06E		•	•	•						•	•	•	4.4 oz.	Opt.	_	Std.	_	_	_	_	Std.		Std.	_	_	Opt.	E26
(i		07E				•	•					•	•	•	7.2 oz.	Opt.	_	Std.	Opt.	_	_	_	Std.		Std.	_	_	Opt.	E28
F E C C C F S		P33E				•	•					•	•	•	2.8 oz.	Std.	_	_	_	_	_	Opt.	Opt.		Std.	_	_	Opt.	B48
F		РЗҮ					•	•				•	•	•	4.4 oz.	Std.	_	_	_	_	_	_			_	Std.	_	Opt.	C14
		P3NE					•	•		•		_	_	•	18 oz.	_	_	Std.	_	_	_	_			Std.	_	_	Std.	G10
		12E				•	•					_	•	_	7.2 oz.	6 Std. 0.01	_	10 0pt. 1.0	_	_	_	_	Opt.		Std.	_	_	Opt.	E30
	M I C	15L		•	•							•	_	•	2 oz.	2 oz. Cannot be filled under pressure						E32							
	R O M	16L		•	•	•						•	•	•	2.6 oz.	· ·							E34						
	I S T	17L			•	•	•					•	•	•	4.9 oz.				Canno	ot be	filled ı	ınder	press	sure					E36
		02L		•	•							Aluı	minum I	Body	0.25 oz.				Canno	ot be	filled (ınder	press	ure					J38
	-	P31L		•								•	_	•	0.6 oz.				Can	be fil	led ur	ıder p	ressu	re					B50
L	-	04L	•	•								•	•	_	1 oz.				Canno	ot be	filled (ınder	press	ure					D10
B R	-	P32L		•	•	•						•	_	•	4.09 oz.				Can	be fil	led ur	ıder p	ressu	re					B52
C		06L		•	•	•						•	•	•	2.9 oz.				Can	be fil	led ur	ıder p	ressu	re					E38
T O R S	M	07L				•	•					•	•	•	6 oz.				Can	be fil	led ur	ıder p	ressu	re					E40
S	S T	P33L				•	•					•	_	•	2.8 oz.	·					B54								
	•	PL10				•						Sta	inless S	Steel	4.0 oz.	Oz. Cannot be filled under pressure							F18						
		РЗҮ					•	•				•	_	_	16.9 oz.				Can	be fil	led ur	ider p	ressu	re					C16
		P3NL					•	•		•		_	_	•	18 oz.				Can	be fil	led ur	ıder p	ressu	re					G12
		L606					•	•		•		_	•	•	16 oz. 32 oz. 64 oz.	oz. Can be filled under pressure									H28- H31				
		09L									•	_	_	•	1 Qt. Std. 3 Qt. Opt.	OZ. Std. Cop he filled under pressure										H32			



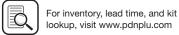


Product Selection Chart

			Number				P	ort Siz	ze					Bowls		E	leme	nts (N	licron)			Spri	ing Ra	inge			
	sic nit	Series	of Components	1/8	1/4	3/8	1/2	3/4	1	1- 1/4	1- 1/2	2	Poly	Metal	Metal SG	5	40	0.01	1.0	Adsorber	15	30	60	125	175	232	250	Page
		P31	Multi		•								•	•	_	Std.	_	Opt.	Opt.	Opt.	_	Opt.	Opt.	Std.	_	_	Opt.	B56
		P32	Multi		•	•	•						•	•	•	Std.	_	Opt.	Opt.	Opt.	_	Opt.	Opt.	Std.	_	_	Opt.	B57
		06H/16H	2		•	•	•						•	•	•	Opt.	Std.	_	_	_	_	_	Opt.	Std.	_	_	Opt.	E44
		06B/16B	3		•	•	•						•	•	•	Opt.	Std.	_	_	_	_	_	Opt.	Std.	_	_	Opt.	E44
	U	07H/17H	2				•	•					•	•	•	Opt.	Std.	_	_	_	_	_	Opt.	Std.	_	_	Opt.	E44
	D U L	07B/17B	3				•	•					•	•	•	Opt.	Std.	_	_	_	_	_	Opt.	Std.	_	_	Opt.	E44
	A R	P33	Multi				•	•					•	•	•	Std.	_	Opt.	Opt.	Opt.	_	Opt.	Opt.	Std.	_	_	Opt.	B58
C		P3YCA	2					•	•				•	•	•	Std.	_	_	_	_	_	_	_	_	Std.	Opt.	_	C18
0 M		РЗҮСВ	3					•	•				•	•	•	Std.	_	_	_	_	_	_	_	_	Std.	Opt.	_	C18
B 0		P3NCA	2					•	•		•		_	_	•	_	Std.	_	_	_	_	_	_	Std.	_	_	Opt.	G14
S		P3NCB	3					•	•		•		_	_	•	_	Std.	_	_	_	_	_	_	Std.	_	_	Opt.	G14
		14G	2	•	•								•	•	_	Std.	Opt.	_	_	_	Opt.	Opt.	Opt.	Std.	_	_	_	D12
		14A	3	•	•								•	•	_	Std.	Opt.	_	_	_	Opt.	Opt.	Opt.	Std.	_	_	_	D12
	N	06G/16G	2		•	•	•						•	•	•	Opt.	Std.	_	_	_	_	_	Std.	Std.	_	_	Opt.	E42
	P P L	06A/16A	3		•	•	•						•	•	•	Opt.	Std.	_	_	_	_	_	Std.	Std.	_	_	Opt.	E42
	_	07G/17G	2				•	•					•	•	•	Opt.	Std.	_	_		_	_	Std.	Std.	_	_	Opt.	E42
		07A/17A	3				•	•					•	•	•	Opt.	Std.	_	_	_	_	_	Std.	Std.	_	_	Opt.	E42
		C628	3					•	•		•		_	•	•	Opt.	Std.	_	_	_	_	_	_	Std.	_	_	Opt.	H34

Basic Units	Series	Port Sizes	Flow Rates	Pr	essure dew	points		trical ement	Dryer Application	Page
			(scfm)	37-50°F	-40°F	-40 to -100°F	Yes	No	,	
Disposable Inline Desiccant	DD10-02	1/4"	15	_	Std.	_	_	•	Point of use, intermittent use	M6
Inline Desiccant	DD	1/4" to 1"	15, 30, 60	_	Std.	_	_	•	Point of use, intermittent use	M7
Regenerative Desiccant Dryer	DAS	3/8"	3 - 20	_	Std.	_	•	_	Compact, lightweight, point of use	M9
Heatless Desiccant Dryer	PTW	1/2" to 2"	25 - 800	_	Std.	Opt.	•	_	Specific where very low pressure dewpoints are required	M13
Refrigeration Dryer	PRD	1/2" to 6" flange	10 - 2,400	Std.	_	_	•	_	General industrial use	M2

Α7



Engineering Data

Selection Guide

Engineering Data

Saving Money and Space by Sizing Your Valves Properly

This catalog gives you a flow rating (Cv) for each valve in the Parker Hannifin line. You can "plug" your requirements into the following simple formula, and determine the Cv needed to do the job. By not oversizing, you'll save space and money, and you'll ensure the valve you select will do the job.

Converting the Job Requirements Into Cv (Capacity Co-efficient).

	Cylinder Area		Cylinder	(Compressior	1	"A"
	(Sq. In.)	X	Stroke	X	Factor	X	(Table 2)
$\mathbf{C} \vee =$	(See Table 1)		(ln.)		(Table 2)		

Stroke Time (sec.) x 28.8

Let's work through an example:

We want to extend a 3 1/4" bore cylinder which has a 12" stroke in one second, and we have a supply pressure of 80 PSI to do the work. Here's what we know:

30 1 31 to do the work. Here's what we know.
Cylinder Area for a 3-1/4" Bore, from Table 18.30 sq. in.
Cylinder Stroke
Stroke Time Required in Seconds1 sec.
Compression Factor at 80 PSI, from Table 26.4
"A" Constant for 80 PSI, from Table 2048
Substituting in the formula, we have:

$$\mathbf{C}_{V} = \frac{8.30 \times 12 \times 6.4 \times .048}{1 \times 28.8} = 1.06$$

Any valve, therefore, which has a Cv of at least 1.06, will extend our cylinder the specified distance in the required time.

Choosing the Valve "Series"

Your next step is to choose a basic valve design to do the job. For a quick guide to valve designs, see Table 3.

Having selected the basic valve design, consult the Capacity Co-efficient (Cv) tables which describe the individual valve

Selecting the Valve Model, Options and Accessories

Having determined Cv, series, port size, flow-path configuration (pre-determined by circuit design), and actuation method, you're ready to choose the exact valve model number.

Read the pertinent catalog pages; note the exact model numbers, options and accessories you want. Then phone or write your Parker Hannifin air valve distributor. They will give you prompt, accurate service.

Note: Need circuit design help? Contact your local Parker Hannifin distributor. They are backed up by our regional Sales Engineers and offices. Between them, you'll find answers to all of your questions.

Table 1 **Effective Square-Inch Areas for** Standard-Bore-Size Cylinders

Bore Size	Cylinder Area (Sq. In.)	Bore Size	Cylinder Area (Sq. In.)
3/4"	.44	4"	12.57
1"	.79	4-1/2"	15.90
1-1/8"	.99	5"	19.64
1-1/4"	1.23	6"	28.27
1-1/2"	1.77	7"	38.48
1-3/4"	2.41	8"	50.27
2"	3.14	10"	78.54
2-1/2"	4.91	12"	113.10
3-1/4"	8.30	14"	153.94
3-5/8"	10.32		

Table 2 Compression Factors and "A" Constants

Inlet	Compression	"A" Constants for Various Pressure Drop*			
Pressure (psig)	Factor	2 PSI △P	5 PSI △P	10 PSI △P	
10	1.6	.152	.103		
20	2.3	.126	.084	.065	
30	3.0	.111	.073	.055	
40	3.7	.100	.065	.048	
50	4.4	.091	.059	.044	
60	5.1	.085	.055	.040	
70	5.7	.079	.051	.037	
80	6.4	.075	.048	.035	
90	7.1	.071	.046	.033	
100	7.8	.068	.044	.032	
110	8.5	.065	.042	.030	
120	9.2	.063	.040	.029	
130	9.9	.061	.039	.028	
140	10.6	.058	.037	.027	
150	11.2	.057	.036	.026	
160	11.9	.055	.035	.025	
170	12.6	.053	.034	.024	
180	13.3	.052	.033	.024	
190	14.0	.051	.032	.023	
200	14.7	.050	.032	.023	

Note: Use "A" constant at 5 PSI △P for most applications. On very critical applications, use "A" at 2 PSI \triangle P. You will find in many cases, a 10 PSI \triangle P is not detrimental, and can save money and mounting space.

Table 3

Characteristics of the Major Valve Designs

	•
A. Poppet 3-Way and 4-Way	High flow capacities Minimum lubrication requirements Fast response Self-cleaning poppet seats Pressures of 15 to 150 psig (modifications for vacuum to 250 psig)
B. Spool Valves (WCS) 3-Way and 4-Way	Low friction Lower operating pressures Fast response Less wear Long Cycle Life - Under pressure, radial expansion of the seal occurs to maintain sealing contact with the valve bore Non-Lube Service - No lubrication required for continuous valve shifting Bi-Directional Spool Seals - Common spool used for any pressure, including vacuum
C. Packed Bore 4-Way	Wide range of flow capacities Wide range of flow-path configurations Pilot-operated models available Pressures of vacuum to 150 psig
D. Rotary or Reciprocating Disc 4-Way, manually operated	Inexpensive Versatility in manual actuation

Cv - Capacity Co-efficients (sometimes called Flow Factors). Each flow path through the valve has its own Cv value. All Cv ratings for each valve cataloged on this page are listed on the front side of this sheet.

$$Cv = \frac{Q}{22.48} \sqrt{\frac{GT}{(P_1 - P_2) P_2}}$$

- Q = Flow in Standard Cubic Feet per minute (14.7 PSIA at 60°F)
- P₁= Inlet Absolute Pressure (gauge pressure + 14.7) P₂ = Outlet Absolute Pressure (gauge pressure + 14.7) Note: P2 must be greater than .53 x P1
- G = Specific Gravity of flowing medium (Air, G =1)
- Cv = Q x "A" (Table 2) T = Absolute Temperature of Air (460 + °F.)





GT * Tabulated values are the solution of where T is for 22.48 – P2) P2 68°F and G =1 for Air.

Symbol

Product Index Engineering Data

Product

Air Preparation Units **Symbol Description**



Filter / Separator





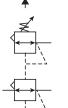


Automatic Drain









Air Line Pressure Regulator adjustable, relieving

Air Line Pressure Regulator pilot controlled,







Filter / Regulator (piggyback) auto drain relieving



Air Line Combo F-R-L simplified

Pneumatic Valves Symbol Description







Relief Valve



2-Position, 2-Way



2-Position, 3-Way



2-Position, 4-Way



2-Position, 4-Way 5-Ported

Pneumatic Valves Symbol **Description**



3-Position, 4-Way, APB ports closed, center pos.



3-Position, 4-Way, CE 5-Ported

cylinder ports open to exhaust in center position



3-Position, 4-Way, PC 5-Ported

pressure port open to cylinder ports in center position



Quick Exhaust



Shuttle

Valve Actuators Symbol Description



general symbol



Push Button



Lever



Pedal or Treadle



Mechanical



cam, toggle, etc



Spring



Detent line indicates which detent is in use



Piezo



Solenoid



Internal **Pilot Supply**



Remote Pilot Supply



And / Or Composite

solenoid and pilot or manual override

And / Or Composite

solenoid and pilot or manual override and pilot

Lines and Functions Description Symbol

Cylinders

Description

Standard

double acting

Single Acting

Double Rod

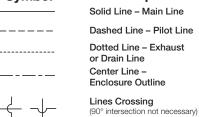
Spring Return

Ram Type

Telescope

Tandum

Duplex





Lines Joining (90° intersection not necessary)



Lines Joining Flow Direction hydraulic medium



Flow Direction gaseous medium **Energy Source**



Line with Fixed Restriction

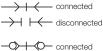


Line with Adjustable Restriction

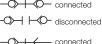


Flexible Line





Quick Disconnect Without Checks



Quick Disconnect









Polycarbonate bowls and sight domes, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls and sight domes should not be exposed to chlorinated hydro-carbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents, but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist.

TO CLEAN POLYCARBONATE COMPONENTS USE MILD SOAP AND WATER ONLY! DO NOT use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

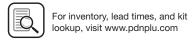
Metal bowl guards are recommended for all applications.

! CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

A10





Particulate Filter

Air Preparation Products

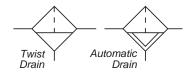
Engineering Data Product Index

Product

Selection Guide

Engineering

Filters



Air filters are designed to remove airborne solid contaminants, pipescale, rust, pipe dope, etc., which may plug small orifices or cause excessive wear and premature failure of pneumatic components.

Filter Selection

- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in scfm.
- 3. Refer to flow chart and select filter pipe size by choosing curve that offers minimum pressure drop at desired flow in scfm. For optimum performance, a 2 to 5 psig pressure drop should be selected.

Particulate Filters:

For the removal of solid particle contaminants down to 5 microns and the separation of bulk liquids.

This type of filter is generally used in industrial applications where liquid water and oil, and harmful dirt particles must be removed from the compressed air system. This type of filter should also be used as a prefilter for the Coalescing (oil removal) filter.

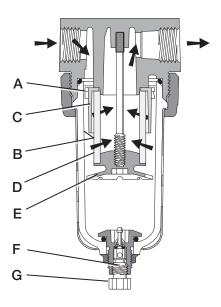
First Stage Filtration:

Air enters at inlet port and flows through deflector plate (A) which causes a swirling action. Liquids and coarse particles are forced to the bowl interior wall (B) by the centrifugal action of the swirling air. They then carry down the bowl wall by the force of gravity. Shroud (C) assures that the proper swirling action occurs and that the air does not pass directly through the filter element (D) until the large particles and liquids are removed. The baffle (E) separates the lower portion of the bowl into a "quiet zone" where the removed liquids and particles collect, unaffected by the swirling air, and are therefore not reentrained into the flowing air.

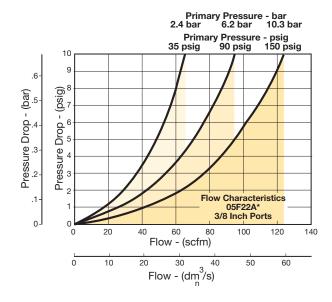
Second Stage Filtration:

After liquids and large particles are removed in the first stage of filtration, the air flows through element (D) where smaller particles are filtered out and retained. The filtered air then passes downstream. Collected liquids and particles in the "quiet zone" should be drained before their level reaches a height where they would be reentrained in the flowing air. This can be accomplished by the twist drain (F) which is actuated by twisting knob (G) counterclockwise. On the 09 Series, unscrew the drain valve (F) slightly until the liquid begins to drain.

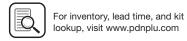
Once the required flow is determined for a pneumatic application, the filter can be selected by using the flow chart. To read the filter flow chart, first determine the inlet pressure that will be used. Find the appropriate pressure curve on the graph. Each graph will contain three pressure curves. If the required inlet pressure is not on the graph, interpolate a similar curve for the required pressure. Next, determine the acceptable pressure drop across the filter and locate it on the vertical axis. Find the intersection point of the acceptable pressure drop and the inlet pressure curve. At this point follow a vertical path downward to view the flow in scfm. If the flow is too low, select a larger port size or body size to give the required flow. If the flow is higher than necessary, select a smaller port size or body size to give the required flow.



Reading Flow Charts to Size Filters







Air Preparation Products

Coalescing Filters



Coalescing filters are designed to remove 99.9% + of the liquid aerosols, both water and oil, and submicron particulate matter from your pneumatic system. These filters will provide oil free air for applications such as spray painting, air gauging, pneumatic instrumentation, printing and packaging.

Media Specifications

G r a d e	Coalescing Efficiency	Maximum Oil		Pressure Drop (PSID) ² @ Rated Flow	
	0.3 to 0.6 Micron Particles	Carryover ¹ PPM w/w	Micron Rating	Media Dry	Media Wet With 10-20 wt. oil
6	99.97%	0.008	0.01	1.0	2-3
10	95%	0.85	1.0	0.5	0.5

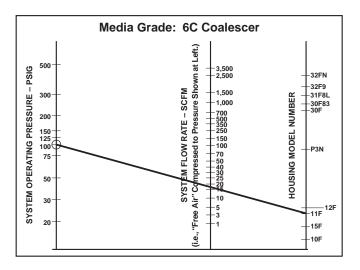
¹ Tested per BCAS 860900 at 40 ppm inlet.

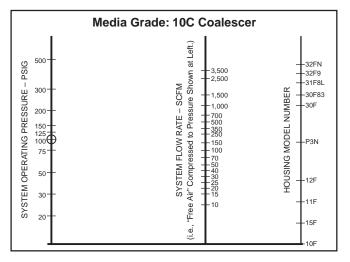
Element Selection

Element grade	Applications
6 (.01 Micron)	General air coalescing applications when total removal of liquid aerosols and suspended fines is required in all pressure ranges. Protection of air dryers, air gauging, air logic, modulating systems, critical air conveying, most breathing air systems, etc.
10 (.7 Micron)	Precoalescer or prefilter for Grade 6 to remove gross amounts of water and oil, or tenacious aerosols which are difficult to remove. Upgrading existing particulate equipment to coalescing without increase in pressure drop.

Reading Nomograms for Coalescing Filters

To size a coalescer, refer to the nomograms below. First determine the system pressure and find that pressure on the vertical axis on the left. Next, find the required flow rate on the middle vertical axis. Draw a connecting line between the two points extending to the middle vertical axis giving the recommended coalescer series. If the intersection on the model number axis is between models then choose the model above the intersection point insuring the proper flow in the unit.







² Add dry + wet for total pressure drop.

D.O.P. = Dioctylphthalate

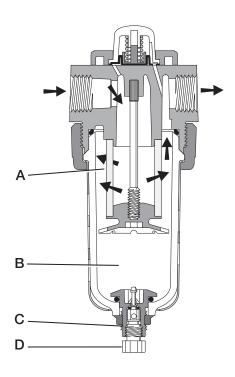
Coalescing Filters (Oil Removal)

Specifically designed for the removal of solid particles, water and oil aerosols down to 0.01 micron. Maximum remaining oil content of air leaving the filter down to 0.01 ppm at 70°F (21°C) at a pressure of 100 psig (6.9 bar) using a typical compressor lubricant. Two filter element grades are offered to better meet your air quality requirements.

Grade 10 filter elements are used for most air coalescing applications where the removal of liquid aerosols and submicronic particles for general air quality is required. Protection of components such as air valves, cylinders, as well as air conveyors, air gaging, air bearings, air control circuits and paint spraying equipment are examples of specific end-use applications. This grade of filter element should be used as a prefilter for the Grade C coalescing filter.

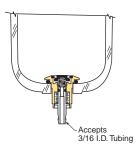
Grade 6 high-efficiency filter elements are used where the removal of extremely fine particulate and virtually "oil-free" or high quality air is necessary. Specific end-use applications are protection of critical air control circuits, air logic systems, flow and temperature controllers, food processing, electronics, health care and film processing.

The contaminated air enters the element interior and is forced through a thick membrane of borosilicate glass fibers coated with epoxy (A). Flow then passes through an outer structural support and, at this stage, has removed up to 99.97% + of the sub-micron particles evident in the contaminated air. These tiny droplets coalesce together and are blotted from the filter surface by the drain and release layers of non-woven glass felt and rayon cloth. The drops now begin a gravitational passage to the filter sump (B) where they can be manually or automatically drained. The clean, filtered air now passes through the outer screen plastic net and out into the pneumatic system. The Air Line Coalescing Filter removes liquid aerosols



and sub-micron particulate matter. Collected liquids and particles in the "quiet zone" should be drained before their level reaches a height where they would be reentrained in the flowing air. This can be accomplished by the manual drain **(C)** which is actuated by twisting knob **(D)** counterclockwise. On the 30 Series, unscrew the drain valve **(E)** slightly until the liquid begins to drain.

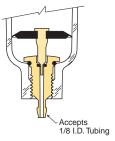
Semi Automatic Drain



(Overnight Drain)

This drain offers a semi-automatic function when there is a differential pressure in the filter which occurs when system pressure is shut off. The drain can also be used manually by gripping it with your fingertips and pushing upward.

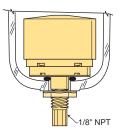
Automatic Pulse Drain



(Spitter Drain)

The diaphragm in this drain pulses when there is a pressure differential such as a valve cycling or cylinder stroking downstream. This action flexes the diaphragm and allows the filter to drain the entrapped water.

Automatic Float Drain



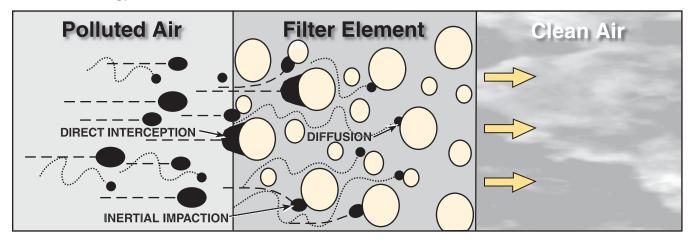
The float internal to this drain rises with increased liquid level. When the float rises, it opens a seat area allowing the trapped liquids to drain through the bottom.

A manual override can be pushed in the bottom of the drain to unseat the float if particulates create a block.





Filter Technology - Mechanisms of Filtration



Coalescing Filters

Essentially, coalescing filters Grade 10 (.7 micron) & 6 (.01 micron), rely on what is known as mechanical filtration for their effectiveness. The main mechanisms of mechanical filtration are direct interception, inertial impaction and diffusion. Electrostatic attraction can have some bearing although the efficiency of coalescing filters is not dependent on this mechanism.

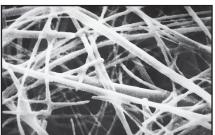


Direct Interception occurs when a particle collides with and adheres to a fiber of the filter material without deviating out of the streamline flow. This mechanism tends to take place on the surface of the filter material and affects mainly larger particles over 1 micron in size.



Inertial Impaction occurs when a particle is unable to follow the tortuous path around the filter fibers and eventually collides with and adheres to one of the fibers. Typically affecting particles in the 0.3 micron -1 micron size range.

Diffusion or Brownian Movement, as it is sometimes called, occurs with extremely small particles which tend to wander within the gas stream, increasing their chances of colliding with and adhering to a fiber. This usually affects particles below 0.3 micron in size. A degree of overlap takes place with the mechanisms, the extent varying on the conditions.

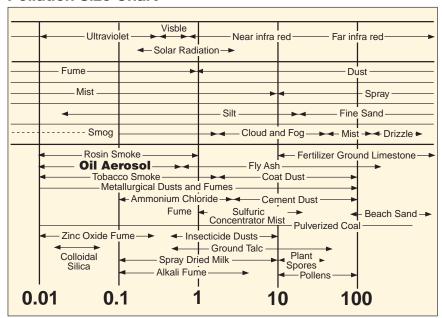


Above: Clean borosilicate microfiber seen at a magnification factor of 3900. Right: The same filter material in a contaminated state at the same degree of magnification.



When all mechanisms are combined and utilized by a deep bed of the correct type of filter material, removal of virtually all particles whether liquid or solid, is achieved.

Pollution Size Chart



To assist in understanding the parameters of filtration, refer to this pollution size comparison chart. Look at the size of a major contaminant, oil aerosol! It is in the region of 0.01 - 0.8 micron. Tobacco smoke is also a liquid

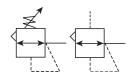
aerosol in a similar size band 0.01 -1.2 micron. Observe the smoke test yourself, appreciate the size of the problem! The smallest particle the human eye can see is in the order of 40 microns.





Regulators

Regulators

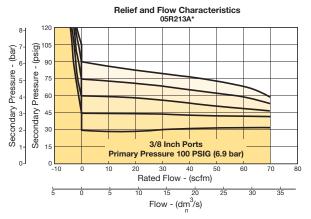


Air regulators are designed to provide quick response and accurate pressure regulation for the most demanding industrial applications.

Regulator Selection

- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in scfm.
- 3. Refer to flow chart and select regulator by choosing the curve that offers minimum pressure drop at desired flow in scfm

Reading Flow Charts to Size Regulators



Once the required flow is determined for a pneumatic application the regulator or filter/regulator can be selected by using the flow chart. The chart serves two different purposes. To read the flow, use the right side of the chart. To read the relief characteristics use the left side of the chart. When reading the flow chart, first determine the secondary pressure that will be used. Find the appropriate pressure curve on the graph. Given an acceptable pressure drop for an application, follow the flow curve until it intersects the pressure drop point. This will give the flow at that particular pressure drop.

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

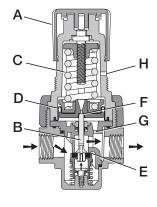
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

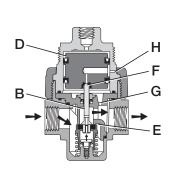
General Purpose Regulators

Air Preparation Products

Used to provide a convenient and low cost method to reduce a supplied air pressure to a desired outlet pressure and transform a fluctuating air supply to a relatively constant reduced air pressure within the operating range of the regulator.

This type of regulator is generally used in a wide variety of applications where reduced pressure is highly desirable for energy conservation, safety requirements, air circuit control and air instrumentation.



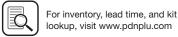


Operation

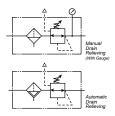
With the adjusting knob (A) turned fully counterclockwise (no spring load), and pressure supplied to the regulator inlet port, the valve poppet assembly (B) is closed. Turning the adjusting knob clockwise applies a load to control spring (C). This load causes the piston /diaphragm (D) and the valve poppet assembly (B) to move downward allowing flow across the seat area (E) created between the poppet assembly and the seat. Pressure in the downstream line is sensed below the piston / diaphragm (D) and offsets the load of spring (C). As downstream pressure rises, poppet assembly (B) and control piston (C) move upward until the area (E) is closed and the load of the spring (C) and pressure under piston / diaphragm (D) are in balance. A reduced outlet pressure has now been obtained, depending on spring load. Creating a demand downstream, such as opening a valve, results in a reduced pressure under the piston / diaphragm (D). The load of control spring (C) now causes the poppet assembly to move downward opening seat area (E) allowing air to flow to meet the downstream demand. The flow of downstream air is metered by the amount of opening (E).

During low flow requirements, the amount of opening at the seat (E) is small, while at high flows it is large. The downstream pressure signal, which regulates the amount of opening, requires an adjustment over this range, in order to attempt a constant output. This adjustment is the orifice (G), which is sized and located in such a manner as to provide a compensation to the downstream pressure signal transmitted to the piston. This effect is called aspiration and its effect is to maintain downstream pressure nearly constant over a wide range of flow demands.

Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the piston / diaphragm (D) to move upward against control spring (C), open vent hole (F), and vent the excess pressure to atmosphere through the hole in the bonnet (H). (This occurs in the relieving type regulator only.)



Filter / Regulators

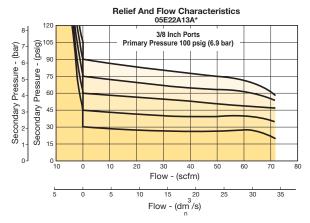


Integral Filter / Regulators are an excellent choice where accurate pressure regulation and high moisture removal efficiency are required in a space saving package.

Filter / Regulator Selection

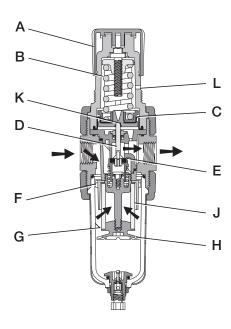
- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in
- 3. Refer to flow chart and select filter/regulator by choosing the curve that offers minimum pressure drop at desired flow in scfm.

Reading Flow Charts to Size Filter / Regulators



Once the required flow is determined for a pneumatic application the regulator or filter/regulator can be selected by using the flow chart. The chart serves two different purposes. To read the flow, use the right side of the chart. To read the relief characteristics use the left side of the chart. When reading the flow chart, first determine the secondary pressure that will be used. Find the appropriate pressure curve on the graph. Given an acceptable pressure drop for an application, follow the flow curve until it intersects the pressure drop point. This will give the flow at that particular pressure drop.

Air Preparation Products Filter / Regulators



Operation

Turning the knob (A) clockwise applies a load to control spring (B) which forces the piston/diaphragm (C) and valve poppet assembly (D) to move downward allowing filtered air to flow through the seat area (E) created between the poppet assembly and the seat. "First stage filtration" begins when air pressure supplied to the inlet port is directed through deflector plate (F) causing a swirling centrifugal action forcing liquids and coarse particles to the inner bowl wall (G) and down below the lower baffle (H) to the quiet zone. After liquids and large particles are removed in the first stage of filtration "second stage filtration" occurs as air flows through element (J) where smaller particles are filtered out and retained. The air flow now passes through seat area (E) to the outlet port of the unit. Pressure in the downstream line is sensed below the piston/diaphragm (C) and offsets the load of control spring (B). When downstream pressure reaches the set-point, poppet valve assembly (D) and piston/diaphragm (C) move upward closing seat area (E). Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the piston/ diaphragm (C) to move upward opening vent hole (K) venting the excess pressure to atmosphere through the hole in the bonnet (L). (This occurs in the standard relieving type regulator only.)

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

A16

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Air Preparation Products

Micro-Mist Lubricators

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Engineering

Micro-Mist Lubricators



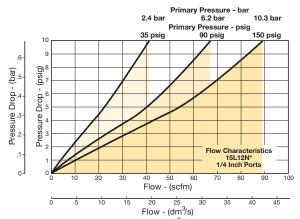
Micro-Mist Air Lubricators are designed to provide optimum and uniform lubrication with fine micro-mist particles of 2 micron or smaller, to pneumatic components even through complex piping arrangements.

Lubricator Selection

- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in scfm.
- 3. Refer to flow chart and select lubricator by choosing the curve that offers minimum pressure drop at desired flow in scfm.

Reading Flow Charts to Size

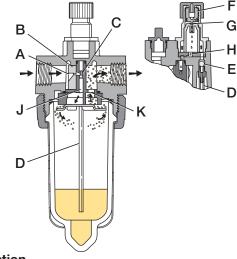
Micro-Mist Lubricators



Once the required flow is determined for a pneumatic application the lubricator can be selected by using the flow chart. To read the lubricator flow chart, first determine the inlet pressure that will be used. Find the appropriate pressure curve on the graph. Each graph will contain three pressure curves. If the required inlet pressure is not on the graph, interpolate a similar curve for the required pressure. Next, determine the acceptable pressure drop across the lubricator and locate it on the vertical axis. Find the intersection point of the acceptable pressure drop and the inlet pressure curve. At this point follow a vertical path downward to view the flow in scfm.

If the flow is too low, select a larger port size or body size to give the required flow. If the flow is higher than necessary, select a smaller port size or body size to give the required flow.

The Micro-Mist lubricators inject a micro-mist of oil into the flowing air stream to automatically provide the correct amount of internal lubrication for air tools and other pneumatic devices. This type of lubricator can be precisely adjusted to a very low oil flow rate because only a portion of the oil drops seen in the sight dome goes downstream. The lubricator should be used where only a very minute amount of lubricant is desirable or where it is necessary for the oil to remain in suspension in the air stream for long distances.



Operation

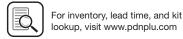
Air flowing through the unit goes through two paths. At low air flow rates, the majority of the air flows through venturi section (A). The rest of the air slightly deflects and flows by the flapper (B). The velocity of the air flowing through venturi section (A) creates a pressure drop at throat section (C). This lower pressure allows oil to be forced from the reservoir through the pickup tube (D) past the check ball (E), to the dome assembly where the rate of oil flow is controlled by metering screw (F). Rotation of the metering screw (F) in the counterclockwise direction increases the oil flow rate; in the clockwise direction decreases the oil flow rate.

Oil then flows through the clearance between the inner and outer sight domes (G) where drops are formed and drip into the nozzle tube (H). Here it is then broken into fine particles as it expands into the low pressure venturi. From there, the atomized oil flows through the precision orifice (J). This action causes the larger particles of oil to fall back into the reservoir where it can recirculate through the system. The remaining mist of fine particles (5 micron or smaller – about 3% of which passed through the sight dome) is then carried through opening (K) where it joins and mixes with air that bypassed the flapper (B). As air flow rate increases, the flapper (B) deflects, allowing most of the inlet air to bypass the venturi section (A).

However, a proportion of the inlet air passes through the venturi, assuring that oil delivery increases linearly with increased air flow rate. This proportioning method is advantageous at low inlet flows because the venturi design remains efficient.

The check ball (E) prevents reverse oil flow down the pickup tube when air flow stops. Thus, oil delivery can resume immediately when air flow restarts. Micro-Mist Lubricators can only be filled when the air supply is shut off.





www.parker.com/pneumatics

Mist Lubricators

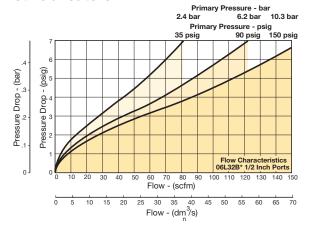


Mist Air Lubricators are designed to provide lubrication for most general applications in a pneumatic system. Units should be installed close to the application ensuring effective distribution of oil to pneumatic components.

Lubricator Selection

- 1. Determine maximum system flow requirements.
- Determine maximum allowable pressure drop at rated flow in scfm.
- Refer to flow chart and select lubricator by choosing the curve that offers minimum pressure drop at desired flow in scfm.

Reading Flow Charts to Size Mist Lubricators

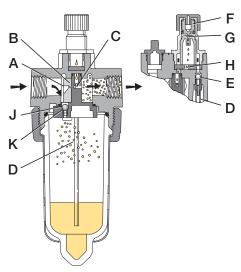


Once the required flow is determined for a pneumatic application the lubricator can be selected by using the flow chart. To read the lubricator flow chart, first determine the inlet pressure that will be used. Find the appropriate pressure curve on the graph. Each graph will contain three pressure curves. If the required inlet pressure is not on the graph, interpolate a similar curve for the required pressure. Next, determine the acceptable pressure drop across the lubricator and locate it on the vertical axis. Find the intersection point of the acceptable pressure drop and the inlet pressure curve. At this point follow a vertical path downward to view the flow in scfm.

If the flow is too low, select a larger port size or body size to give the required flow. If the flow is higher than necessary, select a smaller port size or body size to give the required flow.

Air Preparation Products Mist Lubricators

These lubricators inject an oil aerosol into the flowing air stream to automatically provide the proper amount of internal lubrication to air operated tools or other pneumatic devices.



Operation

Air flowing through the unit goes through two paths. At low air flow rates, the majority of the air flows through venturi section (A). The rest of the air slightly deflects and flows by the flapper (B), restrictor disc (M) on the 09L. The velocity of the air flowing through venturi section (A) creates a pressure drop at throat section (C). This lower pressure allows oil to be forced from the reservoir through the pickup tube (D) past the check ball (E), to the dome assembly where the rate of oil flow is controlled by metering screw (F). Rotation of the metering screw (F) in the counterclockwise direction increases the oil flow rate; in the clockwise direction decreases the oil flow rate. Oil then flows through the clearance between inner and outer sight domes (G) where drops are formed and drip into the nozzle tube (H). On the 09L, oil flows through the drip tube (F) where drops are formed and drip into the throat section (C). Here it is then broken into fine particles and mixed with the swirling air to be carried to the venturi outlet where it joins the air by passing the flapper (B), (M). As air flow rate increases, the flapper (B), (M) deflects, allowing a greater part of the additional air to bypass the venturi section (A). This assures the oil delivery rate increases linearly with increased air flow rate. The check ball (E) assures that when there is no oil flow the oil in the pickup tube does not return to the reservoir.

The bowl can be filled under pressure due to the action of the check ball (J). When the fill cap is removed, air in the bowl escapes and pressure forces the check ball (J) to nearly seal at (K). When the fill cap is replaced, the small amount of air flow past check ball (J) builds up pressure and together with the spring forces the check ball (J) off seat (K), letting full line pressure into the bowl.

F442 Oil



Quantity	Part numbers
1 Quart	F442001
1 Gallon	F442002
12 Quart Case	F442003
4 Gallon Case	F442005

Petroleum based oil of 100 to 200 SSU viscosity at 100°F and an aniline point greater than 200°F

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)





Air Preparation Products **Dial Regulators**

Engineering Data

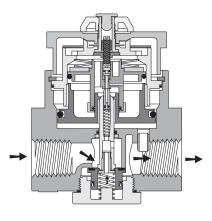
Dial Regulator

The Dial Regulator is a constant bleed, piston operated regulator. The pilot controlled pressure reducing valve provides exceptionally high air flow with steady pressure control and minimal secondary pressure drop. The non-rising adjustment knob provides quick selection of the desired secondary pressure in less than one full turn. The adjustment knob also can serve as the pressure indicator thereby eliminating the need for a pressure gauge.

This regulator is specifically designed for applications requiring more accurate air circuit control, high air flow capacity with flat performance curves and quick regulator adjustment. The regulator can be used as a conventional regulator for standard air circuits or as a pilot regulator to provide pressure to the control chamber of a pilot operated (slave) regulator.

⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.



Operation

To set the regulator, turn the large dial adjustment knob to the desired secondary set pressure. This opens the pilot valve seat allowing air flow into the control chamber which forces the lower piston downward against the relief seat and opens the main valve. At the same time, the air in the control chamber forces the upper piston upward against Belleville springs which closes the pilot valve seat when the set pressure is attained. Secondary pressure in the chamber is now balanced against the control pressure through the lower piston. If demand flow increases, the constant control pressure will force the lower piston and the main valve further downward, and allow more flow downstream. A higher than desired secondary pressure will force the lower piston upward, closing the main valve seat and opening the main relief valve seat thereby allowing air to relieve to the atmosphere. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



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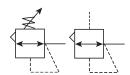
> Product Selection Guide

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Precision Regulators

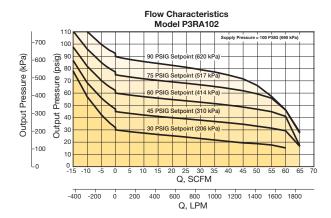


Air regulators are designed to provide quick response and accurate pressure regulation for the most demanding industrial applications.

Regulator Selection

- 1. Determine maximum system flow requirements.
- 2. Determine maximum allowable pressure drop at rated flow in scfm.
- Refer to flow chart and select regulator by choosing the curve that offers minimum pressure drop at desired flow in scfm.

Reading Flow Charts to Size Regulators

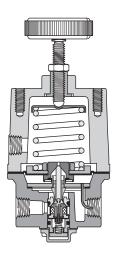


Once the required flow is determined for a pneumatic application the regulator or filter/regulator can be selected by using the flow chart. The chart serves two different purposes. To read the flow, use the right side of the chart. To read the relief characteristics use the left side of the chart. When reading the flow chart, first determine the secondary pressure that will be used. Find the appropriate pressure curve on the graph. Given an acceptable pressure drop for an application, follow the flow curve until it intersects the pressure drop point. This will give the flow at that particular pressure drop.

Air Preparation Products **Precision Regulators**

Precision Regulator

For use in applications that require reliable performance and accurate pressure control. This type of regulator is generally used for material handling systems, flow and temperature controllers, critical air control circuits, medical and scientific test equipment, and valve positioners.



Operation

Set the desired secondary pressure by turning the adjustment knob clockwise. This action increases the regulating spring force against the top of the diaphragm disc. When the spring force above exceeds the air pressure beneath the diaphragm, it is transmitted by the valve stem and opens the valve. Airflow through the regulator now occurs.

A precisely designed and positioned aspirator tube constantly transmits the secondary pressure to the under side of the diaphragm so that during flow conditions any pressure loss can be quickly compensated for. When flow is no longer required, the outlet pressure increases slightly, allowing the diaphragm to rise, the valve to close, and set pressure to be maintained.

On self-relieving models, if outlet pressure should increase above the set pressure, the diaphragm will rise therefore opening the relief seal between the diaphragm and the valve. The excess outlet pressure is then vented through the diaphragm orifice into the bonnet and subsequently to the atmosphere through an orifice in the bonnet. For best performance, regulated pressure should always be set by increasing the pressure to the desired setting.

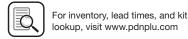
⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





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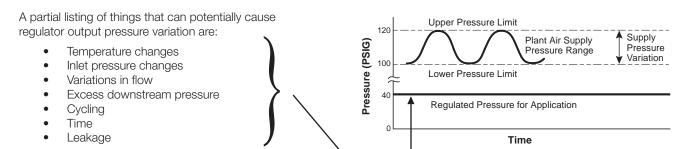
Product

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Precision Regulators Application Guide

Pneumatic pressure regulators are designed to provide a constant pressure output from a fluctuating supply pressure – much the way an electronic voltage regulator works. Pressure regulators provide varying degrees of accuracy with regard to their reduced pressure output. General Purpose pressure regulators work for most fluid power applications. However, for more pressure-critical applications precision regulators can provide the customer with the control they need.



Who needs precision regulators?

Design level applications:

When designing a pneumatic system it is important to determine not only the air flow that the application will require but also the acceptable level of pressure variation. Some pneumatic applications cannot tolerate fluctuations in pressure. These applications can include static situations with only a steady pressure maintained, or dynamic flow situations involving any number of changing variables in play while trying to maintain a constant pressure.

Problem solving device for existing applications:

Sometimes an existing pneumatic application does not meet the customer's needs with regards to pressure control and/or stability. Any or all of the variables listed above can cause issues with pressure stability.

As applications are expanded, added on to, or modified the pressure and flow requirements can change.

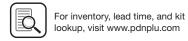
How do precision regulators differ from general purpose pneumatic regulators?

Examples →	High Precision Regulators P3RA302, P3RA102, P3RA102BP, P3RA171	Semi-Precision Regulators 27R, Dial Regulators, R216	General Purpose Regulators 05R, 06R, 07R, P3NR, R119
Sensitivity: Reduced pressure repeatability/variation under no-flow condition	.005 to .010 psig (1/8" to 1/4" of water column)	1 to 2 psig	3 to 4 psig
Regulator's ability to control back pressure accurately: *key for cylinder applications	Begins to relieve at .005 to .010 psig overpressure	Begins to relieve at .5 to 2 psig overpressure	Begins to relieve at 5 to 10 psig overpressure
Regulator's ability to maintain set pressure under varying flow, input pressure, temperature conditions:	High	Medium	Standard
Constant Bleed - does the regulator constantly bleed a small volume of air to the atmosphere to maintain stability?	Yes	Yes	No

1" Water Column = .0360 PSI

1 psi = 27.7612 Inches Water Column





Product Index Engineering Data

Product Selection Guide

Application	Chart
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Original	Equipment	Manufacturers	(OEMs)
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Air Gauging	Manufacturers of Air Gauging Equipment.
Anesthesia Equipment	Manufacturers
Calibration Stands	Similar to Test Stands
Clamping Pressure Control	End Effect Grippers, Roll Loading
Control Panels	Manufacturers and Users
Coordinate Measuring Machines	Manufacturers use in Force Counterbalance Applications in Z-axis
Dispensing Equipment	Adhesive, Paint, or any other form of Liquid or Gas
Food Process Machinery	Manufacturers
Gas Analyzers	Used for Reference and Calibration Air Pressures
Ink or Paint Robotics Spraying Systems	Manufacturers use to Maintain an Even Pressure on System
Leak Testing Equipment	Manufacturers of Equipment that Detects Leaks (i.e., Plastic Bottles)
Medical Equipment	Manufacturers that Utilize for Blood Processing and Sampling as Examples
Oxygen Ventilators	Manufacturers
Pharmaceutical Process Machinery	Pill or Tablet Making Machines
Phone Cable Pressurization Systems	Manufacturers
Polishing Machinery	Used to Maintain Even Pressure on Polishing Head
Semi-conductor Manufacturing Machinery	Manufacturers
Smoke Stack Analyzers	Used for Reference and Calibration Air Pressures
Soil or Environmental Analysis Equipment	Used for Reference and Calibration Air Pressures
Tank Blanketing	Maintain Pressure on Top Level of a Tank or Storage Vessel
Test Equipment	Similar to Test Stands
Test Stands	Manufacturers of Test Stands, Laboratory Test Stands, Engineering Test Stands, Production Test Stands
Tool Balancers	Manufacturers of Tool Balancers, Manipulators, and Articulating Arms use High Relief Capacity Precision Regulators in a Force-balancing Application. Used as part of a Pneumatic Counter-balance System, the Regulator helps suspend the tool in the air and then makes it easy to move out of the way when not in use.
Web Tensioning	Machinery Builders for Printing Presses, Paper Converting, Packaging, Textiles, Plastics. Primarily Unwind Stands and Rewind Stands.
System Integrators	
Automation Integrators	Anyone Involved in Designs or Projects that Automate Processes
Energy Controls Systems	
HVAC	Anyone who would be involved in Designs that would include Damper and Louvre Control for HVAC Applications
End Users	
Instrumentation Supervisors	
Instrumentation Technicians	
Project Engineers	
Store Room Supervisors	
MRO	
Chemical	
Petrochemical	
Pulp & Paper	
Food & Drug	
Refineries	
Power	
Mining	
Oil & Gas	

A22





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Product Index Engineering Data

Product Index

Parker is protecting your most valuable assets...



Standard 190.147

- This applies to the servicing and maintenance of a machine or equipment.
- Any new, replacement, repair, or renovation to a machine must include an energy isolation device that can accept a lock out device.
- Lock out devices should not be used for any other purposes
- Verification of energy isolation is required



Standard Z244

- This applies to all machines
- Lockout / tagout is the primary method of hazardous energy control
- Machines shall be designed, manufactured, supplied, and installed with energy isolating devices





- B11.0 applies to a broad range of machines, B11.TR6 is specific to machine tools, and B155.1 is specific to packaging and converting machines
- Energy isolating device shall:
 - Be capable of being locked in the OFF position only
 - Be easy to operate
 - Have an exhaust port equal or greater than its supply port
 - Have a pressure indicator that is visible to an operator to verify line is relieved of pressure

...By offering the best in pneumatic safety for machine maintenance:



Traditional Ball Valve

Not a dedicated energy isolation device *

Not a full exhaust port **≭**

No verification of line exhaust *

Can be locked ON *

Not easily identifiable *



Parker Solution

- ✓ Dedicated energy isolation device
- ✓ Full exhaust port
- ✓ Verification of line exhaust
- Only lockable in OFF position
- Easily identifiable





Air Preparation Products

Compressed air and its purification from generation to application

Compressed air is an essential power source that is widely used throughout industry. This safe, powerful and reliable utility can be the most important part of your production process. However, your compressed air will contain water, dirt, wear particles and even degraded lubricating oil which all mix together to form an unwanted condensate. This condensate often acidic, rapidly wears tools and pneumatic machinery, blocks valves and orifices causing high maintenance and costly air leaks. It also corrodes piping systems and can bring your production process to an extremely expensive standstill!

The quality of air required throughout a typical compressed air system can vary.

It is highly recommended that the compressed air is treated prior to entry into the distribution system as well as at each usage point or application.

This approach to system design provides the most cost effective solution to system purification as it not only removes the contamination already in the distribution system, it ensures that only the most critical areas receive air treated to the highest level.

In many instances the compressed air system will be supplying air to more than one application and although the purification equipment specified in the compressor room would remain unchanged, the point of use protection will vary depending upon the air quality requirements of each application.

In many cases this action alone is not enough, as modern production systems and processes demand an even higher level of air quality. Where required, "point of use" filtration, refrigeration or desiccant air dryers can provide the correct air quality, without the need for drying the complete compressed air installation, which can be both costly and totally unnecessary.

Sources of contamination found in a compressed air system

Contaminants in a compressed air system can generally be attributed to the following:

The quality of air being drawn into the compressor Air compressors draw in a large volume of air from the surrounding atmosphere containing large numbers of airborne contaminants.

The type and operation of the air compressor The air compressor itself can also add contamination, from wear particles to coolants and lubricants.

Compressed air storage devices and distribution systems The air receiver and system piping are designed to store and distribute the compressed air. As a consequence, they will also store the large amounts of contaminants drawn into the system. Additionally, piping and air receivers will also cool the moist compressed air forming condensate which causes damage and corrosion.

Atmospheric dirt

Atmospheric air in an industrial environment typically contains 183 million per yd³ (140 million per m³) of dirt particles. 80% of these particles are less than 2 microns in size and are too small to be captured by the compressor intake filter, therefore passing directly into the compressed air system.

Water vapor, condensed water and water aerosols

Atmospheric air contains water vapor (water in a gaseous form). The ability of compressed air to hold water vapor is dependent upon it's temperature. The higher the temperature, the more water vapor that can be held by the air. During compression, the air temperature is increased significantly, which allows it to easily retain the incoming moisture. After the compression stage, air is normally cooled to a usable temperature. This reduces the airs ability to retain water vapor. resulting in a proportion of the water vapor being condensed into liquid water which is removed by a condensate drain fitted to the compressor after-cooler. The air leaving the after-cooler is now 100% saturated with water vapor and any further cooling of the air will result in more water vapor condensing into liquid water. Condensation occurs at various stages throughout the system as the air is cooled further by the air receiver, piping and the expansion of valves, cylinders, tools and machinery. The condensed water and water aerosols cause corrosion to the storage and distribution system, damage production equipment and the end product. It also reduces production efficiency and increases maintenance costs. Water in any form must be removed to enable the system to run correctly and efficiently.

Rust and pipescale

Rust and pipescale can be found in air receivers and the piping of "wet systems" (systems without adequate purification equipment) or systems which were operated "wet" prior to purification being installed. Over time, this contamination breaks away to cause damage or blockage in production which can also contaminate final product and processes.

Micro-organisms

Bacteria and viruses will also be drawn into the compressed air system through the compressor intake and warm, moist air provides an ideal environment for the growth of microorganisms. If only a few micro-organisms were to enter a clean environment, a sterile process or production system, enormous damage could be caused that not only diminishes product quality, but may even render a product entirely unfit for use and subject to recall.

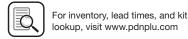
Liquid oil and oil aerosols

Most air compressors use oil in the compression stage for sealing, lubrication and cooling. During operation, lubricating oil is carried over into the compressed air system as liquid oil and aerosols. This oil mixes with water vapor in the air and is often very acidic, causing damage to the compressed air storage and distribution system, production equipment and final product.

Oil vapor

In addition to dirt and water vapor, atmospheric air also contains oil in the form of unburned hydrocarbons. The unburned hydrocarbons drawn into the compressor intake as well as vaporized oil from the compression stage of a lubricated compressor will carry over into a compressed air system where it can cool and condense, causing the same contamination issues as liquid oil.





Quality Standards

Compressed air quality standards - ISO 8573

ISO 8573 is the group of International standards relating to the quality of compressed air and consists of nine separate parts. Part 1 specifies the quality requirements of the compressed air and parts 2 - 9 specify the methods of testing for a range of contaminants.

ISO 8573.1: 2010 is the primary document used from the ISO 8573 series and it is this document which allows the user to specify the air quality or purity required at key points in a compressed air system.

ISO8573-1 lists the main contaminants as Solid Particulate, Water and oil. The purity levels for each contaminant are shown in separate tables, however for ease of use, this document combines all three contaminants into one easy to use table.

	Solid Particulate			Water		Oil	
IS08573-1:2010	Maximum number of particles per m ³			Concentration	Vapor	Liquid	Total oil (aerosol, liquid and vapor)
	0.1 - 0.5 micron	0.5 - 1 micron	1 - 5 micron	mg/m³	Pressure Dewpoint	g/m³	ppm (mg/m³)
0		As speci	fied by the eq	uipment user or	supplier and more s	tringent t	han Class 1
1	≤ 20,000	≤ 400	≤ 10	_	≤ -94°F (-70°C)	_	0.008 (0.01)
2	≤ 400,000	≤ 6,000	≤ 100	_	≤ -40°F (-40°C)		0.08 (0.1)
3	_	≤ 90,000	≤ 1,000	_	≤ -4°F (-20°C)	_	0.83 (1)
4	_	_	≤ 10,000	_	≤ 37°F (3°C)	_	4.2 (5)
5	_	_	≤ 100,000	_	≤ 45°F (7°C)	_	_
6	_	_	_	≤ 5	≤ 50F (10°C)	_	_
7	_	_	_	5 - 10	_	≤ 0.5	_
8	_	_	_	_	_	0.5 - 5	_
9	_	_	_	_	_	5 - 10	_
Х	_	_	_	≤ 10	_	≤ 10	≤ 10

Specifying air purity in accordance with ISO 8573-1:2010

When specifying the purity of air required, the standard must always be referenced, followed by the purity class selected for each contaminant (a different purity class can be selected for each contaminant if required). An example of how to write an air quality specification is shown below:

Example:

ISO 8573-1:2010 Class 1.2.1

ISO8573-1:2010 refers to the standard document and its revision, the three digits refer to the purity classifications selected for solid particulate, water and total oil. Selecting an air purity class of 1.2.1 would specify the following air quality when operating at the standard's reference conditions:

Class 1, Particulate

In each cubic meter of compressed air, the particulate count should not exceed 20,000 particles in the 0.1 - 0.5 micron size range, 400 particles in the 0.5 - 1 micron size range and 10 particles in the 1 - 5 micron size range.

Class 2, Water

A pressure dewpoint (PDP) of -40°F (-40°C) or better is required and no liquid water is allowed.

Class 2, Oil

In each cubic meter of compressed air, not more than 0.01mg of oil is allowed. This is a total level for liquid oil, oil aerosol and oil vapor.

Cost effective system design

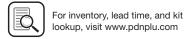
To achieve the stringent air quality levels required for today's modern production facilities, a careful approach to system design, commissioning and operation must be employed.

A25

Treatment at one point alone is not enough and it is highly recommended that the compressed air is treated in the compressor room to a level that will provide general purpose air to the site and also protect the distribution piping.

Point of use purification should also be employed, not only to remove any contamination remaining in the distribution system, but also with specific attention on the quality of air required by each application. This approach to system design ensures that air is not "over treated" and provides the most cost effective solution to high quality compressed air.





Up to 99% of the total liquid contamination found in a compressed air system is water.

Oil is perceived to cause the most problems as it is seen emanating from open drain points and exhausting valves, however, in the majority of instances, it is actually oily condensate (oil mixed with water) that is being observed.

How much water can be found in a typical compressed air system?

The amount of water in a compressed air system is staggering. A small 100 scfm (2.8m³/min) compressor and refrigeration dryer combination, operating for 4,000 hours in typical climatic conditions can produce approximately 2,200 gallons (8,328 liters) of liquid condensate per year.

If the compressor is oil lubricated with a typical 2ppm (2 mg/m³) oil carryover, then although the resulting condensate would visually resemble oil, oil would in fact account for less than 0.1% of the overall volume and it is this resemblance to oil to which a false association is made.

The example above assumes uses a small compressor to highlight the large volume of condensate produced. If a compressed air system was operated in warmer, more humid climates, or with larger compressors installed, running for longer periods, the volume of condensate would increase significantly.

Contamination and types of compressors

It is often believed that the level of compressed air purification equipment required in a system is dependent upon the type of compressor used. Contamination in a compressed air system originates from many sources and is not related solely to the compressor or it's lubricants. No matter what compressor type is selected, adequate filtration and separation products will be required to remove the large volume of dirty contaminated water as well as the dirt, rust, pipescale and microbiological contamination in the system.

Preventative maintenance provides you with the following benefits:

- Lowest operating costs
- · Superior compressed air quality
- Continued protection of downstream equipment and processes
- · Peace of mind

Compressed air and it's purification

Having identified the different types of contamination that can be found within a compressed air system, we can now examine the purification technologies available for it's removal.

Air Preparation Products **Sources of Contamination**

Particle and coalescing filters

Coalescing filters are probably the most important items of purification equipment in any compressed air system. They are designed to remove oil and water aerosols using mechanical filtration techniques and have the additional benefit of removing solid particulate to very low levels (as small as 0.01 micron in size). Installed in pairs, most users believe one to be an oil removal filter and the other to be a particulate filter, when in fact, the pair of filters both perform the same function. The first filter, a general purpose filter is used to protect the high efficiency filter against bulk contamination. This "dual filter" installation ensures a continuous supply of high quality compressed air with low operational costs and minimal maintenance time.

Bulk liquid removal high efficiency water separators

Used to protect filters in systems where excessive cooling takes place in distribution piping. Water Separators will remove in excess of 98% of bulk liquid contamination through centrifugal separation techniques.

Refrigeration dryers

Refrigeration dryers work by cooling the air, so are limited to positive pressure dewpoint ratings to prevent freezing of the condensed liquid. Ideal for general purpose applications, they typically provide pressure dewpoints of 38°F (3°C), 45°F (7°C) or 50°F (10°C) pdp. Air is reheated before it re-enters the system to prevent piping from "sweating" in humid conditions. Refrigeration dryers are not suitable for installations where piping is installed in ambient temperatures below the dryer dewpoint i.e. systems with external piping.

Adsorption (desiccant) dryers

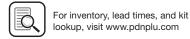
Water vapor is water in a gaseous form and is removed from compressed air using a dryer, with dryer performance being measured as pressure dewpoint. Adsorption or desiccant dryers remove moisture by passing air over a regenerative adsorbent material which strips the moisture from the air. This type of dryer is extremely efficient and typical pressure dewpoint ratings are -40°F (-40°C) or -100°F (-70°C) pdp. This means that for water vapor to condense into a liquid, the air temperature would have to drop below -40°F (-40°C) to -100°F (-70°C) respectively (the actual air temperature after an adsorption dryer is not the same as it's dewpoint).

Beneficially, a pressure dewpoint of -15°F (-26°C) or better will not only prevent corrosion, but will also inhibit the growth of microorganisms within the compressed air system.

Important note regarding compressed air dryers

As adsorption and refrigeration dryers are designed to remove only water vapor and not water in a liquid form, they require the use of particulate and coalescing filters, and possibly a bulk liquid separator to work efficiently.





Engineering Data

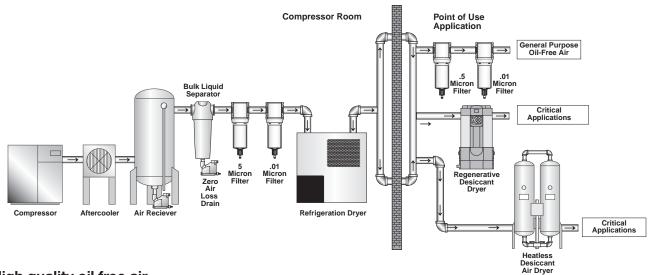
General purpose oil free air

Bulk contamination is removed to an adequate level prior to the air entering the distribution system. Point of use particulate filter(s) are used for removal of contamination within the distribution system. Point of use adsorption dryer installed where lower dewpoints are required.

Typical applications

- Plant automation
- Air logistics
- · Pneumatic tools
- · General instrumentation
- Air conveying
- Air motors
- Temperature control systems
- Blow guns

- · Gauging equipment
- · Raw material mixing
- · Sand / bead blasting



High quality oil free air

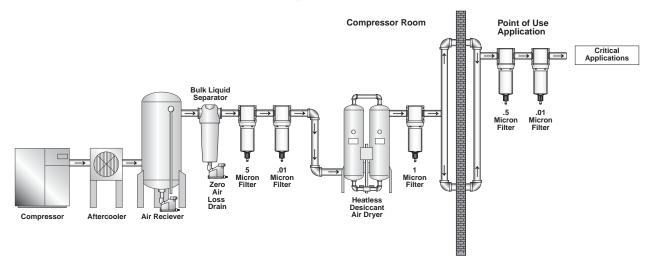
Bulk contamination is removed to an adequate level prior to the air entering the distribution system. Point of use particulate filter(s) are used for removal of contamination within the distribution system. Adsorption dryers are used for critical applications where lower dewpoints are required.

Typical applications

- Blow molding of plastics e.g. P.E.T. bottles Decompression chambers
- Film processing
- Critical instrumentation
- Advanced pneumatics
- Air blast circuit breakers

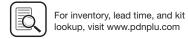
- Cosmetic production
- Medical air
- Dental air
- Lasers and optics

- Robotics
- · Spray painting
- Air bearings
- Pipeline purging
- Measuring equipment

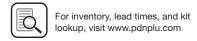


A27











Air Preparation Products Global Air Preparation Series

Introduction	B2-B7
Particulate Filters	B8-B13
Coalescing Filters	B14-B19
Regulators	B20-B31
Proportional Regulators	B32-B41
Filter / Regulators	B42-B49
Lubricators	B50-B55
Combinations	B56-B59
Dump Valves / Soft Start Valves	B60-B65
Redundant Safety Exhaust Valve	B66-B69
Accessories	B70-B80

B1



DECLARATION OF COMPLIANCE (ROHS)

European Directive 2011/65/EU – RoHS (Restriction us of certain Hazardous Substances in electrical and electronic equipment), restricts the use of the 6 substances in the manufacture of specified electrical equipment.

Lead: Product containing lead and its compound (except

for applications of lead as an alloying element by weight in steel up to 0.35%, in aluminium up to 0.4% and in copper alloys up to 4% and in circuit board solder) must not exceed 0.1% by weight

Mercury: The concentration level must not exceed 0.1% by

volume

Cadmium: The concentration level must not exceed 0.01% by

volume

Hexavalent Chromiou:

This is a corrosive protective finish used on our product line. Where this finish is utilized the Chromate solution is Hexavalent (Chrome 6) free.

Polybrominated Biphenyls (PBB):

The concentration level must not exceed 0.1% by weight. This substance is not know to be in any of our products.

Polybrominated Diphenyl Esters (PBDE):

The concentration level must not exceed 0.1% by weight. This substance is not know to be in any of our products.



Global Air Preparation products supplied by Parker Hannifin have been designed and manufactured in accordance with "sound engineering practice", as defined by Article 3 of Pressure Equipment Directive 97/23/EC.



Global Air Preparation product range is in compliance with REACH to ensure continued compliance additions to the list of SVHC (Substance of Very High Concern) are reviewed periodically.

Global Air Preparation product range has been third party Shock & Vibration tested independently in accordance to EN 61373: 1999, Category 2



Following Ignition Hazard Assessments performed on the nonelectrical Global Air Preparation products they are in accordance with the requirements of EN 13463-1:2009, it was considered that the equipment does not contain its own source of ignition, and therefore is not within the scope of directive 94/9/EC.

The products can be used in a Group II Category 2 environment assuming that the ATEX Directive and the following conditions are complied with:

- Installation and maintenance of the product must be undertaken by qualified personnel.
- Do not mount the products in an area where impact may occur.
- Filters must be used to limit the introduction of particles and to capture particles generated in service.
- Supply air quality must be within ISO 8573-1:2010 Class 1.4.2.
- Maximum working temperature to be as stated on product label.
- WARNING pulsating pressure and/or a closed circuit can generate heat.
- Deposits of dust on the product must not exceed 5mm thickness.

Refer to technical file for surface areas of plastics. The unit must be earthed via the compressed air supply line.

The unit must not come into contact with liquid solvents, acids or alkalis

Refer to technical file for chemicals known to be incompatible. Product cleaning must be undertaken using a method complying with the specifications of the ATEX zone, preferably by using mild soap and water or antistatic products.

• Regulators, Filter Regulators:

Do not use Regulators or Filter Regulators within systems that can create vibration within the Regulator / Filter Regulator unit.

Solenoid Operated Valves:

Are suitable for use in an ATEX environment, (Group II Category 2) providing ATEX approved solenoids are fitted.

· Technical file available on request.



Global Air Preparation product range has been designed and tested in accordance with ISO flow testing, envelope integrity, and catalog data presented.

- Filters ISO 5782-1 & ISO 5782-2: 1997
- Regulators- ISO 6953-1 & ISO 6953-2: 2000
- Lubricators- ISO 6301-1 & ISO 6301-2: 2009





Parker Global Air Preparation System



Performance you need, wherever you need it.



Full featured particulate and coalescing filters, regulators, filter/regulators, and lubricators are available with a wide range of standard options to meet air preparation needs.

The comprehensive Global Air Preparation System is available in three body sizes with either BSPP, BSPT, or NPT to accommodate thread type requirements.

Individual units can easily be assembled into various combinations, utilizing patented modular lightweight body connectors.

www.parker.com/globalfrl

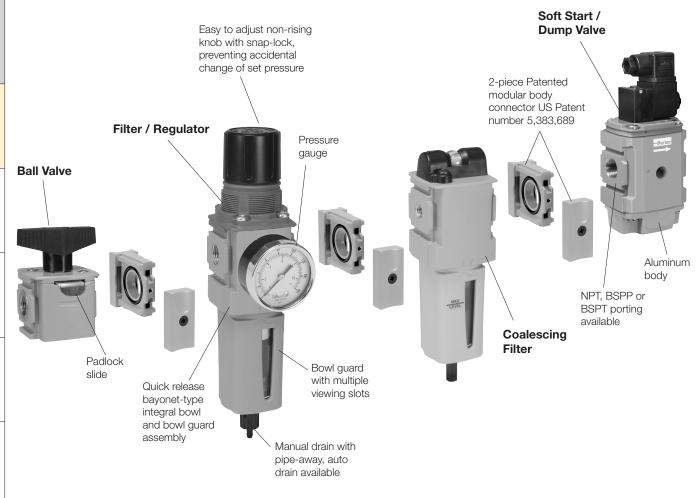
B3



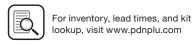


Introduction

A completely modular air preparation system







Comprehensive Offering



P31 Mini Series 1/4" ports 40mm body width



P32 Compact Series 1/4", 3/8" and 1/2" 60mm body width

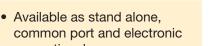


P33 Standard Series 1/2" and 3/4" 73mm body width



Filter / Regulators

savings



 Both relieving and nonrelieving versions available

proportional

Regulators



 Available with all the same standard options as the filters and regulators



• 5μ particulate, 1.0μ and 0.01μ

coalescing, and adsorber

available as standard

drains standard

Transparent or metal bowl

with manual or auto float

Lubricators

- Proportional oil delivery over a wide range of air flows
- Fill under pressure



Combinations

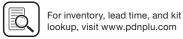
- Compact design for space savings
- · Easily assembled
- Many configurations available



Accessories

- Solenoid operated soft start, quick dump, and soft start/ quick dump valves
- Manifold blocks
- Ball style lockout / shutoff valve
- Repair kits, gauges, etc.





Air Preparation

P31 Mini Series

40mm body width

1/4" Ported

Global Air Preparation

Introduction

Filters

Coalescers

Regulators

Filter/ Regulators

Lubricators

Combinations

Flows up to:	scfm	(dm³/s, ANR
Filter	25	(12)
Coalescer	7.5	(3.6)
Regulator	68	(32)
Filter/Regulator	22	(10)
Lubricator	52	(25)

Features:

- Space saving integral gauge
- Manifold style regulators available
- OSHA compliant shut-off valves
- Soft-Start & Quick Dump valves
- Electronic Proportional Regulator



P32 Compact Series

60mm body width

1/4", 3/8", & 1/2" Ported

Flows up to:	scfm	(dm ³ /s, ANR)
Filter	82	(39)
Coalescer	36	(17)
Regulator	165	(78)
Filter/Regulator	136	(64)
Lubricator	90	(42)

- Manifold style regulators available
- OSHA Compliant shut-off valves
- Soft-Start & Quick Dump valves
- Electronic Proportional Regulator



P33 Standard Series

73mm body width

1/2" & 3/4" Ported

Flows up to:	scfm	(dm ³ /s, ANR
Filter	85	(40)
Coalescer	72	(34)
Regulator	233	(111)
Filter/Regulator	230	(108)
Lubricator	150	(71)

Features:

- OSHA Compliant shut-off valves
- Soft-Start & Quick Dump valves (Utilizes P32 size only)
- Electronic proportional regulator (Utilizes P32 size only)









Complete Pneumatic System

Common Port Manifold Regulators

- Multiple output pressures (P2, P3, P4, etc.) with common inlet (P1)
- Available in two sizes P31 and P32
- Balanced valve design for accurate pressure regulation
- Outlet pressure ports in front and rear of unit.
- Multiple spring ranges available



Electronic Proportional Regulator

- Electro-Pneumatic regulator
- Integrated systems control
- Accurate output pressure
- Micro parameter settings
- Selectable I/O parameters
- · Quick, full flow exhaust
- LED display indicates output pressure
- No air consumption in steady state
- Multiple mounting options
- Protection to IP65





P31P Mini Series

P32P Compact Series

Semi Precision Regulator and Filter/Regulator

- Available in P32 compact series
- Fine adjustment sensitivity
- Good repeatability and minimal pressure drop
- Good flow capacity
- Light gray knob for easy identification



Optional Tamperproof Kits

- One facilitates the permanent tamperproofing of the Regulator and Filter/Regulator units
- Hinged black part clamps over control knob and is locked in place after sliding yellow cover over it
- Other allows for removable lockout/tagout tamperproofing
 - Four pad lock location holes tagout
 - Hinged locking clamp secures over existing knob via yellow cover which is slid over into place



Additional Options P32 Only (Consult factory for availability)

T-Handle



Preset

• Pressure Limiter

Preset and Tamperproof



Mini Particulate Filters

P31 Particulate Filter - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- High efficiency 5 micron element as standard
- Excellent water removal efficiency
- · Robust but lightweight aluminum construction
- One hand operation for easy element cartridge removal
- · Positive bayonet latch to ensure correct & safe fitting





Manual drain



Port size	Description [‡]	Part number
1/4"	Poly bowl, manual drain	P31FB92EGMN
1/4"	Poly bowl, pulse drain	P31FB92EGBN
1/4"	Metal bowl, manual drain	P31FB92EMMN
1/4"	Metal bowl, pulse drain	P31FB92EMBN

[‡] For polycarbonate bowl, see caution in Engineering Section A.

Operating information

Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar)

Operating temperature:

14°F to 125°F (-10°C to 52°C) Plastic bowl Metal bowl 14°F to 150°F (-10°C to 65.5°C)

Standard filtration: 5 micron

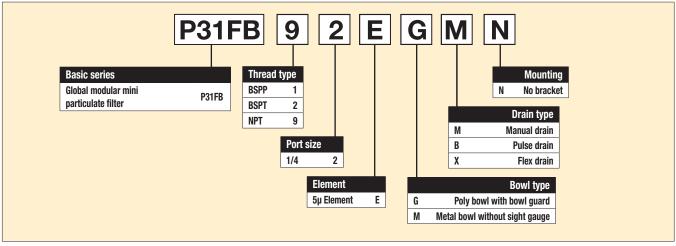
25 scfm (12 dm³/s, ANR) Flow capacity*: Useful retention[†]: 0.4 US oz. (12 cm³) Weight: 0.24 lb (0.11 kg)

* Inlet pressure 91.3 psig (6.3 bar). Pressure drop 4.9 psig (0.34 bar).

† Useful retention refers to volume below the quiet zone baffle.

Within ISO 8573-1: 1991 Class 3 (Particulates) Within ISO 8573-1: 2001 Class 6 (Particulates)

Ordering information:



Most popular.





Air Preparation Products **Global Air Preparation**

Material Specifications

Mini Particulate Filters

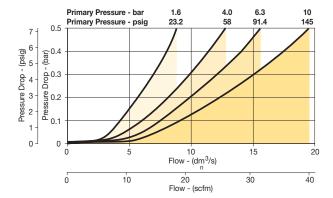
Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Bowl guard	Nylon
Element retainer	Acetal
Baffle	Acetal
Filter element	Sintered polyethylene
Seals	Nitrile

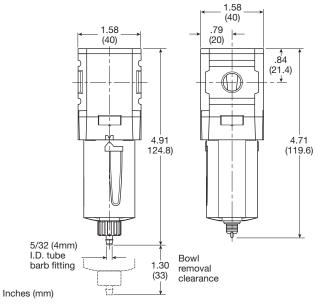
Repair and Service Kits

Plastic bowl / bowl guard, manual drain	P31KB00BGM
Metal bowl / w/o sight gauge, manual drain	P31KB00BMM
Plastic bowl / bowl guard, pulse drain	P31KB00BGB
Metal bowl / w/o sight gauge, pulse drain	P31KB00BMB
5μ particle filter element	P31KA00ESE
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB

Flow Charts

P31FB 1/4" Filter





Manual Drain

Pulse Drain

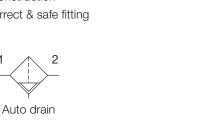
P32 Particulate Filter - Compact

- Integral 1/4", 3/8" or 1/2" ports (NPT, BSPP & BSPT)
- High efficiency 5 micron element as standard
- Excellent water removal efficiency
- · Robust but lightweight aluminum construction
- Positive bayonet latch to ensure correct & safe fitting









Port size	Description ‡	Part number
1/4"	Poly bowl, manual drain	P32FB92EGMN
1/4"	Poly bowl, auto drain	P32FB92EGAN
1/4"	Metal bowl, manual drain	P32FB92ESMN
1/4"	Metal bowl, auto drain	P32FB92ESAN
3/8"	Poly bowl, manual drain	P32FB93EGMN
3/8"	Poly bowl, auto drain	P32FB93EGAN
3/8"	Metal bowl, manual drain	P32FB93ESMN
3/8"	Metal bowl, auto drain	P32FB93ESAN
1/2"	Poly bowl, manual drain	P32FB94EGMN
1/2"	Poly bowl, auto drain	P32FB94EGAN
1/2"	Metal bowl, manual drain	P32FB94ESMN
1/2"	Metal bowl, auto drain	P32FB94ESAN

[‡] For polycarbonate bowl, see caution in Engineering Section A.

Operating information

Supply pressure (max):

150 psig (10 bar) Plastic bowl Metal bowl 250 psig (17 bar)

Operating temperature:

-13°F to 125°F (-25°C to 52°C) -13°F to 150°F (-25°C to 65.5°C) Plastic bowl Metal bowl

Standard filtration: 5 micron

1/4 50 scfm (24 dm³/s, ANR) Flow capacity*: 78 scfm (37 dm³/s, ANR) 3/8

82 scfm (39 dm³/s, ANR) 1/2

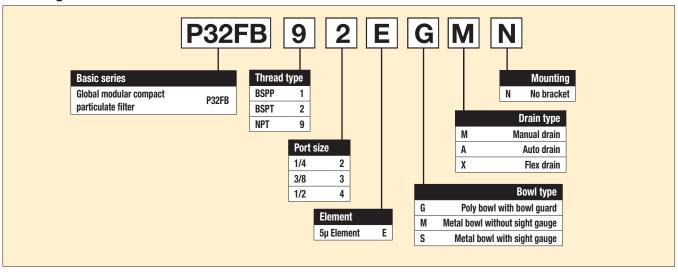
1.7 US oz. (51 cm³) Useful retention[†]: Weight: 0.62 lb (0.28 kg)

* Inlet pressure 91.3 psig (6.3 bar). Pressure drop 4.9 psig (0.34 bar).

† Useful retention refers to volume below the quiet zone baffle.

Within ISO 8573-1: 1991 Class 3 (Particulates) Within ISO 8573-1: 2001 Class 6 (Particulates)

Ordering Information:



Most popular.





Introduction

Filters

Coalescers

Regulators

Regulators Filter/

_ubricators

Combinations

Filters

Compact Particulate Filters

Material Specifications

•	
Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Bowl guard	Nylon
Deflector	Polypropylene
Element retainer / Baffle	Acetal
Filter element	Sintered polyethylene
Seals	Nitrile
Sight gauge	Nylon

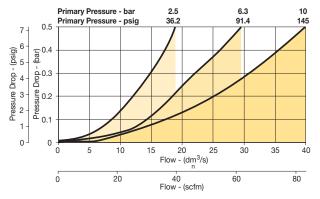
Repair and Service Kits

Plastic bowl / bowl guard, manual drain	P32KB00BGM
Metal bowl / sight gauge, manual drain	P32KB00BSM
Auto drain	P32KA00DA
5μ particle filter element	P32KA00ESE
L-bracket (fits to body)	P32KA00ML
T-bracket (fits to body connector)	P32KA00MB
T-bracket with body connector	P32KA00MT
Body connector	P32KA00CB

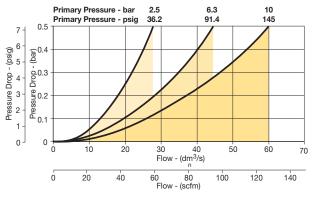
2.36 (60) 2.36 1.18_ (60) (30)1.04 (26.3) 7.49 7.26 (190.3)(184.3) 5/32 (4mm) I.D. tube – barb fitting 2.28 Bowl removal clearance Inches (mm)

Flow Charts

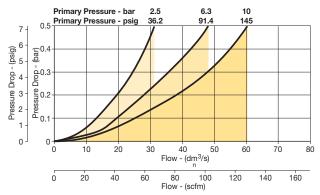
P32FB 1/4" Filter



P32FB 3/8" Filter



P32FB 1/2" Filter



Manual Drain

Automatic Drain

B11

P33 Particulate Filter – Standard

- Integral 1/2" or 3/4" ports (NPT, BSPP & BSPT)
- High efficiency 5 micron element as standard
- Excellent water removal efficiency
- Robust but lightweight aluminum construction
- Positive bayonet latch to ensure correct & safe fitting



Y anual drain Auto drain



Operat
Supply pre Plastic b Metal bo
Operating t

Port		
size	Description ‡	Part number
1/2"	Poly bowl, manual drain	P33FA94EGMN
1/2"	Poly bowl, auto drain	P33FA94EGAN
1/2"	Metal bowl, manual drain	P33FA94ESMN
1/2"	Metal bowl, auto drain	P33FA94ESAN
3/4"	Poly bowl, manual drain	P33FA96EGMN
3/4"	Poly bowl, auto drain	P33FA96EGAN
3/4"	Metal bowl, manual drain	P33FA96ESMN
3/4"	Metal bowl, auto drain	P33FA96ESAN

[‡] For polycarbonate bowl, see caution in Engineering Section A.

Operating information

Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar)

Operating temperature:

Plastic bowl -13°F to 125°F (-25°C to 52°C)

Metal bowl -13°F to 150°F (-25°C to 65.5°C)

Standard filtration: 5 micron

Flow capacity*: 1/2 85 scfm (40 dm³/s, ANR) 3/4 102 scfm (48 dm³/s, ANR)

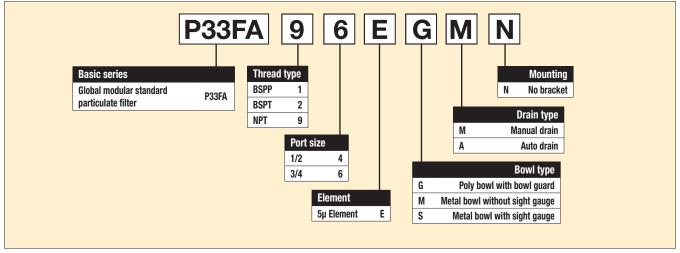
Useful retention[†]: 2.8 US oz. (85 cm³) Weight: 1.01 lb (0.46 kg)

 * Inlet pressure 91.3 psig (6.3 bar). Pressure drop 4.9 psig (0.34 bar).

Air quality:

Within ISO 8573-1: 1991 Class 3 (Particulates) Within ISO 8573-1: 2001 Class 6 (Particulates)

Ordering Information:



Most popular.





[†] Useful retention refers to volume below the quiet zone baffle.

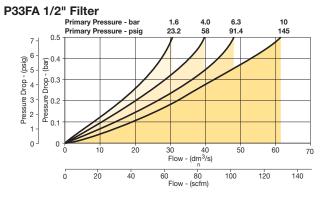
Air Preparation Products **Global Air Preparation**

Standard Particulate Filters

Flow Charts

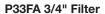
Material S	pecifications
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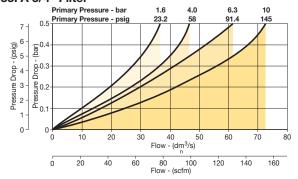
-	
Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Bowl guard	Nylon
Deflector	Polypropylene
Element retainer / Baffle	Acetal
Filter element	Sintered polyethylene
Seals	Nitrile
Sight gauge	Nylon

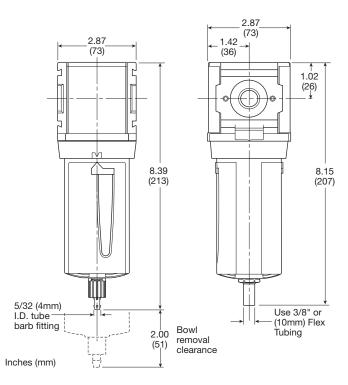


Repair and Service Kits

P33KA00BGM
P33KA00BSM
P32KA00DA
P33KA00ESE
P33KA00ML
P32KA00MB
P33KA00MT
P32KA00CB







Manual Drain Automatic Drain



P31 Coalescing and Adsorber Filters - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- Removes liquid aerosols and sub micron particles
- Oil free air for critical applications, such as air gauging, pneumatic instrumentation and control
- Differential Pressure Indicator (DPI) standard on coalescing
- Positive bayonet latch to ensure correct and safe fitting
- · Adsorbing activated carbon element removes oil vapors and most hydrocarbons

To optimize the life of coalescing element, it is advisable to install a P31F pre-filter with a 5 micron element upstream of the coalescing filter.

> To optimize the life of an Adsorber it is advisable to install a P31 Coalescing Filter upstream of the Adsorber. Adsorber element should be replaced approximately every 1000 hours of service.



Port size	Description ‡	Element	Part number
1/4"	Poly bowl, manual drain	0.01 micron	P31FB92DGMN
1/4'	Poly bowl, pulse drain	0.01 micron	P31FB92DGBN
1/4"	Metal bowl, manual drain	0.01 micron	P31FB92DMMN
1/4'	Metal bowl, pulse drain	0.01 micron	P31FB92DMBN

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Supply pressure (max):

Poly bowl 150 psig (10 bar) Metal bowl w/ DPI 150 psig (10 bar) Metal bowl w/o DPI 250 psig (17 bar)

Operating temperature:

14°F to 125°F (-10°C to 52°C) Plastic bowl 14°F to 150°F (-10°C to 65.5°C) Metal bowl

Standard filtration: 1.0 and 0.01 micron

Adsorber Max. oil carryover (ppm w/w)

0.003 @ 70°F (21°C)

Flow capacity*:

1.0 micron coalescing 0.01 micron coalescing Activated carbon adsorber

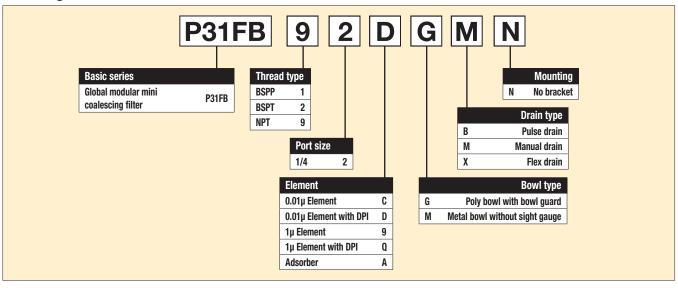
12 scfm (5.5 dm³/s, ANR) 7.5 scfm (3.6 dm³/s, ANR) 12.7 scfm (6 dm³/s, ANR)

Useful retention[†]: 0.4 US oz. (12 cm³) 0.24 lb (0.11 kg) Weight:

* Inlet pressure 91.3 psig (6.3 bar). Pressure drop 3 psig (0.2 bar), saturated element.

† Useful retention refers to volume below the quiet zone baffle.

Ordering Information:



Most popular.





Introduction

Filters

Coalescers

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Regulators

Filter/

_ubricators

Combinations

Material Specifications

Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Filter element	Borosilicate cloth
Adsorber element	Activated carbon
Seals	Nitrile

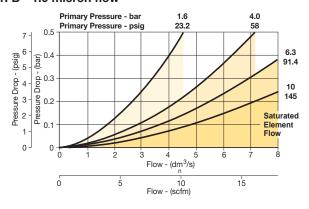
Repair and Service Kits

P31KB00BGM
P31KB00BMM
P31KB00BGB
P31KB00BMB
P31KA00ES9
P31KA00ESC
P31KA00ESA
P31KA00MW
P31KA00MT
P31KA00CB
P31KB00RQ

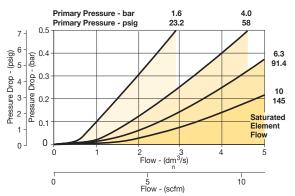
1.58 (40) 0.48 0.48 1.58 (40) 0.79 (12.1)(12.1)(20)0.84 (21.4)4.91 (124.8) 4.71 (119.6) 5/32 (4mm) I.D. tube Bowl 1.30 barb fitting removal (33) clearance Inches (mm)

Flow Charts

P31FB - 1.0 micron flow



P31FB - 0.01 micron flow





Manual Drain



Pulse Drain

Global Air Preparation

P32 Coalescing and Adsorber Filters - Compact

- Integral 1/4", 3/8" or 1/2" ports (NPT, BSPP & BSPT)
- Removes liquid aerosols and sub micron particles
- Oil free air for critical applications, such as air gauging, pneumatic instrumentation and control
- Differential Pressure Indicator (DPI) standard on Coalescing Filters
- Positive bayonet latch to ensure correct & safe fitting
- Adsorbing activated carbon element removes oil vapors and most hydrocarbons

To optimize the life of coalescing element, it is advisable to install a P32F pre-filter with a 5 micron element upstream of the coalescing filter. To optimize the life of an Adsorber it is advisable to install a P32 Coalescing Filter upstream of the Adsorber. Adsorber element should be replaced approximately every 1000 hours of service.



Port		ı	
size	Description ‡	Element	Part number
1/4"	Poly bowl, manual drain	0.01 micron	P32FB92DGMN
1/4"	Poly bowl, auto drain	0.01 micron	P32FB92DGAN
1/4"	Metal bowl, manual drain	0.01 micron	P32FB92DSMN
1/4"	Metal bowl, auto drain	0.01 micron	P32FB92DSAN
3/8"	Poly bowl, manual drain	0.01 micron	P32FB93DGMN
3/8"	Poly bowl, auto drain	0.01 micron	P32FB93DGAN
3/8"	Metal bowl, manual drain	0.01 micron	P32FB93DSMN
3/8'	Metal bowl, auto drain	0.01 micron	P32FB93DSAN
1/2"	Poly bowl, manual drain	0.01 micron	P32FB94DGMN
1/2"	Poly bowl, auto drain	0.01 micron	P32FB94DGAN
1/2"	Metal bowl, manual drain	0.01 micron	P32FB94DSMN
1/2"	Metal bowl, auto drain	0.01 micron	P32FB94DSAN

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Supply pressure (max):

Poly bowl 150 psig (10 bar) Metal bowl w/ DPI 150 psig (10 bar) Metal bowl w/o DPI 250 psig (17 bar)

Operating temperature:

-13°F to 125°F (-25°C to 52°C) Plastic bowl -13°F to 150°F (-25°C to 65.5°C) Metal bowl

Standard filtration: 1.0 and 0.01 micron

Adsorber Max. oil carryover (ppm w/w)

0.003 @ 70°F (21°C)

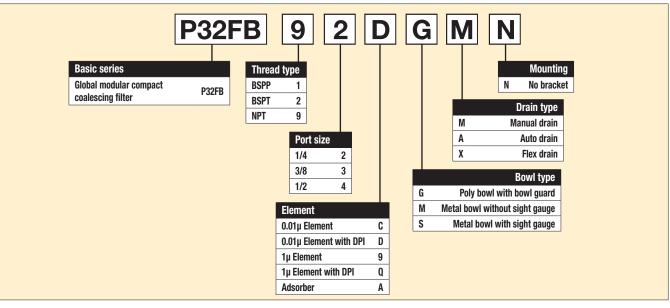
Flow capacity*:

1.0 micron coalescing 53 scfm (25 dm³/s, ANR) 36 scfm (17 dm³/s, ANR) 0.01 micron coalescing Activated carbon adsorber 85 scfm (40 dm³/s, ANR)

Useful retention[†]: 1.7 US oz. (51 cm³) 0.71 lb (0.32 kg)

- * Inlet pressure 91.3 psig (6.3 bar). Pressure drop 3 psig (0.2 bar), saturated element.
- Useful retention refers to volume below the quiet zone baffle.

Ordering Information:



Most popular.





Introduction

Filters

Coalescers

Regulators

Regulators Filter/

_ubricators

Compact Coalescing and Adsorber Filters

Material Specifications

Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Filter element	Borosilicate cloth
Adsorber	Activated carbon
Seals	Nitrile
Sight gauge	Nylon

Repair and Service Kits

Plastic bowl / bowl guard, manual drain	P32KB00BGM
Metal bowl / sight gauge, manual drain	P32KB00BSM
Auto drain	P32KA00DA
1µ coalescing filter element	P32KA00ES9
0.01µ coalescing filter element	P32KA00ESC
Activated carbon adsorber filter element	P32KA00ESA
L-bracket (fits to body)	P32KA00ML
T-bracket (fits to body connector)	P32KA00MB
T-bracket with body connector	P32KA00MT
Body connector	P32KA00CB
Differential pressure indicator (replacement)	P32KA00RQ

2.36 (60)1.18 2.36 (60)(30)1.90 (48.3)8.36 8.12 (212.3) (206.3) 5/32 (4mm) I.D. tube Bowl barb fitting 2.28 removal (58)clearance Inches (mm)

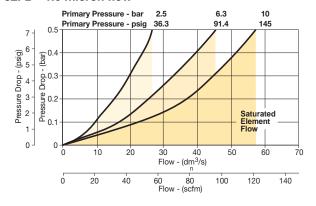
Manual Drain

Automatic Drain

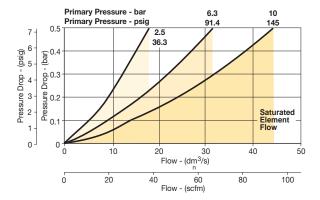
B17

Flow Charts

P32FB - 1.0 micron flow



P32FB - 0.01 micron flow





P33 Coalescing and Adsorber Filters - Standard

- Integral 1/2" or 3/4" ports (NPT, BSPP & BSPT)
- Removes liquid aerosols and sub micron particles
- Oil free air for critical applications, such as air gauging, pneumatic instrumentation and control
- Differential Pressure Indicator (DPI) standard on Coalescing Filters
- Positive bayonet latch to ensure correct & safe fitting
- Adsorbing activated carbon element removes oil vapors and most hydrocarbons

To optimize the life of coalescing element, it is advisable to install a P33F pre-filter with a 5 micron element upstream of the coalescing filter.

> To optimize the life of an Adsorber it is advisable to install a P33 Coalescing Filter upstream of the Adsorber. Adsorber element should be replaced approximately every 1000 hours of service.



Port size	Description ‡	Element	Part number
1/2"	Poly bowl, manual drain	0.01 micron	P33FA94DGMN
1/2"	Poly bowl, auto drain	0.01 micron	P33FA94DGAN
1/2"	Metal bowl, manual drain	0.01 micron	P33FA94DSMN
1/2"	Metal bowl, auto drain	0.01 micron	P33FA94DSAN
3/4"	Poly bowl, manual drain	0.01 micron	P33FA96DGMN
3/4"	Poly bowl, auto drain	0.01 micron	P33FA96DGAN
3/4"	Metal bowl, manual drain	0.01 micron	P33FA96DSMN
3/4"	Metal bowl, auto drain	0.01 micron	P33FA96DSAN

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Supply pressure (max):

150 psig (10 bar) Poly bowl Metal bowl w/ DPI 150 psig (10 bar) Metal bowl w/o DPI 250 psig (17 bar)

Operating temperature:

Plastic bowl -13°F to 125°F (-25°C to 52°C) -13°F to 150°F (-25°C to 65.6°C) Metal bowl

Standard filtration: 1.0 and 0.01 micron

Adsorber Max. oil carryover (ppm w/w)

0.003 @ 70°F (21°C)

Flow capacity*:

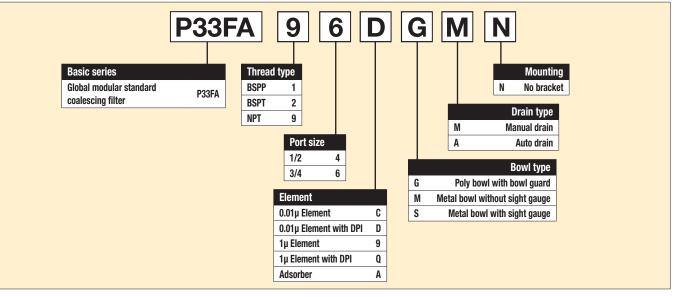
68 scfm (32 dm³/s, ANR) 1.0 micron coalescing 0.01 micron coalescing Activated carbon adsorber Useful retention[†]:

42 scfm (20 dm³/s, ANR) 72 scfm (34 dm³/s, ANR) 2.8 US oz. (85 cm³)

Weight: 1.10 lb (0.50 kg)

- * Inlet pressure 91.3 psig (6.3 bar). Pressure drop 3 psig (0.2 bar), saturated element.
- Useful retention refers to volume below the quiet zone baffle.

Ordering information:



Most popular.





Introduction

Filters

Coalescers

Regulators

Regulators

Filter/

_ubricators

Combinations

Material Specifications

<u>-</u>	
Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Filter element	Borosilicate cloth
Adsorber	Activated carbon
Seals	Nitrile
Sight gauge	Nylon

Standard Coalescing and Adsorber Filters

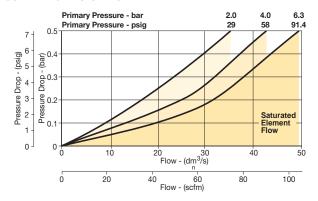
Repair and Service Kits

Plastic bowl / bowl guard, manual drain	P33KA00BGM
Metal bowl / sight gauge, manual drain	P33KA00BSM
Auto drain	P32KA00DA
1μ coalescing filter element	P33KA00ES9
0.01µ coalescing filter element	P33KA00ESC
Activated carbon adsorber filter element	P33KA00ESA
L-bracket (fits to body)	P33KA00ML
T-bracket (fits to body connector)	P32KA00MB
T-bracket with body connector	P32KA00MT
Body connector	P32KA00CB
Differential pressure indicator (replacement)	P32KA00RQ

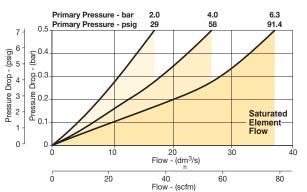
(73)(73)1.42 DPI (36) 1.02 (26) 9.25 9.02 (235)(229)5/32 (4mm) I.D. tube Use 3/8" or 10mm Flex barb fitting Bowl Tubing 2.00 removal (51)clearance Inches (mm)

Flow Charts

P33FA - 1.0 micron flow



P33FA - 0.01 micron flow



Global Air Preparation

Introduction

Filters

Coalescers

Regulators

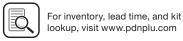
Filter/ Regulators

Combinations

Accessories and Kits



Manual Drain



Automatic Drain

Lubricators

P31 Regulators - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation.
- Relieving & non-relieving types
- Non-rising knob

Global Air Preparation

Introduction

Filters

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Filter/

Lubricators





Self relieving regulator with gauge



Non-relieving regulator

Port size	Description (relieving)	Gauge	Part number
1/4"	125 psig (8 bar)	None	P31RB92BNNP
1/4"	125 psig (8 bar)	Square	P31RB92BN5P

Operating information

Flow capacity*: 1/4 68 scfm (32 dm³/s, ANR)

Operating temperature†: -4°F to 150°F (-20°C to 65.5°C)

300 psig (20 bar) Supply pressure (max): Adjusting range pressure: 30 psig (0-2 bar) 60 psig (0-4 bar)

125 psig (0-8 bar) 232 psig (0-16 bar) 1/8 BSPP, BSPT, NPT

Gauge port (2 each)**

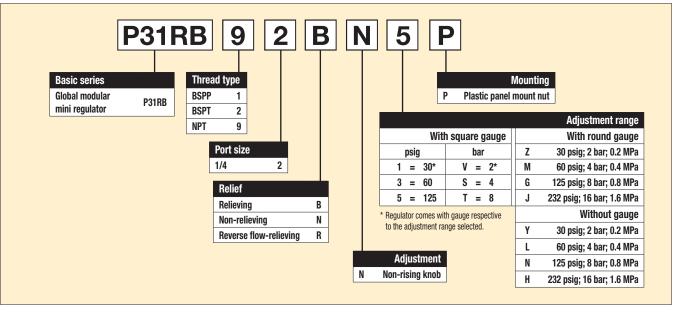
Weight: 0.37 lb (0.17 kg)

Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop

Non-gauge option only.

Units with square gauges: 5°F to 150°F (-15°C to 65.5°C)

Ordering Information:



Most popular.





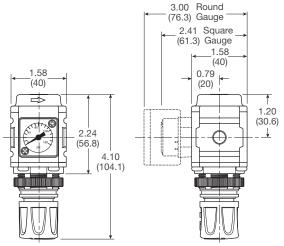
Air Preparation Products Global Air Preparation

Material Specifications

Aluminum
Acetal
PBT
Brass / Nitrile
Brass / Nitrile
Steel
Nitrile
Acetal

Repair and Service Kits

Diaphagm repair kit - relieving	P31KB00RB
Diaphagm repair kit - non-relieving	P31KB00RC
Panel mount nut - aluminum	P31KA00MM
Panel mount nut - plastic	P31KA00MP
Angle bracket (attaches via panel nut)	P31KB00MR
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB

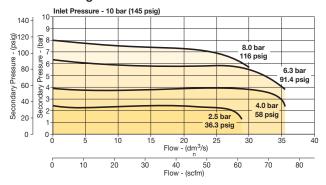


Inches (mm)

NOTE: 1.20 in. (30mm) hole required for panel nut mounting.

Flow Charts

P31RB 1/4" Regulator



! WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Gauges

•		
Square flush	0-4 bar	K4511SCR04B
mount gauge	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160
Square with	0-4 bar	P6G-PR10040
adapter kit	0-11 bar	P6G-PR10110
	0-60 psig	P6G-PR90060
	0-160 psig	P6G-PR90160
1.00" Round 1/8"	0-60 psig / 0-4 bar	K4510N18060
center back mount	0-160 psig / 0-11 bar	K4510N18160
40mm Round 1/8"	0-30 psig / 0-2 bar	K4515N18030
center back mount (Not for use with common	0-60 psig / 0-4 bar	K4515N18060
port regulators)	0-160 psig / 0-11 bar	K4515N18160

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





P31 Common P1 Regulators - Mini

- Manifold style regulator with line pressure on both sides
- Pressure output is at front or rear
- Inlet port 1/4" (NPT, BSPP & BSPT)
- Working port 1/8"
- Robust construction
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Relieving & non-relieving types
- Non-rising knob

Introduction

Filters

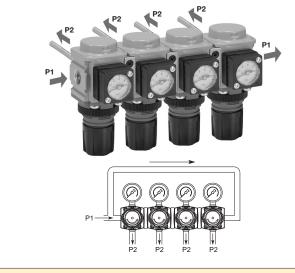
Coalescers

Regulators

Regulators

Filter/

Lubricators





Self relieving regulator with gauge



Non-relieving regulator

Port size	Description (relieving)	Gauge	Part number
1/4"	125 psig (8 bar)	None	P31HB92BNNP
1/4"	125 psig (8 bar)	Square	P31HB92BN5P

Operating information

Flow capacity*:

1/4 42 scfm (20 dm³/s, ANR)

-4°F to 150°F (-20°C to 65.5°C) Operating temperature:

Supply pressure (max): 300 psig (20 bar) Adjusting range pressure: 30 psig (0-2 bar) 60 psig (0-4 bar)

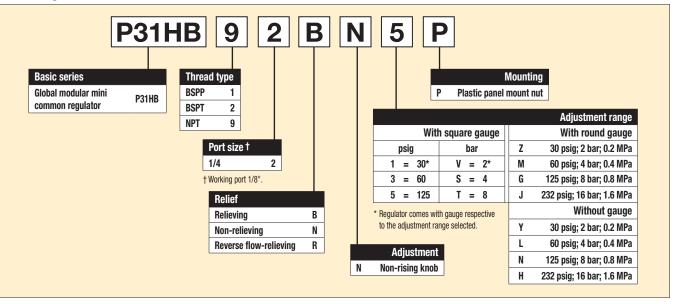
125 psig (0-8 bar) 232 psig (0-16 bar) 1/4 NPT, BSPP, BSPT

P1 port size (inlet/outlet) 1/8 NPT, BSPP, BSPT P2 regulated ports (2 ea.) Weight: 0.66 lb (0.30 kg)

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar)

and 14.5 psig (1 bar) pressure drop.

Ordering Information:



B22







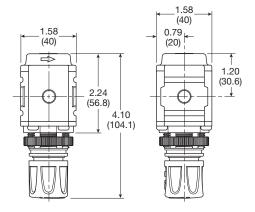
Air Preparation Products Global Air Preparation

Materials of Construction

Body	Aluminum
Adjustment knob	Acetal
Bonnet	Glass-filled PBT
Diaphragm assembly	Brass / Nitrile
Valve assembly	Brass / Nitrile

Repair and Service Kits

P31KB00RB
P31KB00RC
P31KA00MM
P31KA00MP
P31KB00MR
P31KA00MT
P31KA00CB

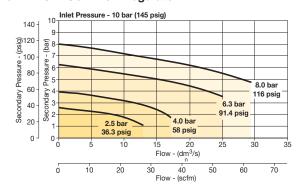


Inches (mm)

NOTE: 1.20 in. (30mm) hole required for panel nut mounting.

Flow Charts

P31HB 1/4" Common Regulator



⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

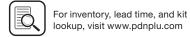
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Gauges

Square with	0-4 bar	P6G-PR10040
adapter kit	0-11 bar	P6G-PR10110
	0-60 psig	P6G-PR90060
	0-160 psig	P6G-PR90160
1.00" round 1/8"	0-60 psig / 0-4 bar	K4510N18060
center back mount	0-160 psig / 0-11 bar	K4510N18160

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





P32 Regulators - Compact

- Integral 1/4", 3/8" or 1/2" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Secondary pressure ranges
- · Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Relieving & non-relieving types
- Non-rising knob

Introduction

Filters

Coalescers

Regulators

Filter/

_ubricators

Available T-handle





Self relieving regulator with gauge



Non-relieving regulator

Port	Description		
size	(relieving)	Gauge	Part number
1/4"	125 psig (8 bar)	None	P32RB92BNNP
1/4"	125 psig (8 bar)	Round	P32RB92BNGP
3/8"	125 psig (8 bar)	None	P32RB93BNNP
3/8"	125 psig (8 bar)	Round	P32RB93BNGP
1/2"	125 psig (8 bar)	None	P32RB94BNNP
1/2"	125 psig (8 bar)	Round	P32RB94BNGP

Operating information

Flow capacity*:

1/4 148 scfm (70 dm³/s, ANR) 3/8, 1/2 165 scfm (78 dm³/s, ANR)

Operating temperature: -13°F to 150°F (-25°C to 65.5°C)

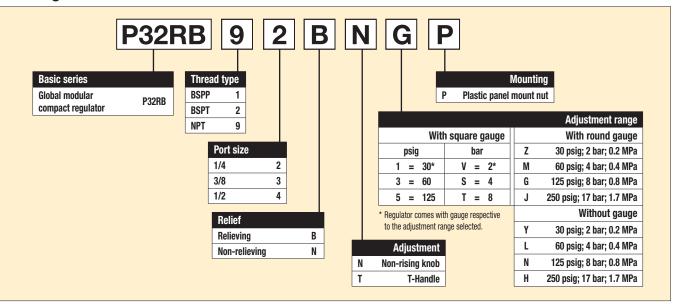
Supply pressure (max): 300 psig (20 bar) 30 psig (0-2 bar) Adjusting range pressure: 60 psig (0-4 bar) 125 psig (0-8 bar) 250 psig (0-17 bar)

Gauge port (2 each) 1/4 NPT, BSPP, BSPT

Weight: 0.90 lb (0.41 kg)

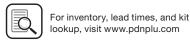
* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop.

Ordering Information:







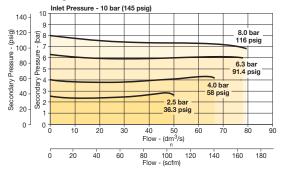


Air Preparation Products **Global Air Preparation**

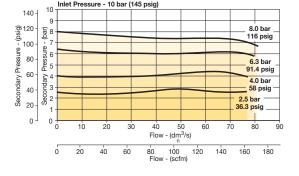
Flow Charts

P32RB 1/4" Regulator											
		Inlet Pr	essu	re - 10	bar (14	5 psig)				
140 -	10										
Secondary Pressure - (psig) - 100 - 80 - 60 - 60 - 40 - 20 - 20 - 20 - 20 - 20 - 20 - 2											
<u>č</u> _ 100 ·	<u>0</u> 7							_			
SS au	Pressure									8.0 b	
P. 60 ·	P 5									.3 bar .4 psig	
.isp uc 40 -	Secondary 5 2 2								bar —	- psig	
ος ος 20-	g 2						2.5 ba		psig		\vdash
0 -	1 0						36.3 ps	sig —			
0 -	. 0	o ·	10	20	30	40 Flo	0 5 ow - (dm		i0 7	70 8	80 90
		0 2	0	40	60	80 Flo	100 ow - (scfi	120 m)	140	160	180

P32RB 3/8" Regulator



P32RB 1/2" Regulator



Gauges

B25

Square flush	0-4 bar	K4511SCR04B
mount gauge	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160
Square with	0-4 bar	P6G-PR10040
adapter kit	0-11 bar	P6G-PR10110
	0-60 psig	P6G-PR90060
	0-160 psig	P6G-PR90160
50mm (2") round	0-30 psig / 0-2 bar	K4520N14030
1/4" center back mount	0-60 psig / 0-4 bar	K4520N14060
mount	0-160 psig / 0-11 bar	K4520N14160
	0-300 psig / 0-20 bar	K4520N14300

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Material Specifications

Body	Aluminum
Adjustment knob	Acetal
Bonnet	Glass-filled nylon
Diaphragm assembly	Nitrile / Zinc
Valve assembly	Brass / Nitrile
Springs	Steel, stainless steel
Seals	Nitrile
Panel nut	Acetal

Repair and Service Kits

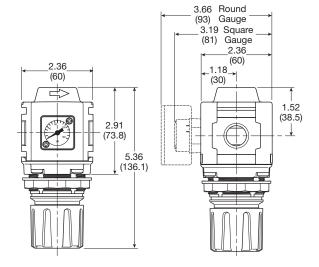
Diaphagm repair kit - relieving	P32KB00RB
Diaphagm repair kit - non-relieving	P32KB00RC
Panel mount nut - aluminum	P32KA00MM
Panel mount nut - plastic	P32KA00MP
Angle bracket (attaches via panel nut)	P32KB00MR
T-bracket with body connector	P32KA00MT
T-bracket	P32KA00MB
Body connector	P32KA00CB

⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Inches (mm)

NOTE: 1.90 in. (48mm) hole required for panel nut mounting.



Regulators



P32 Semi-Precision Regulator - Compact

- Integral 1/4", 3/8" or 1/2" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Relieving & non-relieving types
- Non-rising knob

Introduction

Filters

Coalescers

Regulators

Regulators Filter/

_ubricators

Combinations



Self relieving regulator with gauge



Non-relieving regulator

Port	Description		
size	(relieving)	Gauge	Part number
1/4"	125 psig (8 bar)	None	P32RB92PNNP
1/4"	125 psig (8 bar)	Round	P32RB92PNGP
3/8"	125 psig (8 bar)	None	P32RB93PNNP
3/8"	125 psig (8 bar)	Round	P32RB93PNGP
1/2"	125 psig (8 bar)	None	P32RB94PNNP
1/2"	125 psig (8 bar)	Round	P32RB94PNGP



Operating information

Flow capacity*: 1/4, 3/8, 1/2

53 scfm (25 dm³/s, ANR) 0.6 psig (0.04 bar) for Effect of supply

25 psig (1.7 bar) change in P1 pressure variation -13°F to 150°F (-25°C to 65.5°C) Operating temperature:

Supply pressure (max): 300 psig (20 bar)

Adjusting range pressure: 0 to 30 psig (0 to 2 bar)

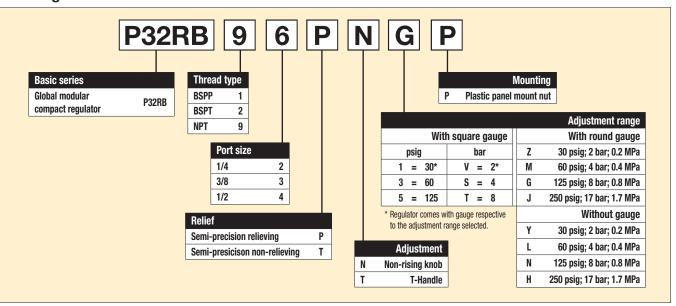
0 to 60 psig (0 to 4 bar) 0 to 125 psig (0 to 8 bar) 0 to 250 psig (0 to 17 bar)

1/4 NPT, BSPP, BSPT Gauge port (2 each):

Weight: 0.90 lb (0.41 kg)

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop.

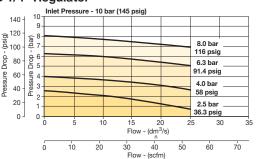
Ordering Information:

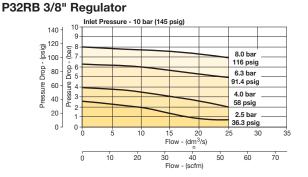




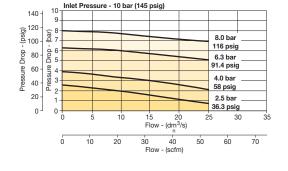








P32RB 1/2" Regulator



Gauges

Square flush mount gauge	0-4 bar	K4511SCR04B
	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160
Square with adapter kit	0-4 bar	P6G-PR10040
	0-11 bar	P6G-PR10110
	0-60 psig	P6G-PR90060
	0-160 psig	P6G-PR90160
50mm (2") round	0-30 psig / 0-2 bar	K4520N14030
1/4" center back mount	0-60 psig / 0-4 bar	K4520N14060
	0-160 psig / 0-11 bar	K4520N14160
	0-300 psig / 0-20 bar	K4520N14300

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Material Specifications

Body	Aluminum
Adjustment knob	Acetal
Bonnet	Glass-filled nylon
Diaphragm assembly	Nitrile / zinc
Valve assembly	Brass / nitrile
Springs	Steel, stainless steel
Seals	Nitrile
Panel nut	Acetal

Repair and Service Kits

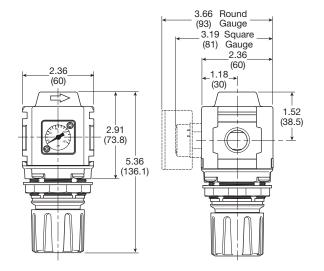
Diaphagm repair kit - relieving	P32KB00RB
Diaphagm repair kit - non-relieving	P32KB00RC
Panel mount nut - aluminum	P32KA00MM
Panel mount nut - plastic	P32KA00MP
Angle bracket (attaches via panel nut)	P32KB00MR
T-bracket with body connector	P32KA00MT
T-bracket	P32KA00MB
Body connector	P32KA00CB

⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Inches (mm)

NOTE: 1.90 in. (48mm) hole required for panel nut mounting.





Global Air Preparation

P32 Common - P1 Regulator - Compact

- Manifold style regulator with line pressure on both sides.
- Pressure output is at front or rear.
- Inlet ports 1/4", 3/8" or 1/2" (NPT, BSPP & BSPT)
- Working port 1/4"
- Robust construction
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Relieving & non-relieving types
- Non-rising knob

Introduction

Filters

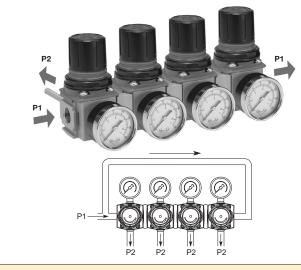
Coalescers

Regulators

Regulators Filter/

Lubricators

Combinations





Self relieving regulator with gauge



Non-relieving regulator

Port size	Description (relieving)	Gauge	Part number
1/4"	125 psig (8 bar)	None	P32HB92BNNP
3/8"	125 psig (8 bar)	None	P32HB93BNNP
1/2"	125 psig (8 bar)	None	P32HB94BNNP

Operating information

Adjusting range pressure:

Flow capacity*:

1/4, 3/8, 1/2 64 scfm (30 dm³/s, ANR)

Operating temperature: -25°C to 65.5°C (-13°F to 150°F)

Supply pressure (max): 300 psig (20 bar)

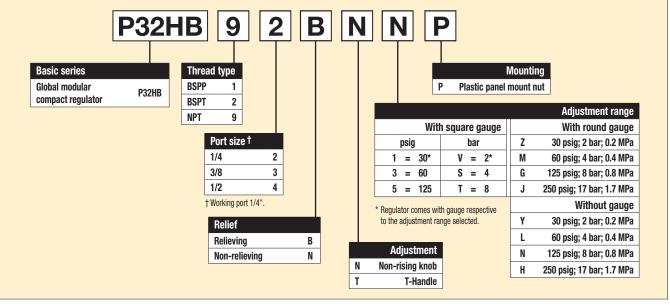
> 0 to 30 psig (0 to 2 bar) 0 to 60 psig (0 to 4 bar) 0 to 125 psig (0 to 8 bar) 0 to 232 psig (0 to 16 bar)

1/4 NPT, BSPP, BSPT Gauge port (2 each):

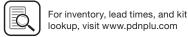
0.50 lb (1.10 kg) Weight:

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop.

Ordering Information:





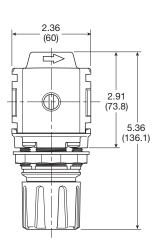


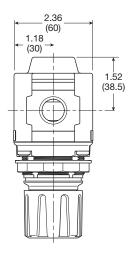
Material Specifications

Body	Aluminum
Adjustment knob	Acetal
Bonnet	Glass-filled nylon
Diaphragm assembly	Nitrile / zinc
Valve assembly	Brass / nitrile
Springs	Steel, stainless steel
Seals	Nitrile
Panel nut	Acetal

Repair and Service Kits

Diaphagm repair kit - relieving	P32KB00RB
Diaphagm repair kit - non-relieving	P32KB00RC
Panel mount nut - aluminum	P32KA00MM
Panel mount nut - plastic	P32KA00MP
Angle bracket (attaches via panel nut)	P32KB00MR
T-bracket with body connector	P32KA00MT
T-bracket	P32KA00MB
Body connector	P32KA00CB



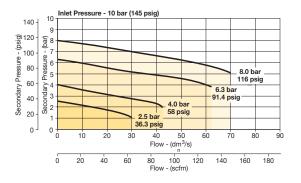


Inches (mm)

NOTE: 1.90 in. (48mm) hole required for panel nut mounting.

Flow Charts

P32HB Common Port Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Gauges

B29

Square flush mount gauge	0-4 bar	K4511SCR04B
	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160
Square with	0-4 bar	P6G-PR10040
adapter kit	0-11 bar	P6G-PR10110
	0-60 psig	P6G-PR90060
	0-160 psig	P6G-PR90160
50mm (2") round	0-30 psig / 0-2 bar	K4520N14030
1/4" center back mount	0-60 psig / 0-4 bar	K4520N14060
	0-160 psig / 0-11 bar	K4520N14160
	0-300 psig / 0-20 bar	K4520N14300

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



P33 Regulators - Standard

- Integral 1/2" or 3/4" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Secondary pressure ranges
- · Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Relieving & non-relieving types
- Non-rising knob

Introduction

Filters

Coalescers

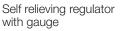
Regulators

Filter/ Regulators

Lubricators

Combinations







Non-relieving regulator

Port size	Description (relieving)	Gauge	Part number
1/2"	125 psig (8 bar)	None	P33RA94BNNP
1/2"	125 psig (8 bar)	Round	P33RA94BNGP
3/4"	125 psig (8 bar)	None	P33RA96BNNP
3/4"	125 psig (8 bar)	Round	P33RA96BNGP

Operating information

Flow capacity*:

1/2, 3/4 233 scfm (110 dm³/s, ANR) Operating temperature: -13°F to 150°F (-25°C to 65.5°C)

Supply pressure (max): 300 psig (20 bar)

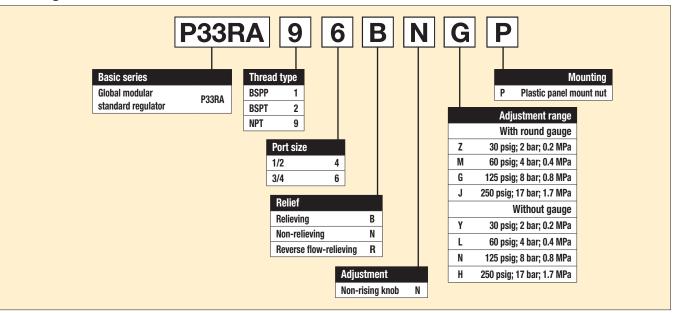
0 to 30 psig (0 to 2 bar) Adjusting range pressure:

0 to 60 psig (0 to 4 bar) 0 to 125 psig (0 to 8 bar) 0 to 250 psig (0 to 17 bar)

1/4 NPT, BSPP, BSPT Gauge port (2 each): 1.37 lb (0.62 kg) Weight:

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop.

Ordering Information:



Most popular.





Filters

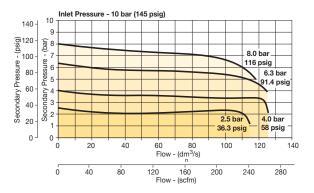
Standard Regulators

Material Specifications

-	
Body	Aluminum
Adjustment knob	Acetal
Body cap	ABS
Bonnet	Glass-filled nylon
Diaphragm assembly	Nitrile / zinc
Valve assembly	Brass / nitrile
Springs	Steel, stainless steel
Seals	Nitrile
Panel nut	Acetal
-	

Flow Charts

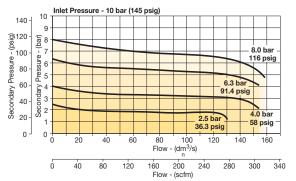
P33RA 1/2" Regulator



Repair and Service Kits

Diaphagm repair kit - relieving	P33KA00RB
Diaphagm repair kit - non-relieving	P33KA00RC
Panel mount nut - aluminum	P33KA00MM
Panel mount nut - plastic	P33KA00MP
Angle bracket (attaches via panel nut)	P33KA00MR
T-bracket with body connector	P32KA00MT
T-bracket	P32KA00MB
Body connector	P32KA00CB

P33RA 3/4" Regulator

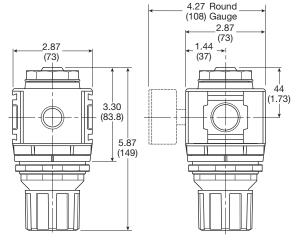


MARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Gauges

50mm (2") round 1/4" center back mount	0-30 psig / 0-2 bar	K4520N14030	
	0-60 psig / 0-4 bar	K4520N14060	
	0-160 psig / 0-11 bar	K4520N14160	
	0-300 psig / 0-20 bar	K4520N14300	

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting

Inches (mm)

NOTE: 2.40 in. (61mm) hole required for panel nut mounting.





P31P & P32P Proportional Regulators

- · Very fast response times
- Accurate output pressure
- Parameter settings
- Selectable I/O parameters
- · Quick, full flow exhaust
- LED display indicates output pressure
- · No air consumption in steady state
- Multiple mounting options
- Protection to IP65

Introduction

Filters

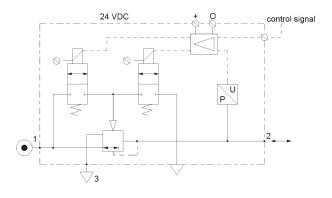
Coalescers

Regulators

Regulators Filter/

Lubricators

Combinations



Port size	Description	Part number
1/4"	145 psig (0-10 bar), NC 0-10V	P31PA92AD2VD1
1/2"	145 psig (0-10 bar), NC 0-10V	P32PA92AD2VD1



P31P Series **Bottom exhaust**



P32P Series **Bottom exhaust**

Operating information

Flow capacity*: P31P 40 scfm (19 dm³/s, ANR) P32P 120 scfm (57 dm³/s, ANR)

Temperature range: 32°F to 122°F (0°C to 50°C)

Supply pressure (max):

2 bar unit 36.3 psig (2.5 bar) 10 bar unit 152 psig (10.5 bar)

Operating pressure (min): P2 pressure + 7.3 psig (0.5 bar)

Working medium: Compressed air or inert gasses,

filtered to 40µ

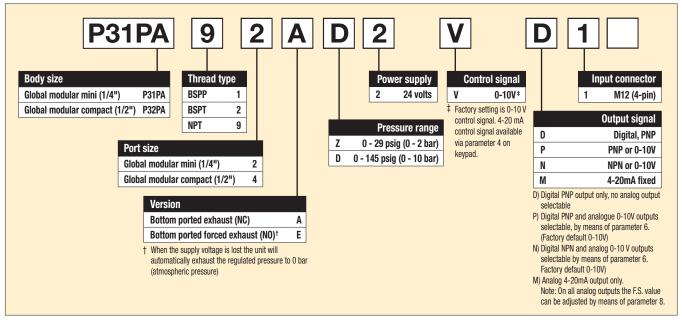
Pressure range: 0 to 30 psig (0 to 2 bar)

0 to 145 psig (0 to 10 bar)

P31P 0.64 lb (0.291 kg) Weight: P32P 1.42 lb (0.645 kg)

* Inlet pressure 91.3 psig (6.3 bar), inlet pressure and 4.9 psig (0.34 bar) pressure drop

Ordering Information:



B32





Proportional Regulators

Technical Information

Accuracy

+/- 1.0% of F.S.*

* Full scale (F.S.) - For 2 bar (29 psig) versions this will be 2 bar (29 psig), for the 10 bar (145 psig) version full scale will be 10 bar (145 psig).

Air consumption

No consumption in stable regulated situation.

Display

The regulator is provided with a digital display, indicating the output pressure, either in bar or psig.

The factory setting is as indicated on the label, can be changed through to software at all times (parameter 14)

Supply voltage

24 VDC +/- 10%

Power consumption

Max. 1.1W with unloaded signal outputs

Control signals

The electronic pressure regulator can be externally controlled through an analogue control signal of either 0-10V or 4-20mA. (parameter 4).

Output signals

As soon as the output pressure is within the signal band a signal is given of 24VDC, PNP Ri = 1 kOhm Outside the signal band this connection is 0V.

Connections

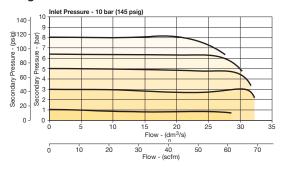
(In case of output signal (Option D) Central M12 connector 4-pole The electrical connections are as follows:

Pin No. Function		Color		
1	24 V	Supply	Brown	
	0 to 10 V	Control Signal Ri = 100k Ω	White	
2	4 to 20mA	Control Signal Ri = 500 Ω	vvnite	
3	0 V (GND)	Supply	Blue	
4	24 V	Alarm Output Signal	Black	

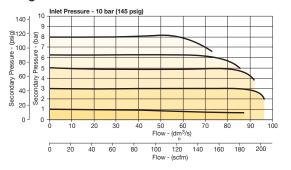
Air Preparation Products **Global Air Preparation**

Flow Charts

P31P Regulator 1/4" Ports



P32P Regulator 1/2" Ports



Degree of protection: IP65

EU conformity

CE: standard

EMC: according to directive 89/336/EEC This pressure regulator is in accordance with:

> EN 61000-6-1:2001 EN 61000-6-2:2001 EN 61000-6-3:2001 EN 61000-6-4:2001

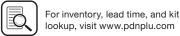
Mounting position

B33

Preferably vertical, with the cable gland on top.

Materials: P31P & P32P

Steel
FPM
Techno polymer
Aluminum
Nylon
Brass & NBR
NBR



Regulators

Pressing the Accept key "acc" for more than 3 seconds, will activate parameter change mode. The user can then select the parameters by pressing up or down key (display will show Pxx). When parameter number is correct, pressing accept again will enter parameter number (display will show parameter value).

Pressing the up or down key will change the parameter itself (display will flash indicating parameter editing mode). Pressing the accept key will accept the new parameter value (all digits will flash whilst being accepted).

After releasing all keys, the next parameter number will be presented on the display (you may step to the next parameter). When no key is pressed, after 3 seconds the display will show the actual output pressure.

When the unit is initially powered up allow approximately 10 seconds for the unit to "boot-up" before changing parameter settings.

Only parameter numbers 0, 4, 6, 8, 9, 14, 18, 19, 20, 12, 13 and 21 are accessible to edit. All other parameters are fixed.

Manual mode:

When keys DOWN and UP are pressed during startup, (connecting to the 24V power supply) manual mode is activated. This means that the user is able to in/decrease the output pressure of the regulator, by pressing the UP or DOWN key. During this action the display will blink, indicating that the manual mode is activated. After powering up again, the unit will revert back to normal mode.

Back to Factory Setting

After start up. (Power is on)

Entering this value in parameter 0 will store the calibrated factory data into the working parameters. (Default calibration data is used)

Parameter Number 0 - Reset Back to Factory Settings Step 1 2 3 4 5 **Press** acc acc acc 3-6 seconds **Until Display** Reads Flashing Flashing Decimal Flashing Decimal Edits parameter. 3 = standardfactory settings. Description If other than 3, Accepts and Accesses use Up or Down saves new changeable Accesses Displays current Arrow and parameter Sequences to

parameter value.

accept 3

setting.

next parameter.

Set Control Signal

The unit is factory set for 0-10 V control signal. If 4-20 mA control signal is required, change parameter 4.

parameter no. 0.

Parameter Number 4 – Set Control Signal in Volts or Milliamps						
Step	1	2	3	4	5	
Press	acc 3-6 seconds	or	acc	or	acc	
Until Display Reads	Pxx	PD4	Flashing Decimal	Flashing Decimal	Flashing	P05
Description	Accesses changeable parameters.	Accesses parameter no. 4.	Displays current parameter value. 1 = V 0 = mA	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

How to Videos at www.parker.com/pneu/propreg

parameters.





Set Output Signal

Parameter 6 is used to set the type of output signal to your PLC. This parameter is used as follows:

Output Signal option "0" = Digital Output - PNP

Factory set at "0" Non Adjustable

Output Signal option "P" = Digital PNP or Analog 1-10V

- Factory set at "1" for Analog Signal
- Convert to Digital PNP by changing parameter to "0" setting

Output Signal option "N" = Digital NPN or Analog 1-10V

- Factory set at "1" Analog Signal
- Convert to Digital NPN by changing parameter to "0"

Output Signal option "M" = Analog 4-20 mA

• Factory set at "2" Non Adjustable

Parameter Number 6 – Set Output Signal Step 1 2 3 4 5 **Press** acc acc acc m 3-6 seconds **Until Display** Reads Flashing Decimal Flashing Decimal (Value 0, 1 or 2) Flashing Displays current parameter value. Edits parameter. 1 = m factory0 = digitalAccepts and Description default for P3H (NPN or PNP) Accesses saves new with analog 1 = analog 0..10V Sequences to changeable Accesses parameter 2 = analog 4..20 mA parameters. parameter no. 6. options setting. next parameter.

Adjust Span Analog Output Signal

Set value is a % of Full Analog range. As an example for a 0-10V output signal, the original factory setting of 100% will give you an adjustment of 0-10V. If you reset Parameter 8 to 50%, the new output range would be 0-5V or 50% of the full range.

In the event that the output signal is to low, in a certain application, you can adjust it by increasing Parameter 8 to a maximum value of 130% of scale.

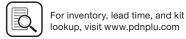
Note that all values are nominal and that an actual measurement may be required to ensure signal strength.

Parameter Nu	Parameter Number 8 – Adjust Span Analog Output Signal						
Step	1	2	3	4	5		
Press	3-6 seconds	or	acc	or	acc		
Until Display Reads	Pxx	P08	Flashing Decimal (For 2 bar versions value = 92)	Flashing Decimal (Value between 0 and 130)	###	P09	
Description	Accesses changeable parameters.	Accesses parameter no. 8.	Displays current parameter value.	Edits parameter.	Accepts and saves new parameter setting and implements the new analog signal span.	Sequences to next parameter.	

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How to Videos at www.parker.com/pneu/propreg





external pressure

parameter

setting.

Sequences to

next parameter.

Proportional Regulators

i roportional riegulators

If necessary, adjustments can be made to the digital display when using an external pressure sensor.

Accesses

parameter no. 9.

D

}lobal Air ³reparation

Introduction

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If necessary, adjustments

Adjust Digital Display

Parameter Number 9 – Adjust Digital Display Value (Pressure Calibration)						
Step	1	2	3	4	5	
Press						
	3-6 seconds	or	acc	or	acc	
Until Display Reads	Pxx	P09	###	###	###	P 10
			Flashing Decimal	Flashing Decimal	Flashing	
Description	Accesses			Use up or down arrows and accept to adjust the display value if using an	Accepts and saves new	

Displays current

digital display

Set Pressure Scale

changeable

parameters.

Units with NPT port threads are supplied with a factory set psig pressure scale. Use parameter 14 to change scale to bar.

Parameter Number 14 – Set Pressure Scale in psig or bar						
Step	1	2	3	4	5	
Press	acc 3-6 seconds	or	acc	or	acc	
Until Display Reads	Pxx	P 14	Flashing Decimal	Flashing Decimal	Flashing	P 15
Description	Accesses changeable parameters.	Accesses parameter no. 14.	Displays current parameter value. 1 = psig 0 = bar 2 = MPa	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

How to Videos at www.parker.com/pneu/propreg





Preset Minimum Pressure

If there is a need for a pre-set Minimum pressure, use parameter 18. (Note: preset pressure is affected by % P19.)

Parameter No	Parameter Number 18 – Set Minimum Preset Pressure						
Step	1	2	3	4	5		
Press	acc 3-6 seconds	or	acc	or	acc		
Until Display Reads	Pxx	P 18	Flashing Decimal	#### Flashing Decimal (value between 0 and 200)	###	P 19	
Description	Accesses changeable parameters.	Accesses parameter no. 18.	Displays current parameter value. Incremental value is: 2 bar unit: x 2 mbar x % P19 10 bar unit: x 10 mbar x % P19	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.	

Set Pressure Correction

Pressure correction allows the user to set a Maximum pressure as a percentage of secondary pressure F.S.

Example: If F.S. is 10 bar, set parameter 19 to 50 for Maximum preset pressure of 5 bar.

Pressure correction also affects the Minimum preset pressure in parameter 18.

Example: If F.S. is 10 bar and parameter 18 is set to a value of 100 (1 bar), and parameter 19 is set to 50%, then the actual Minimum preset pressure seen is 0.5 bar.

Parameter Number 19 – Set Maximum Preset Pressure						
Step	1	2	3	4	5	
Press	acc 3-6 seconds	or	acc	or	acc	
Until Display Reads	Pxx	P 19	Flashing Decimal	#### Flashing Decimal (value between 0 and 100)	###	P20
Description	Accesses changeable parameters.	Accesses parameter no. 19.	Displays current parameter value. Incremental value is: % of F.S.	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

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How to Videos at www.parker.com/pneu/propreg





Introduction

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Combinations

Accessories and Kits

Behavior Control

The regulation speed of the pressure regulator can be modified by means of one parameter. (P 20) The value in this parameter has a range from 0-5. A higher value indicates slower regulation speed, but will be more stable.

Introduction

Filters

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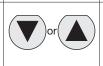
Step

Parameter Number 20 – Set Behavior Control **Press**

	2
acc 3-6 seconds	or



3



4



5

Until Display Reads







Flashing Decimal



Edits parameter 0 = custom set* 1 = fastest (narrow proportional band)



Flashing



Description

Accesses changeable parameters.

Accesses Displays current parameter no. 20. parameter value.

Parameter Number 12 – Set Proportional Band (P20 Must be Set to 0)

2 = fast3 = normal4 = slow5 = slowest(proportional band is broad) Accepts and saves new parameter setting.

Sequences to next parameter.

Fine Settings Set Proportional Band

Proportional band is used for setting the reaction sensitivity of the regulator. The displayed value is X 10 mbar and has a range between 50 (0.5 bar) and 250 (2.5 bar).

Step	1	2	3	4	5	
Press	3-6 seconds	or	acc	or	acc	
Until Display Reads	Pxx	P 12	Flashing Decimal	Flashing Decimal (value between 50 and 250)	###	P 13
Description	Accesses changeable	Accesses	Displays current parameter value. Incremental value is:		Accepts and saves new parameter	Sequences to

How to Videos at www.parker.com/pneu/propreg





parameters.

x 10 mbar

Edits parameter.

next parameter.

setting.

parameter no. 12.

^{*} When the value 0 is entered, you are able to create your own custom settings true parameters 12, 13 and 21.

Set Deadband

Deadband is the Minimum limit of accuracy at which the regulator is set for normal operation. The displayed value is X 10 mbar and has a range between 4 (40 mbar) and 40 (400 mbar).

Parameter Number 13 – Set Deadband (P20 Must be Set to 0)						
Step	1	2	3	4	5	
Press	acc 3-6 seconds	or	acc	or	acc	
Until Display Reads	Pxx	P 13	Flashing Decimal	Flashing Decimal (value between 4 and 40)	###	P 14
Description	Accesses changeable parameters.	Accesses parameter no. 13.	Displays current parameter value. Incremental value is x 10 mbar	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

Proportional Effect

Parameter Number 21 – Set Proportional Effect (P20 Must be Set to 0)						
Step	1	2	3	4	5	
Press	acc 3-6 seconds	or	acc	or	acc	
Until Display Reads	Pxx	P2 I	Flashing Decimal	Flashing Decimal (value between 5 and 100)	###	P22
Description	Accesses changeable parameters.	Accesses parameter no. 21.	Displays current parameter value.	Edits parameter. 5 = fastest regulation 100 = slowest regulation.	Accepts and saves new parameter setting.	Sequences to next parameter.

Parameter Number 39 - Displays Current Software Version

Step	1	2	3
Press	acc 3-6 seconds	or	acc
Until Display Reads	Pxx	P39	####
Description	Accesses changeable parameters.	Accesses parameter no. 39.	Displays current parameter value. XXX = current software version

How to Videos at www.parker.com/pneu/propreg





P31P

Dimensions inches (mm)

Introduction

Filters

Coalescers

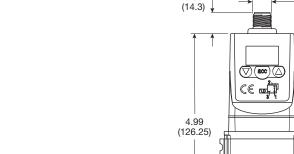
Regulators

Filter/ Regulators

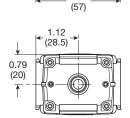
Lubricators

Combinations

Accessories and Kits

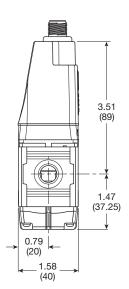


0.56

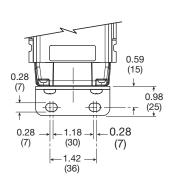


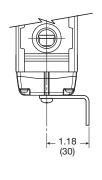
2.25

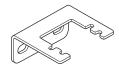
4 pin M12 Connector



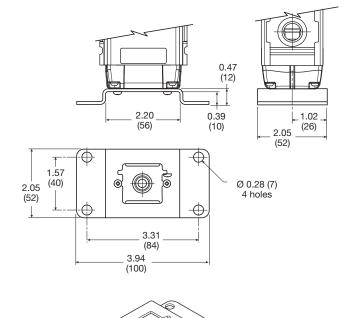
L-Bracket P3HKA00ML







Foot Bracket P3HKA00MC



Cables

Description Part number 2 mtr. cable with moulded straight M12x1 connector CB-M12-4P-2M

Most popular.

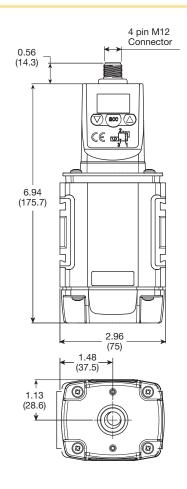


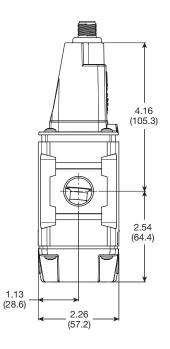


Dimensional Data

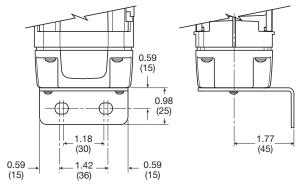
P32P

Dimensions inches (mm)



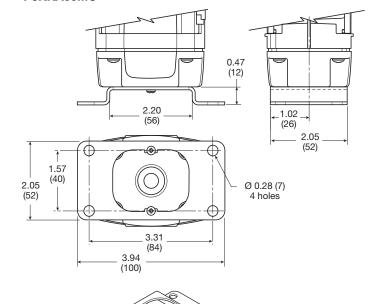


L-Bracket P3KKA00ML





Foot Bracket P3KKA00MC

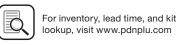


Cables

Description Part number 2 mtr. cable with moulded straight M12x1 connector CB-M12-4P-2M







P31 Filter / Regulators - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- High efficiency 5 micron element as standard
- Excellent water removal efficiency
- · Robust but lightweight aluminum construction
- Positive bayonet latch to ensure correct & safe fitting
- Secondary pressure ranges

Global Air Preparation

Introduction

Filters

Coalescers

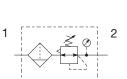
Regulators

Regulators Filter /

_ubricators

Combinations

 Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation



Port size	Description (relieving)	Bowl / drain type ‡	Part number
1/4"	125 psig (8 bar)	Poly / manual	P31EB92EGMBN5P
1/4"	125 psig (8 bar)	Poly / pulse	P31EB92EGBBN5P
1/4"	125 psig (8 bar)	Metal / manual	P31EB92EMMBN5P
1/4"	125 psig (8 bar)	Metal / pulse	P31EB92EMBBN5P

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Flow capacity*: 73 scfm (35 dm³/s, ANR)

Operating temperature[‡]:

Plastic bowl 14°F to 125°F (-10°C to 52°C) 14°F to 150°F (-10°C to 65.5°C) Metal bowl

Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar)

Standard filtration 5 micron

Useful retention†: 0.4 US oz. (12 cm³) Adjusting range pressure: 0 to 30 psig (0 to 2 bar)

0 to 60 psig (0 to 4 bar) 0 to 125 psig (0 to 8 bar) 0 to 250 psig (0 to 17 bar) 1/8 NPT, BSPP, BSPT

Gauge port (2 each)**: Weight: 0.42 lb (0.19 kg)

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop.

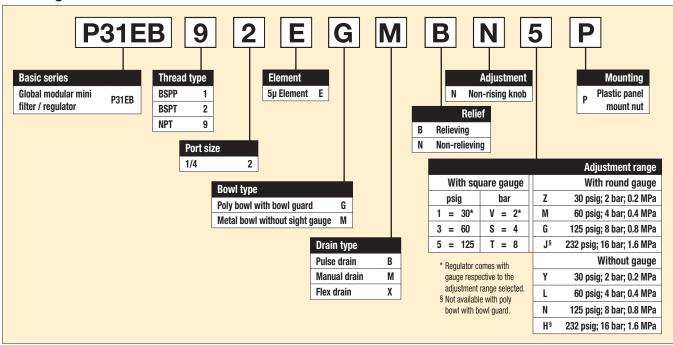
** Non-gauge option only.

[‡] Units with square gauges: 5°F to 150°F (-15°C to 65.5°C)

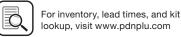
† Useful retention refers to volume below the quiet zone baffle.

Ordering Information:

Within ISO 8573-1: 1991 Class 3 (Particulates) Air quality: Within ISO 8573-1: 2001 Class 6 (Particulates)







Mini Filter / Regulators

Material Specifications

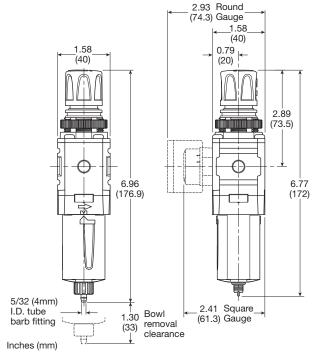
-	
Body	Aluminum
Adjustment knob	Acetal
Body cap	ABS
Bonnet	PBT
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Bowl guard	Nylon
Filter element	Polyethylene
Seals	Nitrile
Springs	Steel
Valve assembly	Brass / Nitrile
Diaphragm assembly	Brass / Nitrile
Panel nut	Acetal

⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

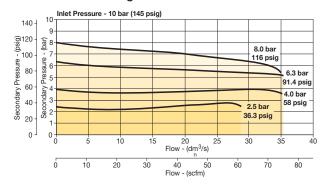
CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Flow Charts

P31EB 1/4" Filter / Regulator



Repair and Service Kits

Plastic bowl / bowl guard manual drain	P31KB00BGM
Plastic bowl / bowl guard pulse drain	P31KB00BGB
Metal bowl / w/o sight gauge pulse drain	P31KB00BMB
5μ particle filter element	P31KA00ESE
Diaphagm repair kit - relieving	P31KB00RB
Diaphagm repair kit - non-relieving	P31KB00RC
Panel mount nut - aluminum	P31KA00MM
Panel mount nut - plastic	P31KA00MP
Angle bracket (attaches via panel nut)	P31KB00MR
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB

Gauges

_		
Square flush	0-4 bar	K4511SCR04B
mount gauge	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting

Manual Drain

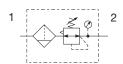
Pulse Drain





P32 Filter / Regulators - Compact

- Integral 1/4", 3/8" or 1/2" ports (NPT, BSPP & BSPT)
- High efficiency 5 micron element as standard
- Excellent water removal efficiency
- Robust but lightweight aluminum construction
- Positive bayonet latch to ensure correct & safe fitting
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation



Port size	Description (relieving)	Bowl / drain type ‡	Part number
1/4"	125 psig (8 bar)	Poly / manual	P32EB92EGMBNGP
1/4"	125 psig (8 bar)	Poly / auto	P32EB92EGABNGP
1/4"	125 psig (8 bar)	Metal / manual	P32EB92ESMBNGP
1/4"	125 psig (8 bar)	Metal / auto	P32EB92ESABNGP
3/8"	125 psig (8 bar)	Poly / manual	P32EB93EGMBNGP
3/8"	125 psig (8 bar)	Poly / auto	P32EB93EGABNGP
3/8"	125 psig (8 bar)	Metal / manual	P32EB93ESMBNGP
3/8"	125 psig (8 bar)	Metal / auto	P32EB93ESABNGP
1/2"	125 psig (8 bar)	Poly / manual	P32EB94EGMBNGP
1/2"	125 psig (8 bar)	Poly / auto	P32EB94EGABNGP
1/2"	125 psig (8 bar)	Metal / manual	P32EB94ESMBNGP
1/2"	125 psig (8 bar)	Metal / auto	P32EB94ESABNGP

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Flow capacity*: 148 scfm (70 dm3/s, ANR) 3/8 158 scfm (75 dm3/s, ANR) 1/2 164 scfm (77 dm3/s, ANR)

Operating temperature: Plastic bowl

-13°F to 125°F (-25°C to 52°C) -13°F to 150°F (-25°C to 65.5°C) Metal bowl

Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar)

Standard filtration: 5 micron

Useful retention†: 1.7 US oz. (51 cm³) Adjusting range pressure: 0 to 30 psig (0 to 2 bar) 0 to 60 psig (0 to 4 bar)

0 to 125 psig (0 to 8 bar) 0 to 250 psig (0 to 17 bar) 1/4 NPT, BSPP, BSPT

Gauge port (2 each): 1.17 lb (0.53 kg)

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop.

> Within ISO 8573-1: 1991 Class 3 (Particulates) Within ISO 8573-1: 2001 Class 6 (Particulates)

5 = 125

M

Α

X

* Regulator comes with

§ Not available with poly

bowl with bowl quard.

gauge respective to the adjustment range selected.

Ordering Information:

P32EB Adjustment **Basic series** Element Mounting Thread type Global modular compact **BSPP** 5µ Element Ε N Non-rising knob Plastic panel P32EB mount nut filter / regulator **BSPT** 2 T-Handle NPT 9 Relief Port size Relieving Non-relieving 1/4 2 3/8 3 Adjustment range 1/2 4 With square gauge With round gauge 30 psig; 2 bar; 0.2 MPa bar psig Bowl type $V = 2^*$ M 60 psig; 4 bar; 0.4 MPa $1 = 30^{\circ}$ Poly bowl with bowl guard 60 S = 4G 125 psig; 8 bar; 0.8 MPa

B44

Metal bowl without sight gauge Metal bowl with sight gauge Drain type Manual drain Auto drain Flex drain

Most popular.





T = 8

J§

Υ

L

N

250 psig; 17 bar; 1.7 MPa

30 psig; 2 bar; 0.2 MPa

60 psig; 4 bar; 0.4 MPa

125 psig; 8 bar; 0.8 MPa

250 psig; 17 bar; 1.7 MPa

Without gauge

Introduction

Filters

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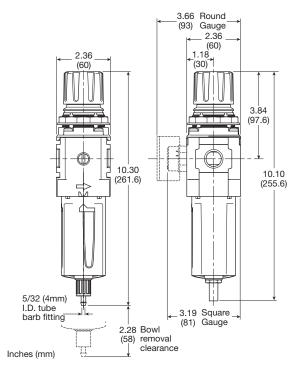
[†] Useful retention refers to volume below the quiet zone baffle.

Flow Charts

Body	Aluminum
Adjustment knob	Acetal
Element retainer / baffle	Acetal
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Bowl guard	Nylon
Filter element	Sintered polyethylene
Seals	Nitrile
Springs	Steel, stainless steel
Valve assembly	Brass / nitrile
Diaphragm assembly	Nitrile / zinc
Panel nut	Acetal
Sight gauge	Nylon

Repair and Service Kits

-	
Plastic bowl / bowl guard manual drain	P32KB00BGM
Metal bowl / sight gauge manual drain	P32KB00BSM
Auto drain	P32KA00DA
5μ particle filter element	P32KA00ESE
Diaphagm repair kit - relieving	P32KB00RB
Diaphagm repair kit - non-relieving	P32KB00RC
Panel mount nut - aluminum	P32KA00MM
Panel mount nut - plastic	P32KA00MP
Angle bracket (fits to panel mount threads)	P32KB00MR
T-bracket (fits to body connector)	P32KA00MB
T-bracket with body connector	P32KA00MT
Body connector	P32KA00CB

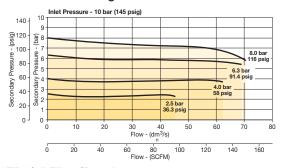


Manual Drain

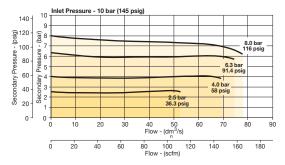
Automatic Drain

B45

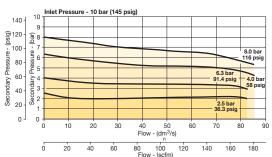
P32EB 1/4" Filter / Regulator



P32EB3/8" Filter/Regulator



P32EB 1/2" Filter/Regulator



WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

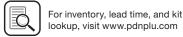
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Gauges

•		
50mm (2") round 1/4" center back mount	0-30 psig / 0-2 bar	K4520N14030
	0-60 psig / 0-4 bar	K4520N14060
	0-160 psig / 0-11 bar	K4520N14160
	0-300 psig / 0-20 bar	K4520N14300

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

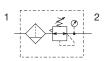




Parker Hannifin Corporation Pneumatic Division Richland, Michigan www.parker.com/pneumatics

P32 Semi-Precision Filter / Regulators - Compact

- Integral 1/4", 3/8" or 1/2" ports (NPT, BSPP & BSPT)
- High efficiency 5 micron element as standard
- Excellent water removal efficiency
- Robust but lightweight aluminum construction
- Positive bayonet latch to ensure correct & safe fitting
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation



Port size	Description / relieving	Bowl / drain type ‡	Part number
1/4"	125 psig (8 bar)	Poly / manual	P32EB92EGMPNGP
1/4"	125 psig (8 bar)	Poly / auto	P32EB92EGAPNGP
1/4"	125 psig (8 bar)	Metal / manual	P32EB92ESMPNGP
1/4"	125 psig (8 bar)	Metal / auto	P32EB92ESAPNGP
3/8"	125 psig (8 bar)	Poly / manual	P32EB93EGMPNGP
3/8"	125 psig (8 bar)	Poly / auto	P32EB93EGAPNGP
3/8"	125 psig (8 bar)	Metal / manual	P32EB93ESMPNGP
3/8"	125 psig (8 bar)	Metal / auto	P32EB93ESAPNGP
1/2"	125 psig (8 bar)	Poly / manual	P32EB94EGMPNGP
1/2"	125 psig (8 bar)	Poly / auto	P32EB94EGAPNGP
1/2"	125 psig (8 bar)	Metal / manual	P32EB94ESMPNGP
1/2"	125 psig (8 bar)	Metal / auto	P32EB94ESAPNGP

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Flow capacity*: 1/4, 3/8, 1/2 75 scfm (35 dm³/s, ANR) Effect of supply 0.6 psig (0.04 bar) for 25 psig (1.7 bar) change in P1 pressure variation

Operating temperature: Plastic bowl

-13°F to 125°F (-25°C to 52°C) Metal bowl -13°F to 150°F (-25°C to 65.5°C)

Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar)

Standard filtration: 5 micron

1.7 US oz. (51 cm³) Useful retention[†]: Adjusting range pressure: 0 to 30 psig (0 to 2 bar) 0 to 60 psig (0 to 4 bar) 0 to 125 psig (0 to 8 bar) 0 to 250 psig (0 to 17 bar)

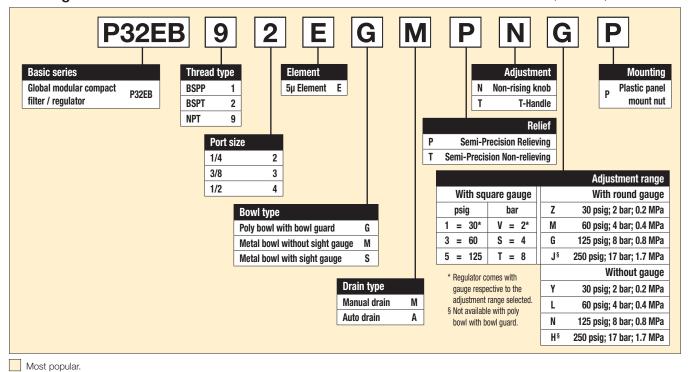
Gauge port (2 each): 1/4 NPT, BSPP, BSPT Weight: 0.53 lb (1.17 kg)

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop.

[†] Useful retention refers to volume below the quiet zone baffle.

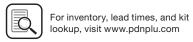
Ordering Information:

Within ISO 8573-1: 1991 Class 3 (Particulates) Within ISO 8573-1: 2001 Class 6 (Particulates)



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Introduction

Filters

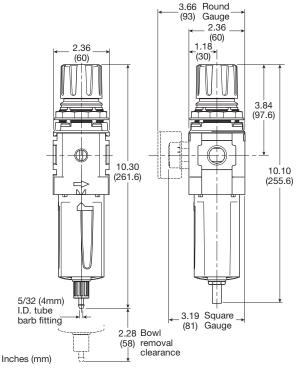
Coalescers

Material Specifications

Body	Aluminum
Adjustment knob	Acetal
Element retainer / baffle	Acetal
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Bowl guard	Nylon
Filter element	Sintered polyethylene
Seals	Nitrile
Springs	Steel, stainless steel
Valve assembly	Brass / nitrile
Diaphragm assembly	Nitrile / zinc
Panel nut	Acetal
Sight gauge	Nylon

Repair and Service Kits

Plastic bowl / bowl guard manual drain	P32KB00BGM
Metal bowl / sight gauge manual drain	P32KB00BSM
Auto drain	P32KA00DA
5µ particle filter element	P32KA00ESE
Diaphagm repair kit - relieving	P32KB00RB
Diaphagm repair kit - non-relieving	P32KB00RC
Panel mount nut - aluminum	P32KA00MM
Panel mount nut - plastic	P32KA00MP
Angle bracket (fits to panel mount threads)	P32KB00MR
T-bracket (fits to body connector)	P32KA00MB
T-bracket with body connector	P32KA00MT
Body connector	P32KA00CB

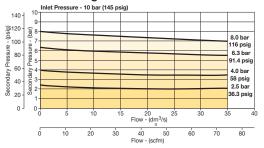


Manual Drain

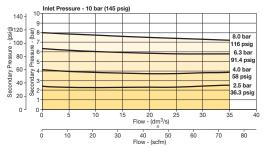
Automatic Drain

Flow Charts

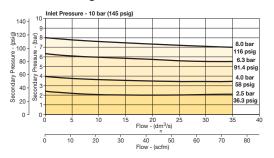
P32EB 1/4" Filter / Regulator



P32EB 3/8" Filter/Regulator



P32EB 1/2" Filter/Regulator



WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Gauges

50mm (2") round 1/4" center back mount	0-30 psig / 0-2 bar	K4520N14030
	0-60 psig / 0-4 bar	K4520N14060
	0-160 psig / 0-11 bar	K4520N14160
	0-300 psig / 0-20 bar	K4520N14300

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Global Air Preparation

Introduction

Filters

Coalescers

Regulators

Regulators

Lubricators

Combinations

Accessories and Kits

P33 Filter / Regulators - Standard

- Integral 1/2" or 3/4" ports (NPT, BSPP & BSPT)
- High efficiency 5 micron element as standard
- Excellent water removal efficiency
- · Robust but lightweight aluminum construction
- Positive bayonet latch to ensure correct & safe fitting
- Secondary pressure ranges

Global Air Preparation

Introduction

Filters

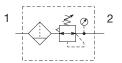
Coalescers

Regulators

Filter/

_ubricators

 Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation



Port size	Description / relieving	Bowl / drain type ‡	Part number
1/2"	125 psig (8 bar)	Poly / manual	P33EA94EGMBNGP
1/2"	125 psig (8 bar)	Poly / auto	P33EA94EGABNGP
1/2"	125 psig (8 bar)	Metal / manual	P33EA94ESMBNGP
1/2"	125 psig (8 bar)	Metal / auto	P33EA94ESABNGP
3/4"	125 psig (8 bar)	Poly / manual	P33EA96EGMBNGP
3/4"	125 psig (8 bar)	Poly / auto	P33EA96EGABNGP
3/4"	125 psig (8 bar)	Metal / manual	P33EA96ESMBNGP
3/4"	125 psig (8 bar)	Metal / auto	P33EA96ESABNGP

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Flow capacity*: 200 scfm (94 dm³/s, ANR)

3/4 235 scfm (109 dm³/s, ANR)

-13°F to 125°F (-25°C to 52°C) Plastic bowl -13°F to 150°F (-25°C to 65.5°C) Metal bowl

Supply pressure (max):

Operating temperature:

Gauge port (2 each):

Weight:

Plastic bowl 150 psig (10 bar) 250 psig (17 bar) Metal bowl

Standard filtration: 5 micron

Useful retention[†]: 2.8 US oz. (85 cm3) Adjusting range pressure: 0 to 30 psig (0 to 2 bar) 0 to 60 psig (0 to 4 bar) 0 to 125 psig (0 to 8 bar)

0 to 250 psig (0 to 17 bar) 1/4 NPT, BSPP, BSPT 1.87 psig (8 bar)

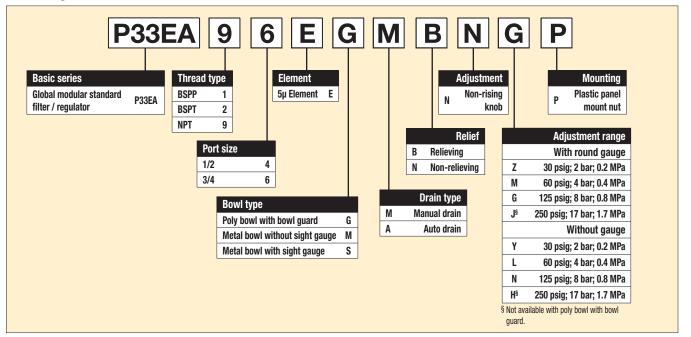
* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop

Within ISO 8573-1: 1991 Class 3 (Particulates)

Within ISO 8573-1: 2001 Class 6 (Particulates)

† Useful retention refers to volume below the quiet zone baffle.

Ordering Information:



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Most popular.





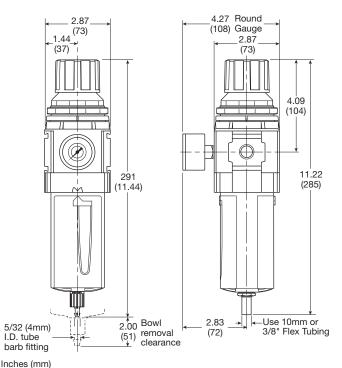
Standard Filter / Regulators

Material Specifications

Body	Aluminum
Adjustment knob	Acetal
Body cap	ABS
Element retainer / baffle	Acetal
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Filter element	Sintered Polyethylene
Seals	Nitrile
Springs	Steel, stainless steel
Valve assembly	Brass / nitrile
Diaphragm assembly	Nitrile / zinc
Panel nut	Acetal
Sight gauge	Nylon

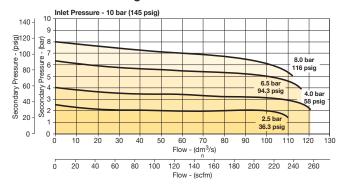
Repair and Service Kits

Plastic bowl / bowl guard, manual drain	P33KA00BGM
Metal bowl / sight gauge, manual drain	P33KA00BSM
Auto drain	P32KA00DA
5µ particle filter element	P33KA00ESE
Diaphagm repair kit - Relieving	P33KA00RB
Diaphagm repair kit - Non-relieving	P33KA00RC
Panel mount nut - Aluminum	P33KA00MM
Panel mount nut - Plastic	P33KA00MP
Angle bracket (fits to panel mount threads)	P33KA00MR
T-bracket (fits to body connector)	P32KA00MB
T-bracket with body connector	P32KA00MT
Body connector	P32KA00CB

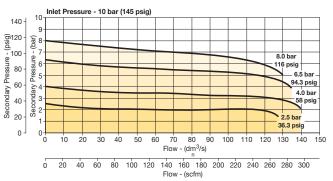


Flow Charts

P33EA 1/2" Filter / Regulator



P33EA 3/4" Filter/Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Gauges

50mm (2") round 1/4" center back mount	0-30 psig / 0-2 bar	K4520N14030
	0-60 psig / 0-4 bar	K4520N14060
	0-160 psig / 0-11 bar	K4520N14160
	0-300 psig / 0-20 bar	K4520N14300

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Manual Drain

Automatic Drain





Mini Lubricators

P31 Lubricators - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Proportional oil delivery over a wide range of air flows
- Finger tip ratchet control for precise oil drip rate adjustment





Lubricator with drain

Port size	Description ‡	Part number
1/4"	Poly bowl - No drain	P31LB92LGNN
1/4"	Metal bowl - No drain	P31LB92LMNN

[‡] For polycarbonate bowl, see caution in Engineering Section A.

Operating information

Flow capacity*:

Metal bowl

1/4

Weight:

52 scfm (25 dm³/s, ANR)

0.29 lb (0.13 kg)

Operating temperature: Plastic bowl

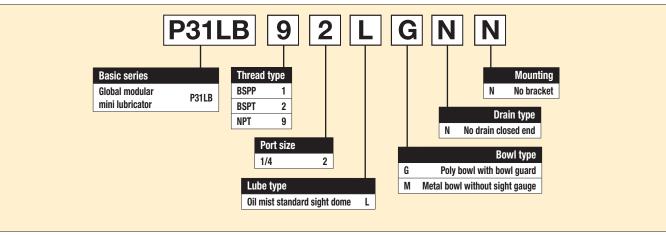
14°F to 125°F (-10°C to 52°C) 14°F to 150°F (-10°C to 65.5°C)

Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar) 0.6 US oz. (18 cm³) Bowl capacity:

* Inlet pressure 91.3 psig (6.3 bar). Pressure drop 4.9 psig (0.34 bar).

Ordering Information:



Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





Introduction

Filters

Coalescers

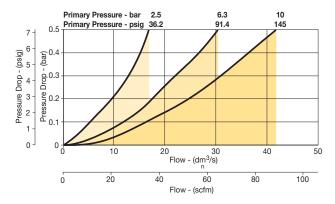
Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Seals	Nitrile
Sight dome	Polycarbonate
Suggested lubricant	ISO / ASTM VG32
Pick-up filter	Sintered bronze

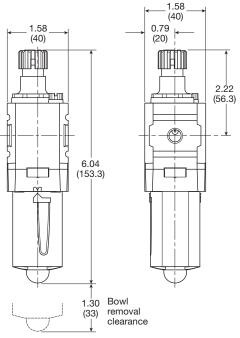
Repair and Service Kits

Plastic bowl / bowl guard no drain	P31KB00BGN
Metal bowl / w/o sight gauge no drain	P31KB00BMN
Drip control assembly	P32KA00PG
Fill plug	P31KA00PL
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB
Oil (1 quart)	F442001
Oil (1 galllon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

Flow Charts

P31LB 1/4" Lubricator





Inches (mm)





Compact Lubricators

P32 Lubricators – Compact

- Integral 1/4", 3/8" or 1/2" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Proportional oil delivery over a wide range of air flows
- Finger tip ratchet control for precise oil drip rate adjustment
- Fill from top under system pressure



with drain



Port		
size	Description [‡]	Part number
1/4"	Poly bowl - No drain	P32LB92LGNN
1/4"	Metal bowl - No drain	P32LB92LSNN
3/8"	Poly bowl - No drain	P32LB93LGNN
3/8"	Metal bowl - No drain	P32LB93LSNN
1/2"	Poly bowl - No drain	P32LB94LGNN
1/2"	Metal bowl - No drain	P32LB94LSNN

[‡] For polycarbonate bowl, see caution in Engineering Section A.

Operating information

Flow capacity*:

1/4 38 scfm (17 dm³/s, ANR) 3/8 70 scfm (33 dm³/s, ANR) 1/2 90 scfm (42 dm³/s, ANR)

Operating temperature:

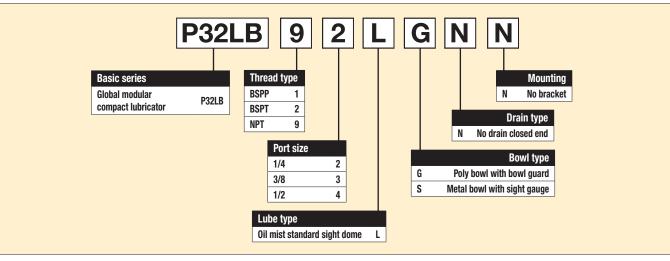
14°F to 125°F (-10°C to 52°C) Plastic bowl Metal bowl 14°F to 150°F (-10°C to 65.5°C)

Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar) Bowl capacity: 4.09 US oz. (121 cm3) 0.68 lb (0.31 kg)

* Inlet pressure 91.3 psig (6.3 bar). Pressure drop 4.9 psig (0.34 bar).

Ordering Information:



Suggested Lubricant F442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





Introduction

Filters

Coalescers

Regulators

Filter/

_ubricators

Compact Lubricators

Material Specifications

-	
Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Seals	Nitrile
Sight dome	Polycarbonate
Sight gauge	Nylon
Suggested lubricant	ISO / ASTM VG32
Pick-up filter	Sintered bronze

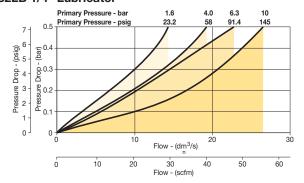
Repair and Service Kits

P32KB00BGN
P32KB00BMN
P32KB00BSN
P32KA00PG
P32KA00PL
P32KA00ML
P32KA00MB
P32KA00MT
P32KA00CB
F442001
F442002
F442003
F442005

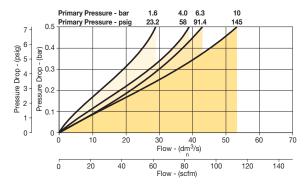
2.36 ____.36 (60) 1.18 2.36 (30) (60) 2.45 (62.3)8.56 (217.3) 2.28 Bowl removal clearance

Flow Charts

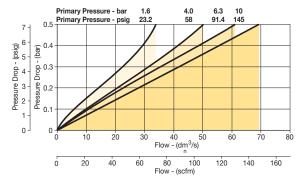
P32LB 1/4" Lubricator



P32LB 3/8" Lubricator



P32LB 1/2" Lubricator





Inches (mm)



P33 Lubricators - Standard

- Integral 1/2" or 3/4" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Proportional oil delivery over a wide range of air flows
- Finger tip ratchet control for precise oil drip rate adjustment
- Fill from top under system pressure





Port size	Description [‡]	Part number
1/2"	Poly bowl - No drain	P33LA94LGNN
1/2"	Metal bowl - No drain	P33LA94LSNN
3/4"	Poly bowl - No drain	P33LA96LGNN
3/4"	Metal bowl - No drain	P33LA96LSNN

[‡] For polycarbonate bowl, see caution in Engineering Section A.

Operating information

Flow capacity*:

1/2 110 scfm (52 dm³/s, ANR) 3/4 150 scfm (71 dm³/s, ANR)

Operating temperature:

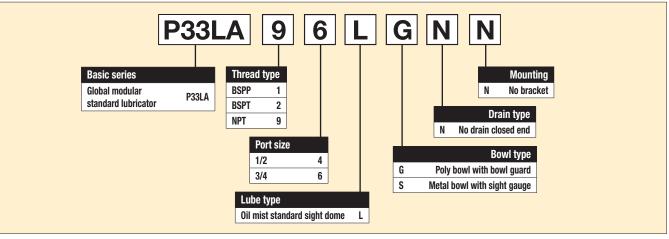
Plastic bowl 14°F to 125°F (-10°C to 52°C) 14°F to 150°F (-10°C to 65.5°C) Metal bowl

Supply pressure (max):

150 psig (10 bar) Plastic bowl Metal bowl 250 psig (17 bar) 6.1 US oz. (181 cm³) Bowl capacity: Weight: 1.04 lb (0.47 kg)

* Inlet pressure 91.3 psig (6.3 bar). Pressure drop 4.9 psig (0.34 bar).

Ordering Information:



B54

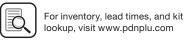
Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





Introduction

Filters

Coalescers

Regulators

Filter/

_ubricators

Combinations

Material Specifications

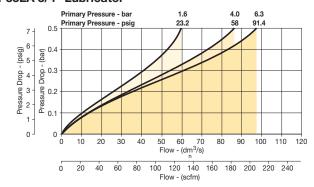
•	
Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Seals	Nitrile
Sight dome	Polycarbonate
Sight gauge	Nylon
Suggested lubricant	ISO / ASTM VG32
Pick-up filter	Sintered bronze

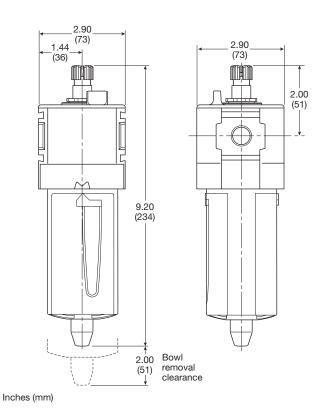
Repair and Service Kits

•	
Plastic bowl / bowl guard no drain	P33KA00BGN
Metal bowl / w/o sight gauge no drain	P33KA00BMN
Metal bowl / sight gauge no drain	P33KA00BSN
Drip control assembly	P32KA00PG
Fill plug	P32KA00PL
L-bracket (fits to body)	P33KA00ML
T-bracket (fits to body connector)	P32KA00MB
T-bracket with body connector	P32KA00MT
Body connector	P32KA00CB
Oil (1 quart)	F442001
Oil (1 galllon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

Flow - (scfm)

P33LA 3/4" Lubricator









Port size

1/4"

Popular Combinations: Inlet pressure 145 psig (10 bar), secondary pressure 91.3 psig (6.3 bar), 14.5 psig (1 bar) pressure drop.

27 scfm (13 dm³/s, ANR)



Filter + Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets

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Pulse drain

P31CB92GEBN5LNW

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	+

Filter/Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets

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Port size	Flow	Manual drain	Pulse drain
1/4"	28 scfm (14 dm ³ /s, ANR)	P31CA92GEMN5LNW	P31CA92GEBN5LNW

Manual drain

P31CB92GEMN5LNW



Introduction

Filters

Coalescers

Regulators

Regulators

Filter/

_ubricators

Combinations

Accessories

Ball Valve + Filter + Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets



Port size	Flow	Manual drain	Pulse drain
1/4"	27 scfm (13 dm³/s, ANR)	P31QB92GEMN5LNW	P31QB92GEBN5LNW

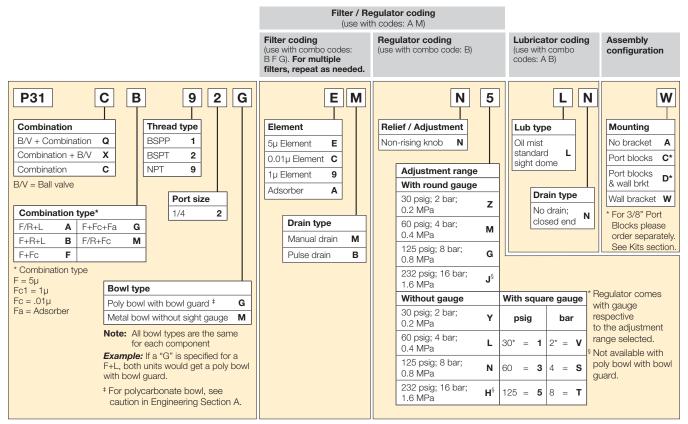


Ball Valve + Filter/Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets

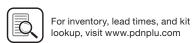


Port size	Flow	Manual drain	Pulse drain
1/4"	28 scfm (14 dm ³ /s, ANR)	P31QA92GEMN5LNW	P31QA92GEBN5LNW









Popular Combinations: Inlet pressure 145 psig (10 bar), secondary pressure 91.3 psig (6.3 bar), 14.5 psig (1 bar) pressure drop.



Filter + Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets

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Port size	Flow	Manual drain	Auto drain
1/4"	42 scfm (20 dm ³ /s, ANR)	P32CB92GEMNGLNW	P32CB92GEANGLNW
3/8"	68 scfm (32 dm ³ /s, ANR)	P32CB93GEMNGLNW	P32CB93GEANGLNW
1/2"	85 scfm (40 dm ³ /s, ANR)	P32CB94GEMNGLNW	P32CB94GEANGLNW



Filter/Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets

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Port size	Flow	Manual drain	Auto drain
1/4"	45 scfm (22 dm ³ /s, ANR)	P32CA92GEMNGLNW	P32CA92GEANGLNW
3/8"	70 scfm (33 dm ³ /s, ANR)	P32CA93GEMNGLNW	P32CA93GEANGLNW
1/2"	90 scfm (43 dm ³ /s, ANR)	P32CA94GEMNGLNW	P32CA94GEANGLNW



Ball Valve + Filter + Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets

Introduction

즲

Coalescers

Regulators

Port size	Flow	Manual drain	Auto drain
1/4"	42 scfm (20 dm ³ /s, ANR)	P32QB92GEMNGLNW	P32QB92GEANGLNW
3/8"	68 scfm (32 dm³/s, ANR)	P32QB93GEMNGLNW	P32QB93GEANGLNW
1/2"	85 scfm (40 dm ³ /s, ANR)	P32QB94GEMNGLNW	P32QB94GEANGLNW



Ball Valve + Filter/Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets



Assembly

configuration

Port blocks

Wall bracket W

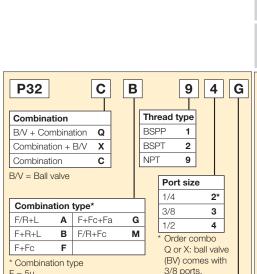
& wall brkt

Port size	Flow	Manual drain	Auto drain
1/4"	45 scfm (22 dm ³ /s, ANR)	P32QA92GEMNGLNW	P32QA92GEANGLNW
3/8"	70 scfm (33 dm ³ /s, ANR)	P32QA93GEMNGLNW	P32QA93GEANGLNW
1/2"	90 scfm (43 dm ³ /s, ANR)	P32QA94GEMNGLNW	P32QA94GEANGLNW

Regulator coding

(use with combo code: B)

Filter / Regulator coding (use with codes: A M)



Bowl type Poly bowl with bowl guard ‡ Metal bowl without sight gauge M* For polycarbonate Metal bowl with sight gauge s howl see caution in Engineering

Not available when using lubricator. Note: All bowl types are the same for each component

Example: If a "G" is specified for a F+L, both units would get a poly bowl with bowl guard.

E M Element 0.01µ Element C 0.01µ Element D' with dpi 5µ Element Е F 5u Flement with dpi 9 1µ Element

Filter coding

(use with combo codes:

filters, repeat as needed.

B F G). For multiple

Adsorber Α Not available with F/R Drain type

Auto drain

Manual drain

O.

Α

М

B57

1u Flement

with dpi

Relief / Adjustment Lub type Non-rising knob Oil mist relieving standard sight dome Adjustment range With round gauge Drain type 30 psig: 2 bar: No drain; Z 0.2 MPa closed end 60 psig; 4 bar; М 0.4 MPa 125 psig: 8 bar: G 0.8 MPa 250 psig; 17 bar; 1.7 MPa Without gauge With square gauge 30 psig; 2 bar; psig 0.2 MPa 60 psig; 4 bar; 30* = **1** 0.4 MPa 125 psig; 8 bar; N 60 = 3

Ν

G

Regulator comes with gauge respective to the adjustment range selected. Not available with poly bowl with bowl guard.



 $Fc1 = 1\mu$

 $F_{C} = .01\mu$

Fa = Adsorber

Section A.



Parker Hannifin Corporation Pneumatic Division Richland, Michigan www.parker.com/pneumatics

bar

4 = **S**

8 = T

125 = **5**

Lubricator coding

L Ν

(use with combo

codes: A B)

D



250 psig; 17 bar;

0.8 MPa

1.7 MPa

Port size

1/2

3/4"

Global Air Preparation

Popular Combinations: Inlet pressure 145 psig (10 bar), secondary pressure 91.3 psig (6.3 bar), 14.5 psig (1 bar) pressure drop.

90 scfm (43 dm3/s, ANR)

110 scfm (52 dm3/s, ANR)



Filter + Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets



P33CB94GEANGLNW

P33CB96GEANGLNW

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	X.
1	
~	
	W

Filter/Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets

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! ' - '	i

Port size	Flow	Manual drain	Auto drain
1/2"	110 scfm (52 dm ³ /s, ANR)	P33CA94GEMNGLNW	P33CA94GEANGLNW
3/4"	150 scfm (71 dm ³ /s, ANR)	P33CA96GEMNGLNW	P33CA96GEANGLNW

Manual drain

P33CB94GEMNGLNW

P33CB96GEMNGLNW



Introduction

Filters

Coalescers

Regulators

Regulators

Filter/

_ubricators

Ball Valve + Filter + Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets

3QB94GEANGLNW						
o drain						
ckers	-1					

Port size	Flow	Manual drain	Auto drain
1/2"	90 scfm (43 dm ³ /s, ANR)	P33QB94GEMNGLNW	P33QB94GEANGLNW
3/4"	110 scfm (52 dm ³ /s, ANR)	P33QB96GEMNGLNW	P33QB96GEANGLNW



Ball Valve + Filter/Regulator + Lubricator Combinations, poly bowl 5 micron element, 116 psig (8 bar) regulator + gauge and wall mounting brackets

P33QA94GEANGLNW									
Auto drain									
aonoto		-	-	-	-	 -	-	 	-

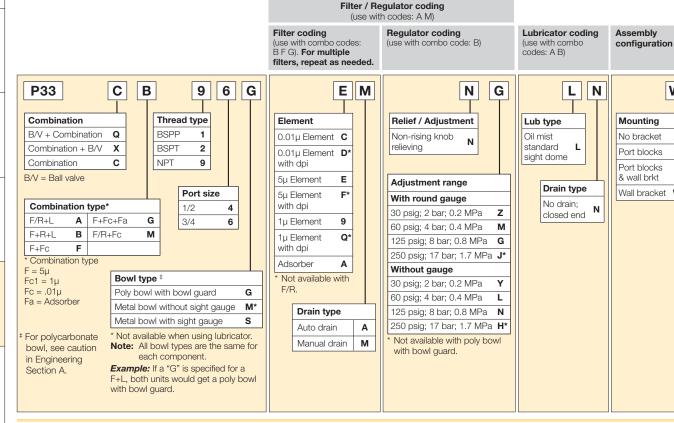
W

Α

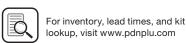
С

D

Port size	Flow	Manual drain	Auto drain
1/2"	110 scfm (52 dm ³ /s, ANR)	P33QA94GEMNGLNW	P33QA94GEANGLNW
3/4"	150 scfm (71 dm³/s, ANR)	P33QA96GEMNGLNW	P33QA96GEANGLNW



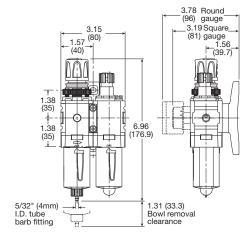


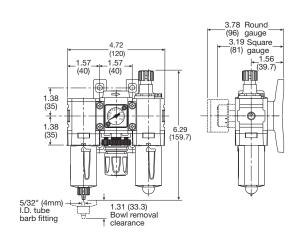


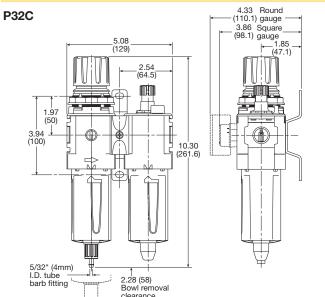
Popular Combination Dimensions

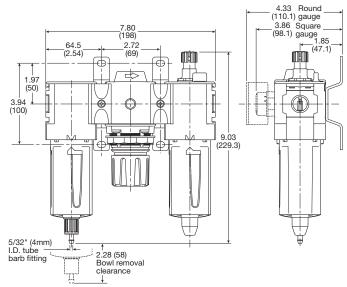
inches (mm)

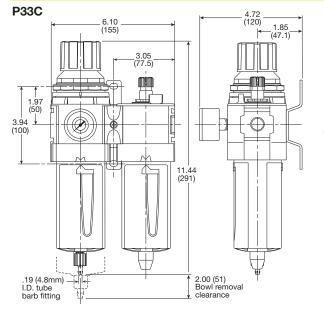
P31C

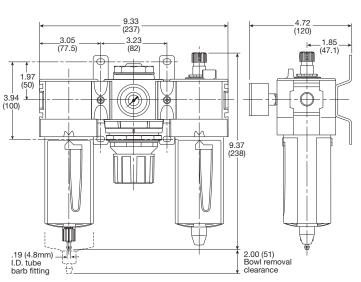




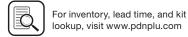












Dullip valve

P31D & P32D Dump Valves

- Modular design with 1/4" or 1/2" integral ports (NPT, BSPP & BSPT)
- The 3-way, 2-position function automatically dumps downstream pressure on the loss of pilot signal
- Solenoid or air pilot options
- High flow & exhaust capability
- Silencer included

Introduction

Filters

Coalescers

Regulators

Filter/ Regulators

_ubricators



Remotely operated dump valves automatically shut off upstream pressure and exhaust the downstream pressure when the pilot pressure is released.

To maintain these units in the open position a pilot supply to the air pilot operated version or an electrical signal to the solenoid operated version must be maintained.

The valve will automatically dump when the holding signal is removed

Port size	Description	Weight lbs (kg)	Part number
1/4"	120VAC Solenoid & cable plug	0.8 (0.37)	P31DA92SGNC1FN
1/4"	24VDC Solenoid & cable plug [‡]	0.9 (0.41)	P31DA92SGNC2CN
1/4"	External air pilot operated	0.8 (0.37)	P31DA92PPN
1/2"	120VAC 30mm coil & cable plug incl. ‡	1.5 (0.69)	P32DA94SCNA3GN
1/2"	24VDC 30mm coil & cable plug incl. ‡	2.0 (0.91)	P32DA94SCNA2CN
1/2"	External air pilot operated ‡	1.9 (0.87)	P32DA94PPN

‡ Includes exhaust silencer





Operating information

Flow capacity*: P31D 36 scfm (17 dm³/s, ANR) P32D 108 scfm (51 dm³/s, ANR)

Temperature range (max)†:

Solenoid operated 14°F to 122°F (-10°C to 50°C) Air pilot operated -4°F to 176°F (-20°C to 80°C)

Pressure (max):

Solenoid operated
Air pilot operated
Operating pressure (min):

Solenoid operated
250 psig (10 bar)
44 psig (3 bar)

Compressed air

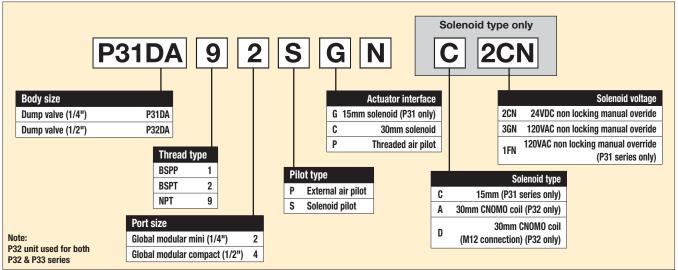
Ports: Air pilot 1/8

Exhaust P31D - 1/4; P32D - 1/2 Gauge P31D - 1/8; P32D - 1/4

* Inlet pressure 91.3 psig (6.3 bar), inlet pressure and 14.5 psig (1 bar) pressure drop.

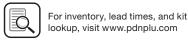
† Air supply must be dry enough to avoid ice formation at temperatures below 35.6°F (2°C). Snap pressure: Full flow when downstream pressure reaches 50% of the inlet pressure.

Ordering Information:



Most popular.





Dump Valves

Air Preparation Products **Global Air Preparation**

Material Specifications

Body	Aluminum
Body cover	Polyester
Seals	Nitrile NBR

Mounting Brackets

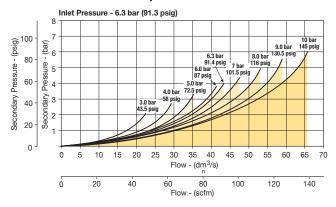
		Part number
	Description	P31D
	L-bracket mounting kit	P3HKA00ML
P31		
	Foot bracket mounting kit	P3HKA00MC
P31		

Note:

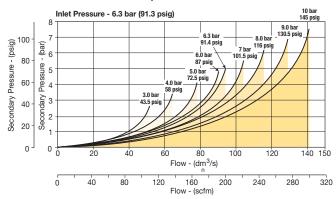
For solenoid operators and cable plugs (connectors) see page B79 and B80.

Flow Charts

P31DA 1/4" Remote Dump Valve

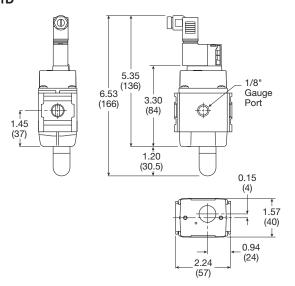


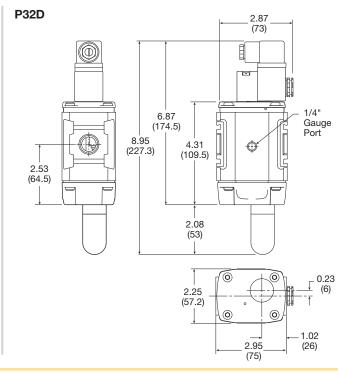
P32DA 1/2" Remote Dump Valve



Dimensions inches (mm)

P31D





Most popular.





Parker Hannifin Corporation Pneumatic Division Richland, Michigan www.parker.com/pneumatics Filters

P31S & P32S Soft Start Valves

- Modular design with 1/4" or 1/2" integral ports (NPT, BSPP & BSPT)
- The 2-way, 2-position function provides for the safe introduction of pressure
- Adjustable slow start
- Solenoid or air pilot options
- High flow



Parker Global Series Soft Start Valves, provide for the safe introduction of pressure to machines or systems. Soft Start Valves, allow the pressure to gradually build to the set point before fully opening to deliver full flow at line pressure.

The controlled introduction of pressure can be an important safety factor and prevent damage to tooling when air pressure is introduced at machine or system start up.

Note: Soft Start Valves must be installed downstream of a 3/2 valve with exhaust capability

Port size	Description	Weight lbs (kg)	Part number
1/4"	120VAC Solenoid & cable plug	0.8 (0.37)	P31SA92SGNC1FN
1/4"	24VDC Solenoid & cable plug	0.9 (0.41)	P31SA92SGNC2CN
1/4"	Internal air pilot operated	0.8 (0.37)	P31SA92Y0N
1/4"	External air pilot (1/8" threaded)	0.8 (0.37)	P31SA92PPN
1/2"	120VAC 30mm coil & cable plug incl.	1.5 (0.87)	P32SA94SCNA3GN
1/2"	24VDC 30mm coil & cable plug	2.0 (0.90)	P32SA94SCNA2CN
1/2"	Internal air pilot operated	2.0 (0.90)	P32SA94Y0N
1/2"	External air pilot (1/8 threaded)	1.5 (0.87)	P32SA94PPN





Operating information

Flow capacity*: P31S 36 scfm (17 dm³/s, ANR) P32S 101 scfm (48 dm³/s, ANR)

Temperature range (max)†:

Solenoid operated 14°F to 122°F (-10°C to 50°C) Air pilot operated -4°F to 176°F (-20°C to 80°C)

Pressure (max):

Solenoid operated
Air pilot operated
Operating pressure (min):

Huid:

150 psig (10 bar)
250 psig (7 bar)
44 psig (3 bar)

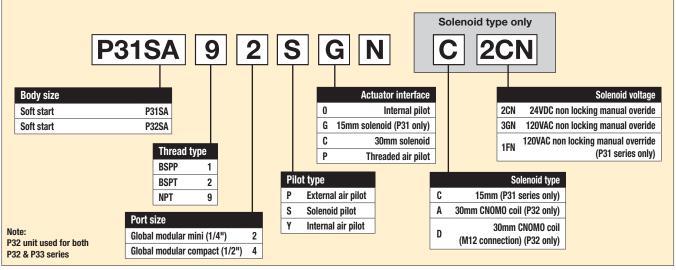
Compressed air

Ports: Air pilot 1/8

Gauge P31S - 1/8; P32S - 1/4

- * Inlet pressure 91.3 psig (6.3 bar), inlet pressure and 14.5 psig (1 bar) pressure drop.
- † Air supply must be dry enough to avoid ice formation at temperatures below 35.6°F (2°C). Snap pressure: Full flow when downstream pressure reaches 50% of the inlet pressure.

Ordering Information:









Soft Start Valves

Air Preparation Products

Global Air Preparation

Material Specifications

Body	Aluminum
Body cover	Polyester
Seals	Nitrile NBR

Mounting Brackets

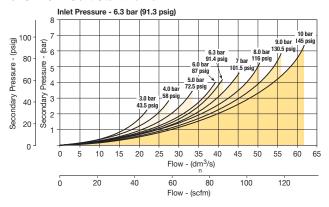
		Part number	
	Description	P31S	
- And	L-bracket mounting kit	P3HKA00ML	
P31			
	Foot bracket mounting kit	P3HKA00MC	
P31			

Note:

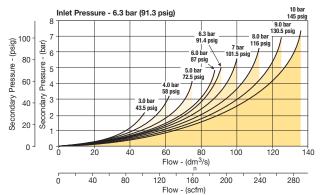
For solenoid operators and cable plugs (connectors) see page B79 and B80.

Flow Charts

P31SA 1/4" Soft Start Valve

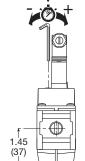


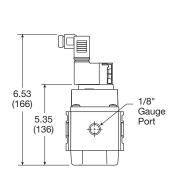
P32SA 1/2" Soft Start Valve



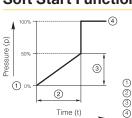
Dimensions inches (mm)

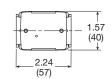
P31S



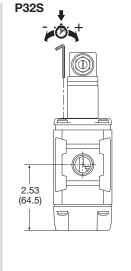


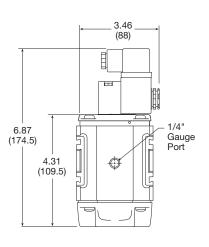
Soft Start Function:

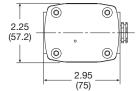




- Start signal
 - Switching time delay Gradual pressure build up
- Operating pressure p2 (=p1)











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Parker Hannifin Corporation Pneumatic Division Richland, Michigan www.parker.com/pneumatics

P31T & P32T Combined Soft Start / Dump Valves

- Modular design with 1/4" or 1/2" integral ports (NPT, BSPP & BSPT)
- · Provides for the safe introduction of pressure
- The 3-way, 2-position function automatically dumps downstream pressure on the loss of pilot signal
- · Adjustable slow start
- Solenoid or air pilot options
- · High flow & exhaust capability
- Silencer included

Introduction

Filters

Coalescers

Regulators

Filter/

_ubricators

Combinations

Accessories



Parker Global Series Combined Soft Start / Dump Valves, provide for the safe introduction of pressure to machines or systems. Soft Start / Dump Valves when set, allow the pressure to gradually build to the set point before fully opening to deliver full flow at line pressure.

The controlled introduction of pressure can be an important safety factor and prevent damage to tooling when air pressure is introduced at machine or system start up.

To maintain these units in the open position a pilot supply to the air pilot operated version or an electrical signal to the solenoid operated version must be maintained. The valve will automatically dump when the holding signal is removed.

Port		Weight	
size	Description	lbs (kg)	Part number
1/4"	120VAC Solenoid & cable plug	0.8 (0.37)	P31TA92SGNC1FN
1/4"	24VDC Solenoid & cable plug	0.9 (0.41)	P31TA92SGNC2CN
1/4"	External air pilot operated	0.8 (0.37)	P31TA92PPN
1/2"	120VAC 30mm coil & cable plug incl.	1.9 (0.87)	P32TA94SCNA3GN
1/2"	24VDC 30mm coil & cable plug incl.	2.0 (0.91)	P32TA94SCNA2CN
1/2"	External air pilot operated	1.9 (0.87)	P32TA94PPN





Operating information

P31T Flow capacity*: 36 scfm (17 dm³/s, ANR) P32T 108 scfm (51 dm³/s, ANR)

Temperature range (max)†:

Solenoid operated 14°F to 122°F (-10°C to 50°C) Air pilot operated -4°F to 176°F (-20°C to 80°C)

Pressure (max):

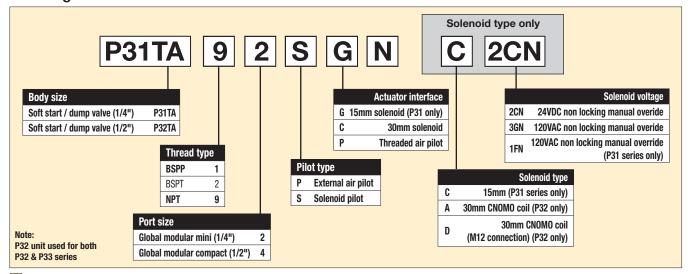
150 psig (10 bar) Solenoid operated Air pilot operated 250 psig (7 bar) Operating pressure (min): 44 psig (3 bar) Fluid: Compressed air

Ports: Air pilot

P31T - 1/4; P32T - 1/2 Exhaust Gauge P31T - 1/8; P32T - 1/4

- Inlet pressure 91.3 psig (6.3 bar), inlet pressure and 14.5 psig (1 bar) pressure drop.
- † Air supply must be dry enough to avoid ice formation at temperatures below 35.6°F (2°C). Snap pressure: Full flow when downstream pressure reaches 50% of the inlet pressure.

Ordering Information:









Air Preparation Products **Global Air Preparation**

Material Specifications

Body	Aluminum
Body cover	Polyester
Seals	Nitrile NBR

Combined Soft Start / Dump Valves

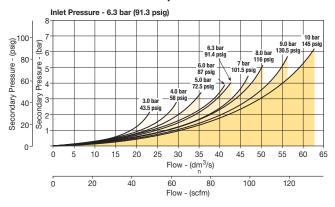
Mounting Brackets

		Part number
	Description	P31T
- Ow	L-bracket mounting kit	P3HKA00ML
P31		
	Foot bracket mounting kit	P3HKA00MC
P31		

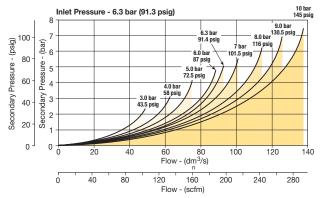
For solenoid operators and cable plugs (connectors) see page B79 and B80.

Flow Charts

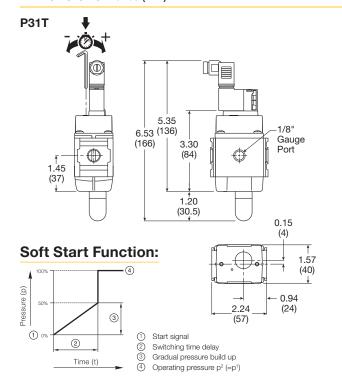
P31TA 1/4" Soft Start & Dump Valve

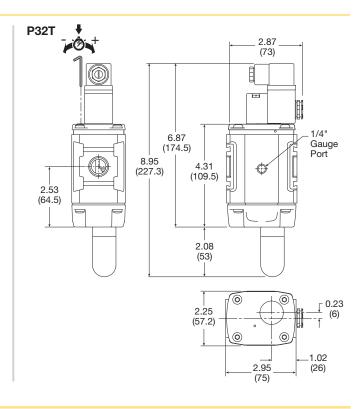


P32TA 1/2" Soft Start & Dump Valve

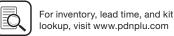


Dimensions inches (mm)









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P33T Redundant Safety Exhaust Valve

- Proven control reliable technology with integrated soft start
- Soft start application of air to the system when energized; can be adjusted for slower or faster buildup of system pressure
- Rapid exhaust of downstream air when de-energized to remove stored energy and allow safe access
- · Memory, monitoring, and air flow control functions are integrated into two identical valve elements. Valves lock-out if asynchronous movement of valve elements occurs during actuation or de-actuation, resulting in a residual outlet pressure of less than 1% of supply.
- Reset can only be accomplished by the integrated electrical (solenoid) reset. Cannot be reset by removing and re-applying supply pressure.
- Basic 3/2 normally closed valve function: Dirt tolerant, wear compensating poppet design for quick response and high flow
- LED indicators of main solenoid operation, reset solenoid operation, and status indicator condition.
- Optional transducer for monitoring of downstream pressure in the system.
- Dual exhaust silencers included.
- Not for use with clutch / brake applications.
- For use in conjunction with a safety relay or safety PLC.



Port size			Cv		
Inlet	Outlet	Transducer	1 to 2	2 to 3	Part number*
3/4	3/4	w/o transducer	3.7	8.5	P33TA96RG4F2CN
3/4	3/4	w/ transducer	3.7	8.5	P33TA96RG4G2CN

^{*} NPT port threads. For BSPP threads, replace "9" in the part number with a "1".



Operating information

Pilot Solenoids: Enclosure rating: Connector socket: According to VDE 0580 According to DIN 400 50 IP65 According to DIN 43650 Form A Three solenoids, rated for

continuous duty

1.2 Watts on DC

Standard voltages: 24VDC

Power consumption (each solenoid), for

primary & reset solenoids:

IP65. IEC 60529 Enclosure rating:

Electrical connection: M12, 5-pin Ambient temperature: 15°F to 122°F (-10°C to 50°C) Media temperature: 40°F to 175°F (4°C to 80°C)

Flow media: Compressed Air,

Filtered to Minimum 40 Micron 30 to 150 psig (2 to 10 bar)

Inlet pressure: Monitoring: Dynamically, cyclically, internally

during each actuating and de-actuating movement. Monitoring function has memory and requires an overt act to reset

unit after lockout.

Mounting orientation: Vertically with pilot solenoids on top

Port threads: 3/4 NPT, 3/4 BSPP

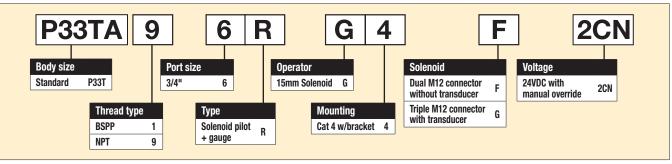
Category 4 (Cat 4); performance Control reliable:

Level e (PLe) in accordance with Machine directive - EN ISO 13849-1

(Certification pending)

Weight: 16.1 lb (7.3 kg) w/o transducer 16.3 lb (7.4 kg) w/ transducer

Ordering Information:



B66

Most popular.



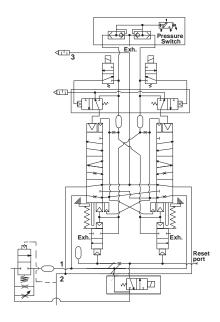


Introduction

Filters

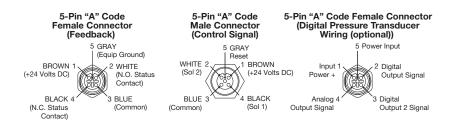
Coalescers

Regulators



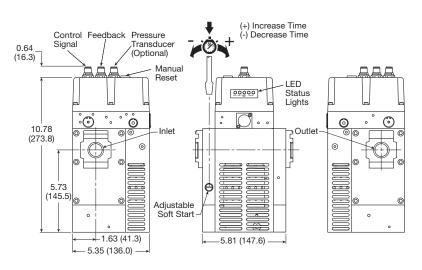
Black grill	1834C05-001
Body connector	P32KA00CB
M12, 5-pin female to flying lead cable, TPE; 6.6 ft (2 m)	RKC 4.5T-2/S1587
M12, 5-pin male to flying lead cable, TPE; 6.6 ft (2 m)	RSC 4.5T-2/S1587
1/2 NPT, port block kit	P32KA94CP
3/4 NPT, port block kit	P32KA96CP
1/2 BSPP, port block kit	P32KA14CP
3/4 BSPP, port block kit	P32KA16CP
1/2 BSPT, port block kit	P32KA24CP
3/4 BSPT, port block kit	P32KA26CP
Pressure switch	1227A30-001
Pressure transducer (optional)	1232H30-001
T-bracket w/ body connector	P32KA00MT
T-bracket (fits to body connector or port block)	P32KA00MB
Silencer(s) 3/4"	5500A5013
Solenoid (main & reset)	1527B7916-001
Square flush mounting gauge kit, 0-160 psig	K4511SCR160

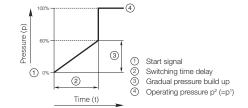
Valve Wiring



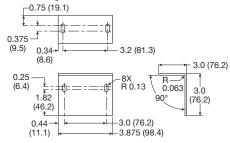
B67

Dimensions inches (mm)





Angle Mounting Bracket



Note: Mounting bracket and installation screws included and required to install unit in the system.





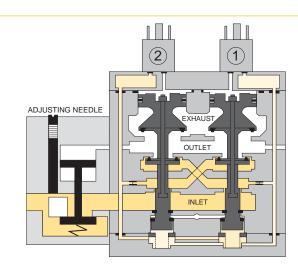
Redundant Safety Exhaust Valves

Valve de-actuated (ready-to-run):

The flow of inlet air pressure to the inlet chamber of the main valve internals is restricted by a fixed orifice and an adjustable flow control as well as an air piloted 2-way normally closed poppet valve. The flow of inlet air pressure into the crossover passages is restricted by the size of the passage between the stem and the valve body opening. Flow is sufficient to quickly pressurize pilot supply / timing chambers 1 and 2. The inlet poppets prevent air flow from crossover passages into the outlet chamber. Air pressure acting on the inlet poppets and return pistons securely hold the valve elements in the closed position. (Reset adapter omitted for clarity.)

The green "Status" LED will be illuminated indicating the valve is operational.





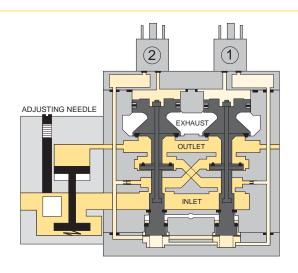
Valve actuated:

Energizing the pilot valves simultaneously applies pressure to both pistons, forcing the internal parts to move to their actuated (open) position, where inlet air flow to crossover passages is fully open, inlet poppets are fully open and exhaust poppets are fully closed. The outlet is then pressurized at a rate allowed by the fixed orifice and the adjusted flow control. Once the air pressure in the outlet chamber reaches approximately 60% of inlet pressure, the air piloted 2-way normally closed poppet valve opens fully and the pressure in the inlet, crossovers, outlet, and timing chambers are quickly equalized. The adjustable flow control will control the time it takes for the outlet air pressure to reach approximately 60% of inlet pressure.

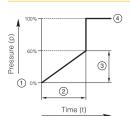
De-energizing the pilots quickly causes the valve elements to return to the ready-to-run position.

Solenoid 1, Solenoid 2 and the green "Status" LED's will be illuminated indicating the valve is operating properly.





Soft start function:



- Start signal
- ② ③ Switching time delay
- Gradual pressure build up Operating pressure p2 (=p1)





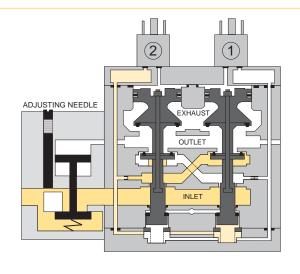
Introduction

Valve fault and lock-out:

Whenever the valve elements operate in a sufficiently asynchronous manner, either on actuation or de-actuation, the valve will move to a locked-out position. In the locked-out position, one crossover and its related timing chamber will be exhausted, and the other crossover and its related timing chamber will be fully pressurized. The valve element (side 2) that is partially actuated has pilot air available to fully actuate it, but no air pressure on the return piston to fully de-actuate the valve element.

Air pressure in the crossover acts on the differential of side 2 stem diameters creating a latching force. Side 1 is in a fully closed position, and has no pilot air available to actuate, but has full pressure on the inlet poppet and return piston to hold the element in the fully closed position. Inlet air flow on side 1 into its crossover is restricted, and flows through the open inlet poppet on side 2, through the outlet into the exhaust port, and from the exhaust port to atmosphere. Residual pressure in the outlet is less than 1% of inlet pressure. The return springs are limited in travel, and can only return the valve elements to the intermediate (locked-out) position. Sufficient air pressure acting on the return pistons is needed to return the valve elements to a fully closed position.

The red "Status" LED will be illuminated indicating the valve in fault and lock-out must be reset





Valve reset (electrical or manual):

The reset procedure is as follows:

- Remove the electrical signals to the main coils
- Ensure there is air supplied to the valve
- Energize the reset solenoid for a minimum of 200 ms
- Allow a 200 ms delay after de-energizing the reset solenoid and re-energizing the main solenoids

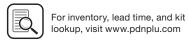
The valve will remain in the locked-out position, even if the inlet air supply is removed and re-applied.

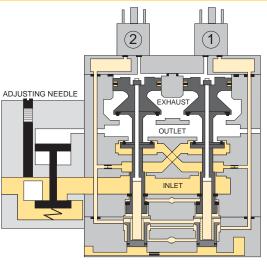
A remote reset signal must be applied to reset the valve. A momentary, remote electrical signal must be applied to the reset solenoid to apply pressure to the reset pistons in the valve. Actuation of the reset piston physically pushes the main valve elements to their closed position. Inlet air fully pressurizes the crossovers and holds the inlet poppets on seat. Actuation of the reset piston opens the reset poppet, thereby, immediately exhausting pilot supply air, thus, preventing valve operation during reset (Reset adapter added to illustration.). De-actuation of reset pistons causes the reset poppets to close and pilot supply to fully pressurize. Reset air pressure is applied by a 3/2 normally closed solenoid, or a manual push button mounted on the reset adapter in the top valve cover.

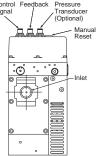
The green "Status" LED will be illuminated once the valve is reset.













Accessories

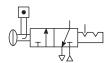
Ball Valve / Lockout Valve

The Ball / Lockout Valve shuts off downstream line pressure in the closed position with a 90° turn of the handle. In the closed position, inlet air pressure is blocked and downstream / system air is exhausted through a threaded port. To prevent unauthorized adjustment, the padlock slide may be assembled on either side. It is recommended that this slide is installed after final system assembly.

The Safety Lockout valves conform to OSHA #29 CFR part 1910 — control of hazardous energy source (lockout / tagout).

Note: This padlock slide is a permanent assembly and may not be removed later, any unauthorized tampering will void any warranty claims. The valve can only be locked in the closed position.





Ordering Information

Model type	Port size	Exhaust port	Thread type	Flow scfm (dm ³ /s, ANR)	Modular ball valve flow from left to right
P31	1/4"	1/4"	NPT	42.4 (20)	P31VB92LBNN
P32	3/8"	1/4"	NPT	190.7 (90)	P32VB93LBNN
	1/2"	1/4"	NPT	258.5 (122)	P32VB94LBNN
P33	1/2"	1/2"	NPT	561.5 (265)	P33VB94LBNN
	3/4"	1/2"	NPT	678 (320)	P33VB96LBNN

* Lockout tab and muffler supplied with unit.

For thread type: BSPP 1

BSPT 2

NPT **9**

Operating information

Operating temperature: $-40^{\circ}\text{C} \text{ to } 80^{\circ}\text{C} \text{ (-}40^{\circ}\text{F to } 176^{\circ}\text{F)}$

Pressure supply (max): 250 psig (17 bar)

Port size:

BSPP / BSPT / NPT 1/4, 3/8, 1/2, 3/4
Weight: P31 0.33 lbs (0.15 kg)
P32 0.79 lbs (0.36 kg)
P33 1.21 lbs (0.55 kg)

Material Specifications

Body	Aluminum
Seals	PTFE
Ball	Stainless Steel
Lockout Tab	Zinc Plated Steel
Screw	Zinc Plated Steel

Dimensions inches (mm)

P31

Introduction

Filters

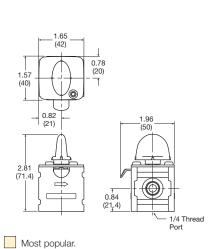
Coalescers

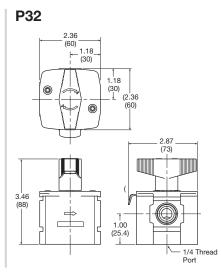
Regulators

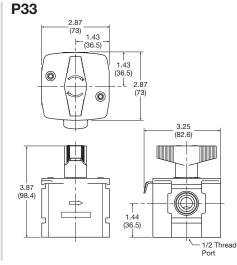
Filter/ Regulators

Lubricators

Combinations







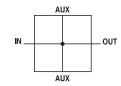
Accessories and Kits





Manifold Blocks

- Available in 1/4" or 3/4" threaded inlet / outlet ports
- Two additional top and bottom auxiliary ports standard
- Can be mounted anywhere in the FRL system









Ordering Information

Model type	In / Out port size	port size	Auxilliary port size bottom	Thread type	Part number
P31	1/4"	1/4"	1/4"	NPT	P31MA92022N
P32	1/2"	1/4"	1/2"	NPT	P32MA94024N
P33	3/4"	1/4"	1/2"	NPT	P33MA96024N

For thread type: BSPP 1

BSPT 2

NPT 9

Operating information

Material Specifications

Body Aluminum

Dimensions inches (mm)

P31 **P32 P33** Outlet Port Top Port 1/4" Outlet Port Top Port 2.88 Inlet Port 1/2 3/41 Inlet Port 1/2" 0.79 1.66 1.44 2.36 (42)(36.5)(20)(60)1.30 1.58 Top & 0.94 (33)(40)L 1.18 Inlet Outlet Bottom 2.60 (23.9) (30)1.88 Port Port Aux. Ports (66) (47.8) 1/4" 1/4" 0.74 1/4" 0.94 (19)(23.9) 1.88 1.61 1.88 (40)(47.8)(47.8)0.94 (23.9)Bottom Port 1/2" Bottom Port 1/2"







• Long life elastomer diaphragm

PPS1 Pressure Switch

- High quality snap action switch
- Field adjustable
- Compact design
- · Easily customized
- Quick delivery
- NEMA 4, 13

Introduction

Filters

Coalescers

Regulators

Regulators

Filter/

Lubricators

Combinations

Accessories

Definitions and Terminology

Repeatability - Accuracy is the maximum allowable set point deviation of a single pressure or temperature switch under one given set of environmental and operational conditions.

Single Pole Double Throw (SPDT) Switching element — A SPDT switching element has one normally open, one normally closed and one common terminal. Three terminals mean that the switch can be wired with the circuit either normally open (NO), or normally closed (NC), or both.

Dead Band — The dead band, sometimes referred to as "differential" or "hysteresis", is the change in pressure between actuation and deactuation set points.



Operating information

-40°F to 105°F (-40°C to 220°C) Temperature range:

1, 2, 3 - 250 PSI (17.2 bar) Operating pressure range: - 2000 PSI (137.9 bar)

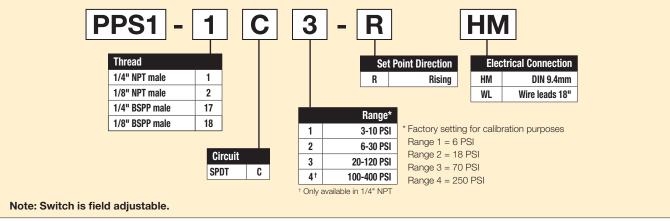
Set point tolerance ±1 PSI or 5% (.07 bar)

Deadband 10 - 20% of set pressure Current rating 3A @ 125 VAC

2A @ 30 VDC (Resistive)

Circuit form SPDT Standard 1 Million Cycle life

Ordering Information:



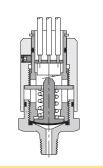
B72

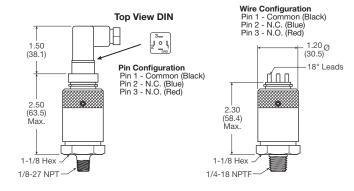
Material Specifications

Adjustment knob	Anodized aluminum
Body	Brass
Diaphragm	Nitrile

Operation

The pressure switch monitors the air pressure in your pneumatic system. When the pressure in your system either drops below or exceeds the set point pressure, an electrical output is given.







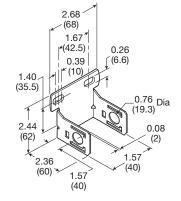


Global Air Preparation

P31 Accessories

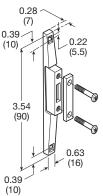
C-Bracket (Fits to filter and lubricator body)





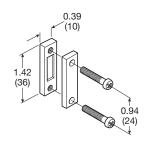
T-Bracket w/ Body Connector (O-ring not shown) P31KA00MT





Body Connector (O-ring not shown) P31KA00CB





Port Block Kit (O-ring not shown)

1/8 NPT P31KA91CF	•
1/4 NPT P31KA92CF	•
3/8 NPT P31KA93CP	•
1/8 BSPP P31KA11CF	•
1/4 BSPP P31KA12CP	•
3/8 BSPP P31KA13CP	•

P31KA21CP	1/8 BSPT
P31KA22CP	1/4 BSPT
P31KA23CP	3/8 BSPT



Port Block Kit w/ T-Bracket (O-ring not shown)

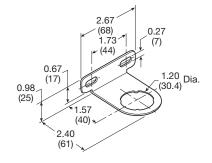
1/8 NPT P31KA91C	N
1/4 NPT P31KA92C	N
3/8 NPTP31KA93C	N
1/8 BSPP P31KA11C	N
1/4 BSPP P31KA12C	N
3/8 BSPP P31KA13C	N

BSPT P31KA21CN	1/8
BSPT P31KA22CN	1/4
BSPT P31KA23CN	3/8

Angle Bracket (Fits to regulator and filter/regulator body) P31KB00MR



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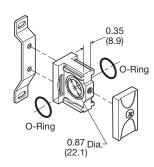




P32 Accessories

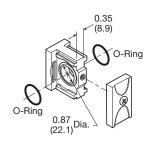
T-Bracket w/ Body Connector P32KA00MT





Body Connector P32KA00CB





Port Block Kit

Global Air Preparation

Introduction

Filters

Coalescers

Regulators

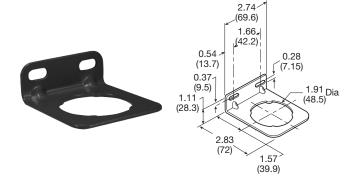
Filter/ Regulators

Lubricators

Combinations

1/4 NPT	P32KA92CP
3/8 NPT	P32KA93CP
1/2 NPT	P32KA94CP
3/4 NPT	P32KA96CP
1/4 BSPP	P32KA12CP
3/8 BSPP	P32KA13CP
1/2 BSPP	P32KA14CP
3/4 BSPP	P32KA16CP

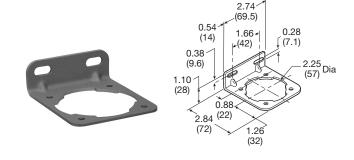
1/4 BSPT P32KA22CP 3/8 BSPT **P32KA23CP** 1/2 BSPT **P32KA24CP** 3/4 BSPT **P32KA26CP** **Angle Bracket** (Fits to regulator and filter/regulator bonnet) P32KB00MR



1/4 NP1	. P32KA92CP
3/8 NPT	. P32KA93CP
1/2 NPT	. P32KA94CP
3/4 NPT	. P32KA96CP
1/4 BSPP	. P32KA12CP
3/8 BSPP	. P32KA13CP
1/2 BSPP	P32KA14CP
3/4 BSPP	P32KA16CP

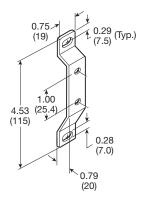


L-Bracket (Fits to filter and lubricator body) P32KA00ML



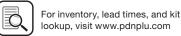
T-Bracket (fits to body connector or port block) P32KA00MB







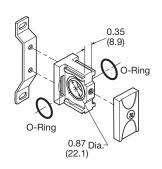




P33 Accessories

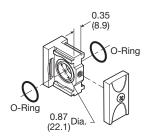
T-Bracket w/ Body Connector P32KA00MT





Body Connector P32KA00CB





_	-	_				
Po	rt	В	O	C	k	Kıt

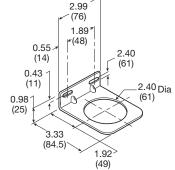
P32KA92CP	NPT	1/4
P32KA93CP	NPT	3/8
P32KA94CP	NPT	1/2
P32KA96CP	NPT	3/4
P32KA12CP	BSPP	1/4
P32KA13CP	BSPP	3/8
P32KA14CP	BSPP	1/2
P32KA16CP	BSPP	3/4

 Angle Bracket (Fits to regulator and filter/regulator bonnet)

P33KA00MR

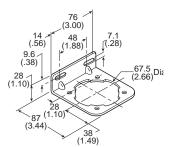






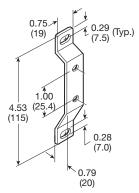
L-Bracket (Fits to filter and lubricator body) P33KA00ML



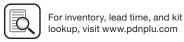


T-Bracket (fits to body connector or port block) P32KA00MB









Air Preparation Products **Global Air Preparation**

Accessories

	Series	Description	Part number	
	Series	Description	Part number	
В	P31 P32 P33	Panel Mount Nut (Plastic)	P31KA00MP P32KA00MP P33KA00MP	
Global Air Preparation	P31 P32 P33	Panel Mount Nut (Aluminum)	P31KA00MM P32KA00MM P33KA00MM	
5	P31 P32 P33	5μ Element Kit	P31KA00ESE P32KA00ESE P33KA00ESE	
Introduction	P31 P32 P33	1μ Element Kit	P31KA00ES9 P32KA00ES9 P33KA00ES9	
Filters	P31 P32 P33	0.01μ Element Kit	P31KA00ESC P32KA00ESC P33KA00ESC	
Coalescers	P31 P32 P33	Adsorber Element Kit	P31KA00ESA P32KA00ESA P33KA00ESA	
Regulators	P32 / P33	Auto Drain Kit	P32KA00DA	
Filter / Regulators	P31 P32 / P33	Differential Pressure Indicator Kit	P31KB00RQ P32KA00RQ	
Lubricators	P31 / P32 / P33	Drip Control Assembly Kit	P32KA00PH	
Combinations	P31 P32 / P33	Fill Plug Kit	P31KA00PL P32KA00PL	
Accessories and Kits	P31 P32 P33	Lubricator - Plastic Bowl w/ Bowl Guard No Drain	P31KB00BGN P32KB00BGN P33KA00BGN	
S				





Air Preparation Products **Global Air Preparation**

Accessories

Series	Description	Part number		
P31 P32 P33	Lubricator - Metal Bowl w/o Sight Gauge No Drain	P31KB00BMN P32KB00BMN P33KA00BMN		
P32 P33	Lubricator - Metal Bowl w/ Sight Gauge No Drain	P32KB00BSN P33KA00BSN		
P31 P32 P33	Metal Bowl w/o Sight Gauge & Manual Drain	P31KB00BMM P32KB00BMM P33KA00BMM		
P31	Metal Bowl w/o Sight Gauge & Pulse Drain	P31KB00BMB		
P32 P33	Metal Bowl w/o Sight Gauge & Auto Drain	P32KB00BMA P33KA00BMA		
P32 P33	Metal Bowl w/ Sight Gauge & Manual Drain	P32KB00BSM P33KA00BSM		
P32 P33	Metal Bowl w/ Sight Gauge & Auto Drain	P32KB00BSA P33KA00BSA		
P31 P32 P33	Plastic Bowl w/ Bowl Guard & Manual Drain	P31KB00BGM P32KB00BGM P33KA00BGM		
P31	Plastic Bowl w/ Bowl Guard & Pulse Drain	P31KB00BGB		
P32 P33	Plastic Bowl w/ Bowl Guard & Auto Drain	P32KB00BGA P33KA00BGA		
P31 P32 P33	Regulator - Relieving Repair Kit	P31KB00RB P32KB00RB P33KA00RB		
P31 P32 P33	Regulator - Non-Relieving Repair Kit	P31KB00RC P32KB00RC P33KA00RC		

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Air Preparation Products **Global Air Preparation**

Accessories

	Series	Description	Connection	Part number	
	P31 P32 P33	Regulator - Main Adjusting S	Spring 0-30 psig (0-2 bar) Kit	P31KB00PR P32KB00PR P33KA00PR	
В	P31 P32 P33	Regulator - Main Adjusting Spring 0-60 psig (0-4.1 bar) Kit		P31KB00PS P32KB00PS P33KA00PS	
Global Air Preparation	P31 P32 P33	Regulator - Main Adjusting Spring 0-125 psig (0-8.6 bar) Kit		P31KB00PT P32KB00PT P33KA00PT	
	P31 P32 P33	Regulator - Main Adjusting S	Spring 0-250 psig (0-17 bar) Kit	P31KB00PV P32KB00PV P33KA00PV	
Introduction	P31	Square Flush Mounting Gauge Kit	0-60 psig 0-160 psig 0-4 bar 0-11 bar	K4511SCR060 K4511SCR160 K4511SCR04B K4511SCR11B	0.59 (19) (10) (1,0) (27)
Filters	P31 / P32	Square Mounting Gauge with Adapter Kit	0-60 psig 0-160 psig 0-4 bar 0-11 bar	P6G-PR90060 P6G-PR90160 P6G-PR10040 P6G-PR10110	
Coalescers	P31	1" Round Gauge	0-60 psig / 0-4.1 bar 1/8" 0-160 psig / 0-10 bar 1/8"	K4510N18060 K4510N18160	0.63
Regulators	P31	40mm Round Gauge	0-30 psig / 0-2 bar 1/8" 0-60 psig / 0-4.1 bar 1/8" 0-160 psig / 0-10 bar 1/8"	K4515N18030 K4515N18060 K4515N18160	0.63
Filter/ Regulators	P32 / P33	50mm Round Gauge	0-30 psig / 0-2 bar 1/4" 0-60 psig / 0-4.1 bar 1/4" 0-160 psig / 0-10 bar 1/4" 0-300 psig / 0-20 bar 1/4"	K4520N14030 K4520N14060 K4520N14160 K4520N14300	0.71
Lubricators	P31 P32 / P33	Body Connector O-ring (Rep (Pack of 10)	placement kit)	P31KA00CY P32KA00CY	88
Combinations	P31 P32	Tamperproof Knob Kit		P31KB00AT P32KB00AT	
Accessories and Kits	P31 P32	Tamperproof Lockable Kit		P31KB00AL P32KB00AL	
ries :s					





Solenoid Operators - CNOMO

Solenoid operators, coil combinations

	NC Normal Operator with 22 x 30 standard coil	NC Normal Operator with 30 x 30 standard coil
Working pressure	0 to 10 bar	0 to 10 bar
Ambient temperature	-10°C to 60°C *	-10°C to 60°C *
Power (DC)	4.8W	2.7W
Power (AC)	8.5VA	4.9VA
Voltage tolerance	+/-10%	+/-10%
Duty cycle	100%	100%
Insulation class	F	F
Electric connection	B Industrial	DIN 43650A
Protection	IP65	IP65
Approval		UL/CSA
Working media	All neutral media such as compressed air	

^{*} Limited to 50°C if use with 100% duty cycle

P31 Series only - Solenoid coils 15mm NC

	Voltage	Order code Override, blue, non-locking flush	Weight (Kg)
	24VDC	PS2982B49P	0.038
410	115VAC 50Hz / 120VAC 60Hz	PS2982B53P	0.038

Solenoid Coils with M12 Connection

9 0	1

Voltage	Part number	Weight (Kg)
Direct current		
24VDC	P2FC6449	0.065

Transients

Interrupting the current through the solenoid coil produces momentary voltage peaks which, under unfavorable conditions, can amount to several hundred times the rated operating voltage. Normally, these transients do not cause problems, but to achieve the Maximum life of relays in the circuit (and particularly of transistors, thyristors and integrated circuits) it is desirable to provide protection by means of voltage-dependent resistors (varistors). All connectors/cable plugs EN175301-803 with LED's include this type of circuit protection.

Materials

Encapsulation material:

Pilot Valve	
Body:	Polyamide
Armature tube:	Brass
Plunger & core:	Corrosion resistant Cr-Ni steel
Seals:	Fluorocarbon
Screws:	Stainless steel
Coil	

Thermoplastic as standard

Duroplast for M12 connection

Spare Base Solenoid Pilot Operator CNOMO NC

Description	Part number non-lock manual override	Weight (Kg)
Standard Duty	P2FP23N4B	0.065
No Override	P2FP23N4A	0.065

Note: Solenoid pilot operators are fitted to the Global range. Order the above part numbers for spares. The operators are supplied with mounting screws and interface 'O' rings. Coils and connectors must be ordered separately.

Solenoid Coils with DIN A or Industrial B Connection

Voltage	22mm x 30mm Part number B industrial standard	Weight (Kg)	30mm x 30mm Part number DIN 43650A standard	Weight (Kg)
Direct current				
24VDC	P2FCB449	0.093	P2FCA449	0.105
Alternative current				
110V 50Hz, 120V 60Hz	P2FCB453	0.093	P2FCA453	0.105







Solenoid Connectors / Cable Plugs EN175301-803

Part number Part number 22mm Form B 30mm Form A Industrial DIN 43650A Description With standard screw Standard IP65 without flying lead **PS2429BP PS2028BP** PS243079BP With LED and protection 24VAC/DC PS203279BP With LED and protection 110VAC PS243083BP PS203283BP

B

Global Air Preparation

Introduction

Filters

Coalescers

Regulators

Filter / Regulators

Lubricators

Combinations

(30)

(36)

1.89 1.85 (48) | 1.42

With cable

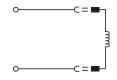


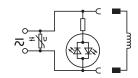
Standard with 2m cable IP65	PS2429JBP	PS2028JCP
24VAC/DC, 2m cable LED and protection IP65	PS2430J79BP	PS2032J79CP
110VAC/DC, 2m cable LED and protection IP65	PS2430J83BP	PS2032J83CP

Solenoid coil dimensions inches (mm)

15mm 22 x 30mm _ 0.93 _ (23.62) 1.18 0.86 0 0.59 (22)(30)(15)6 ____0.13 (3.4) 1.00 1.61 (41) 1.30 (25.4)1.77 1.22 (33) (31)1.57 (40) 2.01 (22) 30 x 30mm 2.36 (51) (60) 1.18 0

Electrical schematics





PS2028BP	PS243079BP	PS203279BP
PS2028JBP	PS2430J79BP	PS2032J79CP
PS2429BP	PS243083BP	PS203283BP
PS2429JBP	PS2430J83BP	PS2032J83CP
PS2932BP	PS294679BP	PS294683BP
PS2932JBP	PS2946J79BP	PS2946J83BP

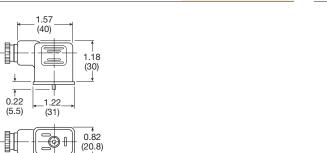
Cable plug dimensions inches (mm)

_0.87

(22) 2.05 (52) 2.36_(60)

22mm Form B Industrial Cable plugs	PS2429BP

1.22 (31)



(31)1.87 (47.5) (42)1.18 1.26 (32) (30)0.20 1.22

30mm DIN 43650A

Cable plugs

Accessories Most popular.

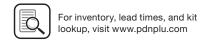




PS2028BP



Air Preparation Products P3Y Series	
Introduction	C3
Particulate Filters	C4-C5
Coalescing Filters	C6-C7
Regulators	C8-C11
Proportional Pressure Regulator	C12-C13
Filter / Regulators	C14-C15
Lubricators	C16-C17
Combinations	C18-C19
Soft Start / Dump Valves	C20-C22
Accessories	C23-C27



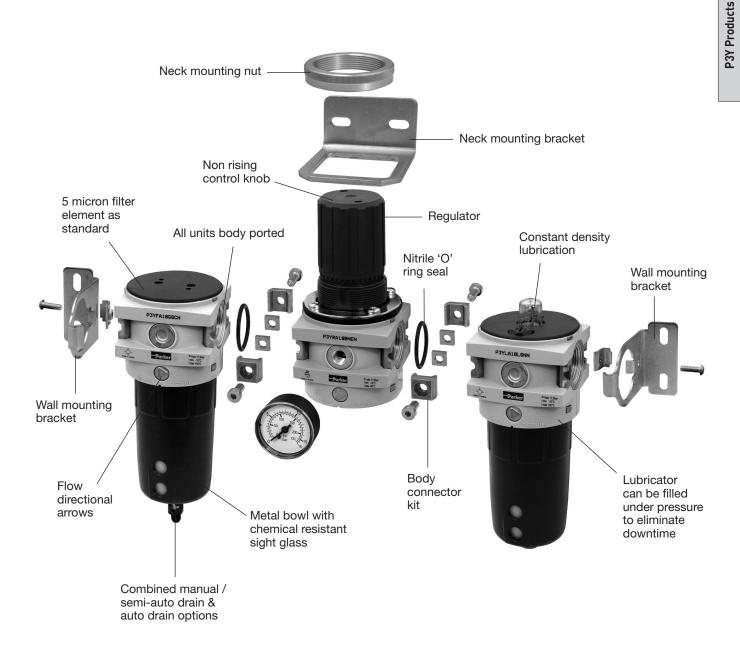
P3Y System

The P3Y system allows units to be connected together without the use of pipe connectors. This saves space, provides constant mounting centers, and maintains a modern aesthetically pleasing appearance.

The P3Y filters are specially designed to efficiently filter out rust, dirt, moisture and other impurities from compressed air lines. Operation is fully automatic with a minimum of pressure drop. Coalescing filters and adsorber filters for high purity air are also included in the P3Y series.

The P3Y regulators are designed to provide quick response and accurate pressure regulation for the most demanding hi-flow industrial applications.

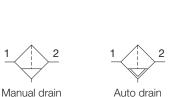
The rolling diaphragm was designed for long trouble-free operation and will not rupture or tear under high cycle or demanding applications. The P3Y mist lubricators are designed to provide lubrication for many general purpose applications.





P3Y Particulate Filter

- Integral 3/4" or 1" ports (NPT & BSPP)
- High efficiency particulate element as standard
- Excellent water removal efficiency
- Robust but lightweight aluminium construction
- Low temperature -40°C (-40°F) with combined manual / semi-auto drain as standard



Port size	Description	Part number
3/4"	Combined manual /semi-auto drain	P3YFA96ESCN
3/4"	Auto drain	P3YFA96ESAN
1"	Combined manual /semi auto drain	P3YFA98ESCN
1"	Auto drain	P3YFA98ESAN



Operating information

Supply pressure (max)*: 254 psig (17.5 bar)

Operating temperature:

Auto drain 14°F to 140°F (-10°C to 60°C) Combined drain -40°F to 140°F (-40°C to 60°C)

Standard filtration 5 micron

Manual / semi-auto drain: Closed at 11.6 psig (0.8 bar)

G1/8 thread male

Auto drain bowl pressure: Closed at 11.6 psig (0.8 bar)

Bowl capacity: 4.4 US oz. (130 cm³)

Standard filtration: 5 micron

Flow capacity[†]: 3/4" 170 scfm (80.2 dm³/s, ANR) 1" 170 scfm (80.2 dm³/s, ANR)

Compressed oir

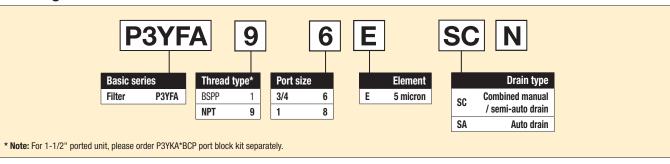
Fluid: Compressed air
Weight: 1.98 lb (0.9 kg)

- $^{\dagger}\,$ Inlet pressure 91.4 psig (6.3 bar) inlet pressure and 7.3 psig (0.5 bar) pressure drop.
- * Air supply must be dry enough to avoid ice formation at temperatures below 35.6°F (2°C).

Air quality:

Within ISO 8573-1: 1991 Class 3 and 5 (Particulates) Within ISO 8573-1: 2001 Class 6 and 7 (Particulates)

Ordering Information:



C4





Filters

Coalescers

Regulators

Filter/

Lubricators

Combinations

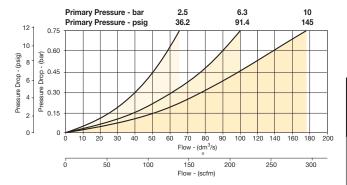
Body	Aluminium
Sight glass and bowl	Polypropylene
Body cover	ABS
Element	Sintered P.E.
Seals	Nitrile NBR
Manual / semi-auto drain	Acetal
Automatic drain	PA / Ø 10mm brass connection

Repair and Service Kits

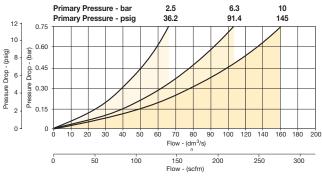
5 micron element kit	P3YKA00ESE
40 micron element kit	P3YKA00ESG
Bowl kit with combined manual / semi auto drain	P3YKA00BSC
Bowl kit with auto drain	P3YKA00BSA

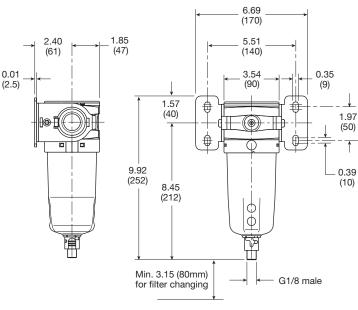
Flow characteristics

(3/4") Filter



(1") Filter









Coalescing Filter

P3Y Coalescing Filter

- Extended high efficiency filter element provides greater filtration surface area.
- Integral 3/4" or 1" ports (BSPP & NPT)
- Removes liquid aerosols and sub micron particles
- Oil free air for critical applications, such as air gauging, pneumatic instrumentation and control
- Adsorber activated carbon element removes oil vapors and most hydrocarbons
- · Robust but lightweight aluminum construction

Notes: To optimize the life of the coalescing element, it is advisable to install a P3YFA pre-filter with a 5 micron element upstream of the coalescing filter.

To optimize the life of the adsorber element, it is advisable to install a P3Y coalescing 0.01 micron filter upstream of the adsorber filter.

Port size	Description	Part number
3/4"	Coalescing filter 0.01 micron, combined manual / semi-auto drain	P3YFA96DSCN
3/4"	Coalescing filter 0.01 micron, auto drain	P3YFA96DSAN
1"	Coalescing filter 0.01 micron, combined manual / semi-auto drain	P3YFA98DSCN
1"	Coalescing filter 0.01 micron, auto drain	P3YFA98DSAN



Operating information

Supply pressure (max)*: 254 psig (17.5 bar)

Operating temperature: 14°F to 140°F (-10°C to 60°C)

Manual / auto drain: Closed at 11.6 psig (0.8 bar)

G1/8 thread male

Media specifications:

Bowl capacity:

Adsorber, max oil carryover 0.008 mg/m³ (PPM w/w)

4.4 US oz. (130 cm³)

Standard filtration: 0.01 micron

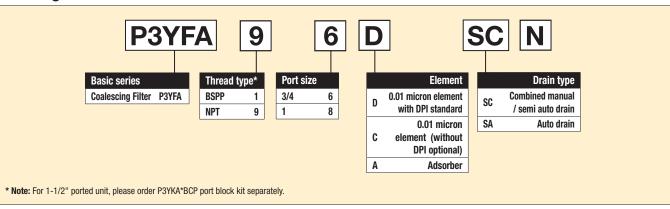
Flow capacity[†]: 3/4" 275 scfm (176.9 dm³/s, ANR) 1" 307 scfm (144.8 dm³/s, ANR)

Fluid: Compressed air

Weight: 3.5 lb (1.6 kg)

- [†] Inlet pressure 91.4 psig (6.3 bar) inlet pressure and 7.3 psig (0.5 bar)
- * Air supply must be dry enough to avoid ice formation at temperatures below 35.6°F (2°C).

Ordering Information:



Most popular.





Air Preparation Products **P3Y Series**

Material specifications

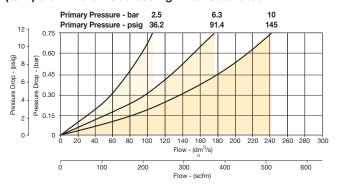
Body	Aluminium
Sight glass and bowl	Polypropylene
Filter cover	ABS
Coalescing element	Borosilicate & nano fibers
Top & bottom end cap (coalescing)	Aluminium
Adsorber element	Activated carbon
Top & bottom end cap (adsorber)	Glass filled nylon
Support cylinders	Grade 430 stainless steel
Support media	Polypropylene
Anti re-entrainment barrier	Polyester
Encapsulation	Epoxy resin / hardener
Seals	Nitrile NBR
Manual / semi-auto drain	Acetal
Auto drain	PA / Ø 10mm brass connection
Differential pressure indicator, body	Acetal
Differential pressure indicator, internal parts	Acetal
Differential pressure indicator, spring	Stainless steel
Differential pressure indicator, seals	Nitrile NBR
Differential pressure indicator, support plate	ABS
Differential pressure indicator, screws	Steel / zinc plated

Repair and Service Kits

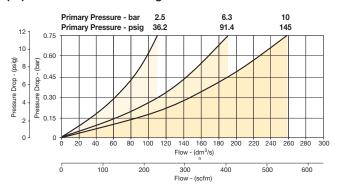
0.01 micron element kit	P3YKA00ESC
Adsorber element kit	P3YKA00ESA
Bowl kit with combined manual / semi auto drain	P3YKA00BSC
Bowl kit with auto drain	P3YKA00BSA
Differential pressure indicator kit	P3YKA00RQ

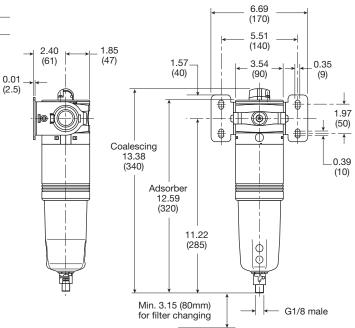
Flow characteristics

(3/4") 0.01 Micron Coalescing Filter Saturated



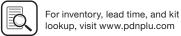
(1") 0.01 Micron Coalescing Filter Saturated





Inches (mm)





P3Y Regulators

- Integral 3/4" or 1" ports (BSPP and NPT)
- Robust but lightweight aluminium construction
- Secondary pressure ranges 12 and 16 bar
- · Rolling diaphragm for extended life
- Secondary aspiration plus rolling diaphragm provides quick response and accurate pressure regulation
- Optional tamperproof regulator padlock
- Reverse flow / relieving option
- Low temperature -40°C (-40°F)



P3Y Products

Filters

Coalescers

Regulators

Filter/ Regulators

Self relieving regulator with gauge



Reverse flow relieving regulator



Non-relieving regulator

Port size	Description	Part number
3/4"	174 psig relieving	P3YRA96BNEN
3/4"	174 psig relieving + pressure gauge	P3YRA96BNFN
1"	174 psig relieving	P3YRA98BNEN
1"	174 psig relieving + pressure gauge	P3YRA98BNFN



Operating information

Supply pressure (max)*: 254 psig (17.5 bar)

Operating temperature: -40°F to 140°F (-40°C to 60°C)
Flow capacity†: 3/4" 380 scfm (179.3 dm³/s, ANR)

1" 550 scfm (259.6 dm³/s, ANR)

Fluid: Compressed air

Gauge port (x2): 1/4"

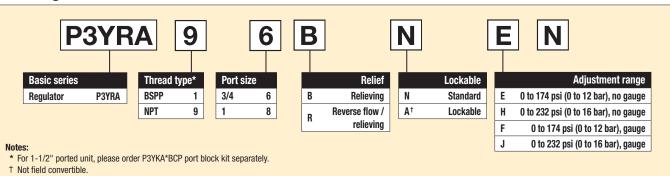
Weight: 2.4 lb (1.08 kg)

 † Inlet pressure 145 psig (10 bar) inlet pressure, 91.4 psig (6.3 bar) set pressure and 7.3 psig (0.5 bar) pressure drop.

* Air supply must be dry enough to avoid ice formation at temperatures

below 35.6°F (2°C).

Ordering information





Lubricators

Accessories and Kits







Air Preparation Products

P3Y Series

Material specifications

Body	Aluminium
Bonnet	Glass filled polyamide
Regulator cover	ABS
Control knob	Glass filled polyamide
Valve	Brass / NBR
Seals	Nitrile NBR
Screws	Steel / zinc plated

Repair and Service Kits

Angle bracket + metal lock ring	P3YKA00MS
Panel mounting nut	P3YKA00MM
Diaphragm kit (relieving type)	P3YKA00RR
Diaphragm kit (non-relieving type)	P3YKA00RN
0 to 160 psig (0 to 10 bar), gauge 1/4" port	K4520N14160
0 to 300 psig (0 to 20 bar), gauge 1/4" port	K4520N14300

⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

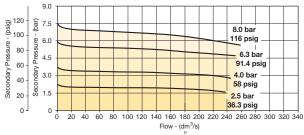
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

3.54 (90)2.17 (55)0.39 (10)0.35 5.24 (133)7.17 2.74 (182)(69.5)<u>1.34</u> 1.93 (34)(49)1/4" gauge port



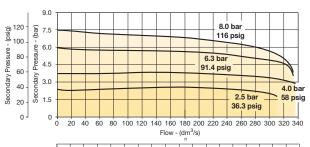
Flow characteristics

(3/4") Regulator

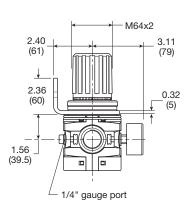


0 40 80 120 160 200 240 280 320 360 400 440 480 520 560 600 640 680 720

(1") Regulator



0 40 80 120 160 200 240 280 320 360 400 440 480 520 560 600 640 680 720 Flow - (scfm)







Pilot Operated Regulators

P3Y Pilot Operated Regulator

- Integral 3/4" or 1" ports (BSPP & NPT)
- Pilot controlled regulators can be mounted "out of reach" with pilot regulator installed in a convenient location
- Constant pilot bleed control for accurate pressure control
- Balanced poppet provides quick response
- High flow





Port size	Description	Part number
3/4"	Pilot operated regulator	P3YRA96BPPN
1"	Pilot operated regulator	P3YRA98BPPN

Operating information

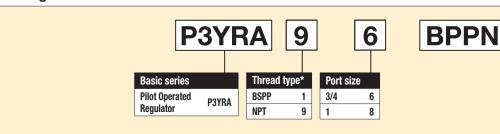
Supply pressure (max): 254 psig (17.5 bar)

Operating temperature: -40°F to 140°F (-40°C to 60°C)
Flow capacity†: 3/4" 550 scfm (259.6 dm³/s, ANR)
1" 550 scfm (259.6 dm³/s, ANR)

Fluid: Compressed air Weight: 2.6 lb (1.2 kg)

† Inlet pressure 145 psig (10 bar) inlet pressure, 91.4 psig (6.3 bar) set pressure and 7.3 psig (0.5 bar) pressure drop.

Ordering information



* Note: For 1-1/2" ported unit, please order P3YKA*BCP port block kit separately.







Filters

Pilot Operated Regulators

Material specifications

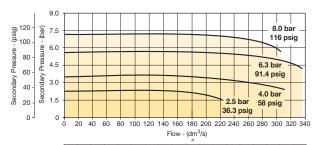
Body	Aluminium
Body cover	ABS
Valve	Brass / NBR composite
Pilot valve booster	Aluminum
Seals	Nitrile NBR
Screws	Zinc plated steel

WARNING

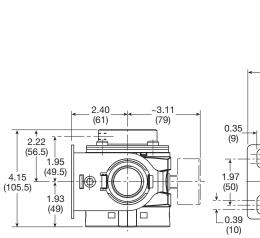
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

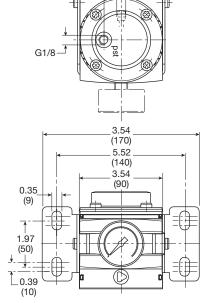
Flow characteristics

3/4" and 1" Pilot Regulator



0 40 80 120 160 200 240 280 320 360 400 440 480 520 560 600 640 680 720





0.75 (19)

Inches (mm)

P3Y Proportional Pressure Regulator

- Integral 3/4" or 1" ports (BSPP & NPT)
- Accurate output pressure
- Very fast response times
- Robust but lightweight design



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Filters

Coalescers

Regulators

Lubricators

Combinations

Accessories

 10/41	4.11	· (DODD & NDT)



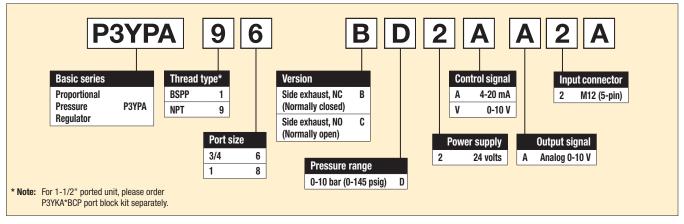
Port size	Description	Part number
3/4"	Normally closed, 0 - 10 bar (0 to 145 psig)	P3YPA96BD2VA2A
1"	Normally closed, 0 - 10 bar (0 to 145 psig)	P3YPA98BD2VA2A

10%

Operating info	ormation				
Operating pressure: Inlet pressure 1: Operating pressure:	P ¹ min P ¹ max P ² min	14.5 psig (1 bar) 232 psig (16 bar) 2.9 psig (0.2 bar)	Power consumption: Set value input:	I _{Bmax} Uw I	0.15 A V 0-10 mA 0-20
Outlet pressure	P² max	145 psig (10 bar)	In a disease the same	Б	mA 4-20
Operating temperatu	re:	32°F to 122°F (0°C to 50°C)	Input resistance:	Re	243 K Ω
Flow capacity [†] :		706 scfm (33.2 dm ³ /s, ANR)	Actual valve output:	Ux	0 - 10 V
		l/min 20000 m ³ /h 1200	Output current:	I _{Amax}	10 mA
		,	Degree of protection:		IP65 to DIN 40050, EN 60529
Hysteresis:	P² max	< 1%	Fluid:		Compressed air
Repeatability:	P ² max	< 0.5%	Weight:		1.2 lb (2.7 kg)
Sensitivity:	P ² max	< 0.5%	0		1.2 ID (2.7 Kg)
Linearity:	P ² max	< 1%	1) $p^1 > p^2 + 10\% p^2$ 2) at $p^1 - 10$ bar to $p^2 - 10$	6.3 bar	
Nominal voltage: Un V DC 24 V = \pm 10%		† Inlet pressure 91.4 psig (6.3 bar) inlet pressure and 7.3 psig (0.5 bar)			

Ordering information

Residual ripple:









Air Preparation Products **P3Y Series**

Material specifications

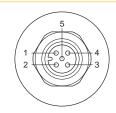
Housing	Aluminium
Pilot valve booster	Brass / NBR composite aluminium
Standard seals	NBR
Body cover screws	Steel / zinc plated

Proportional Pressure Regulators

Cables

Туре	Part number
M12, 5-pin female to flying lead cable, TPE; 2m (6.6 ft)	RKC 4.5T-2/S1587

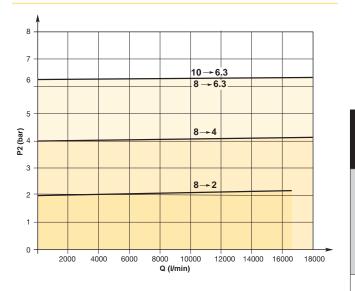
Connection diagram



Connector M12 x 1

Pin No.		Function
1	24 V	Supply
2	0 V	Reference & mass capacity
3	0 - 10 V	Set value input
4	0 V	Signal
5	0 - 10 V	Analog output

Flow characteristics



P3Y Products

Coalescers

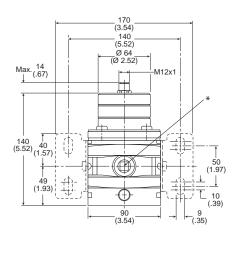
Regulators

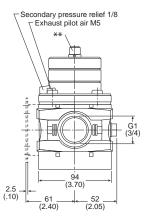
Filter / Regulators

Lubricators

Combinations

Accessories and Kits





^{**} Connection for 5-pin plug M12 x 1

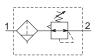


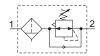


^{*} Two opposite gauge ports 1/4, plug screw mounted

P3Y Filter / Regulator

- Integral 3/4" or 1" ports (BSPP or NPT)
- · High efficiency element as standard
- Excellent water removal efficiency
- Robust but lightweight aluminium construction
- Secondary pressure ranges 12 and 16 bar
- · Rolling diaphragm for extended life
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation.
- Reverse flow / relieving option
- Low temperature -40°C (-40°F) with combined manual / semi-auto drain as standard





Port size	Description (0 to 174 psi)	Part number
3/4"	Relieving, combined manual / semi-auto drain	P3YEA96ESCBNEN
3/4"	Relieving, auto drain	P3YEA96ESABNEN
3/4"	Relieving, gauge, combined manual / semi-auto drain	P3YEA96ESCBNFN
3/4"	Relieving, gauge, auto drain	P3YEA96ESABNFN
1"	Relieving, combined manual / semi-auto drain	P3YEA98ESCBNEN
1"	Relieving, auto drain	P3YEA98ESABNEN
1"	Relieving, gauge, combined manual / semi-auto drain	P3YEA98ESCBNFN
1"	Relieving, gauge, auto drain	P3YEA98ESABNFN



Operating information

Supply pressure (max)*: 254 psig (17.5 bar)

Operating temperature:

Auto drain 14°F to 140°F (-10°C to 60°C) Combined drain -40°F to 140°F (-40°C to 60°C)

Standard filtration: 5 micron

Manual / semi-auto drain: Closed at 11.6 psig (0.8 bar)

G1/8 thread male

Auto drain bowl pressure: Closed at 11.6 psig (0.8 bar)

Bowl capacity: 4.4 US oz. (130 cm³)

Standard filtration: 5 micron

Flow capacity[†]: 3/4" 335 scfm (158.1 dm³/s, ANR) 1" 465 scfm (219.5 dm³/s, ANR)

Fluid: Compressed air

Gauge port (x2): 1/4"

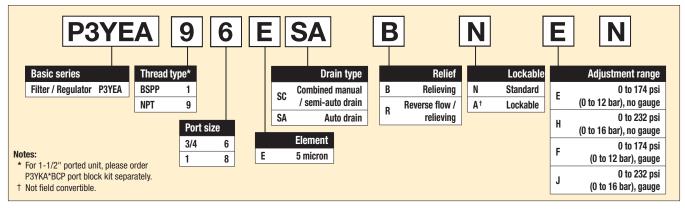
Weight: 3.3 lb (1.5 kg)

- † Inlet pressure 91.4 psig (6.3 bar) inlet pressure and 7.3 psig (0.5 bar)
- pressure drop.
- * Air supply must be dry enough to avoid ice formation at temperatures below 35.6°F (2°C).

Air quality

Within ISO 8573-1: 1991 Class 3 and 5 (Particulates) Within ISO 8573-1: 2001 Class 6 and 7 (Particulates)

Ordering information









Air Preparation Products **P3Y Series**

Material specifications

material specifications	
Body	Aluminium
Sight glass and bowl	Polypropylene
Body cover	ABS
Element	Sintered polypropylene
Seals	Nitrile NBR
Manual / semi-auto drain	Acetal
Auto drain	PA / Ø 10mm brass connection
Bonnet	Glass filled polyamide
Control Knob	Glass filled polyamide
Valve	Brass / NBR
Screws	Steel / zinc plated

Repair and Service Kits

5 micron element kit	P3YKA00ESE
Bowl kit with combined manual/semi auto drain	P3YKA00BSC
Bowl kit with auto drain	P3YKA00BSA
Key lock kit	P3XKA00AS
Diaphragm kit (relieving type)	P3YKA00RR
Diaphragm kit (non-relieving type)	P3YKA00RN
Angle bracket + metal lock ring	P3YKA00MS
Panel mount nut	P3YKA00MM

MARNING

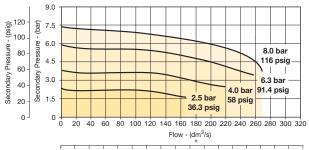
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

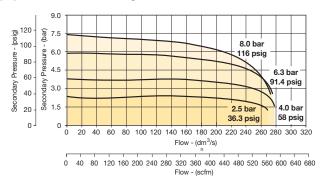
Flow characteristics

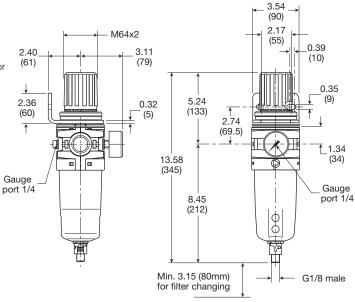
(3/4") 5 Micron Filter / Regulator



40 80 120 160 200 240 280 320 360 400 440 480 520 560 600 640 680 Flow - (scfm)

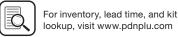
(1") 5 Micron Filter / Regulator





Inches (mm)





Parker Hannifin Corporation Pneumatic Division Richland, Michigan www.parker.com/pneumatics

P3Y Products

Lubricators

P3Y Lubricator

- Integral 3/4" or 1" ports (BSPP and NPT)
- Robust but lightweight aluminium construction
- Proportional oil delivery over a wide range of air flows
- Possible to fill under system pressure eliminating down time
- · Large oil reservoir





Lubricator with drain

Port size	Description	Part number
3/4"	Oil mist, fill under pressure	P3YLA96LSNN
1"	Oil mist, fill under pressure	P3YLA98LSNN

Operating information

Supply pressure (max)*: 254 psig (17.5 bar)

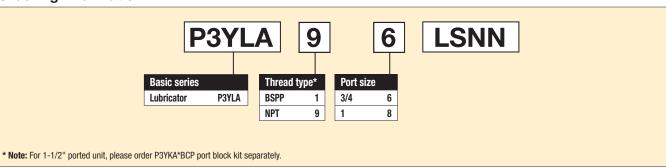
Operating temperature*: 14°F to 140°F (-10°C to 60°C)
Flow capacity†: 3/4" 315 scfm (148.2 dm³/s, ANR)
1" 390 scfm (184.1 dm³/s, ANR)

Fluid: Compressed air Weight: 1.8 lb (0.8 kg)

- † Inlet pressure 91.4 psig (6.3 bar) inlet pressure and 7.3 psig (0.5 bar)
- * Air supply must be dry enough to avoid ice formation at temperatures below 35.6°F (2°C).

Low flow start point (lubrication pick-up): at 6.3 bar (91.4 psig) inlet pressure 0.5 dm 3 /s (1.1 scfm).

Ordering information



C16

Most popular.



Air Preparation Products

P3Y Series

Material specifications

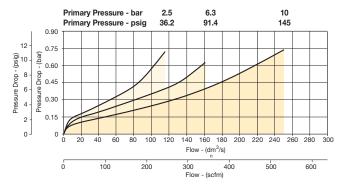
Body	Aluminium
Sight glass and bowl	Polypropylene
Sight dome	Polyamide
Lubricator cover	ABS
Top & bottom end cap	Glass filled nylon
Bayonet support	Nylon
Seals	Nitrile NBR

Repair and Service Kits

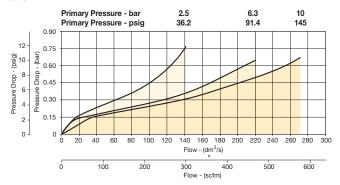
Bowl kit	P3YKA00BSN
Refill plug	P3YKA00PL
Oil (1 quart)	F442001
Oil (1 galllon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

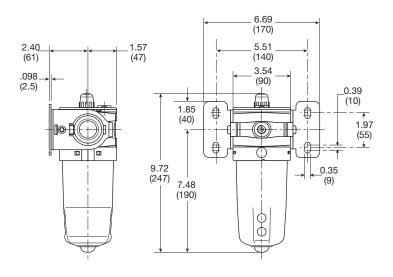
Flow characteristics

(3/4") Lubricator



(1") Lubricator





Inches (mm)





P3Y Combinations



Filter + Regulator + Lubricator Combinations 5 micron element, 12 bar (174 psig) regulator + gauge and wall mounting bracket





Port size	Flow [‡] scfm	Weight Ib (kg)	Combined manual / semi-auto drain [†]	Auto drain⁺
3/4"	170	7.3 (3.3)	P3YCB96SECNFLNF	P3YCB96SEANFLNF
1"	170	7.3 (3.3)	P3YCB98SECNFLNF	P3YCB98SEANFLNF

Standard part numbers shown in bold. For other models refer to Options chart below.

[‡] Flow with 10 bar (145 psig) inlet pressure, 6.3 bar (91.4 psig) set pressure and 1 bar (14.5 psig) pressure drop.





P3Y Products

Filters

Coalescers

Regulators

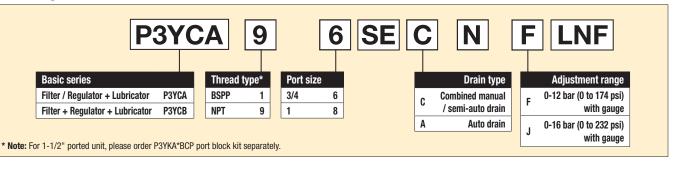
Regulators Filter/

Lubricators

Port size	Flow [‡] scfm	Weight lb (kg)	Combined manual / semi-auto drain [†]	Auto drain [†]
3/4"	315	6.2 (2.8)	P3YCA96SECNFLNF	P3YCA96SEANFLNF
1"	340	6.2 (2.8)	P3YCA98SECNFLNF	P3YCA98SEANFLNF

† Standard part numbers shown in bold. For other models refer to Options chart below.

Ordering Information:



C18

⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

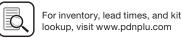
CAUTION:

REGULATOR PRESSURE ADJUSTMENT -

The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Most popular.



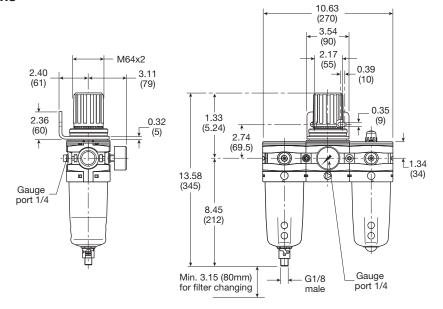


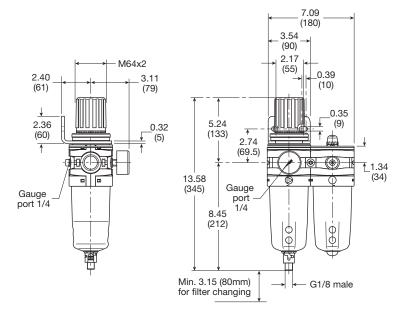


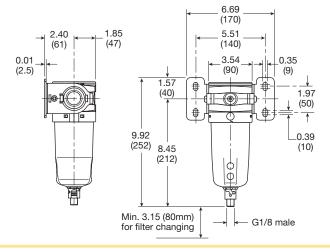
[‡] Flow with 10 bar (145 psig) inlet pressure, 6.3 bar (91.4 psig) set pressure and 1 bar (14.5 psig) pressure drop.

Regulators

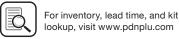
P3Y Combinations











P3Y Combined Soft Start / Dump Valve

- Modular design with 3/4" & 1" integral ports (BSPP or NPT)
- Provides for the safe introduction of pressure
- Automatically dumps downstream pressure on the loss of pilot signal
- Adjustable slow start

Filters

Coalescers

Regulators

Regulators

Filter/

Lubricators

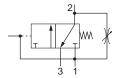
Combinations

Accessories

- · Solenoid or air pilot options
- · High flow & exhaust capability

P3Y Series Combined Soft Start / Dump Valves, provide for the safe introduction of pressure to machines or systems. Soft Start / Dump Valves when set, allow the pressure to gradually build to the set point before fully opening to deliver full flow at line pressure.

The controlled introduction of pressure can be an important safety factor and prevent damage to tooling when air pressure is introduced at machine or system start up.



	Part number
3/4" Air pilot operated	P3YTA96PPN
3/4" 24VDC 30mm coil P	P3YTA96SCNA2CN
1" Air pilot operated P	P3YTA98PPN
1" 24VDC 30mm coil P	P3YTA98SCNA2CN





Operating information

232 psig (16 bar) 30mm coil 2.9 psig (0.2 bar) Operating pressure (min):

Operating temperature*:

14°F to 140°F (-10°C to 60°C) Solenoid operated Air pilot operated 14°F to 140°F (-10°C to 60°C)

Air pilot port: 1" Exhaust port: Gauge port:

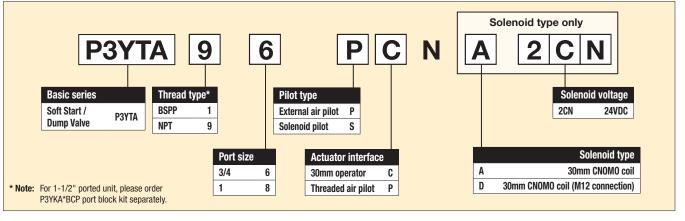
Flow capacity[†]: 371 scfm (175.1 dm³/s, ANR) 424 scfm (200.1 dm³/s, ANR)

Fluid: Compressed air Weight: 3.1 lb (1.4 kg) 30mm coil 3.5 lb (1.6 kg)

- [†] Inlet pressure 91.4 psig (6.3 bar) inlet pressure and 7.3 psig (0.5 bar)
- Air supply must be dry enough to avoid ice formation at temperatures below 35.6°F (2°C).

Snap pressure: Full flow when downstream pressure reaches 50% of the inlet pressure.

Ordering information



C20

Most popular.





Air Preparation Products **P3Y Series**

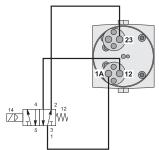
Material specifications

Soft Start / Dump Valve

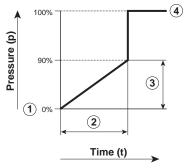
Body	Aluminium
Body cover	ABS
Valve	Brass / NBR composite
Pilot valve booster	Aluminum
Seals	Nitrile NBR

Note: For solenoid coil and cable plug options see solenoid operator pages.

Combined start / stop function

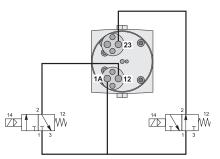


Flow characteristics



- 1) Start signal
- 2 Switching time delay
- (3) Gradual pressure build up
- 4 Operating pressure p² (= p¹)

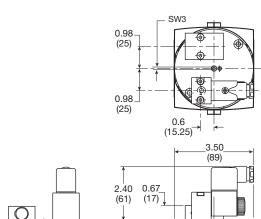
Combined start / stop function with acknowledgement

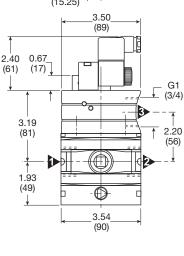


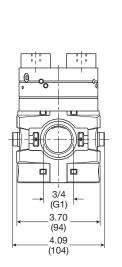
0.98

(25)

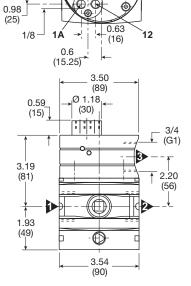
SW3







C21



Inches (mm)



ф

3/4

(G1)

3.70

(94)

4.09

(104)

ф



P3Y Soft Start Valve

- Integral 3/4" or 1" ports
- Smooth start-up of pneumatic system
- Air pilot operation
- · Adjustable slow start
- High flow



Port size	Description	Part number
3/4"	Soft start valve	P3YSA96Y0N
1"	Soft start valve	P3YSA98Y0N

Material specifications

Body	Aluminium
Body cover	ABS
Valve	Brass / NBR composite
Pilot valve booster	Aluminum
Seals	Nitrile NBR



Operating information

Operating pressure (max): 254 psig (17.5 bar) Operating pressure (min): 29 psig (2 bar)

Operating temperature*:

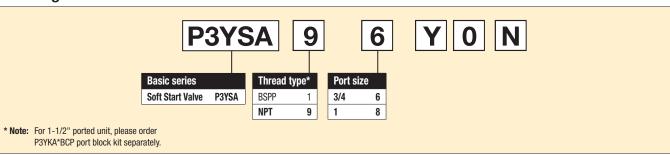
14°F to 140°F (-10°C to 60°C) Solenoid operated 14°F to 140°F (-10°C to 60°C) Air pilot operated 3/4" 324 scfm (152.9 dm³/s, ANR) Flow capacity[†]: 324 scfm (152.9 dm³/s, ANR)

Fluid: Compressed air Weight: 1.8 lb (0.8 kg)

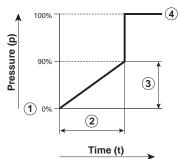
- † Inlet pressure 91.4 psig (6.3 bar) inlet pressure and 7.3 psig (0.5 bar)
- Air supply must be dry enough to avoid ice formation at temperatures below 35.6°F (2°C).

Snap pressure: Full flow when downstream pressure reaches 50% of the inlet pressure.

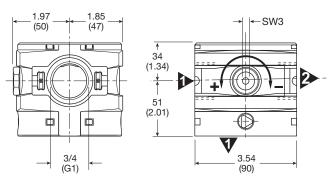
Ordering information



Flow characteristics



- 1) Start signal
- 2 Switching time delay
- (3) Gradual pressure build up
- 4 Operating pressure p² (= p¹)
- Most popular.



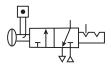






P3Y Modular Ball Valve

- · Positive bubble tight shut-off
- 90° turn handle to prevent unauthorized adjustment
- Pad lockable (up to 6 times)
- When the inlet pressure is turned off the downstream vents through the exhaust port



Ball / Lockout Valve shuts off downstream line pressure in the closed position with a 90° turn of the handle. In the closed position, inlet air pressure is blocked and downstream / system air is exhausted through a threaded port. To prevent unauthorized adjustment, the padlock slide may be assembled on either side. It is recommended that this slide is installed after final system assembly.

The Safety Lockout valves conform to OSHA #29 CFR part 1910 - control of hazardous energy source (lockout / tagout).



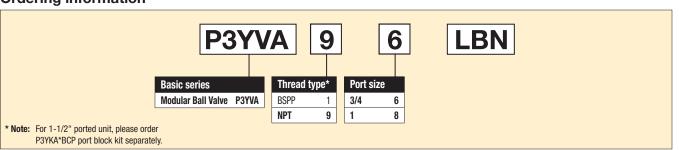
Operating information

Operating pressure (max): 254 psig (17.5 bar) Operating pressure (min): 29 psig (2 bar)

Operating temperature: 14°F to 140°F (-10°C to 60°C) Flow capacity[†]: 705.6 scfm (333 dm³/s, ANR) 705.6 scfm (333 dm³/s, ANR)

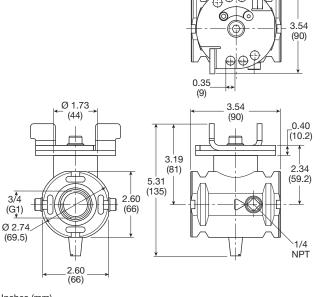
2.4 lb (1.1 kg) 3/4" Weight: 2.4 lb (1.1 kg)

Ordering information



Material Specifications

Body	Aluminium
Valve ball	Brass / nickle plated
Handle	Aluminum
Seals	Nitrile NBR
Exhaust silencer	Sintered bronze



Inches (mm)

C23





3 15

(80)

Modular Manifold



P3Y Series Manifolds provide up to 4 extra outlet ports. They may be assembled at any position in a combination e.g. before the lubricator to provide oil free take off or at the end of a combination to provide extra outlet ports.

Thread type	Part number
BSPP	P3YMA1V0N
NPT	P3YMA9V0N

Port sizes

P3Y Products

Filters

Coalescers

Regulators

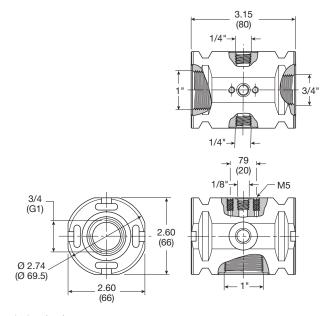
Regulators Filter/

Lubricators

Inlet port	Тор	Bottom	Front and Back
3/4"	1/8"	1"	1/4"
1"	1/8"	1"	1/4"

Material specifications

Body	Aluminium
Weight	0.7 kg (1.5 lb)



Inches (mm)

Optional Port Block Kits

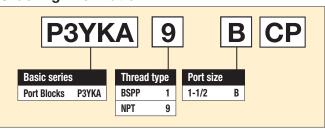


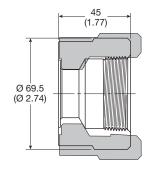
- To change port sizes Port Block Kits are available, they are attached to any unit utilizing the connecting kit.
- Allows assemblies to be removed from a hard piped system.

Material specifications

Body	Aluminium
Weight	0.65 kg (1.43 lb)

Ordering information





Inches (mm)





Accessories

Solenoid Operators - CNOMO

Technical data -

Solenoid operators, coil combinations

orienta operation, com communications			
	NC Normal Operator with 22 x 30 standard coil	NC Normal Operator with 30 x 30 standard coil	
Working pressure	0 to 10 bar	0 to 10 bar	
Ambient temperature	-10°C to 60°C *	-10°C to 60°C *	
Power (DC)	4.8W	2.7W	
Power (AC)	8.5VA	4.9VA	
Voltage tolerance	+/-10%	+/-10%	
Duty cycle	100%	100%	
Insulation class	F	F	
Electric connection	B Industrial	DIN 43650A	
Protection	IP65	IP65	
Approval		UL/CSA	
Working media	All neutral media such as compressed air		

^{*} Limited to 50°C if use with 100% duty cycle

Solenoid Coils with M12 Connection



Voltage	Part number	Weight (Kg)
Direct current		
24VDC	P2FC6449	0.065

Transients

Interrupting the current through the solenoid coil produces momentary voltage peaks which, under unfavorable conditions, can amount to several hundred times the rated operating voltage. Normally, these transients do not cause problems, but to achieve the Maximum life of relays in the circuit (and particularly of transistors, thyristors and integrated circuits) it is desirable to provide protection by means of voltage-dependent resistors (varistors). All connectors/cable plugs EN175301-803 with LED's include this type of circuit protection.

Materials

Pilot Valve	
Body:	Polyamide
Armature tube:	Brass
Plunger & core:	Corrosion resistant Cr-Ni steel
Seals:	Fluorocarbon
Screws:	Stainless steel
Coil	
Encapsulation material:	Thermoplastic as standard Duroplast for M12 connection

Spare Base Solenoid Pilot Operator CNOMO NC

	Description	Part number	Weight (Kg)
	Non-lock Manual Override	P2FP23N4B	0.065
*	No Override	P2FP23N4A	0.065

Note: Solenoid pilot operators are fitted to the Global range. Order the above part numbers for spares. The operators are supplied with mounting screws and interface 'O' rings. Coils and connectors must be ordered separately.

Solenoid Coils with DIN A or Industrial B Connection

	Voltage	22mm x 30mm Part number B industrial standard	Weight (Kg)	30mm x 30mm Part number DIN 43650A standard	Weight (Kg)
	Direct current				
	24VDC	P2FCB449	0.093	P2FCA449	0.105
	Alternative current				
	110V 50Hz, 120V 60Hz	P2FCB453	0.093	P2FCA453	0.105







	Description	Part number 22mm Form B Industrial	Part number 30mm Form A DIN 43650A
With standard screw	Standard IP65 without flying lead	PS2429BP	PS2028BP
	With LED and protection 24VAC/DC	PS243079BP	PS203279BP
	With LED and protection 110VAC	PS243083BP	PS203283BP
		PS243083BP	PS203283BP

With cable

P3Y Products

Filters

Coalescers

Regulators

Filter / Regulators

Lubricators

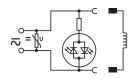


Standard with 2m cable IP65	PS2429JBP	PS2028JCP
24VAC/DC, 2m cable LED and protection IP65	PS2430J79BP	PS2032J79CP
110VAC/DC, 2m cable LED and protection IP65	PS2430J83BP	PS2032J83CP

Solenoid coil dimensions mm (inches)

22 x 30mm 30 x 30mm 1.18 0.86 1.18 (30) 0 0 0 0 1.89 (48) 1.42 1.30 (33) 1.77 (45) 1.22 1.22 (31) (36)2.01 (22) 2.36 (51) (60) __0.87_ 2.05__(22) (52) 2.36

Electrical schematics

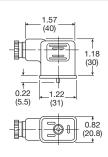


PS243079BP	PS203279BP
PS2430J79BP	PS2032J79CP
PS243083BP	PS203283BP
PS2430J83BP	PS2032J83CP
PS294679BP	PS294683BP
PS2946J79BP	PS2946J83BP

Cable plug dimensions mm (inches)

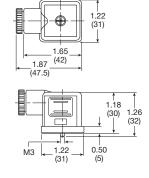
22mm Form B industrial cable plugs

PS2429BP



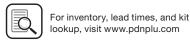
30mm DIN 43650A cable plugs

PS2028BP



Most popular.





Air Preparation Products **P3Y Series**

Accessories

Accessories

Description		Connection	Weight Ib (kg)	Part number	
0.01 micron element kit				P3YKA00ESC	
5 micron element kit				P3YKA00ESE	
Adsorber element kit				P3YKA00ESA	
Angle bracket + metal lock ring				P3YKA00MS	
Bowl kit with combined manual / s	emi-auto drain			P3YKA00BSC	
Bowl kit with auto drain				P3YKA00BSA	
Bowl kit				P3YKA00BSN	
Connector o-ring kit	Qty: 5			P3YKA08CY	
Differential pressure indicator kit				P3YKA00RQ	
Diaphragm kit (relieving type)				P3YKA00RR	
Diaphragm kit (non-relieving type))			P3YKA00RN	
Key lock (replacement)				P3XKA00AS	3-6
Lubricator oil	F442001 - 1 Qt.		2.03	F442001	
Lubricator oil	F442002 - 1 Gal		(0.92)	F442002	
Neck mounting bracket kit			8.27 (3.75)	P3YKA00MS	
P3Y connecting kit			0.11 (0.05)	РЗҮКА00СВ	
Panel mounting nut (Aluminium)			1.54 (0.70)	РЗҮКА00ММ	
Pressure gauge	0 to 160 psig (0 to 10 bar)	1/4"	0.13 (0.06)	K4520N14160	
Fressure gauge	0 to 300 psig (0 to 20 bar)	1/4"	0.13 (0.06)	K4520N14300	200-15 Su 200-15
Refill plug				P3YKA00PL	
Wall mounting brackets			0.44 (0.2)	P3YKA00CW	









C28

Air Preparation Products Contents - www.parker.com/pneu/frl



Air Preparation Products 14 Series Products 14F Particulate Filters D2-D3 10F Coalescing Filters D4-D5 14R Regulators D6-D7 14E Filter / Regulators D8-D9 O4L Lubricators D10-D11 14A / 14G Combinations D12-D13



14 Series Products

D1

williature Farticulate i liters

- Excellent water removal efficiency
- Unique deflector plate that creates swirling of the air stream ensuring maximum water and dirt separation

14F Particulate Filters - Miniature

- Easily disassembled for servicing without the use of tools
- 5 micron element standard
- Interchangeable twist and automatic pulse drains
- 1/8" & 1/4" ports (NPT, BSPP & BSPT)





14 Series Products

Filters

Coalescers

Regulators

Twist Automatic

Port size	Description ‡	Part number
1/8"	Poly bowl, twist drain	14F01BB
1/8"	Metal bowl, twist drain	14F03BB
1/8"	Poly bowl, auto pulse drain	14F05BB
1/8"	Metal bowl, auto pulse drain	14F07BB
1/4"	Poly bowl, twist drain	14F11BB
1/4"	Metal bowl, twist drain	14F13BB
1/4"	Poly bowl, auto pulse drain	14F15BB
1/4"	Metal bowl, auto pulse drain	14F17BB

[‡] For polycarbonate bowl, see caution in Engineering Section A.

Operating information

Supply pressure (max):

 Plastic bowl
 0 to 150 psig (0 to 10.3 bar)

 Metal bowl
 0 to 250 psig (0 to 17.2 bar)

 Auto pulse drain
 10 to 250 psig (0.7 to 17.2 bar)

Operating temperature:

 Plastic bowl
 32°F to 125°F (0°C to 52°C)

 Metal bowl
 32°F to 175°F (0°C to 80°C)

 Auto pulse drain
 125°F (52°C) or less

Flow capacity†:

High flow 1/8" 22 scfm (10.4 dm³/s, ANR) 1/4" 24 scfm (11.3 dm³/s, ANR)

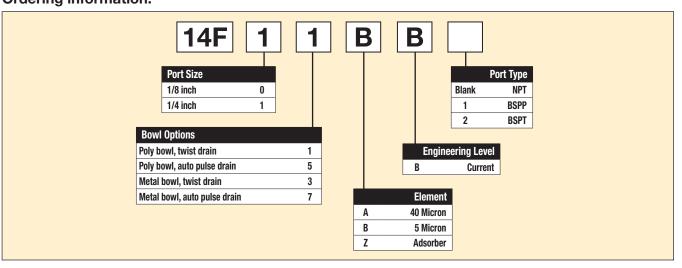
Bowl capacity: 1 oz.

Auto pulse drain tube barb 1/8 inch

Weight: 0.41 lb (0.18 kg)

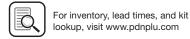
† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

Ordering information:









Air Preparation Products

14 Series

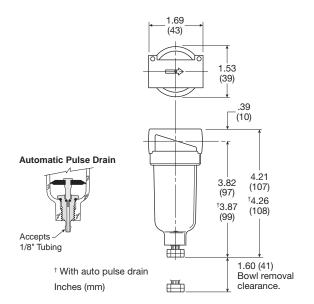
Material Specifications

Miniature Particulate Filters

Zinc
Polycarbonate
Zinc
Plastic
Plastic
Nitrile
Nitrile
Aluminum
Plastic
Activated charcoal
Nitrile

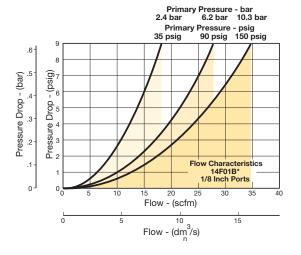
Repair and Service Kits

Poly bowl / auto pulse drain	PS408BP
Poly bowl / twist drain	PS404P
Metal bowl / auto pulse drain	PS451BP
Metal bowl / twist drain	PS447BP
40 Micron element	PS401P
5 Micron element	PS403P
5 Micron cartridge kit	PS407P
Adsorber element	PS452P
Mounting bracket kit	PS417BP

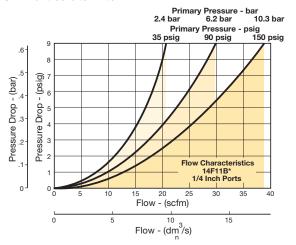


Flow Charts

14F 1/8" Particulate Filter



14F 1/4" Particulate Filter







- Removes liquid aerosols and sub-micron particles.
- · Liquids gravitate to the bottom of the element and will not re-enter the airstream.

10F Coalescing Filters - Miniature

- Oil free air for critical applications, such as air gauging and pneumatic instrumentation and controls.
- Interchangeable twist and automatic pulse drains.
- Grade 6 element, 99.97% DOP efficiency
- 1/8", 1/4" ports (NPT, BSPP, BSPT)





Filters

Coalescers

Regulators

Filter /

Lubricators

Combinations

Port size	Description ‡	Part number
1/8"	Poly bowl, twist drain	10F01ED
1/8"	Metal bowl, twist drain	10F03ED
1/8"	Poly bowl, auto pulse drain	10F05ED
1/8"	Metal bowl, auto pulse drain	10F07ED
1/4"	Poly bowl, twist drain	10F11ED
1/4"	Metal bowl, twist drain	10F13ED
1/4"	Poly bowl, auto pulse drain	10F15ED
1/4"	Metal bowl, auto pulse drain	10F17ED

Standard part numbers shown bold, with Grade 6 Elements (for Grade 10 Elements, replace "E" with "H" in the 6th position). For other models refer to ordering information below.

Operating information

Supply pressure (max):

0 to 150 psig (0 to 10.3 bar) Plastic bowl Metal bowl 0 to 250 psig (0 to 17.2 bar) Auto pulse drain 10 to 250 psig (0.7 to 17.2 bar)

Operating pressure drop:

2 psig (0.14 bar) Normal Max recommended 10 psig (0.7 bar) (Element should be replaced)

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C) Metal bowl 32°F to 175°F (0°C to 80°C) Auto pulse drain 125°F (52°C) or less

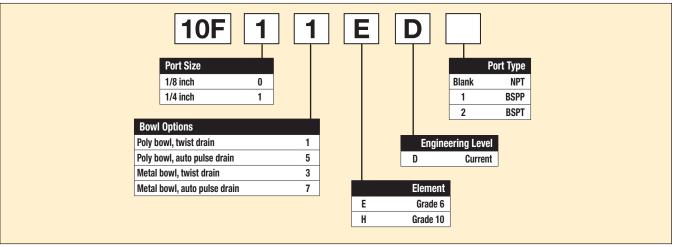
Flow capacity[†]: Grade 6 1/8" 17 scfm (8 dm³/s, ANR) (0.01 micron) 1/4" 20 scfm (9.4 dm³/s, ANR)

Grade 10 1/8" 19 scfm (9 dm³/s, ANR) 1/4" 24 scfm (11.3 dm³/s, ANR) (1.0 micron) 1 oz.

Bowl capacity: 1/8 inch Auto pulse drain tube barb 0.41 lb (0.18 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

Ordering information:



D4







[‡] For polycarbonate bowl, see caution in Engineering Section A.

Miniature Coalescing Filters

Material Specifications

Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl without sight gauge	Zinc
Twist drain, body & stem	Plastic
Twist drain, seals	Nitrile
Auto pulse drain, piston & seals	Nitrile
Auto pulse drain, stem, seat, adaptor & washers	Aluminum
Element holder	Plastic
Element	Borosilicate & felt glass fibers
Seals	Nitrile

Repair and Service Kits

Poly bowl / auto pulse drain kit	PS408BP
Poly bowl / twist drain kit	PS404P
Metal bowl / auto pulse drain kit	PS451BP
Metal bowl / twist drain kit	PS447BP
Grade 6 element (standard)	PS446P
Grade 10 element (optional)	PS456P
Mounting bracket kit	PS417BP

1.69 (43)1.56 (39.6)(10) 4.21 (107)3.82 1.60 (41) Bowl removal clearance.

Automatic Pulse Drain

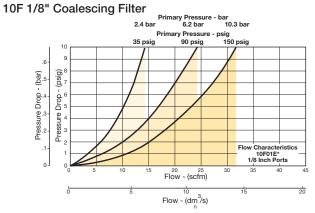


Inches (mm)

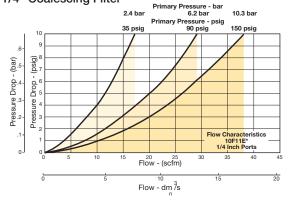
Air Preparation Products

14 Series

Flow Charts Grade 6 Element



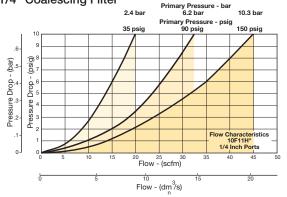
10F 1/4" Coalescing Filter



Grade 10 Element

10F 1/8" Coalescing Filter 10.3 bar Primary Pressure - psig ig 90 psig 150 psig 35 psig (bsid) Pressure Drop - (bar) Pressure Drop Flow - (scfm)

10F 1/4" Coalescing Filter



Flow - (dm³/s)

D5

Miniature Regulators

14R Regulators - Miniature

- Unbalanced poppet standard
- · Solid control piston with lip seal for extended life
- Non-rising adjusting knob
- · Compact design
- Very easy to service
- 1/8", 1/4" ports (NPT, BSPP, BSPT)





Filters

Coalescers

Regulators Filter /

Lubricators

Combinations

Port		
size	Description	Part number
1/8"	Without gauge	14R013FC
1/8"	With gauge	14R018FC
1/4"	Without gauge	14R113FC
1/4"	With gauge	14R118FC

NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.

Operating information

Supply pressure (max): 0 to 300 psig (0 to 20.7 bar)

Secondary pressure ranges

2 to 125 psig (0 to 8.6 bar) Standard Medium 1 to 60 psig (0 to 4.1 bar) Medium 1 to 30 psig (0 to 2.1 bar) Low 1 to 15 psig (0 to 1 bar) 32°F to 125°F (0°C to 52°C) Operating temperature: Low temperature -4°F to 125°F (-200°C to 52°C)

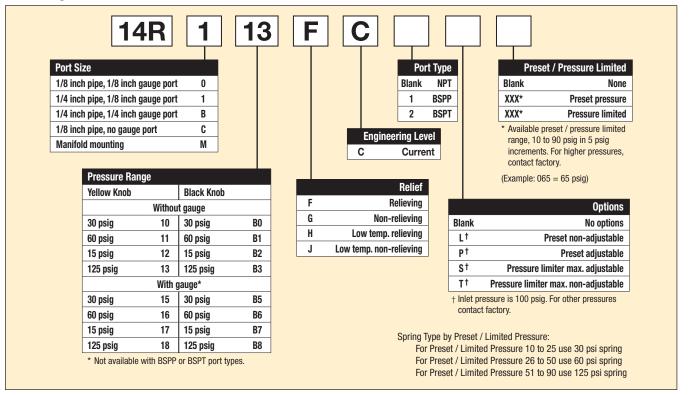
Flow capacity[†]:

1/8" 13 scfm (6.1 dm³/s, ANR) High flow 1/4" 15 scfm (7.1 dm³/s, ANR)

1/8 or 1/4 inch Gauge ports (2): 0.3 lb (0.14 kg) Weight:

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:



D₆







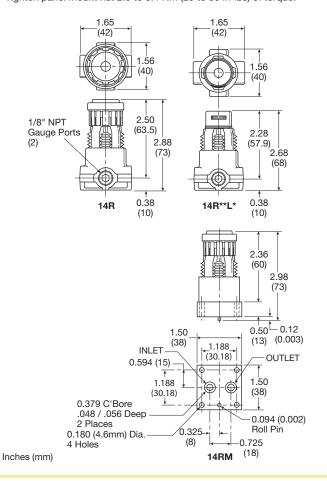
Material Specifications

Adjusting nut	Brass
Adjusting stem & spring	Steel
Body	Zinc
Bonnet, seat, piston & valve poppet	Plastic
Seals	Nitrile

Repair and Service Kits

Bonnet assembly kit	L01369
Bonnet tamperproof kit	P01265
30 psig gauge, 1/8" NPT (0 to 2.1 bar)	K4515N18030
60 psig gauge, 1/8" NPT (0 to 4.1 bar)	K4515N18060
160 psig gauge, 1/8" NPT (0 to 11.0 bar)	K4515N18160
60 psig gauge, 1/4" NPT (0 to 4.1 bar)	K4520N14060
160 psig gauge, 1/4" NPT (0 to 11.0 bar)	K4520N14160
Mounting bracket kit* (includes panel mount nut)	PS417BP
Plastic panel mount nuts*	P78652
Metal panel mount nuts*	P01531
Unbalanced non-relieving, poppet / piston kit	PS428P
Unbalanced relieving, poppet / piston kit	PS426P
1-15 psig spring (yellow)	P01176
1-30 psig spring (black)	P01175
1-60 psig spring (white)	P01174
2-125 psig spring (gold)	P01173

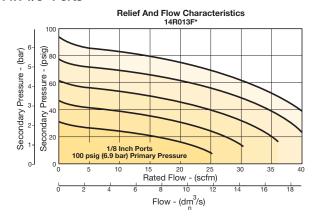
^{*} Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.



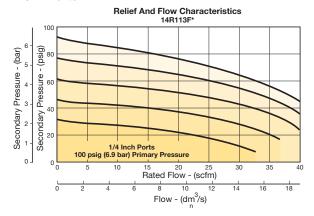
Flow Charts

Air Preparation Products

14R 1/8" Ports



14R 1/4" Ports



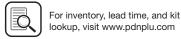
♠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Excellent water removal efficiency

- Unbalanced poppet standard
- Solid control piston for extended life
- · Space saving package offers both filter and regulator features in one integral unit

14E Filter / Regulator - Miniature

- Non-rising adjustment knob
- Two full flow 1/8" gauge ports
- 1/8", 1/4" ports (NPT, BSPP, BSPT)



Filters

Coalescers

Regulators

Regulators Filter /

Lubricators

Combinations

Port size	Description ‡	Part number
1/8"	Poly bowl, twist drain	14E01B13FC
1/8"	Metal bowl, twist drain	14E03B13FC
1/8"	Poly bowl, auto pulse drain	14E05B13FC
1/8"	Metal bowl, auto pulse drain	14E07B13FC
1/4"	Poly bowl, twist drain	14E11B13FC
1/4"	Metal bowl, twist drain	14E13B13FC
1/4"	Poly bowl, auto pulse drain	14E15B13FC
1/4"	Metal bowl, auto pulse drain	14E17B13FC

[‡] For polycarbonate bowl, see caution in Engineering Section A. NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.

Operating information

Supply pressure (max):

0 to 150 psig (0 to 10.3 bar) Plastic bowl Metal bowl 0 to 250 psig (0 to 17.2 bar)

Secondary pressure ranges

2 to 125 psig (0 to 8.6 bar) Standard Medium 1 to 30 psig (0 to 2.1 bar) Medium 1 to 60 psig (0 to 4.1 bar) Low 1 to 15 psig (0 to 1 bar)

Operating temperature:

32°F to 125°F (0°C to 52°C) Plastic bowl Metal bowl 32°F to 175°F (0°C to 80°C)

Flow capacity†:

16 scfm (7.6 dm³/s, ANR) High flow 1/8" 18 scfm (8.5 dm³/s, ANR)

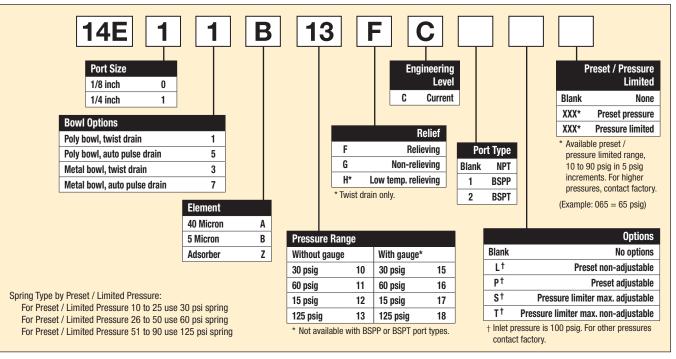
Bowl capacity: 1 oz. Auto pulse drain tube barb 1/8 inch 1/8 inch Gauge ports (2):

(can be used as additional full flow)

Weight: 0.4 lb (0.18 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet and 10 psig

Ordering information:



D8





14 Series

Miniature Filter / Regulators

Material Specifications

Adjusting nut	Brass
Adjusting stem & spring	Steel
Body	Zinc
Bonnet, knob, seat, piston, holder & deflector	Plastic
Transparent bowl	Polycarbonate
Metal bowl (without sight gauge)	Zinc
Twist drain, body & stem	Plastic
Twist drain, seals	Nitrile
Auto pulse drain, piston & seals	Nitrile
Auto pulse drain, stem, seat, adaptor & washers	Aluminum
5 Micron elements (standard)	Plastic
40 Micron elements (optional)	Plastic
Adsorber elements (optional)	Activated charcoal
Seals	Nitrile

Repair and Service Kits

-	
Bonnet tamperproof kit	P01265
Poly bowl / auto drain	PS408BP
Poly bowl / twist drain	PS404P
Metal bowl / auto drain	PS451BP
Metal bowl / twist drain	PS447BP
40 micron element	PS401P
5 micron element	PS403P
Adsorber element	PS452P
30 psig (0 to 2.1 bar), gauge	K4515N18030
60 psig (0 to 4.1 bar)	K4515N18060
160 psig (0 to 11.0 bar) element	K4515N18160
Mounting bracket kit* (includes panel mount nut)	PS417BP
Panel mount nut*	P78652
Unbalanced, non-relieving	PS428P
Unbalanced, relieving	PS426P
1- 15 psig spring (yellow)	P01176
1- 30 psig spring (black)	P01175
1- 60 psig spring (white)	P01174
2- 125 psig spring (gold)	P01173
*T'	`

^{*}Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

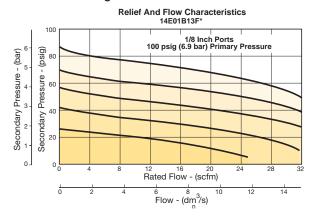
CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

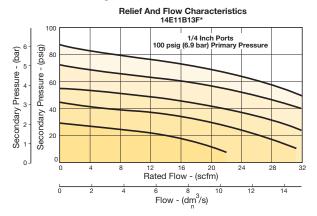
Flow Charts

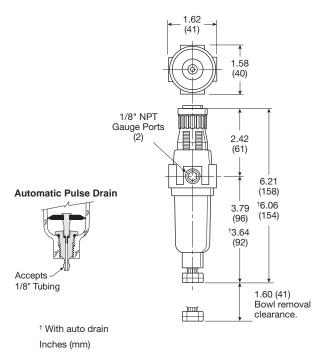
14E 1/8" Filter / Regulator

Air Preparation Products



14E 1/4" Filter / Regulator









D9

Miniature Mist Lubricators

04L Mist Lubricators - Miniature

- Proportional oil delivery over a wide range of air flows
- Precision needle valve assures repeatable oil delivery and provides simple adjustment of delivery rate
- Ideal for low and high flow applications with changing air flow
- Transparent sight dome for 360° visibility
- Integral 1/8", 1/4" ports (NPT, BSPP, BSPT)



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14 Series Products

Filters

Coalescers

Regulators

Filter / Regulators

Lubricators C

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Port size	Description ‡	Part number
1/8"	Poly bowl, no drain	04L00GB
1/8"	Metal bowl, no sight gauge, twist drain	04L03GB
1/4"	Poly bowl, no drain	04L10GB
1/4"	Metal bowl, no sight gauge, twist drain	04L13GB

For polycarbonate bowl and sight dome, see caution in Engineering Section A.

Operating information

Supply pressure (max):

 Plastic bowl
 0 to 150 psig (0 to 10.3 bar)

 Metal bowl
 0 to 250 psig (0 to 17.2 bar)

Operating temperature:

 Plastic bowl
 32°F to 125°F (0°C to 52°C)

 Metal bowl
 32°F to 175°F (0°C to 80°C)

Flow capacity†:

High flow 1/8" 20 scfm (9.4 dm³/s, ANR) 1/4" 20 scfm (9.4 dm³/s, ANR)

Minimum flow 0.5 scfm (0.24 dm³/s, ANR) at

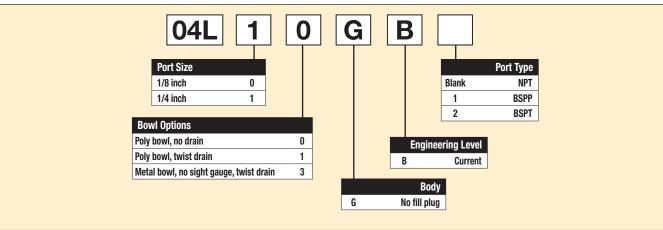
100 psig (6.9 bar) Bowl capacity: 1 oz.

Weight: 0.4 lb (0.18 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and

5 psig pressure drop.

Ordering information:



Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C) (DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





Miniature Mist Lubricators

Material Specifications

Body	Zinc
Transparent bowls	Polycarbonate
Metal bowl (without sight gauge)	Zinc
Drains, twist – body & nut	Plastic
Seals	Nitrile
Sight dome	Polycarbonate

Repair and Service Kits

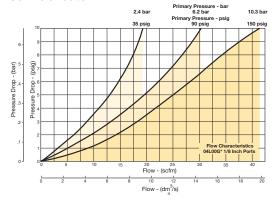
-	
Poly bowl / no drain kit	PS421P
Poly bowl / twist drain kit	PS420P
Metal bowl / twist drain (no sight gauge) kit	PS447BP
Mounting bracket kit	PS419
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

1.73 (44) 1.56 (40)2.16 (55) 5.80 (147)†5.94 (151) 3.64 (92) †3.78 (96) 1.60 (41) Bowl removal clearance.

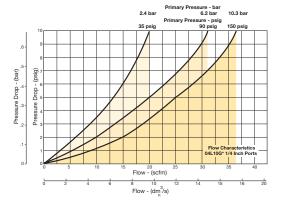
Air Preparation Products 14 Series

Flow Charts

04L 1/8" Lubricator



04L 1/4" Lubricator



Inches (mm)

D11

14A / 14G Close Nippled Combinations - Miniature

Close Nippled Combinations – 14 Miniature Series

- Regulator can be mounted with knob in up or down position
- 5 micron filter element standard, 40 micron optional
- · Manual twist drain
- · Relieving regulator





14 Series Products

14G

14A

Filters

Coalescers

Regulators

Lubricators

Close Nippled Combinations



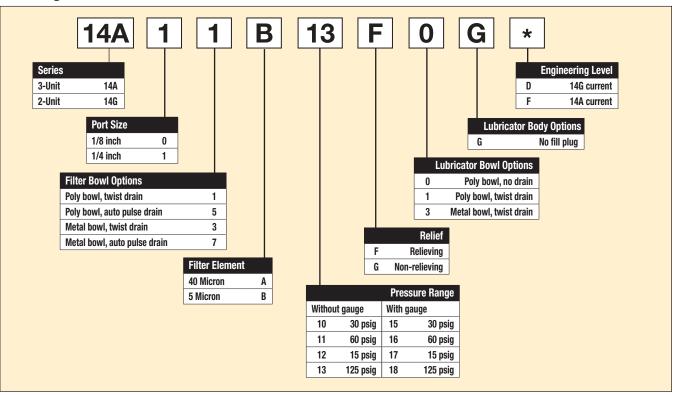
Port size	Bowl type ‡	Element type	drain type	Relief type	Lubricator drain type	Part number (NPT)
1/8"	Poly	5 micron	Twist	Relieving	None	14G01B13F0GD
1/4"	Poly	5 micron	Twist	Relieving	None	14G11B13F0GD

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1/8"	Poly	5 micron	Twist	Relieving	None	14A01B13F0GF
1/4"	Poly	5 micron	Twist	Relieving	None	14A11B13F0GF

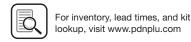
 $[\]ensuremath{^\ddagger}$ For polycarbonate bowl, see caution in Engineering Section A.

Ordering information:



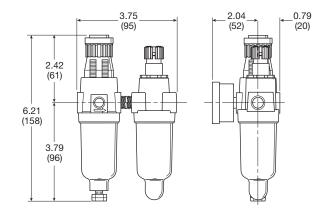
Most popular.





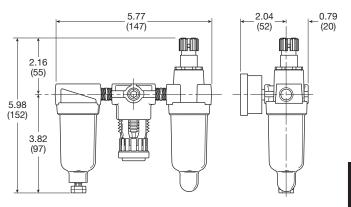
14G (Close nippled 2-unit)

Close Nippled Combinations



Inches (mm)

14A (Close nippled 3-unit)



♠ WARNING

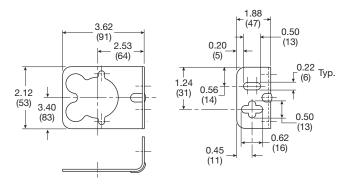
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

Service kits

Mounting bracket, 14E, 14F, 14R	PS417BP
Mounting bracket, 04L	PS419

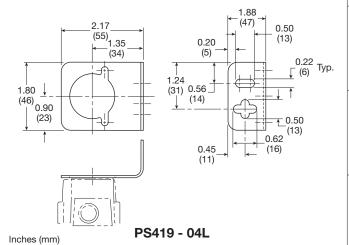
CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Inches (mm)

PS417BP - 10F, 14F, 14R, 14E (Includes panel mount nut)





D13



14 Serie Product







Air Preparation Products

Prep-Air [®] II Products	
Particulate Filters	
05F Economy	E2-E3
06F Compact	E4-E5
07F Standard	E6-E7
Coalescing Filters	
15F Economy	E8-E9
11F Compact	E10-E11
12F Standard	E12-E13
Regulators	
05R Economy	E14-E15
06R Compact	E16-E17
07R Standard	E18-E19
Pilot Controlled Regulators	
11R Economy	E20-E21
12R Standard	E22-E23
Filter / Regulators	
05E Economy	E24-E25
06E Compact	E26-E27
07E Standard	E28-E29
12E Coalescing	E30-E31
Lubricators	
15L Economy, Micro-Mist	E32-E33
16L Compact, Micro-Mist	E34-E35
17L Standard, Micro-Mist	E36-E37
06L Compact, Mist	E38-E39
07L Standard, Mist	E40-E41
Combinations	
06 Compact & 07 Standard, Close Nippled	E42-E43
06 Compact & 07 Standard, Modular	E44-E45
Accessories	E46-E47
Accessories	
06S & 07S Soft Start / Quick Dump Valves	E48-E49
06T & 07T Solenoid Quick Dump Valves	E50-E51
06P & 07P Auto Pilot Soft Start Valve	E52-E53
Mounting Bracket Kits	E54
Remote Auto-Fill Device	E55

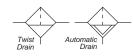




E1

05F Particulate Filters – Economy

- Excellent water removal efficiency
- Unique deflector plate and shroud creates a swirling of the air stream ensuring maximum water and dirt separation
- Large filter element surface guarantees low pressure drop and increased element life
- 40 micron filter element standard
- · Shown with recommended metal bowl guard
- 1/4" & 3/8" ports (NPT)



Description ‡	Part number
Poly bowl, metal guard, twist drain	05F12AA
Poly bowl, metal guard, auto pulse drain	05F1PAA
Poly bowl, metal guard, twist drain	05F22AA
Poly bowl, metal guard, auto pulse drain	05F2PAA
	Poly bowl, metal guard, twist drain Poly bowl, metal guard, auto pulse drain Poly bowl, metal guard, twist drain

[‡] For polycarbonate bowl and sight dome, see caution in Engineering



Operating information

Supply pressure (max): Plastic bowl

Without DPI 0 to 150 psig (0 to 10.3 bar) With DPI 0 to 150 psig (0 to 10.3 bar) 10 to 150 psig (0.7 to 10.3 bar) Auto pulse drain

Operating temperature:

32°F to 125°F (0°C to 52°C) Plastic bowl 32°F to 125°F (0°C to 52°C) With DPI

Flow capacity[†]:

1/4" 54 scfm (25.5 dm³/s, ANR) High flow 70 scfm (33 dm³/s, ANR) 3/8"

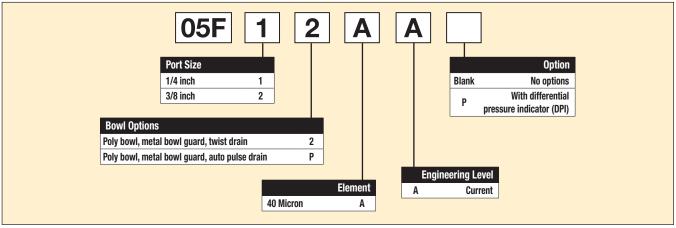
Bowl capacity: 2.0 oz. 0.9 oz. Sump capacity: Weight: 1.2 lb (0.54 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig

pressure drop.

DPI = Differential pressure indicator

Ordering information:



E2

Most popular.



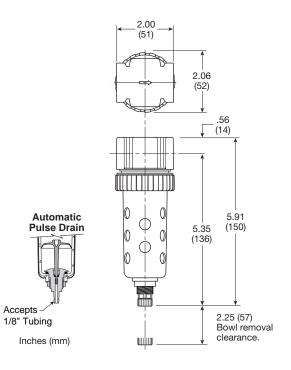


Economy Particulate Filters

•	
Body	Zinc
Transparent bowl	Polycarbonate
Bowl guards	Steel
Collar	Plastic
Deflector, shroud & baffle	Plastic
Drain	Plastic
Element	Plastic
Adsorber (optional)	Activated
	charcoal
Seals	Nitrile
Sight gauge, DPI	Polyamide (nylon)

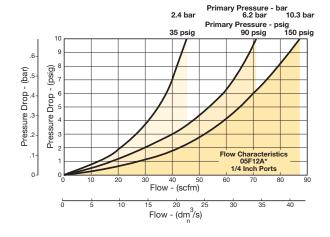
Repair and Service Kits

Bowl guard kit	PS905P
Poly bowl / auto pulse drain	PS995P
Poly bowl / twist drain	PS932P
Auto pulse drain	PS998P
Twist drain	PS512P
40 micron element	PS901P
Adsorber	PS931P
Mounting bracket kit	PS943P
Sight gauge kit	PS914P

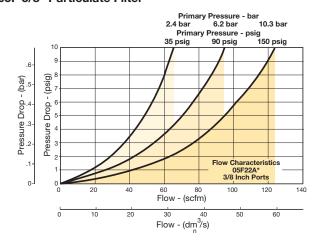


Flow Charts

05F 1/4" Particulate Filter

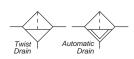


05F 3/8" Particulate Filter



06F Particulate Filters – Compact

- Excellent water removal efficiency
- Unique deflector plate and shroud creates a swirling of the air stream ensuring maximum water and dirt separation
- Large filter element surface guarantees low pressure drop and increased element life
- · Optional automatic float drain available
- · Shown with recommended metal bowl guard
- 1/4", 3/8", 1/2" ports NPT, BSPP



Port size	Description ‡	Part number
1/4"	Poly bowl, metal guard, twist drain	06F12AC
1/4"	Metal bowl, sight gauge, twist drain	06F14AC
1/4"	Poly bowl, metal guard, auto float drain	06F16AC
1/4"	Metal bowl, sight gauge, auto float drain	06F18AC
3/8"	Poly bowl, metal guard, twist drain	06F22AC
3/8"	Metal bowl, sight gauge, twist drain	06F24AC
3/8"	Poly bowl, metal guard, auto float drain	06F26AC
3/8"	Metal bowl, sight gauge, auto float drain	06F28AC
1/2"	Poly bowl, metal guard, twist drain	06F32AC
1/2"	Metal bowl, sight gauge, twist drain	06F34AC
1/2"	Poly bowl, metal guard, auto float drain	06F36AC
1/2"	Metal bowl, sight gauge, auto float drain	06F38AC

[‡] For polycarbonate bowl and sight dome, see caution in Engineering Section A.



Operating information

Supply pressure (max):

Without DPI Plastic bowl 0 to 150 psig (0 to 10.3 bar) Metal bowl 0 to 250 psig (0 to 17.2 bar) With DPI 0 to 150 psig (0 to 10.3 bar) Auto float drain 15 to 250 psig (1.0 to 17.2 bar)

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C) Metal bowl 32°F to 175°F (0°C to 80°C) With DPI 32°F to 125°F (0°C to 52°C)

Flow capacity†:

High flow 1/4" 53 scfm (25 dm³/s, ANR) 3/8" 80 scfm (37.8 dm³/s, ANR)

1/2" 85 scfm (40.1 dm³/s, ANR)

Bowl capacity: 4.4 oz. Sump capacity: 1.75 oz. 1.4 lb (0.6 kg) Weight:

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

DPI = Differential pressure indicator

Ordering information:

Filters

Coalescers

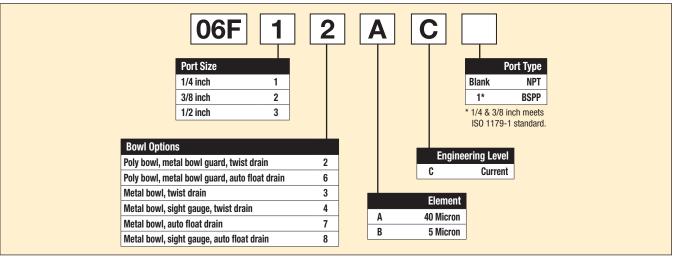
Regulators

Regulators Filter/

Lubricators

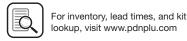
Combinations

Accessories



E4

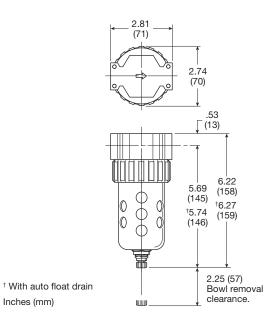




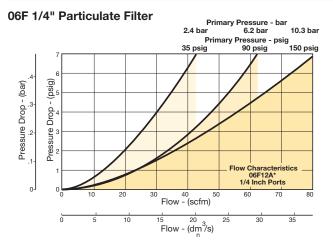
-	
Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl with or without sight gauge	Zinc
Bowl Guards	Steel
Collar	Plastic
Deflector, shroud & baffle	Plastic
Twist drain - body & nut	Plastic
Auto float drain - housing, float	Plastic
Auto float drain - seals	Nitrile
Auto float drain - springs, push rod	Stainless steel
Element	Plastic
Adsorber (optional)	Activated charcoal
Seals	Nitrile
Sight gauge	Polyamide

Repair and Service Kits

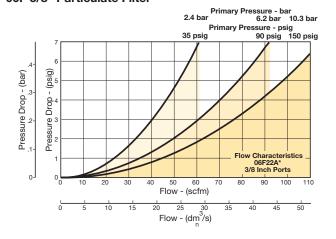
-	
Bowl guard kit	PS705P
Poly bowl / auto float drain kit	PS722P
Poly bowl / twist drain kit	PS732P
Metal bowl / auto float drain kit	PS726P
Metal bowl / twist drain kit	PS734P
Metal bowl / sight gauge / auto float drain kit	PS723P
Metal bowl / sight gauge / twist drain kit	PS735P
Auto float drain kit	PS506P
Twist drain kit	PS512P
40 micron element	PS701P
5 micron element	PS702P
Adsorber element	PS731P
Mounting bracket kit	PS743P
Sight gauge kit	PS914P



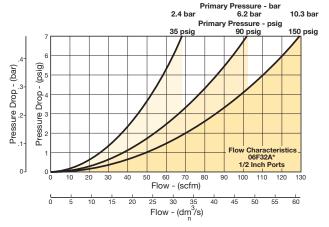
Flow Charts



06F 3/8" Particulate Filter



06F 1/2" Particulate Filter



Inches (mm)



E5

- Large filter element surface guarantees low pressure drop and increased element life.
- · Optional automatic float drain available.
- Shown with recommended metal bowl guard.
- 1/2", 3/4" ports NPT, BSPP



\wedge	
\leftarrow	-
Twist Y Drain	Automatic Y Drain

Port		
size	Description ‡	Part number
1/2"	Poly bowl, metal guard, twist drain	07F32AC
1/2"	Metal bowl, sight gauge, twist drain	07F34AC
1/2"	Poly bowl, metal guard, auto float drain	07F36AC
1/2"	Metal bowl, sight gauge, auto float drain	07F38AC
3/4"	Poly bowl, metal guard, twist drain	07F42AC
3/4"	Metal bowl, sight gauge, twist drain	07F44AC
3/4"	Poly bowl, metal guard, auto float drain	07F46AC
3/4"	Metal bowl, sight gauge, auto float drain	07F48AC

[‡] For polycarbonate bowl and sight dome, see caution in Engineering Section A.

Operating information

Supply pressure (max):

Without DPI

Plastic bowl 0 to 150 psig (0 to 10.3 bar) Metal bowl 0 to 250 psig (0 to 17.2 bar) 0 to 150 psig (0 to 10.3 bar) With DPI Auto float drain 15 to 250 psig (1.0 to 17.2 bar)

Operating temperature:

32°F to 125°F (0°C to 52°C) Plastic bowl 32°F to 175°F (0°C to 80°C) Metal bowl 32°F to 125°F (0°C to 52°C) With DPI

Flow capacity†:

High flow 1/2" 130 scfm (61.4 dm³/s, ANR) 145 scfm (68.4 dm³/s, ANR) 3/4"

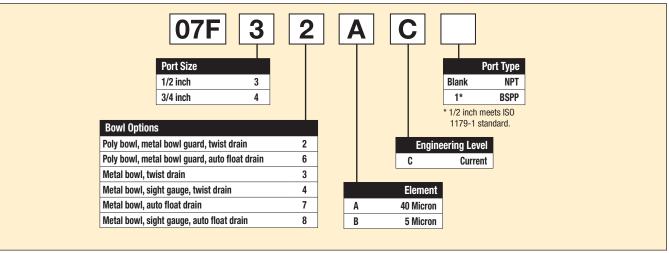
Bowl capacity: 7.2 oz. Sump capacity: 2.8 oz. 2.2 lb (1.0 kg) Weight:

† scfm = Standard cubic feet per minute at 90 psig inlet and

5 psig pressure drop.

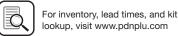
DPI = Differential pressure indicator

Ordering information:





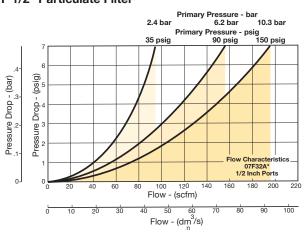




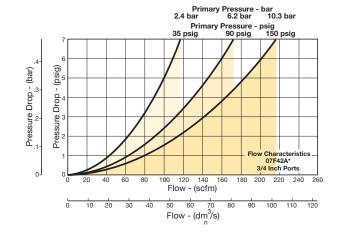
Flow Charts

Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl with or without sight gauge	Zinc
Bowl guards	Steel
Collar	Plastic or metal
Deflector, shroud & baffle	Plastic
Twist drain, body & nut	Plastic
Auto float drain – housing, float	Plastic
Auto float drain – seals	Nitrile
Auto float drain – springs, push rod	Stainless steel
Element	Plastic
Adsorber element (optional)	Activated
	charcoal
Seals	Nitrile
Sight gauge	Polyamide

07F 1/2" Particulate Filter

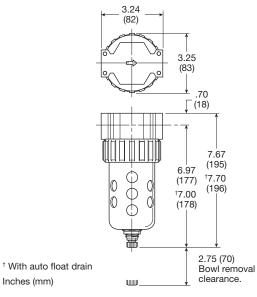


07F 3/4" Particulate Filter

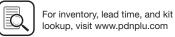


Repair and Service Kits

Bowl guard kit	PS805P
Poly bowl / auto float drain kit	PS822P
Poly bowl / twist drain kit	PS832P
Metal bowl / auto float drain kit	PS826P
Metal bowl / twist drain kit	PS834P
Metal bowl / sight gauge / auto drain kit	PS823P
Metal bowl / sight gauge / twist drain kit	PS835P
Auto float drain kit	PS506P
Twist drain kit	PS512P
40 micron element	PS801P
5 micron element	PS802P
Adsorber element	PS831P
Mounting bracket kit	PS843P
Sight gauge kit	PS914P



Inches (mm)



E7



15F Coalescing Filters - Economy

- Removes liquid aerosols and sub-micron particles.
- · Liquids gravitate to the bottom of the element and will not re-enter the airstream.
- · Oil free air for critical applications, such as air gauging and pneumatic instrumentation and controls.
- Interchangeable twist and automatic pulse drains.
- Differential pressure indicator standard.
- 1/4" & 3/8" ports NPT



Port size	Description ‡	Part number
1/4"	Poly bowl, metal guard, twist drain	15F12EA
1/4"	Poly bowl, metal guard, auto pulse drain	15F1PEA
3/8"	Poly bowl, metal guard, twist drain	15F22EA
3/8"	Poly bowl, metal guard, auto pulse drain	15F2PEA

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Supply pressure (max):

Plastic bowl

Without DPI 0 to 150 psig (0 to 10.3 bar) With DPI 0 to 150 psig (0 to 10.3 bar) Auto pulse drain 10 to 150 psig (0.7 to 10.3 bar)

Operating temperature:

32°F to 125°F (0°C to 52°C) Plastic bowl With DPI 32°F to 125°F (0°C to 52°C)

Flow capacity†: Grade 6 1/8" 30 scfm (14.2 dm³/s, ANR) 1/4" 30 scfm (14.2 dm³/s, ANR)

Bowl capacity: 2.0 oz.

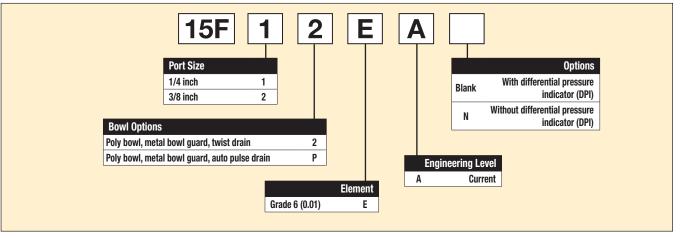
Sump capacity: 0.9 oz.

Weight: 1.2 lb (0.54 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

DPI = Differential pressure indicator

Ordering information:



Most popular.





Filters

Air Preparation Products Prep-Air® II Series

Material Specifications

Economy Coalescing Filters

Body	Zinc
Transparent bowl	Polycarbonate
Bowl guards	Steel
Collar	Plastic
Drain	Plastic
Element	Borosilicate & felt glass fibers
Seals	Nitrile
Sight gauge, DPI	Polyamide (nylon)

Repair and Service Kits

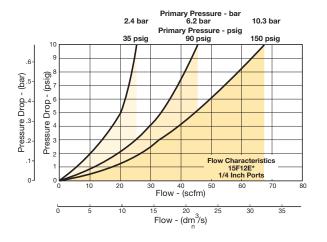
PS905P	Bowl Guard Kit
PS995P	Poly bowl / automatic pulse drain kit
PS932P	Poly bowl / twist drain kit
PS781P	DPI replacement kit
PS764	Electronic DPI replacement kit
PS998P	Automatic pulse drain kit
PS512P	Twist drain kit
PS2932JBP	Electrical connector: 15mm, 3-pin DIN, 6 ft. cord
PS924P	Filter element kits - Grade 6 (standard)
PS943P	Mounting bracket kit
PS914P	Sight gauge kit

2.00 (51) 2.06 4.50 1.86 (47) (114)1.50 Electronic DPI (38)6.85 Automatic Pulse Drain (174)5.35 (136) ф Accepts 1.77 (45) 1/8" Tubing Bowl removal clearance. ЩШ

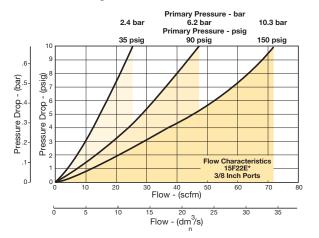
Flow Charts

Grade 6 Element

15F 1/4" Coalescing Filter



15F 3/8" Coalescing Filter



Inches (mm)

11F Coalescing Filters - Compact

- Removes liquid aerosols and sub-micron particles.
- · Liquids gravitate to the bottom of the element and will not re-enter the airstream
- · Oil free air for critical applications, such as air gauging and pneumatic instrumentation and controls.
- Interchangeable twist and automatic float drains.
- Differential pressure indicator standard.
- Shown with recommended metal bowl guard.
- 1/4", 3/8", 1/2" ports (NPT, BSPP)



Port		
size	Description ‡	Part number
1/4"	Poly bowl, metal guard, twist drain	11F12EC
1/4"	Metal bowl, sight gauge, twist drain	11F14EC
1/4"	Poly bowl, metal guard, auto float drain	11F16EC
1/4"	Metal bowl, sight gauge, auto float drain	11F18EC
3/8"	Poly bowl, metal guard, twist drain	11F22EC
3/8"	Metal bowl, sight gauge, twist drain	11F24EC
3/8"	Poly bowl, metal guard, auto float drain	11F26EC
3/8"	Metal bowl, sight gauge, auto float drain	11F28EC
1/2"	Poly bowl, metal guard, twist drain	11F32EC
1/2"	Metal bowl, sight gauge, twist drain	11F34EC
1/2"	Poly bowl, metal guard, auto float drain	11F36EC
1/2"	Metal bowl, sight gauge, auto float drain	11F38EC

Standard part numbers shown bold, with Grade 6 Elements (for Grade 10 Elements, replace "E" with "H" in the 6th position). For other models refer to ordering information below.



Operating information

Supply pressure (max): Without DPI

Plastic bowl 0 to 150 psig (0 to 10.3 bar) Metal bowl 0 to 250 psig (0 to 17.2 bar) With DPI 0 to 150 psig (0 to 10.3 bar) Auto float drain 15 to 250 psig (1.0 to 17.2 bar)

Operating pressure drop:

Normal 2 psig (0.14 bar) 10 psig (0.7 bar) Max recommended

(Element should be replaced)

Minimum recommended flow: 20% nominal rating of element

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C) Metal bowl 32°F to 175°F (0°C to 80°C) With DPI 32°F to 125°F (0°C to 52°C)

Flow capacity[†]: 1/4" 45 scfm (21 dm³/s, ANR) Grade 6

(0.01 micron) 3/8" 48 scfm (23 dm³/s, ANR) 1/2" 65 scfm (31 dm³/s, ANR)

Grade 10 1/4" 60 scfm (28.3 dm³/s, ANR) (1.0 micron)

1.5 lb (0.7 kg)

3/8" 72 scfm (34 dm³/s, ANR) 1/2" 95 scfm (45 dm³/s, ANR)

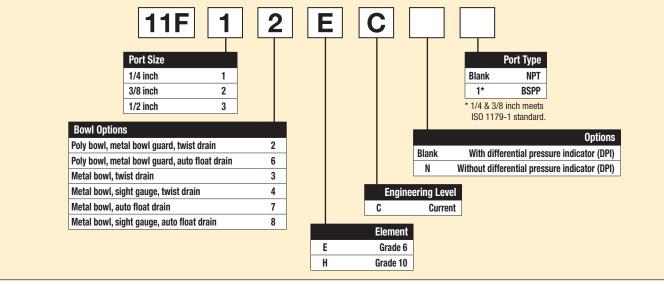
Bowl capacity: 4.4 oz. Sump capacity: 1.75 oz.

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

DPI = Differential pressure indicator

Weight:

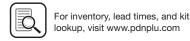
Ordering information:



E10







[‡] For polycarbonate bowl, see caution in Engineering Section A.

Prep-Air® II Products

Ε

Compact Coalescing Filters

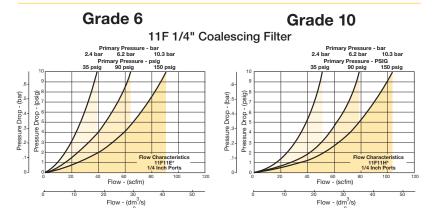
Material Specifications

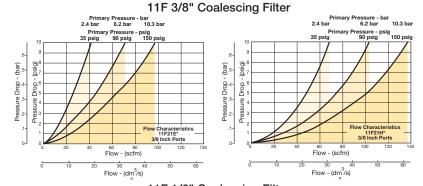
Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl	Zinc
Bowl guard	Steel
Collar	Plastic
Twist drain, body & nut	Plastic
Push 'N' drain, body	Nitrile
Push 'N' drain, stem	Brass
Automatic float drain, housing, float	Plastic
Automatic float drain, seals	Nitrile
Automatic float drain, springs, push rod	Stainless steel
Element	Borosilicate & felt glass fibers
Seals	Nitrile
Sight gauge	Polyamide

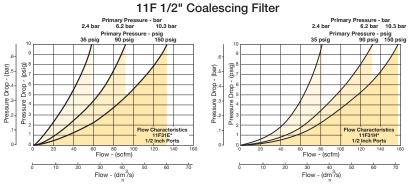
Repair and Service Kits

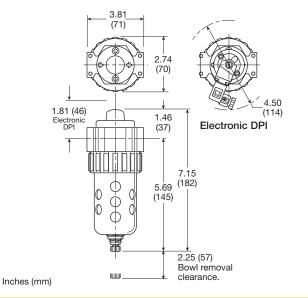
riepair and bervice itits	
Bowl guard kit	PS705P
Poly bowl / automatic float drain kit	PS722P
Poly bowl / twist drain kit	PS732P
Metal bowl / automatic float drain kit	PS726P
Metal bowl / twist drain kit	PS734P
Metal bowl / sight gauge / automatic float drain kit	PS723P
Metal bowl / sight gauge / twist drain kit	PS735P
DPI replacement kit	PS781P
Electronic DPI replacement kit	PS764
Automatic float drain kit	PS506P
Semi-auto drain kit	PS511P
Twist drain kit	PS512P
Push 'N' drain kit	PS513P
Electrical connector: 15mm, 3-pin DIN, 6 ft. cord	PS2932JBP
Grade 6 element (standard)	PS724P
Grade 10 element (optional)	PS730P
Mounting bracket kit	PS743P
Sight gauge kit	PS914P

Flow Charts

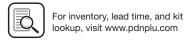












E11

Standard Coalescing Filters

12F Coalescing Filters - Standard

- Removes liquid aerosols and sub-micron particles.
- Liquids gravitate to the bottom of the element and will not re-enter the airstream.
- Oil free air for critical applications, such as air gauging and pneumatic instrumentation and controls.
- Interchangeable twist and automatic float drains.
- Differential pressure indicator standard.
- Shown with recommended metal bowl guard.
- 1/2", 3/4" ports (NPT, BSPP)



Port size	Description ‡	Part number
1/2"	Poly bowl, metal guard, twist drain	12F32EC
1/2"	Metal bowl, sight gauge, twist drain	12F34EC
1/2"	Poly bowl, metal guard, auto float drain	12F36EC
1/2"	Metal bowl, sight gauge, auto float drain	12F38EC
3/4"	Poly bowl, metal guard, twist drain	12F42EC
3/4"	Metal bowl, sight gauge, twist drain	12F44EC
3/4"	Poly bowl, metal guard, auto float drain	12F46EC
3/4"	Metal bowl, sight gauge, auto float drain	12F48EC

Standard part numbers shown bold, with Grade 6 Elements (for Grade 10 Elements, replace "E" with "H" in the 6th position). For other models refer to ordering information below.



Operating information

Supply pressure (max):

Without DPI

 Plastic bowl Metal bowl
 0 to 150 psig (0 to 10.3 bar)

 With DPI Auto float drain
 0 to 250 psig (0 to 17.2 bar)

 0 to 150 psig (0 to 10.3 bar)
 15 to 250 psig (1.0 to 17.2 bar)

Operating pressure drop:

Normal 2 psig (0.14 bar) Max recommended 10 psig (0.7 bar)

(Element should be replaced)

Minimum recommended flow: 20% nominal rating of element

Operating temperature:

 Plastic bowl
 32°F to 125°F (0°C to 52°C)

 Metal bowl
 32°F to 175°F (0°C to 80°C)

 With DPI
 32°F to 125°F (0°C to 52°C)

Flow capacity[†]: Grade 6 1/2" 75 scfm (35.4 dm³/s, ANR)

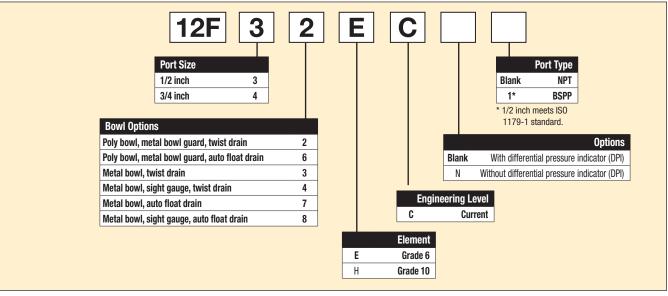
3/4" 80 scfm (37.7 dm³/s, ANR) 1/2" 125 scfm (59 dm³/s, ANR)

3/4" 160 scfm (75.5 dm³/s, ANR)

Bowl capacity: 7.2 oz.
Sump capacity: 2.8 oz.
Weight: 2.4 lb (1.1 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop. DPI = Differential pressure indicator

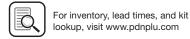
Ordering information:



E12

Most popular.





[‡] For polycarbonate bowl, see caution in Engineering Section A.

Standard Coalescing Filters

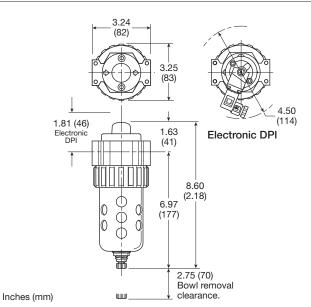
Prep-Air® II Series

Material Specifications

Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl with or without sight gauge	Zinc
Bowl guard	Steel
Collar	Plastic or metal
Twist drain, body & nut	Plastic
Push 'N' drain, body	Nitrile
Push 'N' drain,stem	Brass
Automatic float drain, housing, float	Plastic
Automatic float drain, seals	Nitrile
Automatic float drain, springs, push rod	Stainless steel
Element	Borosilicate &
	felt glass fibers
Seals	Nitrile
Sight gauge	Polyamide

Repair and Service Kits

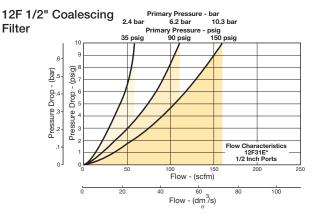
Bowl guard kit	PS805P
Poly bowl / automatic float drain kit	PS822P
Poly bowl / twist drain kit	PS832P
Metal bowl / automatic float drain kit	PS826P
Metal bowl / twist drain kit	PS834P
Metal bowl / sight gauge / automatic float drain kit	PS823P
Metal bowl / sight gauge / twist drain kit	PS835P
DPI replacement kit	PS781P
Electronic DPI replacement kit	PS764
Automatic float drain kit	PS506P
Semi-auto drain kit	PS511P
Twist drain kit	PS512P
Push 'N' drain kit	PS513P
Electrical connector: 15mm, 3-pin DIN, 6 ft. cord	PS2932JBP
Grade 6 element (standard)	PS824P
Grade 10 element (optional)	PS830P
Mounting bracket kit	PS843P
Sight gauge kit	PS914P

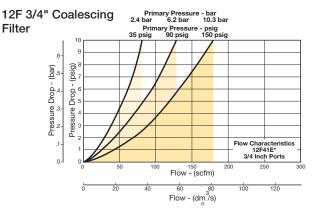


Flow Charts

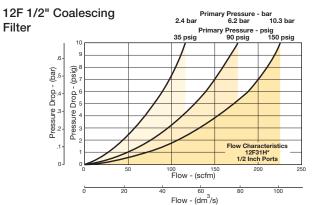
Air Preparation Products

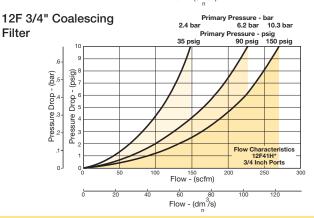
Grade 6 Element





Grade 10 Element





Economy Regulators

05R Regulators - Economy

- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation.
- Rolling diaphragm for extended life.
- Removable non-rising knob for panel mounting and tamper resistance.
- · Easily serviced.
- · Reverse flow.
- 1/4", 3/8" ports (NPT)



Port		
size	Description	Part number
1/4"	Without gauge	05R113AD
1/4"	With 160 psi gauge	05R118AD
3/8"	Without gauge	05R213AD
3/8"	With 160 psi gauge	05R218AD

NOTE: 1.53 Dia. (39 mm) hole required for panel mounting.

Operating information

Supply pressure (max): 0 to 300 psig (0 to 20.7 bar) For secondary pressure ranges see charts next page.

Operating temperature: 32°F to 175°F (0°C to 80°C) Low temperature -4°F to 125°F (-20°C to 52°C)

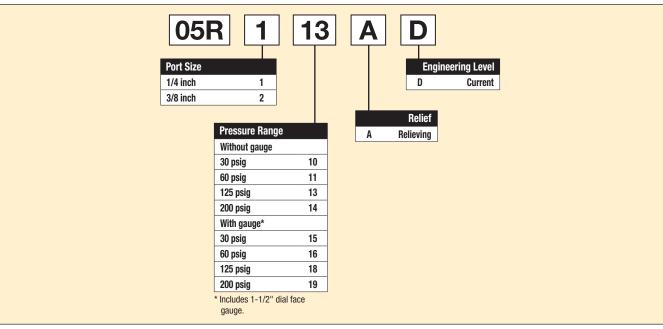
Flow capacity†:

High flow 1/4" 30 scfm (14.2 dm³/s, ANR) 3/8" 40 scfm (18.9 dm³/s, ANR)

Gauge ports (2): 1/4 inch
Weight: 1.1 lb (0.49 kg)

[†] scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:



E14

Most popular.



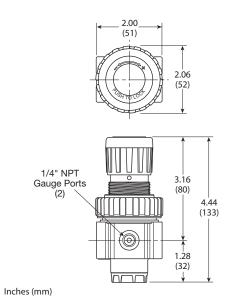
Air Preparation Products

Material Specifications

Adjusting stem	Brass
Bonnet	Plastic
Body	Zinc
Collar, Knob	Plastic
Diaphragm	Nitrile
Poppet & cap	Plastic
Seals	Nitrile
Springs – poppet & control	Steel

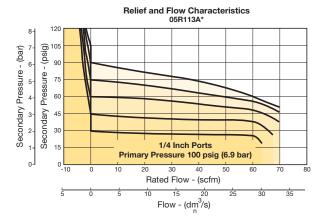
Repair and Service Kits

-	
Bonnet assembly kit	PS915P
Control knob	P04420
1-1/2" dial face 30 psig (0 to 2.1 bar), gauge	K4515N14030
1-1/2" dial face 60 psig (0 to 4.1 bar), gauge	K4515N14060
1-1/2" dial face 160 psig (0 to 11.0 bar), gauge	K4515N14160
1-1/2" dial face 300 psig (0 to 20.7 bar), gauge	K4515N14300
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
Mounting bracket kit	PS963P
Panel mount nut - metal	PS964P
1-30 psig spring	P04427
1-60 psig spring	P04426
2-125 psig spring	P04425
2-200 psig spring	P02934
Relieving service kit	PS908P

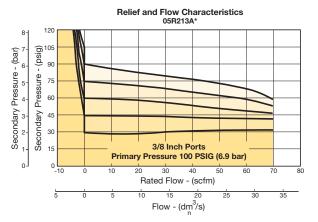


Flow Charts

05R 1/4" Regulator



05R 3/8" Regulator

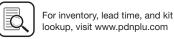


riangle WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial could be added in the proposed design. For regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



E15

Compact Regulators

06R Regulators - Compact

- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- · Rolling diaphragm for extended life
- Two high flow 1/4" gauge ports can be used as additional outlets
- Easily serviced
- Removable non-rising knob for panel mounting and tamper resistance
- 1/4", 3/8", 1/2" ports (NPT, BSPP)



Port size	Description	Part number
1/4"	Without gauge	06R113AC
1/4"	With 160 psi gauge	06R118AC
3/8"	Without gauge	06R213AC
3/8"	With 160 psi gauge	06R218AC
1/2"	Without gauge	06R313AC
1/2"	With 160 psi gauge	06R318AC

NOTE: 2.0 Dia. (51 mm) hole required for panel mounting.



Operating information

Supply pressure (max): 250 psig (17.2 bar)

Secondary pressure ranges:

 Standard
 2 to 125 psig (0 to 8.6 bar)

 Low
 1 to 60 psig (0 to 4.1 bar)

 High
 5 to 250 psig (0.4 to 17.2 bar)

 perating temperature:
 32°F to 175°F (0°C to 80°C)

Operating temperature:

Low temperature

-4°F to 125°F (-20°C to 52°C)

Flow capacity†:

Weight:

High flow 1/4" 3/8"

53 scfm (25 dm³/s, ANR) 60 scfm (28.3 dm³/s, ANR) 75 scfm (35.4 dm³/s, ANR)

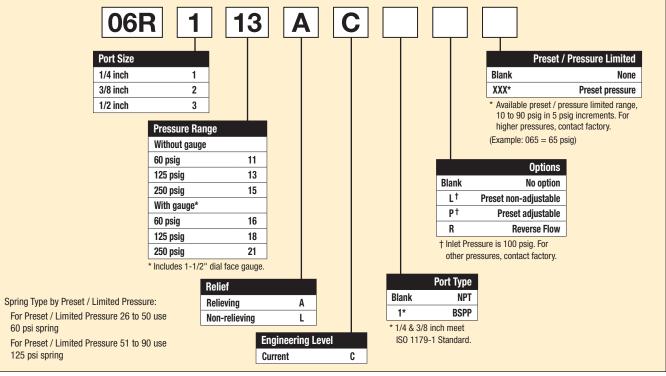
1/2" 75 scfm Gauge ports (2): 1/4 inch

(can be used as additional full flow 1/4 inch outlet ports)

1.6 lb (0.7 kg)

[†] scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:









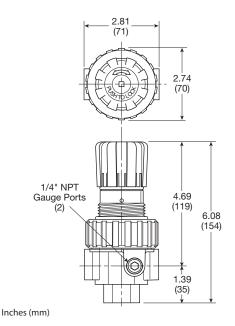
Air Preparation Products

Material Specifications

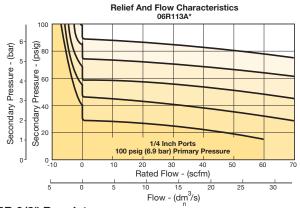
Adjusting stem	Steel
Body	Zinc
Bonnet, piston stem, valve poppet & cap	Plastic
Collar, knob	Plastic
Diaphragm	Nitrile
Seals	Nitrile
Spring, poppet	Stainless
Spring, control	Steel

Repair and Service Kits

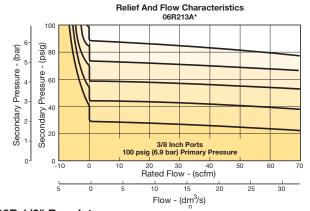
Bonnet assembly kit	PS715P
Control knob	P04069B
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar) gauge	K4517N14160D
Mounting bracket kit (includes panel mount nut)	PS707P
Panel mount nut, plastic	P04082
Panel mount nut, metal	P04079B
Reverse flow service conversion kit, relieving	PS708RP
Relieving (includes poppet)	PS708P
Non-relieving (includes poppet)	PS709P
1-30 psig spring	P01698
1-60 psig spring	P04062
2-125 psig spring	P04063
5-250 psig spring	P04064
Tamperproof kit	PS737P



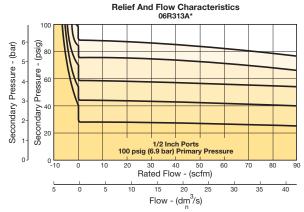
06R 1/4" Regulator



06R 3/8" Regulator



06R 1/2" Regulator



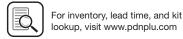
⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

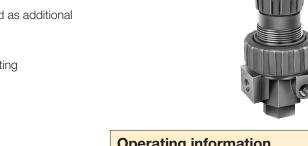
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





07R Regulators - Standard

- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Rolling diaphragm for extended life
- Two high flow 1/4" gauge ports can be used as additional
- · Easily serviced
- Removable non-rising knob for panel mounting and tamper resistance
- 1/2", 3/4" ports (NPT, BSPP)





Port size	Description	Part number
1/2"	Without gauge	07R313AC
1/2"	With 160 psi gauge	07R318AC
3/4"	Without gauge	07R413AC
3/4"	With 160 psi gauge	07R418AC

NOTE: 2.0 Dia. (51 mm) hole required for panel mounting.

Operating information

Supply pressure (max): 250 psig (17.2 bar)

Secondary pressure ranges:

2 to 125 psig (0 to 8.6 bar) Standard Low 1 to 60 psig (0 to 4.1 bar) High 5 to 250 psig (0.4 to 17.2 bar) 32°F to 175°F (0°C to 80°C) Operating temperature:

Low temperature

Flow capacity[†]: 1/2" 90 scfm (42.5 dm³/s, ANR) High flow 3/4" 90 scfm (42.5 dm³/s, ANR)

1/4 inch Gauge ports (2):

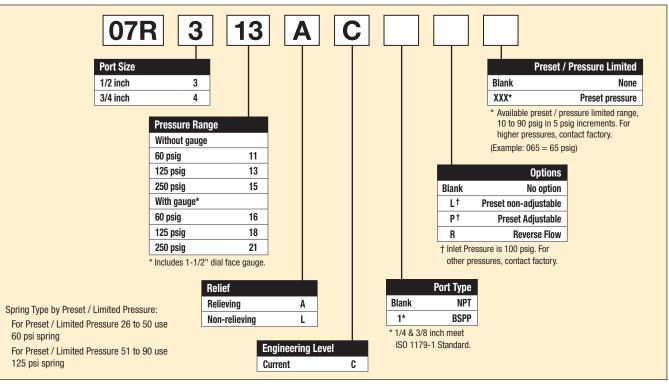
(can be used as additional full flow 1/4 inch outlet ports)

-4°F to 125°F (-20°C to 52°C)

Weight: 2.5 lb (1.1 kg)

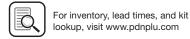
† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:









Air Preparation Products

Adjusting stem	Steel
Body	Zinc
Bonnet, piston stem, valve poppet & cap	Plastic
Collar, knob	Plastic
Diaphragm	Nitrile
Seals	Nitrile
Spring, poppet	Stainless
Spring, control	Steel

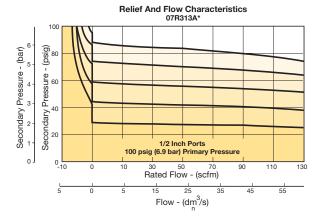
Repair and Service Kits

riopair aria corvide rate	
Bonnet assembly kit	PS715P
Control knob	P04069B
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket kit (includes panel mount nut)	PS807P
Panel mount nut, plastic	P04082
Panel Mount nut, metal	P04079B
Reverse flow service conversion kit, relieving	PS808RP
Relieving (includes poppet)	PS808P
Non-relieving (includes poppet)	PS809P
1-30 psig spring	P01698
1-60 psig spring	P04062
2-125 psig spring	P04063
5-250 psig spring	P04064
Tamperproof kit	PS737P

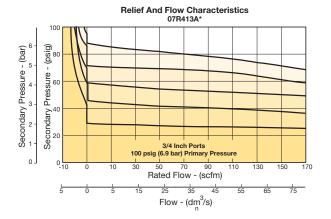
3.24 (82)3.74 1/4" NPT Gauge Ports 4.79 (122) 6.40 (163) 1.61 (41)Inches (mm)

Flow Charts

07R 1/2" Regulator



07R 3/4" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

11R Pilot Controlled Regulator - Compact

- Balanced poppet provides quick response and accurate pressure regulation
- Pilot controlled regulators can be mounted "out of reach" with pilot regulator installed in a convenient location
- · Solid control piston for extended life
- Two full flow 1/4" gauge ports can be used as additional outlets
- Pilot port 1/4 Inch
- 1/4", 3/8", 1/2" ports (NPT, BSPP)



Port size	Description	Part number
1/4"	Without gauge	11R115PC
1/4"	With 160 psi gauge	11R121PC
3/8"	Without gauge	11R215PC
3/8"	With 160 psi gauge	11R221PC
1/2"	Without gauge	11R315PC
1/2"	With 160 psi gauge	11R321PC

NOTE: 2.0 Dia. (51 mm) hole required for panel mounting.



Operating information

Supply pressure (max): 0 to 250 psig (0 to 17.2 bar)

Operating temperature: 32°F to 175°F (0°C to 80°C)

Flow capacity[†]:

High flow 1/4" 85 scfm (40 dm³/s, ANR) 3/8" 95 scfm (44.8 dm³/s, ANR) 1/2" 95 scfm (44.8 dm³/s, ANR)

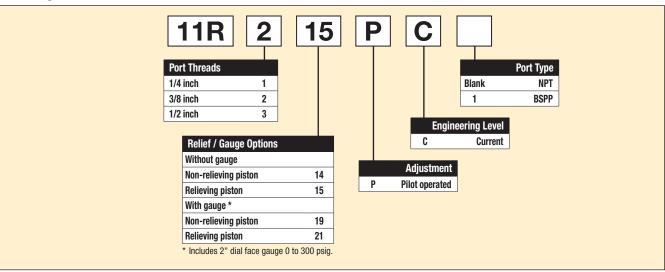
Gauge ports (2): 1/4 inch

(can be used as additional full flow 1/4 inch outlet ports)

Weight: 1.3 lb (0.53 kg)

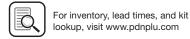
 † scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:





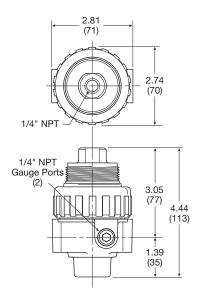




Body & pilot cap	Zinc
Piston, valve poppet, & collar	Plastic
Seals	Nitrile
Springs	Steel

Repair and Service Kits

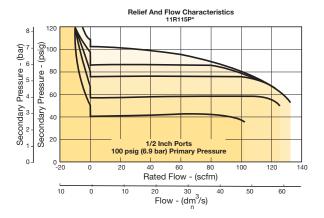
•	
Seat Insert kit	PS713P
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face	
160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket kit (includes panel mount nut)	PS707P
Panel mount nut, plastic	P04082
Panel mount nut, metal	P04079B
Pilot conversion kit – relieving	PS745P
Non-Relieving	PS747P
Relieving	PS749P



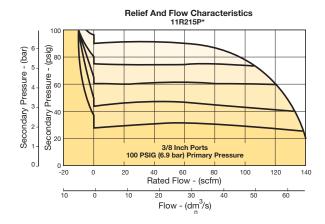
Inches (mm)

Flow Charts

11R 1/2" Regulator



11R 3/8" Regulator



WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

Filters

Coalescers

12R Pilot Controlled Regulator - Standard

- Balanced poppet provides quick response and accurate pressure regulation
- Pilot controlled regulators can be mounted "out of reach" with pilot regulator installed in a convenient location
- · Solid control piston for extended life
- Two full flow 1/4" gauge ports can be used as additional outlets
- Pilot port 1/4 Inch
- 1/2", 3/4" ports (NPT, BSPP)



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1/2" Without gauge	12R315PB
1/2" With 160 psi gauge	12R321PB
3/4" Without gauge	12R415PB
3/4" With 160 psi gauge	12R421PB

NOTE: 2.0 Dia. (51 mm) hole required for panel mounting.

Operating information

Supply pressure (max): 0 to 250 psig (0 to 17.2 bar)

Operating temperature: 32°F to 175°F (0°C to 80°C)

Flow capacity[†]: High flow

1/2" 140 scfm (66 dm³/s, ANR) 3/4" 140 scfm (66 dm³/s, ANR)

Gauge ports (2): 1/4 inc

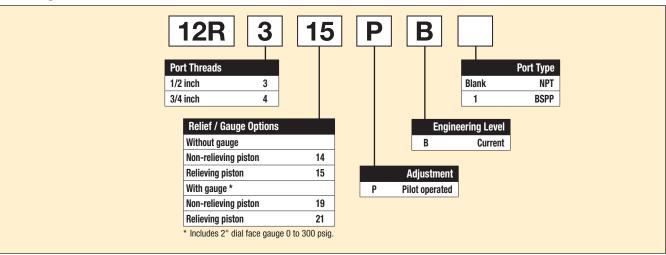
(can be used as additional full flow 1/4 inch outlet ports)

110W 174 II IGIT Gati

Weight: 2.0 lb (0.91 kg)

[†] scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:





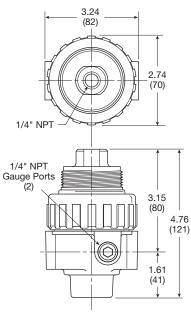


Body & pilot cap	Zinc
Piston, valve poppet, & collar	Plastic
Seals	Nitrile
Springs	Steel

Standard Pilot Controlled Regulators

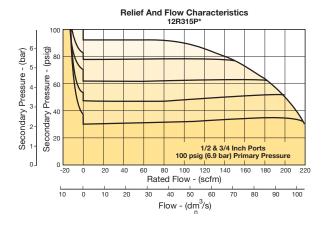
Repair and Service Kits

Seat insert kit	PS813P
2" dial face 60 psig (0 to 4.1 bar)	K4520N14060
2" dial face 160 psig (0 to 11.0 bar)	K4520N14160
2" dial face 300 psig (0 to 20.7 bar)	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar)	K4517N14160D
Mounting bracket kit (includes panel mount nut)	PS807P
Panel mount nut, plastic	P04082
Panel mount nut, metal	P04079B
Pilot conversion kit – relieving	PS745P
Non-relieving	PS847P
Relieving	PS849P



Flow Charts

12R 1/2 and 3/4" Regulator

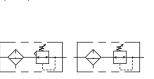


WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

05E Filter / Regulator - Economy

- Space saving package offers both filter and regulator features for optimal performance
- Excellent water removal efficiency
- Rolling diaphragm for extended life
- Removable non-rising knob for tamper resistance
- Quick response, and accurate pressure regulation regardless of changing flow or inlet pressure
- 40 micron filter element standard
- 1/4", 3/8" ports (NPT)



Port size	Description ‡	Part number
1/4"	Poly bowl, metal guard, twist drain	05E12A13AB
1/4"	Poly bowl, metal guard, auto pulse drain	05E1PA13AB
3/8"	Poly bowl, metal guard, twist drain	05E22A13AB
3/8"	Poly bowl, metal guard, auto pulse drain	05E2PA13AB

[‡] For polycarbonate bowl, see caution in Engineering Section A. NOTE: 1.53 Dia. (39 mm) hole required for panel mounting.



Operating information

Supply pressure (max):

Plastic bowl 0 to 150 psig (0 to 10.3 bar)

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C)

Flow capacity†:

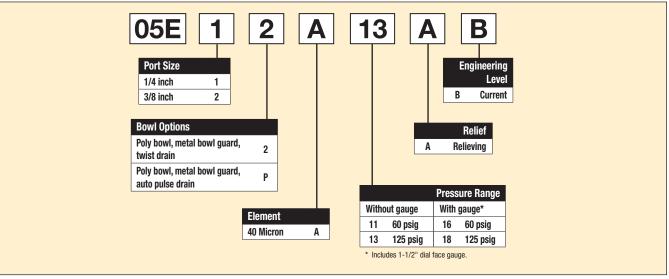
1/4" 30 scfm (14.2 dm³/s, ANR) High flow 3/8" 40 scfm (18.9 dm³/s, ANR)

2 oz.

Bowl capacity: Auto pulse drain tube barb 1/8 inch Gauge ports (2): 1/4 inch Sump capacity: 0.9 oz. Weight: 1.35 lb (0.6 kg)

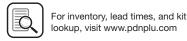
† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:



Most popular.





Air Preparation Products

Prep-Air® II Series

Material Specifications

Economy Filter / Regulators

Adjusting stem	Steel
Body	Zinc
Bonnet, internal parts	Plastic
Transparent bowl	Polycarbonate
Bowl guard	Steel
Collar	Plastic
Diaphragm	Nitrile
Drain	Plastic
40 micron element (standard)	Plastic
5 micron element (optional)	Plastic
Adsorber element (optional)	Activated charcoal
Knob	Plastic
Seals	Nitrile
Sight gauge	Polyamide (nylon)
Springs, poppet & control	Steel

Repair and Service Kits

PS905P
PS995P
PS932P
PS998P
PS512P
PS901P
PS902P
PS931P
PS914P
K4515N14030
K4515N14060
K4515N14160
K4515N14300
K4520N14060
K4520N14160
K4520N14300
PS963P
PS964P
P04427
P04426
P04425
P02934
PS908P
PS915P

⚠ WARNING

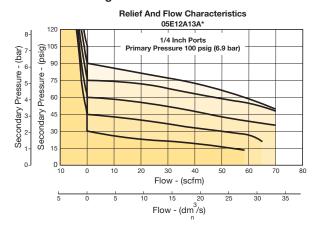
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

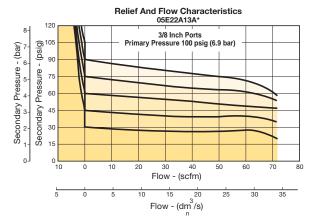
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

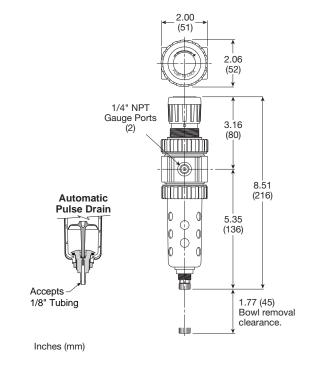
Flow Charts

05E 1/4" Filter / Regulator

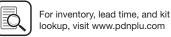


05E 3/8" Filter / Regulator











06E Filter / Regulator - Compact

- Space saving package offers both filter and regulator features for optimal performance
- Excellent water removal efficiency
- Rolling diaphragm for extended life
- · Quick response, and accurate pressure regulation regardless of changing flow or inlet pressure
- Two high flow 1/4" gauge ports can be used as additional outlets
- Shown with recommended metal bowl guard
- 1/4", 3/8", 1/2" ports (NPT, BSPP)



Port	5	5
size	Description ‡	Part number
1/4"	Poly bowl, metal guard, twist drain	06E12A13AC
1/4"	Poly bowl, metal guard, auto float drain	06E16A13AC
1/4"	Metal bowl, sight gauge, twist drain	06E14A13AC
1/4"	Metal bowl, sight gauge, auto float drain	06E18A13AC
3/8"	Poly bowl, metal guard, twist drain	06E22A13AC
3/8"	Poly bowl, metal guard, auto float drain	06E26A13AC
3/8"	Metal bowl, sight gauge, twist drain	06E24A13AC
3/8"	Metal bowl, sight gauge, auto float drain	06E28A13AC
1/2"	Poly bowl, metal guard, twist drain	06E32A13AC
1/2"	Poly bowl, metal guard, auto float drain	06E36A13AC
1/2"	Metal bowl, sight gauge, twist drain	06E34A13AC
1/2"	Metal bowl, sight gauge, auto float drain	06E38A13AC

[‡] For polycarbonate bowl, see caution in Engineering Section A. NOTE: 2.0 Dia. (50.8 mm) hole required for panel mounting. Max panel thickness 1/4"

Operating information

Supply pressure (max):

Plastic bowl 0 to 150 psig (0 to 10.3 bar) 0 to 250 psig (0 to 17.2 bar) Metal bowl 15 to 250 psig (1.0 to 17.2 bar) Auto float drain

Operating temperature:

32°F to 125°F (0°C to 52°C) Plastic bowl Metal bowl 32°F to 175°F (0°C to 80°C)

Secondary pressure range:

Standard 2 to 125 psig (0 to 8.6 bar) Low 1 to 60 psig (0 to 4.1 bar) High 5 to 250 psig (0.4 to 17.2 bar)

Flow capacity†:

1/4" 45 scfm (21.7 dm³/s, ANR) High flow

3/8" 55 scfm (26 dm³/s, ANR) 1/2" 61 scfm (28.8 dm³/s, ANR)

Bowl capacity: 4.4 oz.

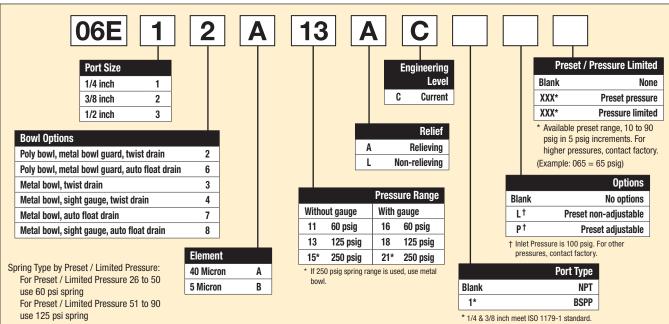
1/4 inch (can be used as additional Gauge ports (2):

full flow 1/4" outlet ports)

Sump capacity: Weight: 1.6 lb (0.7 kg)

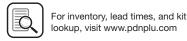
† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:





Most popular.



Filters

Coalescers

Regulators

Adjusting stem	Steel
Body	Zinc
Bonnet, internal parts	Plastic
Transparent bowl	Polycarbonate
Metal bowl (with or without sight gauge)	Zinc
Bowl guard	Steel
Collar	Plastic
Diaphragm	Nitrile
Manual twist drain, standard, body & nut	Plastic
Auto float drain, housing, float	Plastic
Auto float drain, seals	Nitrile
Auto float drain, springs, push rod	Stainless steel
Knob	Plastic
40 micron element (standard)	Plastic
5 micron element (optional)	Plastic
Adsorber element (optional)	Activated charcoal
Seals	Nitrile
Sight gauge	Polyamide
Poppet, spring	Stainless
Control, spring	Steel

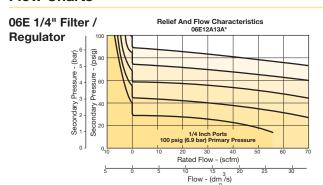
Repair and Service Kits

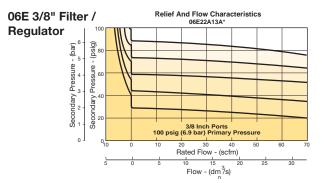
Bonnet assembly kit	PS715P
Bowl guard kit	PS705P
Poly bowl, auto float drain	PS722P
Poly bowl, twist drain	PS732P
Metal bowl, auto float drain	PS726P
Metal bowl, twist drain	PS734P
Metal bowl, sight gauge / auto drain	PS723P
Metal bowl, sight gauge / twist drain	PS735P
Control knob	P04069B
Auto float drain	PS506P
Semi-auto drain	PS511P
Twist drain	PS512P
40 micron element	PS701P
5 micron element	PS702P
Adsorber element	PS731P
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket kit (includes panel mount nut)	PS707P
Panel mount nut	P04082
Non-relieving (includes poppet)	PS711P
Relieving (includes poppet)	PS710P
Seat insert kit	PS713P
1- 30 psig spring	P01698
1- 60 psig spring	P04062
2- 125 psig spring	P04063
5- 250 psig spring	P04064
Tamperproof kit (key lock)	PS737P

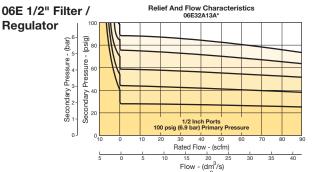


Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

Flow Charts

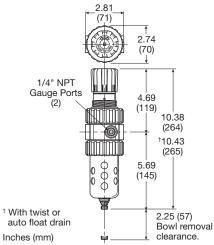




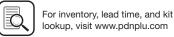


CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired









Standard Filter / Regulators

07E Filter / Regulator - Standard

- Space saving package offers both filter and regulator features for optimal performance
- Excellent water removal efficiency
- Rolling diaphragm for extended life
- Quick response, and accurate pressure regulation regardless of changing flow or inlet pressure
- Two high flow 1/4" gauge ports can be used as additional outlets
- Shown with recommended metal bowl guard
- 1/2", 3/4" ports (NPT, BSPP)





Port size	Description ‡	Part number
1/2"	Poly bowl, metal guard, twist drain	07E32A13AC
1/2"	Poly bowl, metal guard, auto float drain	07E36A13AC
1/2"	Metal bowl, sight gauge, twist drain	07E34A13AC
1/2"	Metal bowl, sight gauge, auto float drain	07E38A13AC
3/4"	Poly bowl, metal guard, twist drain	07E42A13AC
3/4"	Poly bowl, metal guard, auto float drain	07E46A13AC
3/4"	Metal bowl, sight gauge, twist drain	07E44A13AC
3/4"	Metal bowl, sight gauge, auto float drain	07E48A13AC

[‡] For polycarbonate bowl, see caution in Engineering Section A. NOTE: 2.0 Dia. (50.8 mm) hole required for panel mounting. Max panel thickness 1/4".



Operating information

Supply pressure (max):

 Plastic bowl
 0 to 150 psig (0 to 10.3 bar)

 Metal bowl
 0 to 250 psig (0 to 17.2 bar)

 Auto float drain
 15 to 250 psig (1.0 to 17.2 bar)

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C) Metal bowl 32°F to 175°F (0°C to 80°C)

Secondary pressure range:

 Standard
 2 to 125 psig (0 to 8.6 bar)

 Low
 1 to 60 psig (0 to 4.1 bar)

 High
 5 to 250 psig (0.4 to 17.2 bar)

Flow capacity†:

High flow 1/2" 90 scfm (42.5 dm³/s, ANR) 3/4" 90 scfm (42.5 dm³/s, ANR)

Bowl capacity: 7.2 oz.

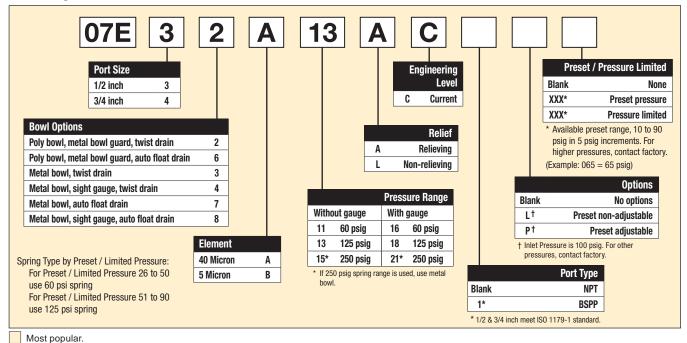
Gauge ports (2): 1/4 inch (can be used as additional

full flow 1/4" outlet ports)

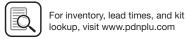
Sump capacity: 2.8 oz. Weight: 2.5 lb (1.1 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:







Regulators

Standard Filter / Regulators

Material Specifications

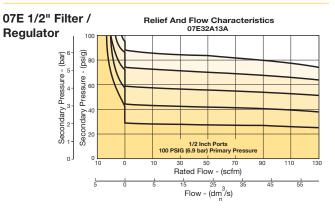
Adjusting stem	Steel
Body	Zinc
Bonnet, internal parts	Plastic
Transparent bowl	Polycarbonate
Metal bowl (with or without sight gauge)	Zinc
Bowl guard	Steel
Collar	Plastic or metal
Diaphragm	Nitrile
Manual twist drain, standard, body & nut	Plastic
Auto float drain, housing, float	Plastic
Auto float drain, seals	Nitrile
Auto float drain, springs, push rod	Stainless steel
Knob	Plastic
40 micron element (standard)	Plastic
5 micron element (optional)	Plastic
Adsorber element (optional)	Activated charcoal
Seals	Nitrile
Sight gauge	Polyamide
Poppet, spring	Stainless
Control, spring	Steel

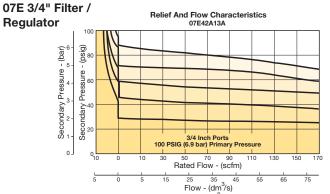
Repair and Service Kits

ricpair and octatoc rate	
Bonnet assembly kit	PS715P
Bowl guard kit	PS805P
Poly bowl, auto float drain	PS822P
Poly bowl, twist drain	PS832P
Metal bowl, automatic float drain	PS826P
Metal bowl, twist drain	PS834P
Metal bowl, sight gauge / auto drain	PS823P
Metal bowl, sight gauge / twist drain	PS835P
Control knob	P04069B
Auto float drain	PS506P
Twist drain	PS512P
40 micron element	PS801P
5 micron element	PS802P
Adsorber element	PS831P
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" Digital Round Face 160 psig (0 to 11.0 bar)	K4517N14160D
Mounting bracket kit (includes panel mount nut)	PS807P
Panel mount nut	P04082
Non-relieving (includes poppet)	PS811P
Relieving (includes poppet)	PS810P
Seat insert kit	PS813P
1- 30 psig spring	P01698
1- 60 psig spring	P04062
2- 125 psig spring	P04063
5- 250 psig spring	P04064
Tamperproof kit (key lock)	PS737P

Air Preparation Products Prep-Air® II Series

Flow Charts



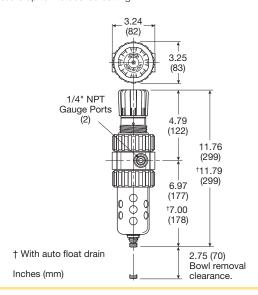


⚠ WARNING

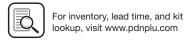
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

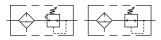






12E Filter / Regulator - Coalescing

- Space saving package offers both coalescer and regulator features for optimal performance
- Removes liquid, aerosol and sub-micron particles
- · Rolling diaphragm for extended life
- Removable non-rising knob for panel mounting and tamper resistance
- Quick response, and accurate pressure regulation regardless of changing flow or inlet pressure
- Two high flow 1/4" gauge ports can be used as additional outlets
- 1/2", 3/4" ports (NPT, BSPP)



Port size	Description ‡	Part number
1/2"	Metal bowl, twist drain	12E33E13AA
1/2"	Metal bowl, auto float drain	12E37E13AA
3/4"	Metal bowl, twist drain	12E43E13AA
3/4"	Metal bowl, auto float drain	12E47E13AA

For polycarbonate bowl, see caution in Engineering Section A. NOTE: 2.0 Dia. (50.8 mm) hole required for panel mounting. Max panel thickness 1/4"



Operating information

Supply pressure (max):

Metal bowl 0 to 250 psig (0 to 17.2 bar)

Operating temperature:
Metal bowl

32°F to 175°F (0°C to 80°C)

Secondary pressure range:

 Standard
 2 to 125 psig (0 to 8.6 bar)

 Low
 1 to 60 psig (0 to 4.1 bar)

 High
 5 to 250 psig (0.4 to 17.2 bar)

Flow capacity[†]:

High flow 1/2" 40 scfm (18.9 dm³/s, ANR)

3/4" 45 scfm (21.2 dm³/s, ANR)

Bowl capacity: 7.2 oz.

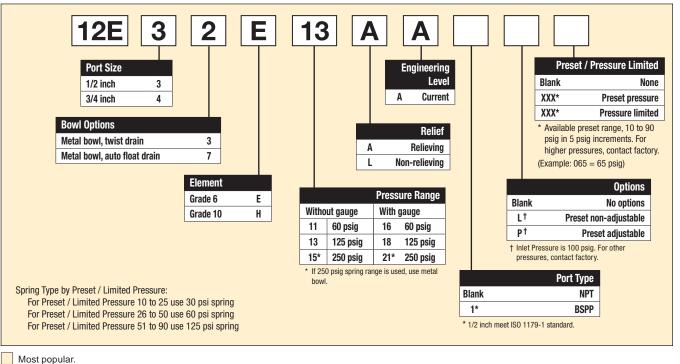
Gauge ports (2): 1/4 inch (can be used as additional

full flow 1/4" outlet ports)

Sump capacity: 2.8 oz.
Weight: 2.5 lb (1.1 kg)

[†] scfm = Standard cubic feet per minute at 150 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:







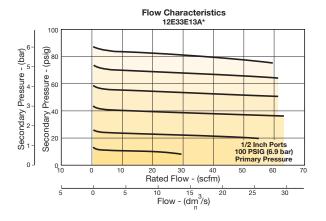
Coalescing Filter / Regulators

Adjusting stem	Steel
Body	Zinc
Bonnet, internal parts	Plastic
Metal bowl (without sight gauge)	Zinc
Collar for bonnet	Metal
Control spring	Steel
Diaphragm	Nitrile
Manual twist drain, standard, body & nut	Plastic
Auto float drain, housing, float	Plastic
Auto float drain, seals	Nitrile
Auto float drain, springs, push rod	Stainless steel
Knob	Plastic
Element	Borosilicate & felt glass fibers
Seals	Nitrile
Sight gauge	Polyamide
Poppet, spring	Stainless

Repair and Service Kits

nepair and Service Kits	
Bonnet assembly kit	PS715P
Metal bowl, auto float drain	PS826P
Metal bowl, twist drain	PS834P
Control knob	P04069B
Auto float drain	PS506P
Twist drain	PS512P
Grade 6 element (0.01 micron)	PS884P
Grade 10 element (1.0 micron)	PS885P
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face	
160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket kit (includes panel mount nut)	PS807P
Relieving (includes poppet)	PS886P
1- 30 psig spring	P01698
1- 60 psig spring	P04062
2- 125 psig spring	P04063
5- 250 psig spring	P04064
Tamperproof kit (key lock)	PS737P

12E 1/2" Filter / Regulator

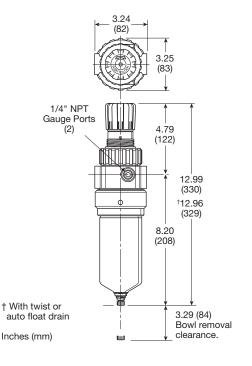


⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



15L Micro-Mist Lubricators – Economy

- Proportional oil delivery over a wide range of air flows
- Generates oil particles of 5 micron or smaller downstream to lubricate systems having complex piping arrangements
- Precision needle valve assures repeatable oil delivery and provides simple adjustment of delivery rate
- · Ideal for low and high flow applications with changing air flow
- Transparent sight dome for 360° visibility
- Removable drip control knob for tamper resistance
- Integral 1/4" & 3/8" (NPT)





Port size	Description ‡	Part number
1/4"	Poly bowl, metal guard, no drain	15L12NA
3/8"	Poly bowl, metal guard, no drain	15L22NA

[‡] For polycarbonate bowl and sight dome, see caution in Engineering Section A

Operating information

Supply pressure (max):

Plastic bowl 150 psig (10.3 bar)

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C)

Flow capacity[†]: High flow

1/4" 3/8"

40 scfm (18.9 dm³/s, ANR) 40 scfm (18.9 dm³/s, ANR)

Minimum flow 2 scfm (0.9 dm³/s, ANR) at

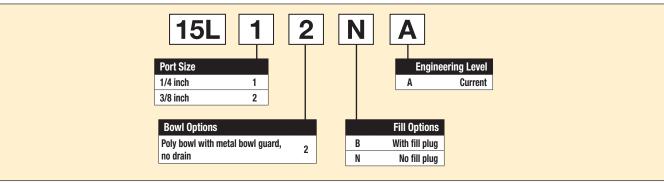
100 psig (6.9 bar)

Bowl capacity: 2.0 oz.

1.0 lb (0.45 kg) Weight

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

Ordering information:



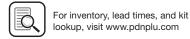
E32

Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)





Filters

Coalescers

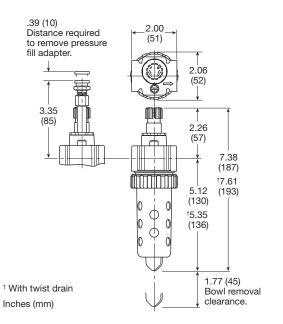
15L 1/4" Lubricator

Economy Micro-Mist Lubricators

Body	Zinc
Transparent bowl	Polycarbonate
Bowl guard	Steel
Collar	Plastic
Drains, twist – body & nut	Plastic
Injector meter block & base assembly	Plastic
Seals	Nitrile
Sight dome	Polycarbonate
Sight gauge	Polyamide (nylon)

Repair and Service Kits

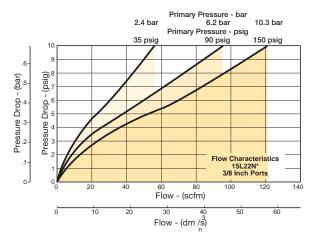
Adjustment knob	P04121
Bowl guard kit	PS905P
Poly bowl, no drain	PS946P
Twist drain	PS512P
Mounting bracket kit	PS943P
Service kit	PS948P
Sight dome kit	PS740P
Sight gauge kit	PS914P
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005



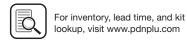
Primary Pressure - bar 6.2 bar 10.3 bar Primary Pressure - psig 90 psig 150 psig (bsig) Pressure Drop - (bar) Pressure Drop Flow Characteristics 15L12N* 1/4 Inch Ports Flow - (scfm)

Flow - (dm^3/s)

15L 3/8" Lubricator







16L Micro-Mist Lubricators - Compact

- Proportional oil delivery over a wide range of air flows
- Generates oil particles of 5 micron or smaller downstream to lubricate systems having complex piping arrangements
- Precision needle valve assures repeatable oil delivery and provides simple adjustment of delivery rate
- · Ideal for low and high flow applications with changing air flow
- Transparent sight dome for 360° visibility
- Yellow fill cap identifies micro-mist lubricator
- Integral 1/4", 3/8", 1/2" (NPT, BSPP)



Port size	Description ‡	Part number
1/4"	Poly bowl, metal guard, no drain	16L12BE
1/4"	Metal bowl, sight gauge, twist drain	16L14BE
3/8"	Poly bowl, metal guard, no drain	16L22BE
3/8"	Metal bowl, sight gauge, twist drain	16L24BE
1/2"	Poly bowl, metal guard, no drain	16L32BE
1/2"	Metal bowl, sight gauge, twist drain	16L34BE
+ -		

[‡] For polycarbonate bowl and sight dome, see caution in Engineering Section A.



Operating information

Supply pressure (max): Plastic bowl 150 psig (10.3 bar) Metal bowl 250 psig (17.2 bar)

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C) 32°F to 175°F (0°C to 80°C) Metal bowl

Flow capacity[†]:

Minimum flow

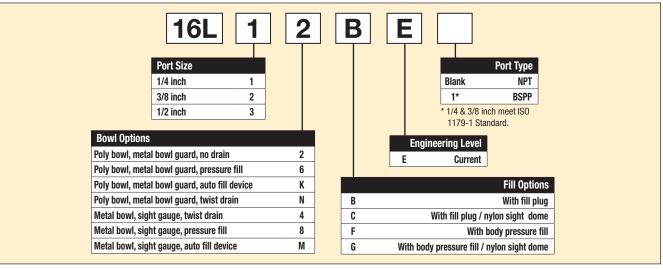
High flow 1/4" 40 scfm (18.9 dm³/s, ANR) 60 scfm (28.3 dm³/s, ANR) 3/8" 1/2" 90 scfm (42.5 dm³/s, ANR) 1 scfm (0.5 dm³/s, ANR) at

100 psig (6.9 bar) Bowl capacity: 2.6 oz.

1.2 lb (0.5 kg) Weight:

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

Ordering information:



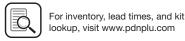
Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





Filters

Coalescers

Regulators

Compact Micro-Mist Lubricators

Prep-Air® II Series

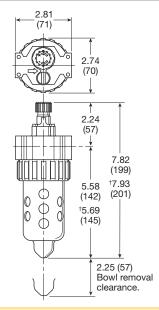
Air Preparation Products

Material Specifications

Body	Zinc
Transparent bowls	Polycarbonate
Metal bowl (with sight gauge)	Zinc
Bowl guard	Steel
Collar	Plastic
Twist drain – body & nut	Plastic
Injector meter block & base assembly	Plastic
Seals	Nitrile
Sight dome	Polycarbonate
Sight gauge	Polyamide (nylon)

Repair and Service Kits

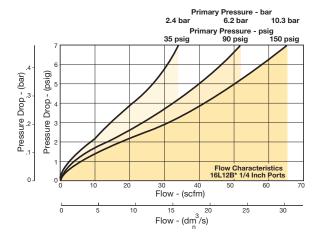
riopair aria ocivioc rato	
Adjustment knob	P04121
Bowl guard kit	PS705P
Poly bowl / no drain kit	PS746P
Poly bowl / twist drain kit	PS717P
Poly bowl / pressure fill kit	PS719P
Poly bowl / remote fill kit	PS728P
Metal bowl / sight gauge / twist drain kit	PS729P
Metal bowl / sight gauge / pressure fill kit	PS720P
Twist drain kit	PS512P
Fill cap kit	PS742P
Lubricator service kit	PS748P
Mounting bracket kit	PS743P
Pressure fill adapter kit	PS716P
Pressure fill button	P11912
Remote auto-fill device	PS505CP
Sight dome / fill cap kit	PS739P
Sight dome kit, polycarbonate	PS740P
Sight dome kit, nylon	PS740N
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005



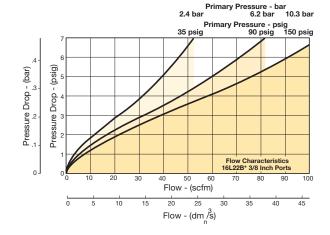
† With twist drain Inches (mm)

Flow Charts

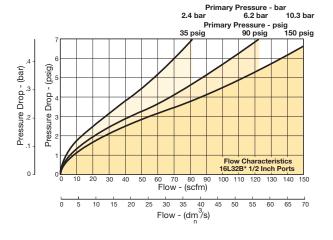
16L 1/4" Lubricator



16L 3/8" Lubricator



16L 1/2" Lubricator



17L Micro-Mist Lubricators - Standard

- Proportional oil delivery over a wide range of air flows
- Generates oil particles of 5 micron or smaller downstream to lubricate systems having complex piping arrangements
- Precision needle valve assures repeatable oil delivery and provides simple adjustment of delivery rate
- · Ideal for low and high flow applications with changing air flow
- Transparent sight dome for 360° visibility
- Yellow fill cap identifies Micro-Mist Lubricator.
- Integral 1/2", 3/4" ports (NPT, BSPP)



Port size	Description ‡	Part number
1/2"	Poly bowl, metal guard, no drain	17L32BE
1/2"	Metal bowl, sight gauge, twist drain	17L34BE
3/4"	Poly bowl, metal guard, no drain	17L42BE
3/4"	Metal bowl, sight gauge, twist drain	17L44BE

[‡] For polycarbonate bowl and sight dome, see caution in Engineering Section A.



Operating information

Supply pressure (max):
Plastic bowl 150 psig (10.3 bar)
Metal bowl 250 psig (17.2 bar)

Operating temperature:

 Plastic bowl
 32°F to 125°F (0°C to 52°C)

 Metal bowl
 32°F to 175°F (0°C to 80°C)

Flow capacity†:

High flow 1/2" 90 scfm (42.5 dm³/s, ANR)

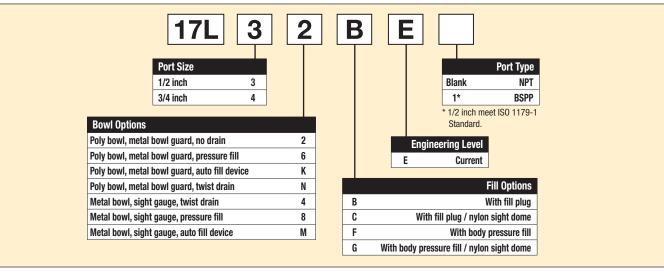
3/4" 90 scfm (42.5 dm³/s, ANR)
Minimum flow 1 scfm (0.5 dm³/s, ANR) at

100 psig (6.9 bar)

Bowl capacity: 4.9 oz.
Weight: 1.9 lb (0.9 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig

Ordering information:



Suggested Lubricant F442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





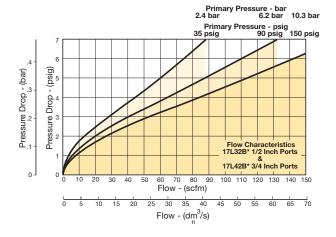
Standard Micro-Mist Lubricators

Material Specifications

Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl (with sight gauge)	Zinc
Bowl guard	Steel
Collar	Plastic or Metal
Twist drain- body & nut	Plastic
Injector meter block & base assembly	Plastic
Seals	Nitrile
Sight dome	Polycarbonate
Sight gauge	Polyamide (nylon)

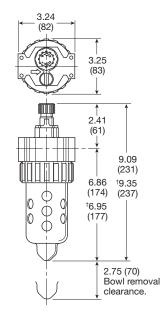
Flow Charts

17L 1/2" & 3/4" Lubricator



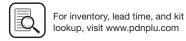
Repair and Service Kits

Adjustment knob	P04121
Bowl guard kit	PS805P
Poly bowl / no drain kit	PS846P
Poly bowl / twist drain kit	PS817P
Poly bowl / pressure fill kit	PS819P
Poly bowl / remote fill kit	PS828P
Metal bowl / sight gauge / twist drain kit	PS829P
Metal bowl / sight gauge / pressure fill kit	PS820P
Twist drain kit	PS512P
Fill cap kit	PS742P
Lubricator service kit	PS748P
Mounting bracket kit	PS843P
Pressure fill adapter kit	PS716P
Pressure fill button	P11912
Remote auto-fill device	PS505CP
Sight dome / fill cap kit	PS739P
Sight dome kit, polycarbonate	PS740P
Sight dome kit, nylon	PS740N
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005



† With twist drain Inches (mm)





06L Mist Lubricators - Compact

- Proportional oil delivery over a wide range of air flows.
- Precision needle valve assures repeatable oil delivery and provides simple adjustment of delivery rate.
- Bowl can be filled while air line is under pressure.
- Transparent sight dome for 360° visibility.
- Integral 1/4", 3/8", 1/2" ports (NPT, BSPP)



Port size	Description ‡	Part number
1/4"	Poly bowl, metal guard, no drain	06L12BE
1/4"	Metal bowl, sight gauge, twist drain	06L14BE
3/8"	Poly bowl, metal guard, no drain	06L22BE
3/8"	Metal bowl, sight gauge, twist drain	06L24BE
1/2"	Poly bowl, metal guard, no drain	06L32BE
1/2"	Metal bowl, sight gauge, twist drain	06L34BE

[‡] For polycarbonate bowl and sight dome, see caution in Engineering Section A.



Operating information

Supply pressure (max):

Plastic bowl 150 psig (10.3 bar) Metal bowl 250 psig (17.2 bar)

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C) 32°F to 175°F (0°C to 80°C) Metal bowl

Flow capacity[†]:

1/4" High flow 3/8"

40 scfm (18.9 dm³/s, ANR) 60 scfm (28.3 dm³/s, ANR) 90 scfm 42.5 dm³/s, ANR)

0.5 2 scfm (0.24 dm³/s, ANR) at Minimum flow

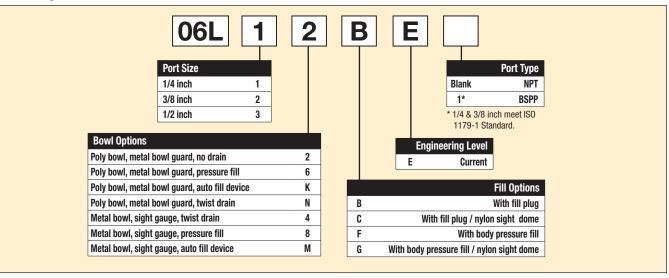
100 psig (6.9 bar)

2.9 oz. Bowl capacity: Weight: 1.2 lb (0.5 kg)

1/2"

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig

Ordering information:



Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





Filters

Coalescers

Regulators

Compact Mist Lubricators

Prep-Air® II Series

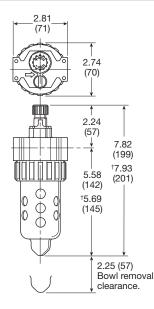
Air Preparation Products

Material Specifications

Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl (with sight gauge)	Zinc
Bowl guard	Steel
Collar	Plastic
Twist drain – body & nut	Plastic
Injector meter block & base assembly	Plastic
Seals	Nitrile
Sight dome	Polycarbonate
Sight gauge	Polyamide (nylon)

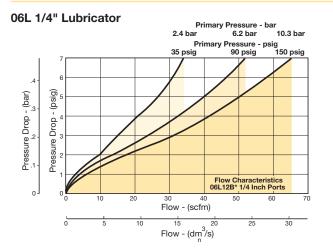
Repair and Service Kits

•	
Adjustment knob	P04121
Bowl guard kit	PS705P
Poly bowl / no drain kit	PS746P
Poly bowl / twist drain kit	PS717P
Poly bowl / pressure fill kit	PS719P
Poly bowl / remote fill kit	PS728P
Metal bowl / sight gauge / twist drain kit	PS729P
Metal bowl / sight gauge / pressure fill kit	PS720P
Twist drain kit	PS512P
Fill cap kit	PS741P
Lubricator service kit	PS718P
Mounting bracket kit	PS743P
Pressure fill adapter kit	PS716P
Pressure fill button	P11912
Remote auto-fill device	PS505CP
Sight dome / fill cap kit	PS738P
Sight dome kit, polycarbonate	PS740P
Sight dome kit, nylon	PS740N
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

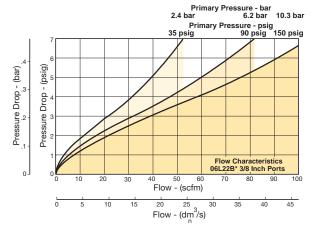


† With twist drain Inches (mm)

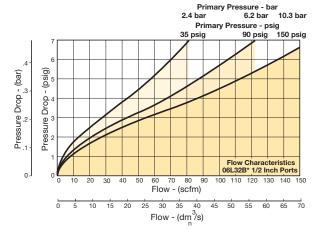
Flow Charts



06L 3/8" Lubricator



06L 1/2" Lubricator



07L Mist Lubricators - Standard

- Proportional oil delivery over a wide range of air flows
- Precision needle valve assures repeatable oil delivery and provides simple adjustment of delivery rate
- Bowl can be filled while air line is under pressure
- Transparent sight dome for 360° visibility
- Integral 1/2", 3/4" ports (NPT, BSPP)



Port size	Description ‡	Part number
1/2"	Poly bowl, metal guard, no drain	07L32BE
1/2"	Metal bowl, sight gauge, twist drain	07L34BE
3/4"	Poly bowl, metal guard, no drain	07L42BE
3/4"	Metal bowl, sight gauge, twist drain	07L44BE

[‡] For polycarbonate bowl and sight dome, see caution in Engineering Section A.



Operating information

Supply pressure (max):

Plastic bowl 150 psig (10.3 bar) Metal bowl 250 psig (17.2 bar)

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C) 32°F to 175°F (0°C to 80°C) Metal bowl

Flow capacity[†]:

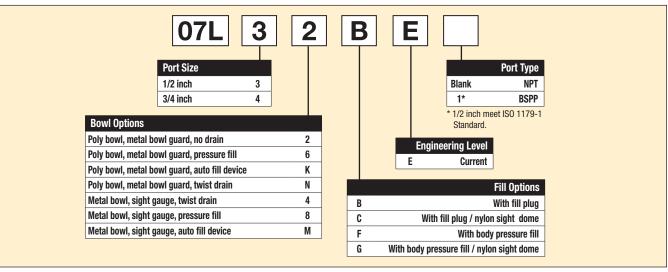
High flow 1/2" 90 scfm (42.5 dm³/s, ANR) 3/4" 90 scfm (42.5 dm³/s, ANR) Minimum flow 0.5 2 scfm (0.24 dm³/s, ANR) at

100 psig (6.9 bar)

Bowl capacity: 6.0 oz. Weight: 1.9 lb (0.9 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

Ordering information:



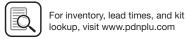
Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





Filters

Coalescers

Regulators

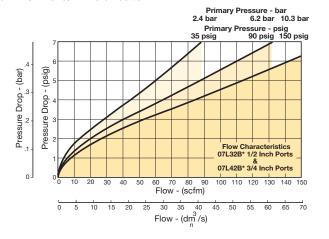
Standard Mist Lubricators

Material Specifications

Zinc
Polycarbonate
Zinc
Steel
Plastic or metal
Plastic
Plastic
Nitrile
Polycarbonate
Polyamide (nylon)

Flow Charts

07L 1/2" & 3/4" Lubricator



3.24 (82) 3.25 (83) 2.41 (61)9.09 (231)†9.35 000 (174)(237)†6.95 (177) 2.75 (70) Bowl removal clearance.

† With twist drain Inches (mm)

Repair and Service Kits

Adjustment knob	P04121
Bowl guard kit	PS805P
Poly bowl / no drain	PS846P
Poly bowl / twist drain	PS817P
Poly bowl / pressure fill	PS819P
Poly bowl / remote fill	PS828P
Metal bowl / sight gauge / twist drain	PS829P
Metal bowl / sight gauge / pressure fill	PS820P
Twist drain kit	PS512P
Fill cap kit	PS741P
Lubricator service kit	PS718P
Mounting bracket kit	PS843P
Pressure fill adapter kit	PS716P
Pressure fill button	P11912
Remote auto-fill device	PS505CP
Sight dome / fill cap kit	PS738P
Sight dome kit, polycarbonate	PS740P
Sight dome kit, nylon	PS740N
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005



06 Compact, 07 Standard Close Nippled Series Combinations

- Regulator can be mounted with knob in up or down position
- 40 micron filter element standard, 5 micron optional
- · Manual twist drain
- Relieving regulator





Close Nippled Combinations





NAG.	Shown

Prep-Air® II

Filters

Coalescers

Regulators

Filter/

Lubricators

Por	t Bowl type ‡	Element type	Filter drain type	Relief type	Lubricator drain type	Series	Part numbers	Series†	Part numbers
1/4"	Poly / Metal guard	40 micron	Twist	Relieving	None		06G12A13A2BC		16G12A13A2BC
3/8"	Poly / Metal guard	40 micron	Twist	Relieving	None	06G	06G22A13A2BC	16G	16G22A13A2BC
1/2"	Poly / Metal guard	40 micron	Twist	Relieving	None	-	06G32A13A2BC		16G32A13A2BC
1/2"	Poly / Metal guard	40 micron	Twist	Relieving	None	- 07G	07G32A13A2BD	17G	17G32A13A2BD
3/4"	Poly / Metal guard	40 micron	Twist	Relieving	None	0/G	07G42A13A2BD	17G	17G42A13A2BD



06A Shown

	Port	Bowl type ‡	Element type	Filter drain type	Relief type	Lubricator drain type	Series	Model numbers	Series†	Model numbers
	1/4"	Poly / Metal guard	40 micron	Twist	Relieving	None		06A12A13A2BC		16A12A13A2BC
į	3/8"	Poly / Metal guard	40 micron	Twist	Relieving	None	06A	06A22A13A2BC	16A	16A22A13A2BC
1	1/2"	Poly / Metal guard	40 micron	Twist	Relieving	None			06A32A13A2BC	
	1/2"	Poly / Metal guard	40 micron	Twist	Relieving	None	07A	07A32A13A2BD	170	17A32A13A2BD
	3/4"	Poly / Metal guard	40 micron	Twist	Relieving	None	U/A	07A42A13A2BD	17A	17A42A13A2BD

^{* 06 / 16} Available with port blocks only

⚠ WARNING

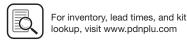
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



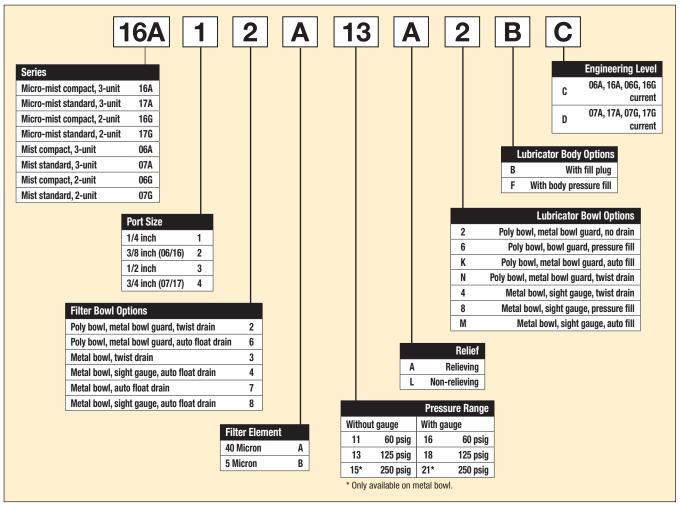


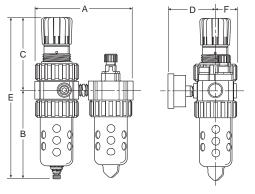


[‡] For polycarbonate bowl, see caution in Engineering Section A

^{† 16}G / 16A and 17G / 17A are Micro Mist version lubricators

Ordering information:



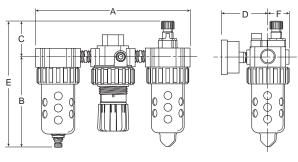


06G, 16G Series

A	B 5.69 (145)	C	D	E	F
6.13		4.69	3.18	10.38	1.37
(156)		(119)	(81)	(264)	(35)
07G, 17	G Series				
A 6.99 (178)	B	C	D	E	F
	6.97	4.79	3.44	11.76	1.63
	(177)	(122)	(87)	(299)	(41)

Inches (mm)

· All dimensions nominal.



06A, 16A Series

5.69

9.45

(240)	(145)	(57)	(81)	(201)	(35)	
07A, 17A	A Series					
A	В	С	D	E	F	
10.74	6.97	2.41	3.44	9.38	1.63	
(2738)	(177)	(61)	(87)	(238)	(41)	

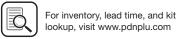
3.18

2.24

Inches (mm)

• All dimensions nominal.





7.93

1.37

Modular Combinations

06 Compact, 07 Standard Modular Series Combinations

Filter

- Regulator can be mounted with knob in up or down position
- 40 micron filter element standard, 5 micron optional
- Manual twist drain
- · Relieving regulator





Modular Combinations





06H S	Shown
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Prep-Air® II

Coalescers

Regulators

Port	Bowl type ‡	Element type	drain type	Relief type	Lubricator drain type	Series	Part numbers	Series †	Part numbers
1/4"	Poly / metal guard	40 micron	Twist	Relieving	None		06H12A13A2BC		16H12A13A2BC
3/8"	Poly / metal guard	40 micron	Twist	Relieving	None	06H	06H22A13A2BC	16H	16H22A13A2BC
1/2" *	Poly / metal guard	40 micron	Twist	Relieving	None	-	06H32A13A2BCG		16H32A13A2BCG
1/2"	Poly / metal guard	40 micron	Twist	Relieving	None	- 07H	07H32A13A2BD	17H	17H32A13A2BD
3/4"	Poly / metal guard	40 micron	Twist	Relieving	None	· 0/H	07H42A13A2BD	1/П	17H42A13A2BD



06B Shown

Port	Bowl type ‡	Element type	Filter drain type	Relief type	Lubricator drain type	Series	Model numbers	Series†	Model numbers
1/4"	Poly / metal guard	40 micron	Twist	Relieving	None		06B12A13A2BC		16B12A13A2BC
3/8"	Poly / metal guard	40 micron	Twist	Relieving	None	06B	06B22A13A2BC	16B	16B22A13A2BC
1/2" *	Poly / metal guard	40 micron	Twist	Relieving	None		06B32A13A2BCG		16B32A13A2BCG
1/2"	Poly / metal guard	40 micron	Twist	Relieving	None	07B	07B32A13A2BD	17B	17B32A13A2BD
3/4"	Poly / metal guard	40 micron	Twist	Relieving	None	UIB	07B42A13A2BD	1/0	17B42A13A2BD

^{* 06 / 16} Available with port blocks only

WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





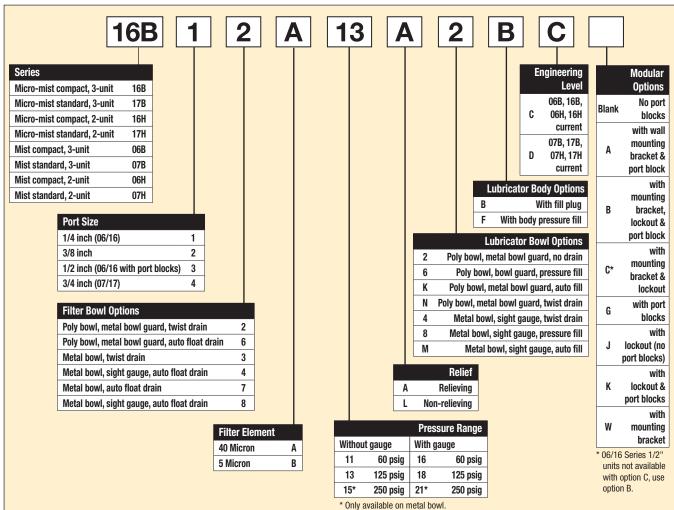


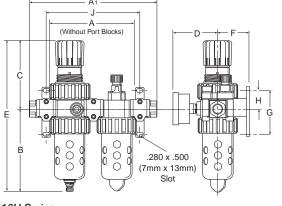
Lubricators

[‡] For polycarbonate bowl, see caution in Engineering Section A

^{†16}H / 16B and 17H / 17B are Micro Mist version lubricators

Ordering information:





06H, 16H Series

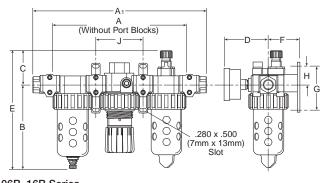
Α	A1	В	C	D	E	F	G	Н	J
6.10	9.04	5.69	4.69	3.18	10.38	2.00	3.58	1.40	6.65
(155)	(230)	(145)	(119)	(81)	(264)	(51)	(91)	(36)	(169)

07H, 17H Series

Α	A ₁	В	С	D	E	F	G	Н	J
7.00	10.28	6.97	4.79	3.44	11.76	2.09	3.58	1.40	7.51
(178)	(261)	(177)	(122)	(87)	(299)	(53)	(91)	(36)	(191)

Inches (mm)

· All dimensions nominal.



06B, 16B Series

Α	A 1	В	С	D	E	F	G	Н	J
9.46	12.39	5.69	2.24	3.18	7.93	2.00	3.58	1.40	3.33
(240)	(315)	(145)	(57)	(81)	(202)	(51)	(91)	(36)	(85)

07B, 17B Series

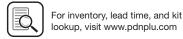
A	A ₁	В	С	D	Е	F	G	Н	J
10.75	14.03	6.97	2.41	3.44	9.38	2.18	3.58	1.40	3.76
(273)	(356)	(177)	(61)	(87)	(238)	(55)	(91)	(36)	(95)

Inches (mm)

E45

· All dimensions nominal.





Filters

Coalescers

Regulators

Lubricators

Combinations

Accessories

Modular Accessories

Service Kits

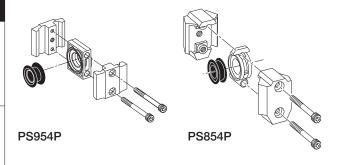
Body connector, (05 & 06 series)	PS954P
Body connector, (07 series)	PS854P
Wall mounting kits (05 series)	PS955P
Wall mounting kits (06 & 07 series)	PS755P
Lockout valves, (06 series)	PS756P
Lockout valves, (07 series)	PS856P
Modular manifold block 3/8" port, (06 series)	PS757P
Modular manifold block 1/2" port, (07 series)	PS857P

Body Connectors

Body connectors allow you to easily assemble and disassemble modular combinations.

Body connectors are required whenever you assemble two or more pieces together.

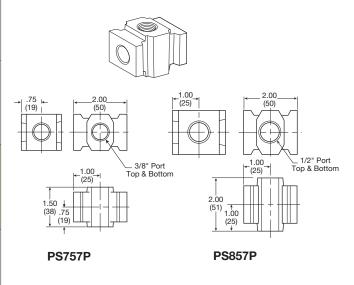
Each kit includes one set.



Modular Manifold Block

A modular manifold block can be used between any two modular units to give additional outlet ports. The manifold block provides 2 additional outlets in 3/8" and 1/2" sizes. Any standard pipe plug can be used to close off unused ports.

NOTE: Body connectors are not supplied with manifold blocks.



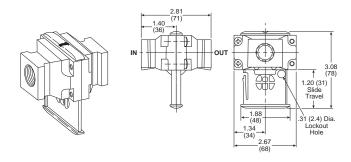
Air Preparation Products

Prep-Air® II Series

Lockout Valves

Lockout Valves provide positive shut-off and exhaust capability to isolate Modular units so they can be easily removed from the line and can be locked in a closed position. Center position can be used as a slow start. Accepts #3 padlock.

NOTE: Body connectors are not supplied with lockout valves.

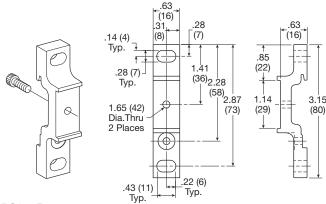


Wall Mounting Kits

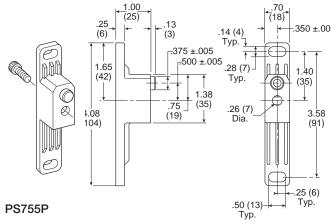
Wall mounting kits are available for mounting your modular assemblies and can be assembled and used with any standard body connector set.

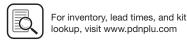
Since modular combinations are always identical in size, you can predrill for wall mounting on your equipment.

Kit includes 1 assembly.



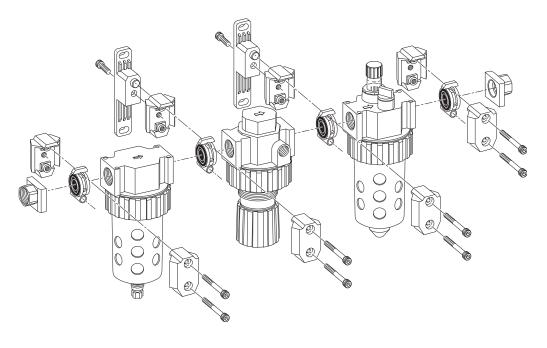
PS955P





Prep-Air® II Series

Modular Accessories - 06 Compact & 07 Standard Series



Port Block Connector Kits

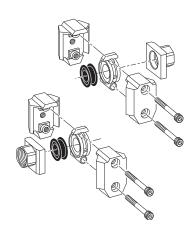
06 Series

PS750P
PS765P †
PS761P
PS751P
PS766P †
PS762P
PS752P*
PS767P* †
PS799P*



1/4" Port block kits, NPT	PS850P
1/4" Port block kits, BSPP	PS865P
1/4" Port block kits, BSPT	PS861P
3/8" Port block kits, NPT	PS851P
3/8" Port block kits, BSPP	PS866P
3/8" Port block kits, BSPT	PS862P
1/2" Port block kits, NPT	PS852P
1/2" Port block kits, BSPP	PS867P [‡]
1/2" Port block kits, BSPT	PS863P
3/4" Port block kits, NPT	PS853P
3/4" Port block kits, BSPP	PS860P
3/4" Port block kits, BSPT	PS864P

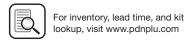
- Use 1/4 or 3/8 ported bodies.
- † 1/4, 3/8 & 1/2 inch meet ISO 1179-1 Standard.
- ‡ 1/2 inch meets ISO 1179-1 Standard.



Port block connectors allow you to make threaded port connections to modular units and are available in various port sizes to match your system requirements.

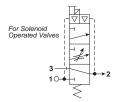
Each kit includes all the necessary pieces to make two port connections.





06S & 07S Soft Start / Quick Dump Valve

- Combines Soft Start and Quick Dump Valve in the same body
- Large flow capacities up to 5.7 Cv
- Inline or Modular mounting
- · Soft Start flow easily adjusted



Port size	Description	Part number
3/8"	24 VDC, 30 to 145 psi	06S249B
3/8"	120/60 Hz, 30 to 145 psi	06S253B
1/2"	24 VDC, 30 to 145 psi	07S349B
1/2"	120/60 Hz, 30 to 145 psi	07S353B

size	Description	number
3/8"	24 VDC, 30 to 145 psi	06S249B
3/8"	120/60 Hz, 30 to 145 psi	06S253B
1/2"	24 VDC, 30 to 145 psi	07S349B
1/2"	120/60 Hz, 30 to 145 psi	07S353B

Operating information 1/2 inch Exhaust ports: 075 3/4 inch Inlet and outlet ports: 06S 3/8 inch 1/2 inch Maximum pressure: 145 psig (10.0 bar) Standard coil High pressure coil 200 psig (13.8) Operating pressure (min): 30 psig (20.1 bar) 40°F to 120°F (4°C to 49°C) Operating temperature: Weight: 06S 2.25 lb (1.02 kg) 07S 3.75 lb (1.70 kg)





Operation

When the valve is installed into the pneumatic system and pilot operator receives no signal, the air is blocked at Port 1. When a pilot signal is received at pilot operator, the valve shifts closing the connection between Ports 2 and 3. At the same time air flow begins between Ports 1 and 2 at a slow rate controlled by the needle valve located on the top of the valve. When the down stream pressure reaches approximately 60% of the supply pressure, the main valve spool opens allowing full flow through the valve into the system. If pilot signal or system pressure is lost, the valve returns to it's initial state venting the down stream pressure through Port 3.

Pressure supply piping must be the same size as the inlet port or larger to insure that the pilot valve receives sufficient pressure supply during high flow conditions.

The valves pilot signal is through a solenoid pilot mounted on the head. The valve should be mounted downstream of the FRL and with the soft start adjustment needle easily accessible.

CAUTION: Do not use synthetic, reconstituted, or oils with an alcohol content or detergent additive.

CAUTION: Do not restrict the inlet of valves.

Ordering information:

Filters

Coalescers

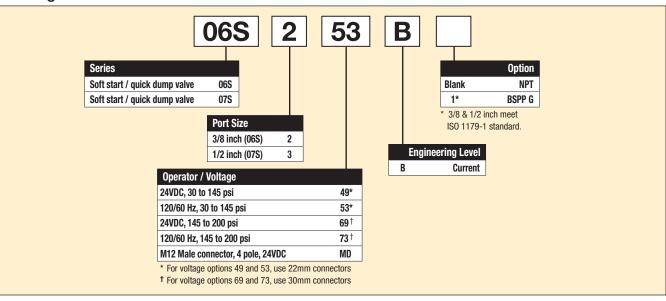
Regulators

Regulators Filter /

Lubricators

Combinations

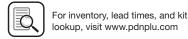
Accessories



E48

Most popular.





Air Preparation Products

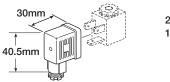
Material Specifications

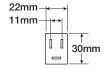
Body	Aluminum
Bottom Plug	Brass

Repair and Service Kits

06S repair kit	PHRKSC75
07S repair kit	PHRKSC105
06 modular body connectors	PS754P
07 modular body connectors	PS854P
1/2" exhaust silencer	ES50MB
3/4" exhaust silencer	ES75MB

22mm Rectangular 3-Pin





Description	Connector	with 6' (2m) cord
Unlighted	PS2429BP	PS2429JBP
Light – 24VDC	PS243079BP	PS2430J79BP*
Light - 120V/60Hz	PS243083BP	PS2430J83BP*

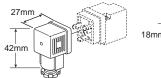
^{*} LED with surge suppression.

Note: Max ø6.5mm cable size required for connector w/o 6' (2m) cord. IP65 rated when properly installed.

Engineering Data:

Conductors: 2 poles plus ground; Cable range (connector only): 6 to 8mm (0.24 to 0.31 Inch); Contact Spacing: 11mm

30mm Square 3-Pin





Description	Connector	with 6' (2m) cord
Unlighted	PS2028BP	PS2028JBP
Light – 24VDC	PS203279BP	PS2032J79BP*
Light - 120V/60Hz	PS203283BP	PS2032J83BP*

^{*} LED with surge suppression.

Note: Max Ø6.5mm cable size required for connector w/o 6' (2m) cord. IP65 rated when properly installed.

Engineering Data:

Conductors: 2 poles plus ground; Cable range (connector only): 8 to 10mm (0.31 to 0.39 Inch); Contact spacing: 18mm

Performance Characteristics

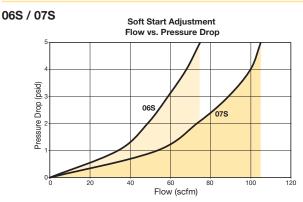


Table 1: Shows the relationship between the inlet pressure and downstream pressure at which the main valve opens.

	Downstream pressure psig		
Inlet pressure psig	06S	07S	
75	55	52	
100	67	68	
125	80	82	

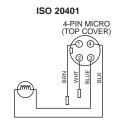
Table 2: Product forward flow Cv and exhaust flow Cv.

Series	Flow Cv	Exhaust flow Cv
06S	4.1	3.4
07S	5.7	4.6

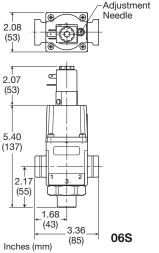
Connections

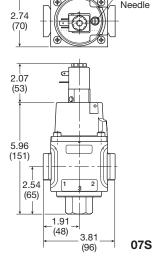
Central M12 Male Connector, 4 Pole

2	24V	Supply	_
2		Supply	Brown
	0 to 10V or 4 to 20mA	Control Signal Ri = 100k Ω	White
3	OV (GND)	Supply	Blue
4	24V	Alarm Output Signal	Black



Adjustment

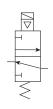






06T & 07T Solenoid Quick Dump Valve

- Shuts off incoming pressure while rapidly exhausting downstream pressure
- Large exhaust flow capacities up to 5.0 Cv
- Solenoid operation
- · Non-locking manual override
- Inline or Modular Mounting



Port size	Description	Part number
3/8"	24 VDC, 30 to 145 psi, NPT	06T249A
3/8"	120/60 Hz, 30 to 145 psi, NPT	06T253A
1/2"	24 VDC, 30 to 145 psi, NPT	07T349A
1/2"	120/60 Hz, 30 to 145 psi, NPT	07T353A

06T 07T

Operation

The solenoid guick dump valves are high flow, normally closed, 3-Port, 2-Position directional control valves.

Upon energizing the solenoid, inlet air is applied to the top of the piston. The piston pushes against the spring and opens the main valve providing full flow air to the downstream. When the solenoid is de-energized, the main valve closes allowing downstream air to exhaust rapidly through the bottom plug. The bottom plug is tapped so that exhaust may be piped away or fitted with a muffler.



CAUTION: Do not use synthetic, reconstituted, or oils with an alcohol content or detergent additive.

CAUTION: Do not restrict the inlet of valves having an internal pilot supply. Pressure supply piping must be the same size as the inlet port or larger to insure that the pilot valve receives sufficient pressure supply during high flow conditions.

Operating information

1/2 inch Exhaust ports: 3/4 inch 07T Inlet and outlet ports: 06T 3/8 inch 1/2 inch

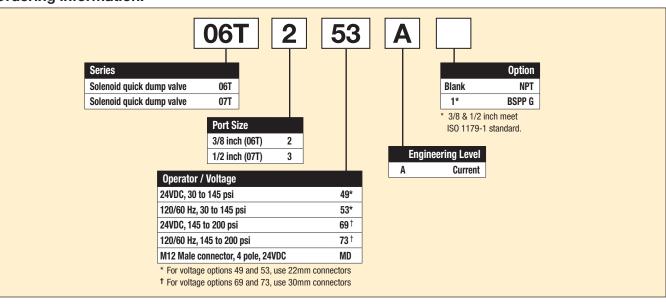
Maximum pressure:

Standard coil 145 psig (10.0 bar) High pressure coil 200 psig (13.8) Operating pressure (min): 30 psig (20.1 bar)

Operating temperature: 40°F to 120°F (4°C to 49°C)

2.25 lb (1.02 kg) 06T Weight: 3.75 lb (1.70 kg)

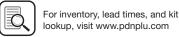
Ordering information:



E50

Most popular.



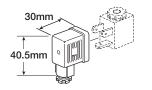


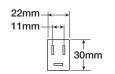
-	
Body	Aluminum
Bottom plua	Brass

Repair and Service Kits

06T repair kit	PHRKS75
07T repair kit	PHRKS105
06 modular body connectors	PS754P
07 modular body connectors	PS854P
1/2" exhaust silencer	ES50MB
3/4" exhaust silencer	ES75MB

22mm Rectangular 3-Pin





Description	Connector	Connector with 6' (2m) Cord
Unlighted	PS2429BP	PS2429JBP
Light – 24VDC	PS243079BP	PS2430J79BP*
Light - 120V/60Hz	PS243083BP	PS2430J83BP*

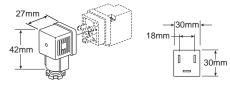
^{*} LED with surge suppression.

Note: Max ø6.5 mm cable size required for connector w/o 6' (2m) cord. IP65 rated when properly installed.

Engineering Data:

Conductors: 2 Poles Plus Ground; Cable Range (Connector Only): 6 to 8 mm (0.24 to 0.31 Inch); Contact Spacing: 11mm

30mm Square 3-Pin



Description	Connector	Connector with 6' (2m) Cord
Unlighted	PS2028BP	PS2028JBP
Light – 24VDC	PS203279BP	PS2032J79BP*
Light - 120V/60Hz	PS203283BP	PS2032J83BP*

^{*} LED with surge suppression.

Note: Max ø6.5 mm cable size required for connector w/o 6' (2m) cord. IP65 rated when properly installed.

Engineering Data:

Conductors: 2 Poles Plus Ground; Cable Range (Connector Only): 8 to 10mm (0.31 to 0.39 Inch); Contact Spacing: 18 mm

Performance Characteristics

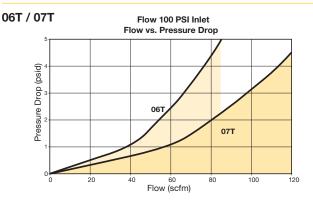


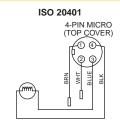
Table 2: Product forward flow Cv (1 to 2).

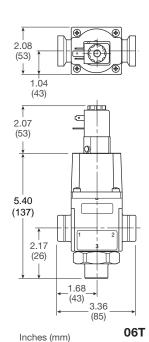
Series	Flow Cv	Exhaust Flow Cv
06T	3.7	4.1
07T	5.5	5.0

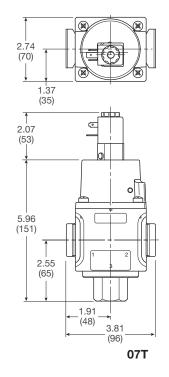
Connections

Central M12 Male Connector, 4 Pole

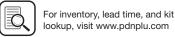
Pin	Number	Function	Color
1	24V	Supply	Brown
2	0 to 10V or 4 to 20mA	Control Signal Ri = 100k Ω	White
3	OV (GND)	Supply	Blue
4	24V	Alarm Output Signal	Black













06P & 07P Auto Pilot Soft Start Valve

- Smooth start-up of pneumatic system
- · Air pilot operation
- · Large flow capacities up to 5.5 Cv
- Inline or Modular Mounting

Description



Part

number





06P

07P

Prep-Air® II

Port

size

Filters

Coalescers

Regulators

Regulators Filter /

> Lubricators Combinations

> > Accessories

3/8" NPT 06P2A 1/2" **NPT** 07P3A

Operating information

Maximum pressure: 300 psig (20.7) 30 psig (20.1 bar) Operating pressure (Min): Operating temperature: 40°F to 120°F (4°C to 49°C)

Weight: 2.75 lb (1.25 kg) 07P 4.50 lb (2.04 kg)

Operation

When pressure is supplied to the inlet port, gradual filling of the downstream system occurs through the adjustable needle valve. The piston opens the main valve when the downstream side of the valve reaches approximately 60% of the supply pressure. The ramp up time to reach the switch over pressure is adjustable via the needle valve in the cover.

The Auto pilot soft start valve is not intended to be used as a shut off valve and should always be placed after a shut off valve.

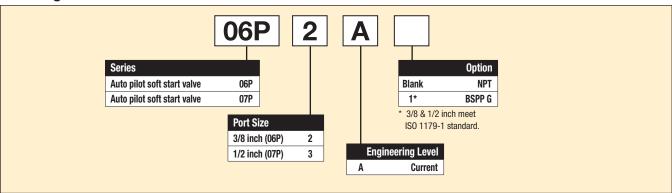


CAUTION: Do not use synthetic, reconstituted, or oils with an alcohol content or detergent additive.



CAUTION: Do not restrict the inlet of valves having an internal pilot supply. Pressure supply piping must be the same size as the inlet port or larger to insure that the pilot valve receives sufficient pressure supply during high flow conditions.

Ordering information:



Most popular.





Auto Pilot Soft Start Valve

Air Preparation Products Prep-Air® II Series

Material Specifications

Body	Aluminum
Bottom plug, 06P	Brass
Bottom plug, 07P	Zinc

Repair and Service Kits

-	
06P repair kit	PHRKSS75
07P repair kit	PHRKSS105
06 modular body connectors	PS754P
07 modular body connectors	PS854P

Performance Characteristics

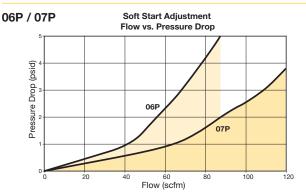
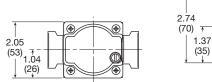
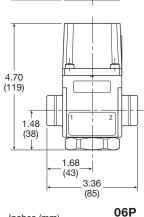


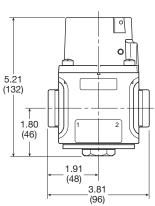
Table 1: Shows the relationship between the inlet pressure and downstream pressure at which the main valve opens.

	Downstream Pressure psig				
Inlet Pressure psig	06P	07P			
75	45	25			
100	60	33			
125	75	38			
150	85	45			





Inches (mm)



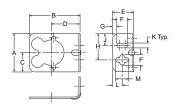
07P

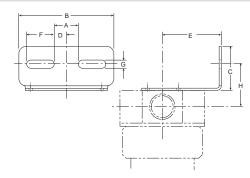
Table 2: Product forward flow Cv (1 to 2).

Series	Flow Cv
06P	3.8
07P	5.5

Filters

Mounting Bracket Kits

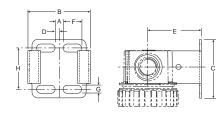




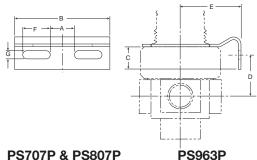
PS417BP (Includes Panel Mount Nut)

PS419 (Includes Panel Mount Nut)

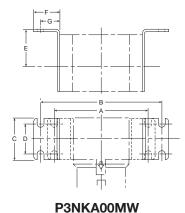
PS743P, PS843P



PS943P







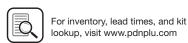
Dimensions

(Includes Panel Mount Nut)

Α	В	С	D	Е	F	G	Н	J	K	L	М	Kit
1.80 (46)	2.37 (60)	0.90 (23)	1.35 (34)	1.00 (25)	0.50 (13)	0.20 (5)	1.24 (31)	0.56 (14)	0.22 (6)	0.45 (11)	0.62 (16)	PS417BP (10F, 14F, P3A, 14R, 14E)
1.80 (46)	2.17 (55)	0.90 (23)	1.35 (34)	1.00 (25)	0.50 (13)	0.20 (5)	1.24 (31)	0.56 (14)	0.22 (6)	0.45 (11)	0.62 (16)	PS419 (O4L)
0.84 (21)	3.25 (83)	1.50 (38)	0.42 (11)	2.00 (51)	0.94 (24)	0.28 (7)	1.44 (37)	_	_	_	_	PS743P (06F, 11F, 06L, 16L)
1.00 (25)	3.94 (100)	1.57 (40)	0.50 (13)	2.19 (56)	1.25 (32)	0.28 (7)	1.68 (43)	_	_	_	_	PS843P (07F, 12F, 07L, 17L)
0.28 (7)	2.12 (54)	2.00 (51)	0.14 (4)	1.85 (47)	0.63 (16)	0.28 (7)	1.41 (36)	_	_	_	_	PS943P (05F, 15F, 15L)
0.84 (21)	2.59 (66)	0.49 (12)	1.02 (26)	1.85 (47)	0.61 (15)	0.28 (7)	_	_	_	_	_	PS963P (05R, 10R, 05E, 27E)
0.84 (21)	3.26 (83)	0.77 (20)	1.46 (37)	2.00 (51)	0.94 (24)	0.28 (7)	_	_	_	_	_	PS707P (06R, 06E, 11R)
1.00 (25)	3.94 (100)	0.65 (17)	1.68 (43)	2.19 (56)	1.25 (32)	0.28 (7)	_	_	_	_	_	PS807P (07R, 07E, 12R)
6.22 (158)	8.19 (208)	2.75 (70)	1.97 (50)	2.36 (60)	1.77 (45)	1.30 (33)	_	_	_	_	_	P3NKA00MW (P3NF, P3NR, P3NE, P3NL)

inches (mm)





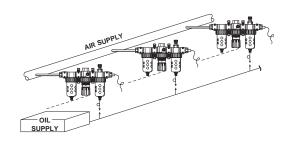
Prep-Air® II Series

Remote Auto-Fill Device

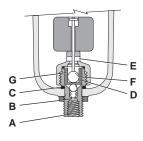
- Wide operating range (oil supply to inlet may be 30 to 270 psig; air operating pressure depends on bowl used)
- Rugged polyurethane float design
- Complete field conversion kit (internal components only)
- Adaptable on polycarbonate and metal bowls already in service (must supply lubricator housing in order to retrofit)
- Oil supply strainer standard
- Fits 06L / 16L and 07L / 17L series
- 3/8", 1/2", 3/4" ports



Description	Weight lbs (kg)	Part number
Auto-fill device kit	1.9 (0.9)	PS505CP



Operation



Oil enters the unit at the pipe thread fitting (A) with a supply pressure that is a minimum of 20 psig above the lubricator air pressure. With the float lowered, oil flows through metering orifice (B) and lifts the check ball (C). Oil continues to flow past the shuttle chamber annulus (D) and out the cross drilled hole (E). As the

oil level rises, it cause the float to rise to its maximum level in the bowl. During this period the shut-off ball (F) remains in chamber (G), out of the flow stream. Near the end of the filling period, shutoff ball (F) will enter the flow stream and snap shut against the seat in chamber (G).

The stem assembly will thus block any additional oil passage as long as the oil supply pressure is maintained at (A). When the supply pressure at (A) is released, ball (C) is held up against the shuttle (D) by a spring causing a slight delay in reverse flow shutoff. This permits the higher still present supply pressure in chamber (G) to dissipate and bowl pressure to take over. The shuttle then moves down forcing ball (C) to close orifice (B). The orifice will remain closed as long as there is air pressure in the bowl.

This delay of reverse flow in chamber (G) is necessary to allow shut-off ball (F) to fall when the oil level decreases and permit oil to enter the bowl for the next refill. Thus, for the unit to operate properly, it is necessary that the oil supply pressure go to zero after each fill.

Most popular.



Operating information

Supply pressure (max):

Plastic bowl 150 psig (10.3 bar) Metal bowl / sight gauge 250 psig (17.2 bar)

Operating temperature:

32°F to 125°F (0°C to 52°C) Plastic bowl Metal bowl / sight gauge 32°F to 175°F (0°C to 80°C)

Flow capacity†:

1 scfm (0.5 dm³/s, ANR) Minimum flow

at 100 psig

Bowl capacity: 4.9 oz.

[†] Oil inlet pressure must be at least 20 psig above system air pressure and may be up to 300 psig.

Material Specifications

Body, cap & stem	Aluminum
Float	Polyurethane
Mounting nut	Delrin
Seals	Nitrile
Spring	Stainless

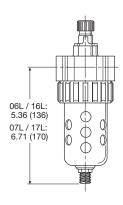
Flexible tubing is recommended for oil supply line connection to remote fill inlet. Rigid piping should be avoided to prevent possible damage due to stresses on the lubricator bowl assembly.

Oil supply line should be pressurized for 2 to 15 minutes one or more times per day. Pressurization frequently should be based on maintaining oil in lubricator at its highest level.

Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 38°C (100°F) and an aniline point greater than 93°C (200°F)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)



Inches (mm)

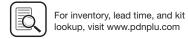






Air Preparation Products Stainless Steel Products PF504 Particulate Filters F2-F3 F4-F5 PF10 Particulate Filters PF501 Coalescing Filters F6-F7 PF11 Coalescing Filters F8-F9 PR354 & PR364 Regulators F10-F11 PR10 & PR11 Regulators F12-F13 PB548 & PB558 Filter / Regulators F14-F15 PB11 & PB12 Filter / Regulatos F16-F17 PL10 Lubricators F18-F19

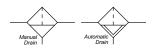




PF504 Particulate Filters - Miniature

- Stainless steel construction handles most corrosive environments
- Fluorocarbon seals standard
- Meets NACE specifications MR-01-75/ISO 15156
- 1/8" female threaded drain
- 1/4" port (NPT, BSPP)





Port size	Description	Part number
1/4"	Twist drain, NPT	PF504-02DHSS
1/4"	Auto pulse drain, NPT	PF504-02DHRSS

Operating information

Operating pressure: Twist drain

0 to 300 psig (0 to 20.7 bar) Auto pulse drain 10 to 175 psig (0 to 12 bar)

Operating temperature:

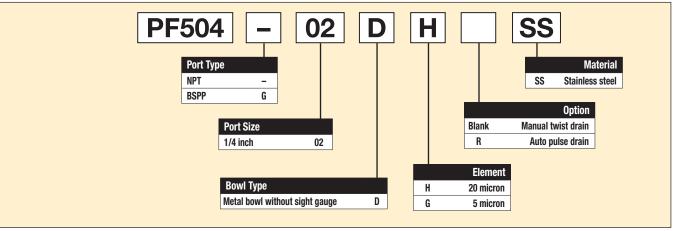
0°F to 180°F (-18°C to 82°C) Twist drain Auto pulse drain 32°F to 150°F (0°C to 66°C) Flow capacity[†]: 23 scfm (10.9 dm³/s, ANR)

Bowl capacity: 1.0 oz. Filter rating: 20 micron Sump capacity: 0.4 oz. Weight: 0.6 lb (0.27 kg)

Note: Air must be dry enough to avoid ice formation at temperatures below 32°F (0°C)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

Ordering information:



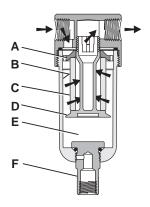
F2

Most popular.





Filters

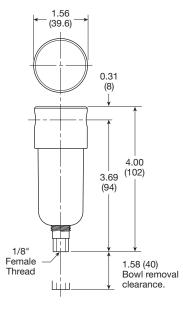


First Stage Filtration:

Air enters at inlet port and flows through deflector plate (A) which causes a swirling action. Liquids and coarse particles are forced to the bowl interior wall (B) by the centrifugal action of the swirling air. They are then carried down the bowl wall by the force of gravity. The baffle (D) separates the lower portion of the bowl into a "quiet zone" (E) where the removed liquid and particles collect, unaffected by the swirling air, and are therefore not reentrained into the flowing air.

Second Stage Filtration:

After liquids and large particles are removed in the first stages of filtration, the air flows through element (C) where smaller particles are filtered out. The filtered air then passes downstream. Collected liquids and particles in the "quiet zone" (E) should be drained before their level reaches a height where they would be reentrained in the flowing air. This can be accomplished by unscrewing the drain valve (F) slightly until the liquid begins to drain.



Material Specifications

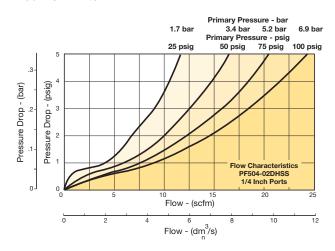
Body	316 stainless steel
Bowls	316 stainless steel
Deflector	Acetal
Drain	316 stainless steel
Element holder	Acetal
Filter element	Polyethylene
Seals	Fluorocarbon

Repair and Service Kits

Auto pulse drain	RK504SY-SS
Manual twist drain (small, old)	SA600Y7-1SS
Manual twist drain (large, new)	SAP05481
5 micron element	EK504VY
20 micron element	EK504Y
Pipe nipple, 1/4" 316 stainless steel	1/4 FF-SS

Flow Charts

PF504 1/4" Filter



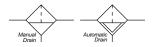
Inches (mm)



PF10 Particulate Filters – Standard

- Stainless steel construction handles most corrosive environments
- Fluorocarbon seals standard
- Meets NACE specifications MR-01-75/ISO 15156
- 1/8" female threaded drain
- 1/2" port (NPT, BSPP)





size Description		number
1/2" Twist drain, v	vith sight gauge, NPT	PF10-04WJSS
1/2" Auto float dra	ain, with sight gauge, NPT	PF10-04WJRSS

Operating information

Operating pressure:

Twist drain, no sight gauge

Twist drain, sight gauge

O to 300 psig (0 to 20.7 bar)

O to 250 psig (0 to 17.2 bar)

Auto float drain

O to 300 psig (0 to 20.7 bar)

O to 250 psig (0 to 12 bar)

Operating temperature:

Twist drain, no sight gauge

O°F to 180°F (-18°C to 82°C)

O°F to 150°F (-18°C to 66°C)

O°F to 150°F (-18°C to 66°C)

O°F to 150°F (-18°C to 66°C)

Flow capacity[†]: 70 scfm (33 dm³/s, ANR)

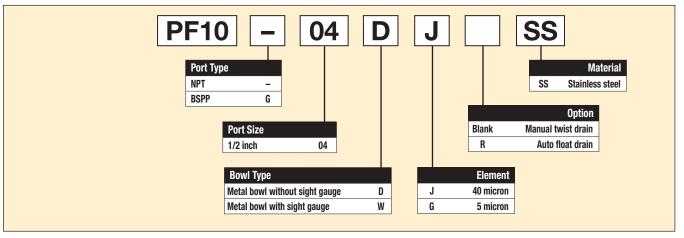
Bowl capacity: 4.0 oz.
Filter rating: 40 micron
Sump capacity: 1.7 oz.
Weight: 1.9 lb (0.85 kg)

Note: Air must be dry enough to avoid ice formation at

temperatures below 32°F (0°C)

[†] scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

Ordering information:

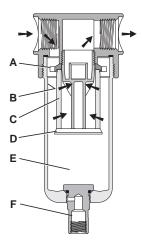


F4

Most popular.





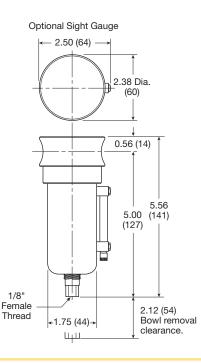


First Stage Filtration:

Air enters at inlet port and flows through deflector plate (A) which causes a swirling action. Liquids and coarse particles are forced to the bowl interior wall (B) by the centrifugal action of the swirling air. They are then carried down the bowl wall by the force of gravity. The baffle (D) separates the lower portion of the bowl into a "quiet zone" (E) where the removed liquid and particles collect, unaffected by the swirling air, and are therefore not reentrained into the flowing air.

Second Stage Filtration:

After liquids and large particles are removed in the first stages of filtration, the air flows through element (C) where smaller particles are filtered out. The filtered air then passes downstream. Collected liquids and particles in the "quiet zone" (E) should be drained before their level reaches a height where they would be reentrained in the flowing air. This can be accomplished by unscrewing the drain valve (F) slightly until the liquid begins to drain.



Material Specifications

Air Preparation Products

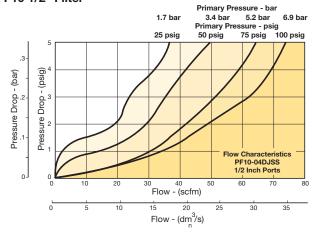
Body	316 stainless steel
Bowls	316 stainless steel
Deflector	Acetal
Drain	316 stainless steel
Element holder	Acetal
Filter element	Polyethylene
Seals	Fluorocarbon
Sight gauge	Isoplast

Repair and Service Kits

SA10MDSS
SA600Y7-1SS
SAP05481
EK55J
EK55G
616A28-SS

Flow Charts

PF10 1/2" Filter



Inches (mm)





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PF501 Coalescing Filters – Miniature

- Stainless steel construction handles most corrosive environments
- Meets NACE specifications MR-01-75/ISO 15156
- 1/8" female threaded drain
- 1/4" port (NPT, BSPP)





Port size	Description	Part number
1/4"	Twist drain, NPT	PF501-02DHSS
1/4"	Auto pulse drain, NPT	PF501-02DHRSS

Operating information

Operating pressure:

Twist drain 0 to 300 psig (0 to 20.7 bar) Auto pulse drain 10 to 175 psig (0 to 12 bar)

Operating temperature:

Twist drain
Auto pulse drain

0°F to 180°F (-18°C to 82°C) 32°F to 150°F (0°C to 66°C)

Flow capacity[†]: 16 scfm (7.6 dm³/s, ANR)

Bowl capacity: 1.0 oz.

Filter rating: 0.01 micron

Sump capacity: 0.4 oz.

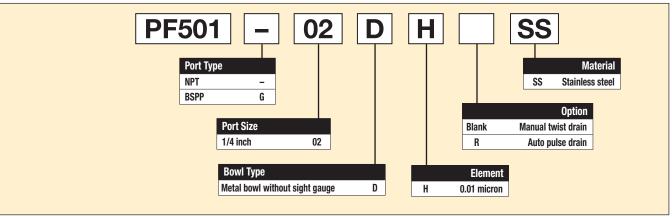
Weight: 0.6 lb (0.27 kg)

Note: Air must be dry enough to avoid ice formation at

temperatures below 32°F (0°C)

[†] scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

Ordering information:



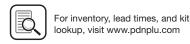


Stainless Steel Products

Filters

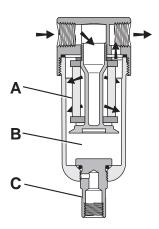
Coalescers





Miniature Coalescing Filter

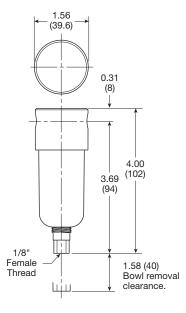
Operation



The contaminated air enters the element interior and is forced through a thick membrane (A) of "borosilicate" glass fibers coated with epoxy. Flow then passes through the element, and at this stage 99.97% of the sub micronic particles have been removed from the air stream. The tiny droplets coalesce together and are collected from the filter element by the outer drain layer.

The clean, filtered air now passes through and out into the pneumatic system. The air line coalescing filter removes liquid aerosols and sub-micron particulate matter.

Collected liquids and particles in the "quiet zone" (B) should be drained before their level reaches a height where they would be reentrained in the flowing air. This can be accomplished by unscrewing the drain valve (C) slightly until the liquid begins to drain.



Inches (mm)

Air Preparation Products **Stainless Steel**

Material Specifications

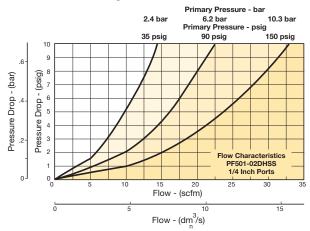
Body	316 stainless steel
Bowls	316 stainless steel
Drain	316 stainless steel
Element holder	Acetal
Filter element	Borosilicate Fiber
Seals	Fluorocarbon

Repair and Service Kits

Auto pulse drain	RK504SY-SS
Manual twist drain (small, old)	SA600Y7-1SS
Manual twist drain (large, new)	SAP05481
0.01 micron element	EKF501H
Pipe nipple, 1/4" 316 stainless steel	1/4 FF-SS

Flow Charts

PF501 1/4" Coalescing Filter







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PF11 Coalescing Filters – Standard

- Stainless steel construction handles most corrosive environments
- Meets NACE specifications MR-01-75/ISO 15156
- 1/8" female threaded drain
- 1/2" port (NPT, BSPP)





Port size	Description	Part number
1/2"	Twist drain, with sight gauge, NPT	PF11-04WJSS
1/2"	Auto float drain, with sight gauge, NPT	PF11-04WJRSS

Operating information

Operating pressure:

Twist drain, no sight gauge

Twist drain, sight gauge

O to 300 psig (0 to 20.7 bar)

O to 250 psig (0 to 17.2 bar)

Auto float drain

O to 300 psig (0 to 20.7 bar)

O to 250 psig (0 to 12 bar)

Operating temperature:

Twist drain, no sight gauge
Twist drain, sight gauge

O°F to 180°F (-18°C to 82°C)
O°F to 150°F (-18°C to 66°C)

Auto float drain

O°F to 150°F (-18°C to 66°C)
O°F to 150°F (0°C to 66°C)

Flow capacity†: 45 scfm (21.2 dm³/s, ANR)

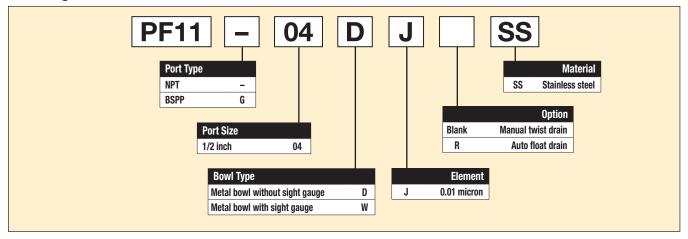
Bowl capacity: 4.0 oz.
Filter rating: 0.01 micron
Sump capacity: 1.7 oz.
Weight: 1.9 lb (0.85 kg)

Note: Air must be dry enough to avoid ice formation at

temperatures below 32°F (0°C)

[†] scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

Ordering information:

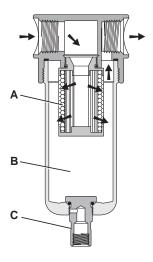


F8

Most popular.



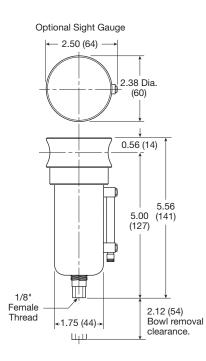




The contaminated air enters the element interior and is forced through a thick membrane (A) of "borosilicate" glass fibers coated with epoxy. Flow then passes through the element, and at this stage 99.9997% of the sub micronic particles have been removed from the air stream. The tiny droplets coalesce together and are collected from the filter element by the outer drain layer.

The clean, filtered air now passes through and out into the pneumatic system. The air line coalescing filter removes liquid aerosols and sub-micron particulate matter.

Collected liquids and particles in the "quiet zone" (B) should be drained before their level reaches a height where they would be reentrained in the flowing air. This can be accomplished by unscrewing the drain valve (C) slightly until the liquid begins to drain.



Material Specifications

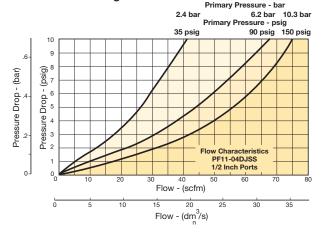
Body	316 Stainless Steel
Bowls	316 Stainless Steel
Drain	316 Stainless Steel
Element holder	Acetal
Filter element	Borosilicate Fiber
Seals	Fluorocarbon
Sight gauge	Isoplast

Repair and Service Kits

Automatic float drain	SA10MDSS
0.01 micron element	EKF71
Pipe nipple, 1/2" 316 stainless steel	616A28-SS

Flow Charts

PF11 1/2" Coalescing Filter





Inches (mm)



Miniature Regulators

PR354, PR364 Regulator - Miniature

- Stainless steel construction handles most corrosive environments
- Large diaphragm to valve area ratio for precise regulation and high flow capacity
- Meets NACE specifications MR-01-75/ISO 15156
- 1/4" port (NPT, BSPP)





PR364

PR354



Port size	Description	Part number
1/4"	Standard knob, NPT	PR364-02CSS
1/4"	Stainless steel, NPT	PR354-02CSS

Operating information

Operating pressure: PR354 300 psig (20.7 bar) PR364 300 psig (20.7 bar)

Operating temperature:

PR354 0°F to 180°F (-18°C to 82°C) PR364 0°F to 150°F (-18°C to 66°C)

Flow capacity†: 12 scfm (5.7 dm³/s, ANR)

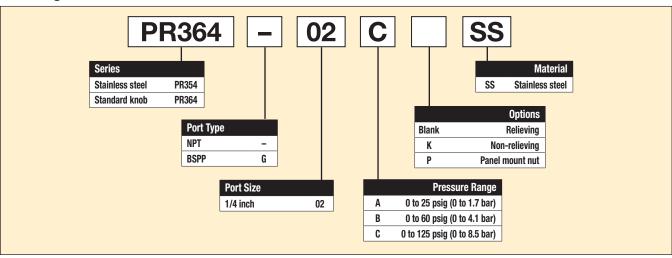
Gauge port: 1/4 inch

Operation: Fluorocarbon diaphragm Weight: 0.5 lb (0.23 kg)

Note: Air must be dry enough to avoid ice formation at temperatures below 32°F (0°C)

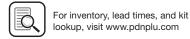
† scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 15 psig pressure drop.

Ordering information:



Most popular.

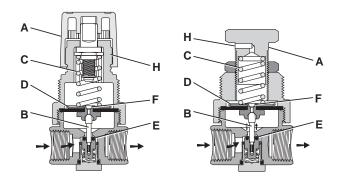




Filters

Miniature Regulators

Operation



With the adjusting knob (A) turned fully counter-clockwise (no spring load), and pressure supplied to the regulator inlet port, the valve poppet assembly (B) is closed. Turning the adjusting knob clockwise applies a load to control spring (C). This load causes the diaphragm (D) and the valve poppet assembly (B) to move downward allowing flow across the seat area (E) created between the poppet assembly and the seat. Pressure in the downstream line is sensed below the diaphragm (D) and offsets the load of spring (C). As downstream pressure rises, poppet assembly (B) and diaphragm (D) move upward until the area (E) is closed and the load of the spring (C) and pressure under diaphragm (D) are in balance. A reduced outlet pressure has now been obtained, depending on spring load. Creating a demand downstream, such as opening a valve, results in a reduced pressure under the diaphragm (D). The load of control spring (C) now causes the poppet assembly to move downward opening seat area (E) allowing air to flow to meet the downstream demand. The flow of downstream air is metered by the amount of opening (E).

Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the diaphragm (D) to move upward against control spring (C), open vent hole (F), and vent the excess pressure to atmosphere through the hole in the bonnet (H). (This occurs in the relieving type regulator only.)

PR354 **PR364** 1.56 (39.6)1.56 (39.6)2.00 2.00 (51) (51)2.50 2.50 (64)(64)0.50 0.50 (13)(13)Inches (mm)

Air Preparation Products Stainless Steel

Material Specifications

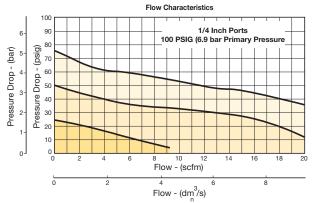
Adjustment mechanism / springs	316 stainless steel
Adjusting knob (PR354)	316 Stainless Steel
Adjusting knob (PR364)	Polypropylene
Body	316 stainless steel
Bonnet (PR354)	316 stainless steel
Bonnet (PR364)	Acetal
Bottom plug	316 stainless steel
Poppet	316 stainless steel
Seals	Fluorocarbon

Repair and Service Kits

-	
PR354 bonnet kit	CKR354YSS
PR364 bonnet kit (knob included)	CKR364Y-1SS
1-1/2" face, 160 psig (0 to 1100 kPa), gauge (stainless)	K4515N14160SS
Panel mount bracket (Stainless)	161X57-SS
Panel mount nut, stainless	R05X51-SS
Panel mount nut, plastic	R05X51-P
Pipe nipple, 1/4" 316 stainless steel	1/4 FF-SS
Relieving	RKR364YSS
Non-relieving	RKR364KYSS
0-25 psig spring	SPR-375-2-SS
0-60 psig spring	SPR-376-1-SS
0-125 psig spring	SPR-377-1-SS

Flow Charts

PR354, PR364 1/4" Regulator



WARNING

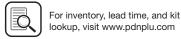
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

F11

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





PR10, PR11 Regulator - Standard

- Stainless steel construction handles most corrosive
- Large diaphragm to valve area ratio for precise regulation and high flow capacity
- Meets NACE specifications MR-01-75/ISO 15156
- Low temperature version available
- 1/2" port (NPT, BSPP)



Port size	Description	Part number
1/2"	Standard knob, NPT	PR10-04CSS
1/2"	Stainless steel T-handle, NPT	PR11-04CSS



Operating information

Operating pressure:

PR10 300 psig (20.7 bar) PR11 300 psig (20.7 bar)

Operating temperature:

PR10 0°F to 150°F (-18°C to 66°C) 0°F to 180°F (-18°C to 82°C)

Option "L" minimum -40°F (-40°C)

Flow capacity[†]: 80 scfm (37.8 dm³/s, ANR)

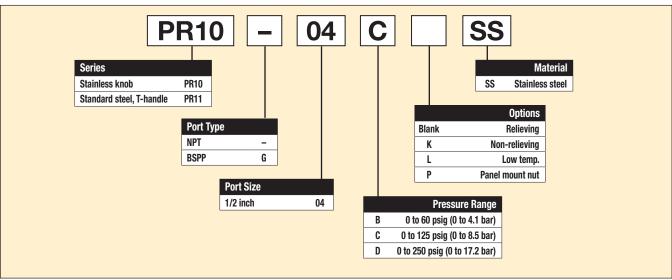
Gauge port: 1/4 inch

Operation: Fluorocarbon diaphragm Weight: 1.79 lb (0.81 kg) Note: Air must be dry enough to avoid ice formation at

temperatures below 32°F (0°C)

† scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 15 psig pressure drop.

Ordering information:



F12

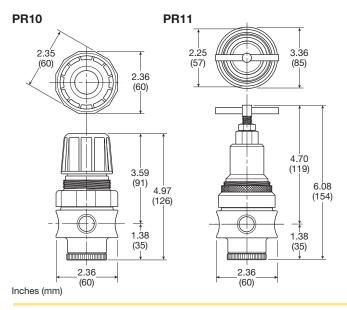
Most popular.





With the adjusting knob / T-Handle (A) turned fully counterclockwise (no spring load), and pressure supplied to the regulator inlet port, the valve poppet assembly (B) is closed. Turning the adjusting knob clockwise applies a load to control spring (C). This load causes the diaphragm (D) and the valve poppet assembly (B) to move downward allowing flow across the seat area (E) created between the poppet assembly and the seat. Pressure in the downstream line is sensed below the diaphragm (D) and offsets the load of spring (C). As downstream pressure rises, poppet assembly (B) and diaphragm (D) move upward until the area (E) is closed and the load of the spring (C) and pressure under diaphragm (D) are in balance. A reduced outlet pressure has now been obtained, depending on spring load. Creating a demand downstream, such as opening a valve, results in a reduced pressure under the diaphragm (D). The load of control spring (C) now causes the poppet assembly to move downward opening seat area (E) allowing air to flow to meet the downstream demand. The flow of downstream air is metered by the amount of opening (E).

Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the diaphragm (D) to move upward against control spring (C), open vent hole (F), and vent the excess pressure to atmosphere through the hole in the bonnet (H). (This occurs in the relieving type regulator only.)



Material Specifications

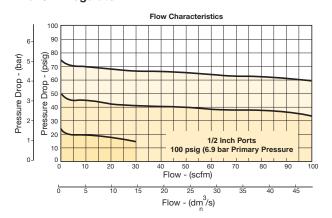
Adjustment mechanism / springs	316 stainless steel
Body	316 stainless steel
Bonnet / tee handle (PR11)	316 stainless steel
Bonnet / knob (PR10)	Acetal
Bottom plug	316 stainless steel
Poppet	316 stainless steel
Seals	Fluorocarbon

Repair and Service Kits

riopan and corvide rate	
PR10 bonnet kit (knob included)	CKR10YSS
PR11 bonnet kit	CKR11YSS
2" Face 160 psig (0 to 1100 kPa), gauge (stainless)	K4520N14160SS
Panel mount bracket (stainless)	R10Y57-SS
Panel mount nut, stainless	R10X51-SS
Panel mount nut, plastic	R10X51-P
Pipe nipple, 1/2" 316 stainless steel	616A28-SS
Relieving	RKR10YSS
Non-relieving	RKR10KYSS
0-60 psig spring	SPR-388-1-SS
0-125 psig spring	SPR-389-1-SS
0-250 psig spring	SPR-390-1-SS

Flow Charts

PR10 1/2" Regulator



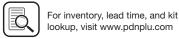
WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

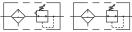




PB548, PB558 Filter / Regulator - Miniature

- Stainless steel construction handles most corrosive
- Large diaphragm to valve area ratio for precise regulation and high flow capacity
- 1/8" female threaded drain
- Meets NACE specifications MR-01-75/ISO 15156
- 1/4" port (NPT, BSPP)







Stainless Steel Products

Filters Coalescers

Regulators

Filter /

Lubricators

Port size	Description	Part number
1/4"	Standard knob, NPT	PB548-02DHCSS
1/4"	Stainless steel, NPT	PB558-02DHCSS

Operating information

Operating pressure:

PB548 300 psig (20.7 bar) PB558 300 psig (20.7 bar) Auto pulse drain 10 to 175 psig (0 to 12 bar)

PB558

Operating temperature:

0°F to 150°F (-18°C to 66°C) 0°F to 180°F (-18°C to 82°C) PB558 Auto pulse drain 32°F to 150°F (0°C to 66°C) Flow capacity[†]: 12 scfm (5.7 dm³/s, ANR)

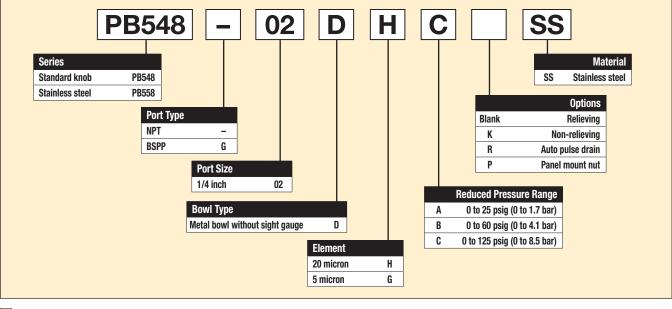
Bowl capacity: 1.0 oz. Filter rating: 20 micron Sump capacity: 0.4 oz. Gauge port: 1/4 inch

Operation: Fluorocarbon diaphragm

Weight: 0.6 lb (0.27 kg) Note: Air must be dry enough to avoid ice formation at

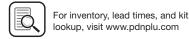
temperatures below 32°F (0°C)

Ordering information:

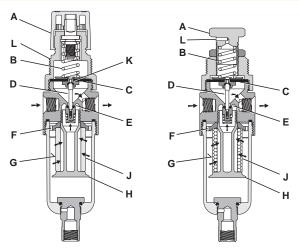






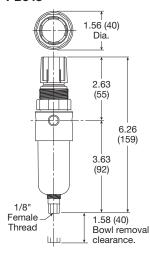


[†] scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 15 psig pressure drop.

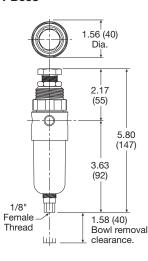


Turning the adjusting knob (A) clockwise applies a load to control spring (B) which forces diaphragm (C) and valve poppet assembly (D) to move downward allowing filtered air to flow through the seat area (E) created between the poppet assembly and the seat. "First stage filtration". Air pressure supplied to the inlet port is directed through deflector plate (F) causing a swirling centrifugal action forcing liquids and coarse particles to the inner bowl wall (G) and down below the lower baffle (H) to the quiet zone. After liquids and large particles are removed in the first stage of filtration "second stage filtration" occurs as air flows through element (J) where smaller particles are filtered out and retained. The air flow now passes through seat area (E) to the outlet port of the unit. Pressure in the downstream line is sensed below the diaphragm (C) and offsets the load of spring (B). When downstream pressure reaches the set-point, poppet valve assembly (D) and diaphragm (C) move upward closing seat area (E). Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the diaphragm (C) to move upward opening vent hole (K) venting the excess pressure to atmosphere through the hole in the bonnet (L). (This occurs in the standard relieving type filter/regulators only.)

PB548



PB558



Inches (mm)

Material Specifications

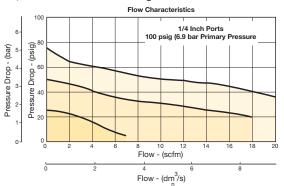
Adjustment mechanism / springs	316 stainless steel
Body	316 Stainless steel
Bonnet (PB548)	Acetal
Bonnet (PB558)	316 stainless steel
Bottom plug	316 stainless steel
Knob (PB548)	Polypropylene
Knob (PB558)	316 stainless steel
Poppet	316 stainless steel
Seals	Fluorocarbon

Repair and Service Kits

PB558 bonnet kit (knob included)	CKR354YSS
PB548 bonnet kit (knob included)	CKR364Y-1SS
Automatic pulse drain	RK504SY-SS
Manual twist drain (small, old)	SA600Y7-1SS
Manual twist drain (large, new)	SAP05481
5 micron element	EK504VY
20 micron element	EK504Y
1-1/2" face 160 psig (0 to 1100 kPa),	
gauge (stainless)	K4515N14160SS
Panel mount bracket (stainless)	161X57-SS
Panel mount nut, stainless	R05X51-SS
Panel mount nut, plastic	R05X51-P
Pipe nipple, 1/4" 316 stainless steel	1/4 FF-SS
Relieving	RK549YSS
Non-relieving	RK548YSS
0-25 psig spring	SPR-375-2-SS
0-60 psig spring	SPR-376-1-SS
0-125 psig spring	SPR-377-1-SS

Flow Charts

PB548, PB558 1/4" Filter / Regulator



Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

F15

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





PB11, PB12 Filter / Regulator - Standard

- Stainless steel construction handles most corrosive
- Large diaphragm to valve area ratio for precise regulation and high flow capacity
- 1/8" female threaded drain
- Meets NACE specifications MR-01-75/ISO-15156
- Low temperature version available
- 1/2" port (NPT, BSPP)



PB11

PB12

F

Stainless Steel



Coalescers

Regulators

Filter /

Lubricators

Most popular.



Port Part size Description number With sight gauge, NPT Standard knob, twist drain PB11-04WJCSS 1/2" Standard knob, auto float drain PB11-04WJCRSS 1/2" Stainless steel T-handle, twist drain PB12-04WJCSS 1/2" Stainless steel T-handle, auto float drain PB12-04WJCRSS

Operating information

Operating pressure: 300 psig (20.7 bar) PB11, PB12 15 to 175 psig (1 to 12 bar) Auto float drain

Operating temperature:

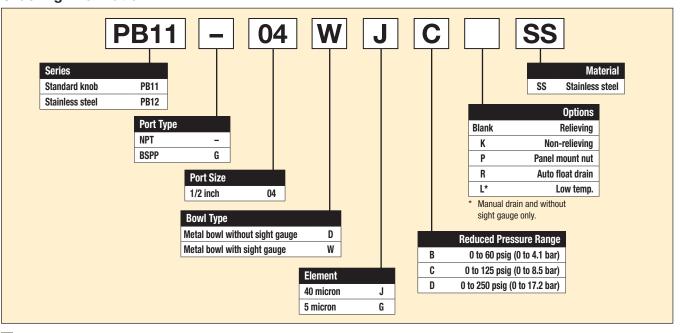
0°F to 150°F (-18°C to 66°C) PB12, no sight gauge 0°F to 180°F (-18°C to 82°C) 0°F to 150°F (-18°C to 66°C) PB12, sight gauge Auto float drain 32°F to 150°F (0°C to 66°C) 72 scfm (34 dm³/s, ANR) Flow capacity[†]:

Bowl capacity: 4.0 oz. Filter rating: 40 micron Sump capacity: 1.7 oz. Gauge port: 1/4 inch Operation:

Weight: 2.42 lb (1.09 kg) Note: Air must be dry enough to avoid ice formation at

† scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 15 psig pressure drop.

Ordering information:

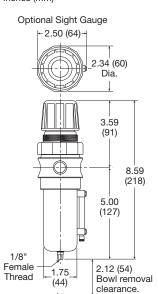




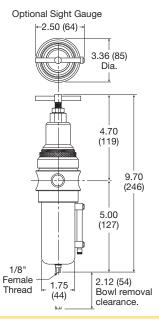
Turning the adjusting knob / T-Handle (A) clockwise applies a load to control spring (B) which forces diaphragm (C) and valve poppet assembly (D) to move downward allowing filtered air to flow through the seat area (E) created between the poppet assembly and the seat. "First stage filtration". Air pressure supplied to the inlet port is directed through deflector plate (F) causing a swirling centrifugal action forcing liquids and coarse particles to the inner bowl wall (G) and down below the lower baffle (H) to the quiet zone. After liquids and large particles are removed in the first stage of filtration "second stage filtration" occurs as air flows through element (J) where smaller particles are filtered out and retained. The air flow now passes through seat area (E) to the outlet port of the unit. Pressure in the downstream line is sensed below the diaphragm (C) and offsets the load of spring (B). When downstream pressure reaches the set-point, poppet valve assembly (D) and diaphragm (C) move upward closing seat area (E). Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the diaphragm (C) to move upward opening vent hole (K) venting the excess pressure to atmosphere through the hole in the bonnet (L). (This occurs in the standard relieving type filter/regulators only.)

PB11

Inches (mm)



PB12



Material Specifications

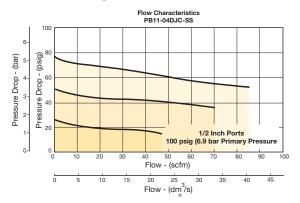
Adjustment mechanism / springs	316 stainless steel
Body	316 stainless steel
Bonnet / knob (PB11)	Acetal
Bonnet / tee handle (PB12)	316 stainless steel
Bottom plug	316 stainless steel
Poppet	316 stainless steel
Seals	Fluorocarbon
Sight gauge	Isoplast

Repair and Service Kits

PB11 bonnet kit (knob included)	CKR10YSS
PB12 bonnet kit	CKR11YSS
Auto float drain	SA10MDSS
Manual twist drain (small, old)	SA600Y7-1SS
Manual twist drain (large, new)	SAP05481
40 micron element	EKF10Y
5 micron element	EKF10VY
2" face 160 psig (0 to 1100 kPa),	
gauge (stainless)	K4520N14160SS
Panel mount bracket (stainless)	R10Y57-SS
Panel mount nut, stainless	R10X51-SS
Panel mount nut, plastic	R10X51-P
Pipe nipple, 1/2" 316 stainless steel	616A28-SS
Relieving	RKR10YSS
Non-relieving	RKR10KYSS
0-60 psig spring	SPR-388-1-SS
0-125 psig spring	SPR-389-1-SS
0-250 psig spring	SPR-390-1-SS

Flow Charts

PB11 1/2" Filter / Regulator



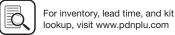
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

F17

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Standard Lubricator

PL10 Lubricators - Standard

- Stainless steel construction handles most corrosive environments
- 1/8" female threaded drain
- Fillable under pressure
- Meets NACE specifications MR-01-75/ISO 15156
- 1/2" port (NPT, BSPP)





Port size	Description	Part number
1/2"	Twist drain, with sight gauge, NPT	PL10-04WSS
1/2"	Twist drain, without sight gauge, NPT	PL10-04DSS
1/2"	Twist drain, without sight gauge, NPT	PL10-04DSS

Operating information

Operating pressure:

Metal bowl, no sight gauge 0 to 300 psig (0 to 20.7 bar) Metal bowl, sight gauge 0 to 250 psig (0 to 17.2 bar)

Operating temperature:

Metal bowl, no sight gauge
Metal bowl, sight gauge

Metal bowl, sight gauge

O°F to 150°F (-18°C to 66°C)

O°F to 150°F (-18°C to 66°C)

100 scfm (47.2 dm³/s, ANR)

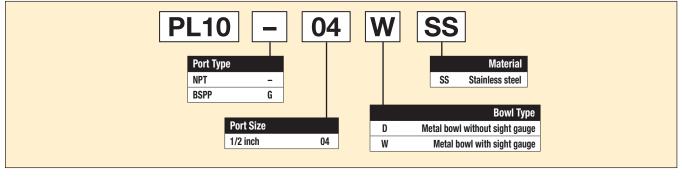
Bowl capacity: 4.0 oz.

Weight: 1.9 lb (0.85 kg)

Note: Air must be dry enough to avoid ice formation at temperatures below 32°F (0°C)

[†] scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

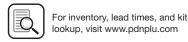
Ordering information:





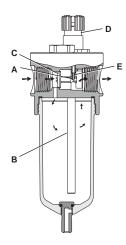


Most popular.



Air Preparation Products **Stainless Steel**

Operation



Air flowing through the unit goes through two paths. At low flow rates the majority of the air flows through the Venturi section (A). The rest of the air opens the check valve (C). The velocity of the air flowing through the Venturi section (A) creates a pressure drop. This lower pressure allows the oil to be forced from the reservoir through the pickup tube (B) and travels up to the metering screw (D). The rate of oil delivery is then controlled by adjusting the metering screw (D). Oil flows past the metering screw (D) and forms a drop in the nozzle tube (E). As the oil drops through the dome (F) and back into the Venturi section (A), it is broken up into fine particles. It is then mixed with the air flowing past the check valve (C) and is carried downstream. As the air flow increases the check valve (C) will open more fully. This additional flow will assure that the oil delivery rate will increase linearly with the increase of air flow.

Inches (mm)

Material Specifications

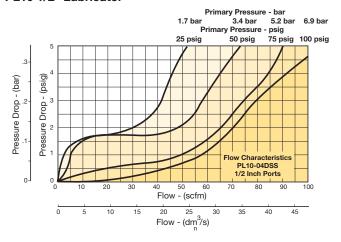
Body	316 stainless steel
Bowl	316 stainless steel
Dip tube	316 stainless steel
Drain	316 stainless steel
Fill plug	316 stainless steel
Seals	Fluorocarbon
Sight dome	Nylon
Sight gauge	Isoplast

Repair and Service Kits

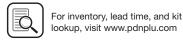
Manual twist drain (small, old)	SA600Y7-1SS
Manual twist drain (large, new)	SAP05481
Pipe nipple, 1/2" 316 stainless steel	616A28-SS
Sight dome kit, (old)	RKL10SS
Sight dome kit, (new)	PS740N

Flow Charts

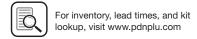
PL10 1/2" Lubricator











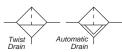




Air Preparation Products P3N Series	
P3NF Particulate Filters	G2-G3
P3NF Coalescing Filters	G4-G5
P3NR Regulators	G6-G7
P3NR Pilot Controlled Regulators	G8-G9
P3NE Filter / Regulators	G10-G11
P3NL Lubricators	G12-G13
P3NC Modular Combinations	G14-G15

P3NF Particulate Filters - Hi-Flow

- Port blocks (PB) available to provide 1-1/2" port extension to 1" ported bodies
- Excellent water removal efficiency
- · Metal bowl with sight gauge
- Large filter element surface guarantees low pressure drop and increased element life
- Twist drain as standard, optional auto float drain
- 3/4", 1", 1-1/2" port, NPT & BSPP





ort	Description		

Port size	Description	Part number
3/4"	Metal bowl, sight gauge, twist drain	P3NFA96GSM
3/4"	Metal bowl, sight gauge, auto float drain	P3NFA96GSA
1"	Metal bowl, sight gauge, twist drain	P3NFA98GSM
1"	Metal bowl, sight gauge, auto float drain	P3NFA98GSA
1-1/2"#	Metal bowl, sight gauge, twist drain	P3NFA9PGSM
1-1/2"#	Metal bowl, sight gauge, auto float drain	P3NFA9PGSA

^{# 1&}quot; port body with 1-1/2" port block.

Operating information

0 to 250 psig (0 to 17.2 bar) Supply pressure (max): 32°F to 175°F (0°C to 80°C) Operating temperature:

Flow capacity[†]:

270 scfm (127.4 dm³/s, ANR) 3/4" High flow 300 scfm (141.6 dm³/s, ANR)

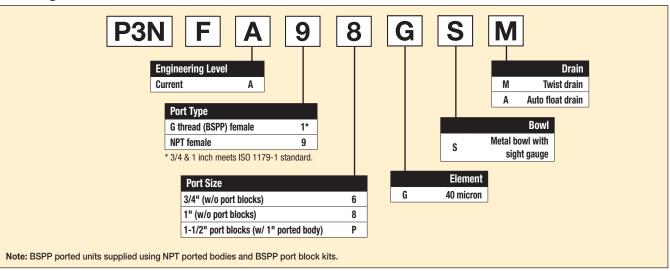
1-1/2" 300 scfm (141.6 dm³/s, ANR) Bowl capacity: 18.0 oz.

Sump capacity: 6.8 oz. Weight: 3/4", 1" 3.5 lb (1.6 kg) 1-1/2" # 4.6 lb (2.1 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop, with 40 micron element.

1" port body with 1-1/2 port block

Ordering information:



G2







Filters

Hi-Flow Particulate Filters

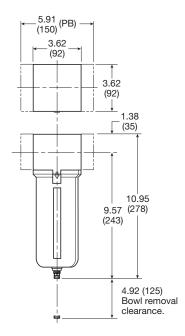
Material Specifications

Body, bowl	Aluminum
Deflector	Plastic
Drain	Plastic
Element	Plastic
Adsorber (optional)	Activated charcoal
Seals	Nitrile
Sight gauge	Polyamide (nylon)

Repair and Service Kits

-	
Metal bowl / sight gauge / auto float drain	P3NKA00BSA
Metal bowl / sight gauge / twist drain	P3NKA00BSM
Bowl latch kit	C11A33
DPI replacement kit	PS781P
Automatic float drain	PS506P
Twist drain	PS512P
40 micron element	P3NKA00ESG
5 micron element	P3NKA00ESE
Adsorber element	P3NKA00ESA
Mounting bracket kit*	P3NKA00MW
Sight gauge kit	P3NKA00PE

^{*} If 1-1/2 BSPP E02 fittings are required, use P3NKA0BMW.

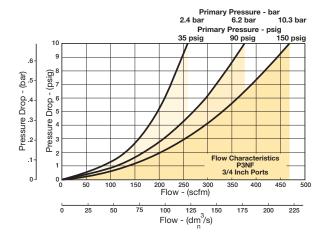


Air Preparation Products **P3N Products**

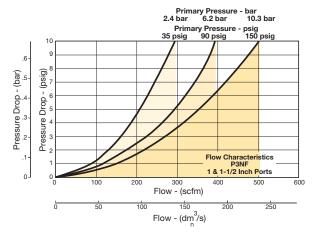
F3N F10uuct

Flow Charts

P3NF 3/4" Particulate Filter



P3NF 1" & 1-1/2" Particulate Filter



Inches (mm)

G3

Hi-Flow Coalescing Filters

P3NF Coalescing Filters - Hi-Flow

- Port blocks (PB) available to provide 1-1/2" port extension to 1" ported bodies
- Metal bowl with sight gauge
- Large filter element surface guarantees low pressure drop and increased element life
- Twist Drain as standard, optional automatic float drain
- 3/4", 1", 1-1/2" # ports (NPT, BSPP)





Port size	Description	Part number
3/4"	Metal bowl, sight gauge, twist drain	P3NFA96DSM
3/4"	Metal bowl, sight gauge, auto float drain	P3NFA96DSA
1"	Metal bowl, sight gauge, twist drain	P3NFA98DSM
1"	Metal bowl, sight gauge, auto float drain	P3NFA98DSA
1-1/2"#	Metal bowl, sight gauge, twist drain	P3NFA9PDSM
1-1/2"#	Metal bowl, sight gauge, auto float drain	P3NFA9PDSA

Standard part numbers shown bold, with Grade 6 Elements. For other models refer to ordering information below.

Operating information

Supply pressure (max): 0 to 250 psig (0 to 17.2 bar) Auto float drain 15 to 250 psig (1.0 to 17.2 bar) Operating temperature: 32°F to 175°F (0°C to 80°C)

Flow capacity†:

High flow

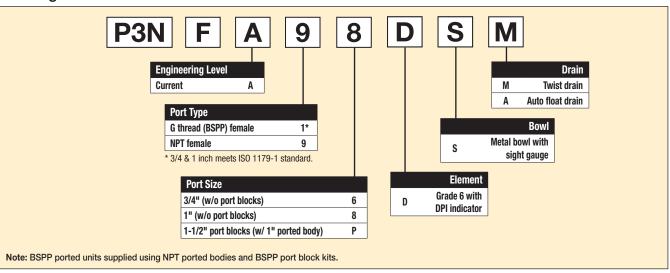
130 scfm (61 dm³/s, ANR) 140 scfm (66 dm³/s, ANR) 140 scfm (66 dm³/s, ANR)

18.0 oz. Bowl capacity: 6.8 oz. Sump capacity: 3/4", 1" 3.5 lb (1.6 kg) Weight: 1-1/2" # 4.6 lb (2.1 kg)

[†] scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop

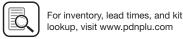
1" port body with 1-1/2 port block

Ordering information:











^{# 1&}quot; port body with 1-1/2" port block.

P3N Products

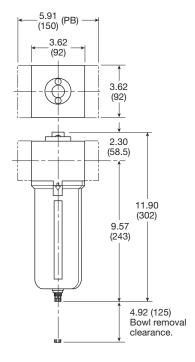
Material Specifications

Body, bowl	Aluminum
Deflector	Plastic
Drain	Plastic
Element	Borosilicate & felt glass fibers
Largest aerosol particle passed (Grade 6)	0.01 micron
Largest solid particle passed (Grade 6)	0.30 micron
Seals	Nitrile
Sight gauge	Polyamide (nylon)

Repair and Service Kits

-	
Metal bowl / sight gauge / automatic float dra	ain P3NKA00BSA
Metal bowl / sight gauge / twist drain	P3NKA00BSM
Bowl latch kit	C11A33
DPI replacement kit	PS781P
Automatic float drain kit	PS506P
Twist drain kit	PS512P
Grade 6 element (standard)	P3NKA00ESCB
Sight gauge kit	P3NKA00PE
Mounting bracket kit*	P3NKA00MW
* IC / //O DODD FOO (IV)	DOLUCE ORLAND

^{*} If 1-1/2 BSPP E02 fittings are required, use P3NKA0BMW.

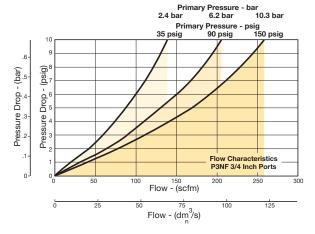


Flow Charts

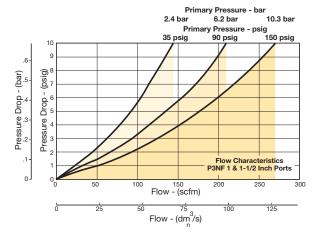
Grade 6 Element

P3NF 3/4" Coalescing Filter

Air Preparation Products



P3NF 1" & 1-1/2" Coalescing Filter



Inches (mm)

P3NR Regulators – Hi-Flow

- Port blocks (PB) available to provide 1-1/2" port extension to 1" ported bodies
- Self relieving feature plus balanced poppet provides quick response and accurate pressure regulation
- Solid control piston for extended life
- 3/4", 1", 1-1/2" ports (NPT, BSPP)





size	Description	Part number
3/4"	Without gauge	P3NRA96BNN
3/4"	With 160 psi gauge	P3NRA96BNG
1"	Without gauge	P3NRA98BNN
1"	With 160 psi gauge	P3NRA98BNG
1-1/2"#	Without gauge	P3NRA9PBNN
1-1/2"#	With 160 psi gauge	P3NRA9PBNG

^{# 1&}quot; port body with 1-1/2" port block.

NOTE: 2.0 Dia. (51 mm) hole required for panel mounting.



Operating information

Supply pressure (max): 250 psig (17.2 bar)

Operating temperature: 32°F to 175°F (0°C to 80°C)

Flow capacity[†]:

High flow 3/4" 200 scfm (94.4 dm³/s, ANR) 1" 300 scfm (141.6 dm³/s, ANR) 1-1/2" 300 scfm (141.6 dm³/s, ANR)

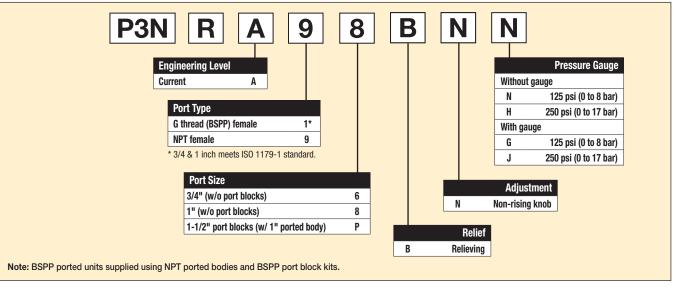
Gauge ports (2): 1/4 inch

Weight: 3/4", 1" 4.2 lb (1.9 kg)
1-1/2" # 5.3 lb (2.4 ka)

1-1/2" # 5.3 lb (2.4 kg)

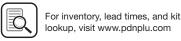
† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:



Most popular.





Filters

^{# 1&}quot; port body with 1-1/2 port block

Hi-Flow Regulators

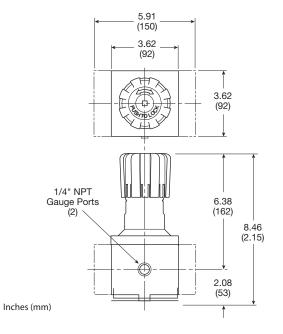
Material Specifications

Adjusting stem	Steel
Body	Aluminum
Bonnet	Aluminum
Knob	Plastic
Piston	Plastic
Poppet assembly	Brass
Seals	Nitrile
Springs, poppet & control	Steel

Repair and Service Kits

P3NKA00PN
K4520N14060
K4520N14160
K4520N14300
K4517N14160D
P3NKA00MW
P3NKA00RR
P3NKA00RN
C10A1304
C10A1308
C10A1317

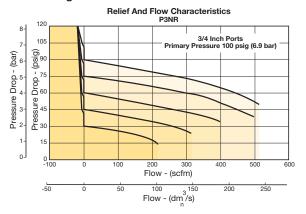
^{*} If 1-1/2 BSPP E02 fittings are required, use P3NKA0BMW.



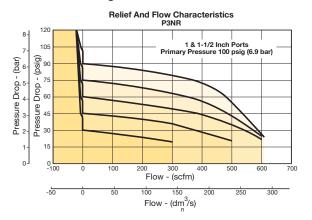
Air Preparation Products P3N Products

Flow Charts

P3NR 3/4" Regulator



P3NR 1" & 1-1/2" Regulator



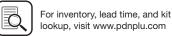
↑ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





P3NR Pilot Controlled Regulator - Hi-Flow

- Port blocks (PB) available to provide 1-1/2" port extension to 1" ported bodies
- Self relieving feature plus balanced poppet provides quick response and accurate pressure regulation
- Solid control piston for extended life
- 3/4", 1" 1-1/2" ports (NPT, BSPP)





Port size	Description	Part number
3/4"	Without gauge	P3NRA96BPP
1"	Without gauge	P3NRA98BPP
1-1/2"#	Without gauge	P3NRA9PRPP

^{# 1&}quot; port body with 1-1/2" port block.

Operating information

Supply pressure (max): 250 psig (17.2 bar) 32°F to 175°F (0°C to 80°C) Operating temperature:

Flow capacity[†]:

High flow 3/4" 300 scfm (141.6 dm³/s, ANR)

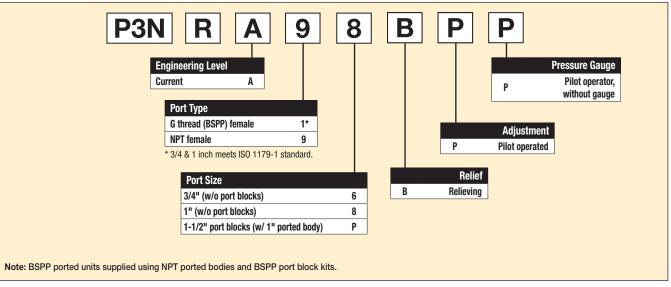
300 scfm (141.6 dm³/s, ANR) 1-1/2" 350 scfm (165.2 dm³/s, ANR)

Gauge ports (2): 1/4 inch

Weight: 3/4", 1" 3.3 lb (1.5 kg) 1-1/2" # 4.4 lb (2.0 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:



G8

Most popular.





Filters

^{# 1&}quot; port body with 1-1/2 port block

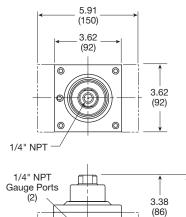
Air Preparation Products

Adjusting stem	Steel
Body	Aluminum
Bonnet	Aluminum
Piston	Plastic
Poppet assembly	Brass
Seals	Nitrile
Springs – poppet	Steel

Repair and Service Kits

2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060	
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160	
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300	
1-3/4" digital round face 160 psig (0 70 11.0 bar), gauge	K4517N14160D	
Mounting bracket kit*	P3NKA00MW	
Relieving	P3NKA00PD	

^{*} If 1-1/2 BSPP E02 fittings are required, use P3NKA0BMW.



5.46

(139)

G9

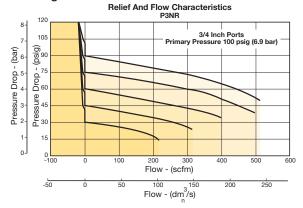
2.08

(53)

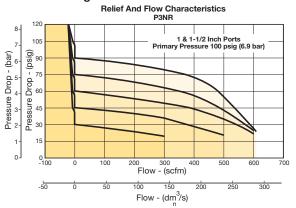
Inches (mm)

Flow Charts

P3NR 3/4" Regulator



P3NR 1" & 1-1/2" Regulator



♠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating. G

P3NE Filter / Regulator - Hi-Flow

- Port blocks (PB) available to provide 1-1/2" port extension to 1" ported bodies
- Excellent water removal efficiency
- · Metal bowl with sight gauge
- Large filter element surface guarantees low pressure drop and increased element life
- Twist drain as standard, optional auto drain
- Self relieving feature plus balanced poppet provides quick response and accurate pressure regulation
- Solid control piston for extended life
- 3/4", 1", 1-1/2" # ports (NPT, BSPP)







Port		
size	Description	Part number
3/4"	Metal bowl, sight gauge, twist drain	P3NEA96GSMBNN
3/4"	Metal bowl, sight gauge, auto float drain	P3NEA96GSABNN
1"	Metal bowl, sight gauge, twist drain	P3NEA98GSMBNN
1"	Metal bowl, sight gauge, auto float drain	P3NEA98GSABNN
1-1/2"#	Metal bowl, sight gauge, twist drain	P3NEA9PGSMBNN
1-1/2"#	Metal bowl, sight gauge, auto float drain	P3NEA9PGSABNN

^{# 1&}quot; port body with 1-1/2" port block.

Operating information

Supply pressure (max): 0 to 250 psig (0 to 17.2 bar) Operating temperature: 32°F to 175°F (0°C to 80°C)

Flow capacity†:

3/4" 250 scfm (118 dm³/s, ANR) High flow

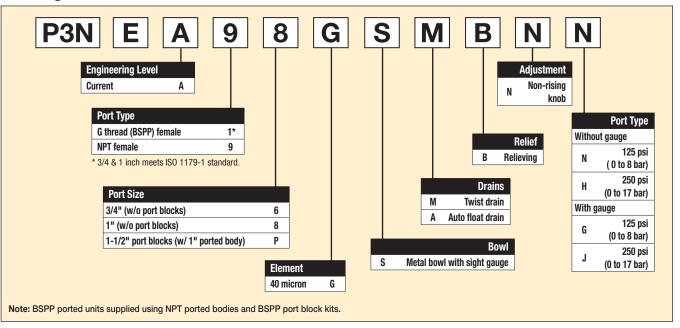
250 scfm (118 dm³/s, ANR) 1-1/2' 250 scfm (118 dm³/s, ANR)

Bowl capacity: 18.0 oz. Sump capacity: 6.8 oz. Weight: 3/4 5.3 lb (2.4 kg) 1"

5.3 lb (2.4 kg) 1-1/2" 6.43 lb (2.9 kg)

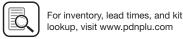
† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop with 40 micron element

Ordering information:



Most popular.





^{# 1&}quot; port body with 1-1/2 port block

Hi-Flow Filter / Regulators

Material Specifications

Adjusting stem	Steel
Body, bonnet, bowl	Aluminum
Drain	Plastic
40 micron element (standard)	Plastic
5 micron element (optional)	Plastic
Adsorber element (optional)	Activated charcoal
Knob	Plastic
Piston	Plastic
Seals	Nitrile
Sight gauge	Polyamide (nylon)
Poppet & control, spring	Steel

Repair and Service Kits

Metal bowl, sight gauge / auto float drain	P3NKA00BSA
Metal bowl, sight gauge / twist drain	P3NKA00BSM
Bowl latch kit	C11A33
Control knob	P3NKA00PN
Auto float drain	PS506P
Twist drain	PS512P
40 micron element	P3NKA00ESG
5 micron element	P3NKA00ESE
Adsorber element	P3NKA00ESA
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face	
160 psig (0 70 11.0 bar), gauge	K4517N14160D
Mounting bracket kit*	P3NKA00MW
Relieving	P3NKA00RR
Non-relieving	P3NKA00RN
Sight gauge kit	P3NKA00PE
1-60 psig spring	C10A1304
2-125 psig spring	C10A1308
5-250 psig spring	C10A1317

^{*} If 1-1/2 BSPP E02 fittings are required, use P3NKA0BMW.

⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

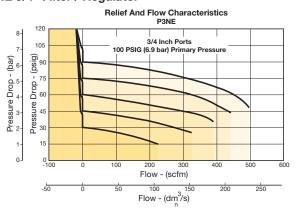
CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

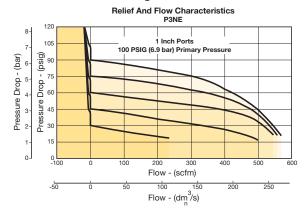
Air Preparation Products **P3N Products**

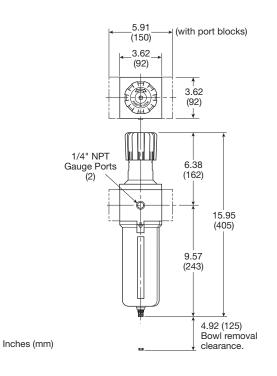
Flow Charts

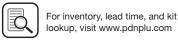
P3NE 3/4" Filter / Regulator



P3NE 1" & 1-1/2" Filter / Regulator







G11

www.parker.com/pneumatics

P3NL Mist Lubricators – Hi-Flow

- Port blocks (PB) available to provide 1-1/2" port extension to 1" ported bodies
- Proportional oil delivery over a wide range of air flows
- Bowl can be filled while air line is under pressure
- Transparent sight dome for 360° visibility
- Integral 3/4", 1" ports (NPT, BSPP)



Port size	Description	Part number
3/4"	Metal bowl, sight gauge, no drain	P3NLA96LSN
1"	Metal bowl, sight gauge, no drain	P3NLA98LSN
1-1/2" #	Metal bowl, sight gauge, no drain	P3NLA9PLSN

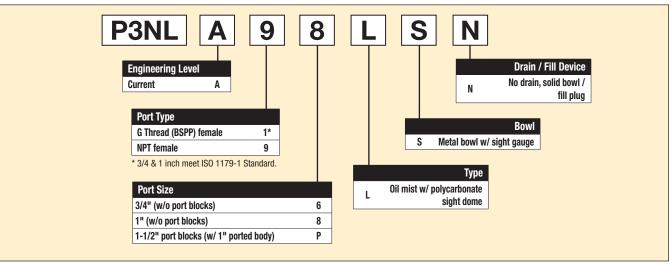
^{# 1&}quot; Port Body with 1-1/2" Port Block.



Operating information			
Supply pressure (max):		250 psig (17.2 bar)	
Operating temperature:		32°F to 175°F (0°C to 80°C)	
Flow capacity [†] : High flow	3/4" 1" 1-1/2"	240 scfm (113.3 dm³/s, ANR) 250 scfm (118 dm³/s, ANR) 260 scfm (122.7 dm³/s, ANR)	
Minimum flow		6.6 scfm (3.1 dm ³ /s, ANR) at 100 psig (6.9 bar)	
Bowl capacity:		18.0 oz.	
Weight:	3/4", 1" 1-1/2" [#]	3.5 lb (1.6 kg) 4.6 lb (2.1 kg)	

 † scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

Ordering information:



Note: All configured BSPP ported units are supplied using NPT ported bodies and BSPP port block kits.

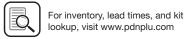
Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





^{# 1&}quot; port body with 1-1/2 port block

Hi-Flow Mist Lubricators

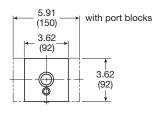
Material Specifications

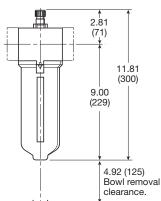
Body, bowl	Aluminum
Injector meter block & base assembly	Plastic
Seals	Nitrile
Sight dome	Polycarbonate
Sight gauge	Polyamide (nylon)

Repair and Service Kits

•	
Adjustment knob	P04121
Metal bowl / sight gauge / twist drain	P3NKA00BSM
Metal bowl / sight gauge / no drain	P3NKA00BSN
Bowl latch kit	C11A33
Twist drain kit	PS512P
Fill cap kit	P3NKA00PL
Sight dome kit, polycarbonate	PS740P
Sight dome kit, nylon	PS740N
Sight gauge kit	P3NKA00PE
Pressure fill adapter kit	P3NKA00PK
Service kit	P3NKA00RL
Mounting bracket kit*	P3NKA00MW
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005
* If 4 4/0 DODD E00 (this DO	II. A ODA AVA

^{*} If 1-1/2 BSPP E02 fittings are required, use P3NKA0BMW.



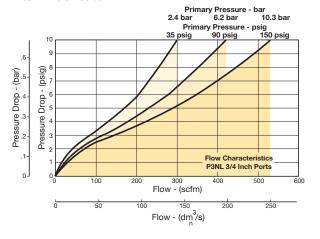


Inches (mm)

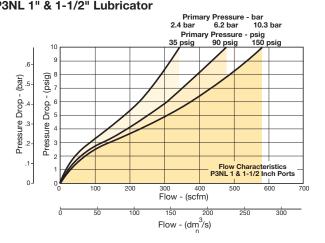
Air Preparation Products **P3N Products**

Flow Charts

P3NL 3/4" Lubricator



P3NL 1" & 1-1/2" Lubricator



Modular Combinations

Popular Combinations: Inlet pressure 90 psig (6.2 bar), and 0.3 psig (5 bar) pressure drop.



Filter/Regulator + Lubricator Combinations, metal bowl, manual twist drain 40 micron element, 125 psig (8.6 bar) regulator without gauge



Port size	Bowl type	Relief type	Manual twist drain
3/4"	Metal, twist drain	Relieving	P3NCA96SGMNNLNA
1"	Metal, twist drain	Relieving	P3NCA98SGMNNLNA
1-1/2" #	Metal, twist drain	Relieving	P3NCA9PSGMNNLNA



Filter + Regulator + Lubricator Combinations, metal bowl, manual twist drain 40 micron element, 125 psig (8.6 bar) regulator without gauge

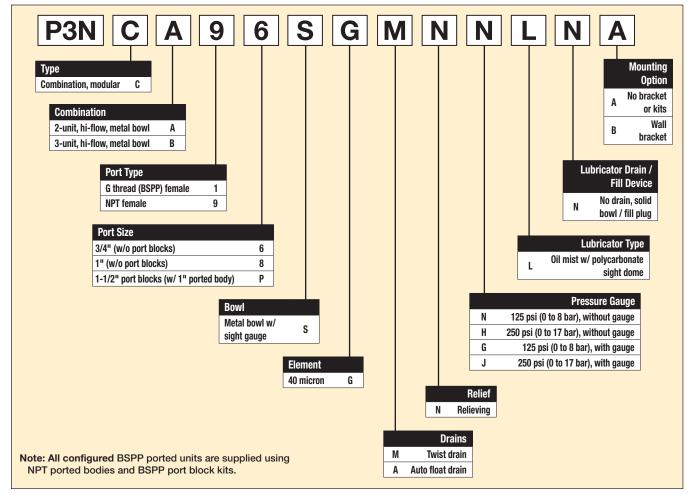
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Port size	Bowl type	Relief type	Manual twist drain
3/4"	Metal, twist drain	Relieving	P3NCB96SGMNNLNA
1"	Metal, twist drain	Relieving	P3NCB98SGMNNLNA
1-1/2" #	Metal, twist drain	Relieving	P3NCB9PSGMNNLNA

Notes: All combo part numbers are with regulator knob in up position.

BSPP ported units supplied using NPT ported bodies and BSPP port block kits.

Ordering information:









^{# 1&}quot; Port body with 1-1/2" port block

Air Preparation Products

Repair and Service Kits

Modular Combinations

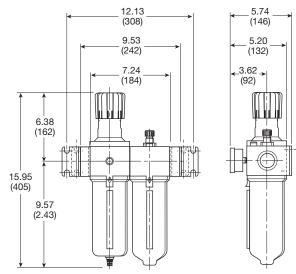
-	
Mounting bracket kit	P3NKA00MW
Replacement body cover	P3NKA00PM
Individual NPT 3/4" Port block kits	P3NKB96CP
Individual NPT 1" Port block kits	P3NKB98CP
Individual NPT 1-1/2" Port block kits	P3NKB9BCP
Individual BSPP 3/4" Port block kits	P3NKB16CP
Individual BSPP 1" Port block kits	P3NKB18CP
Individual BSPP 1-1/2" Port block kits	P3NKB1BCP
Combination NPT 3/4" Port block kits	P3NKB96CL
Combination NPT 1" Port block kits	P3NKB98CL
Combination NPT 1-1/2" Port block kits	P3NKB9BCL
Combination BSPP 3/4" Port block kits	P3NKB16CL
Combination BSPP 1" Port block kits	P3NKB18CL
Combination BSPP 1-1/2" Port block kits	P3NKB1BCL

WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

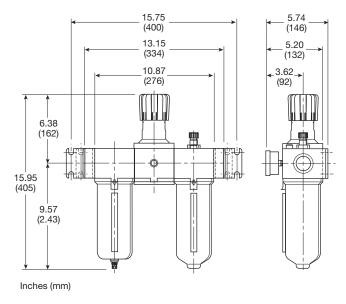
CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

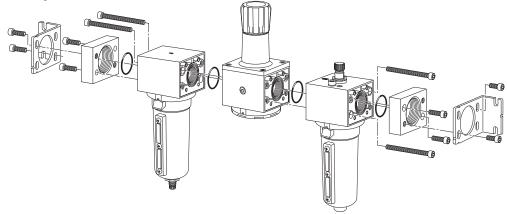


P3NCB (Modular 3-unit)

Inches (mm)



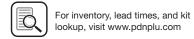
Modular Assembly











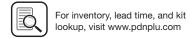
Air Preparation Products

Contents - www.parker.com/pneu/frl



Air Preparation Products General Industrial

F602 Particulate Filters	H2-H7
35F / 43F Particulate Filters	H8-H11
F701 Coalescing Filters	H12-H13
P3TF Flanged Coalescing Filters	H14-H15
R119 Regulators	H16-H25
09R Regulators	H26-H27
L606 Lubricators	H28-H31
09L Lubricators	H32-H33
C628 Combinations	H34

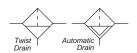


H1

Hi-Flow Particulate Filters

F602 Particulate Filters - Hi-Flow

- Excellent water removal efficiency
- For heavy duty applications with minimum pressure drop requirement
- Unique deflector plate that creates swirling of the air stream ensuring maximum water and dirt separation
- Large filter element surface guarantees low pressure drop and increased element life
- 40 micron filter element standard, 5 micron available
- Metal bowl with sight gauge standard
- Twist drain as standard, optional auto drain
- 3/4" & 1" port, NPT & BSPP



Port size	Description	Part number
3/4"	16 oz. metal bowl / manual drain	F602-06WJ
3/4"	16 oz. metal bowl / auto drain	F602-06WJR
3/4"	32 oz. metal bowl / manual drain	F602-06EJ
3/4"	32 oz. metal bowl / auto drain	F602-06EJR
1"	16 oz. metal bowl / manual drain	F602-08WJ
1"	16 oz. metal bowl / auto drain	F602-08WJR
1"	32 oz. metal bowl / manual drain	F602-08EJ
1"	32 oz. metal bowl / auto drain	F602-08EJR



Operating information

Supply pressure (max):

Aluminum (E) 0 to 300 psig (0 to 20.7 bar)

Zinc with gauge (W) 0 to 250 psig (0 to 17.2 bar)

With internal auto drain [R] 20 to 175 psig (1.14 to 11.9 bar)

With external auto drain [Q] 0 to 250 psig (0 to 17.2 bar)

Operating temperature:

Aluminum (E) 40°F to 150°F (4.4°C to 65.6°C)

Zinc with gauge (W) 40°F to 150°F (4.4°C to 65.6°C)

With internal auto drain [R] 40°F to 125°F (4.4°C to 52°C)

With external auto drain [Q] 40°F to 150°F (4.4°C to 65.6°C)

Flow capacity[†]:

High flow 3/4" 270 scfm (127.4 dm³/s, ANR) 1" 300 scfm (141.5 dm³/s, ANR)

Bowl capacity:

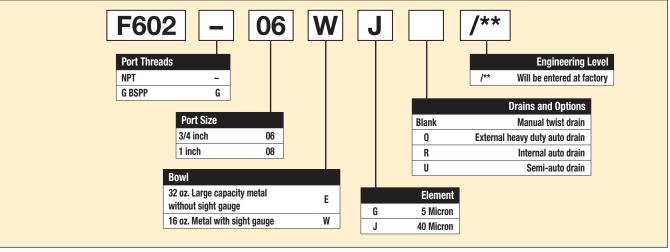
Zinc with gauge (W) 16 oz.
Aluminum (E) 32 oz.

Weight: 16 oz. 6.3 lb (2.86)
32 oz. 7.0 lb (3.18 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

() Bowl type, [] drain type.

Ordering information:



H2







General Industrial

Filters

Coalescers

Regulators

Hi-Flow Particulate Filters

Material Specifications

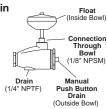
Body	Zinc
Bowl (E) 32 oz. without sight gauge	Aluminum
Bowl (W) 16 oz. with sight gauge	Zinc
Manual twist drain & overnight	Brass
Drain housing "R"	Acetal
Drain housing "Q"	Bronze
Element	Polypropylene
Seals	Nitrile
Sight gauge	Nylon

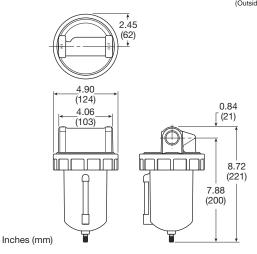
Repair and Service Kits

Aluminum bowl (E) 32 oz.	BK603B
Zinc bowl with sight gauge (W) 16 oz.	BK605WB
External auto drain (E) 32 oz.	SA603D
External auto drain (W) 16 oz.	SA602D
Internal auto drain (All)	SA602MD
Manual drain (All)	SA600Y7-1
Semi-auto "overnight" drain (drains automatically under zero pressure)	SA602A7
40 micron element (All)	EK602B
5 micron element (All)	EK602VB
Mounting bracket, 3/4" Unit (pair or 2 kits pipe mounted brackets needed)	SA200AW57
Mounting bracket, 1" Unit (pair or 2 kits pipe mounted brackets needed)	SA200CW57
Deflector, baffle assembly, & retaining rod (E,W)	RK602B
External auto drain (All)	RK602D
Internal auto drain (All)	RK602MD
Metal bowl with sight gauge (W) 16 oz.	RKB605WB

"Q" Option External Heavy Duty Auto Drain SA602D / SA603D

For heavy duty applications where the filter is being used to remove large volumes of liquid and/or particulate matter from the airstream, the external automatic drain ("Q" option) should be used.



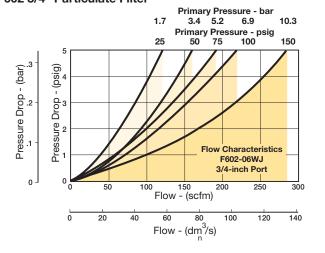


F602-06W, F602-08W (Hi-Flow)

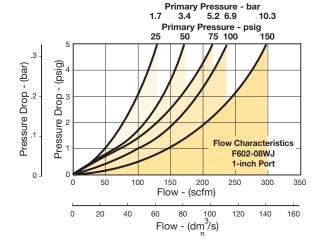
Air Preparation Products **General Industrial**

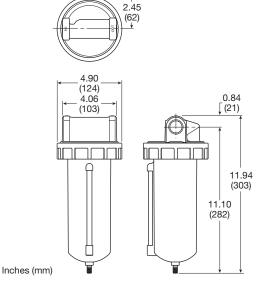
Flow Charts

F602 3/4" Particulate Filter



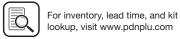
F602 1" Particulate Filter





F602-06E, F602-08E (Hi-Flow)





- Excellent water removal efficiency
- For heavy duty applications with minimum pressure drop
- Unique deflector plate that creates swirling of the air stream ensuring maximum water and dirt separation

F602 Particulate Filters – Hi-Flow

- Large filter element surface guarantees low pressure drop and increased element life
- 40 micron filter element standard, 5 micron available
- Metal bowl with sight gauge standard
- Twist drain as standard, optional auto drain
- Large bowl capacity
- Optional high capacity bowl(s) available
- 1-1/2" port, NPT & BSPP



size	Description	Part number
1-1/2"	16 oz. metal bowl / manual drain	F602-12WJ
1-1/2"	16 oz. metal bowl / auto drain	F602-12WJR
1-1/2"	32 oz. metal bowl / manual drain	F602-12EJ
1-1/2"	32 oz. metal bowl / auto drain	F602-12EJR

Operating information

Supply pressure (max): Aluminum (E)

Zinc with gauge (W) 0 to 250 psig (0 to 17.2 bar) With internal auto drain [R] 20 to 175 psig (1.14 to 11.9 bar) With external auto drain [Q] 0 to 250 psig (0 to 17.2 bar)

0 to 300 psig (0 to 20.7 bar)

Operating temperature:

Aluminum (E) 40°F to 150°F (4.4°C to 65.6°C) 40°F to 150°F (4.4°C to 65.6°C) Zinc with gauge (W) With internal auto drain [R] 40°F to 125°F (4.4°C to 52°C) 40°F to 150°F (4.4°C to 65.6°C) With external auto drain [Q]

Flow capacity[†]:

High flow 1-1/2" 450 scfm (212.4 dm³/s, ANR)

Bowl capacity:

Zinc with gauge (W) 16 oz. Aluminum (E) 32 07.

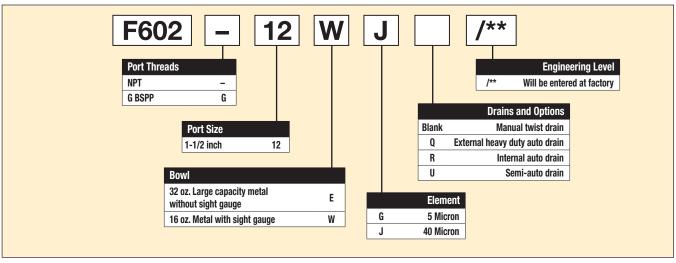
16 oz. 7.0 lb (3.18 kg) Weight:

32 oz. 7.7 lb (3.49 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

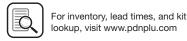
() Bowl type, [] drain type.

Ordering information:









Filters

Hi-Flow Particulate Filters

Air Preparation Products **General Industrial**

Material Specifications

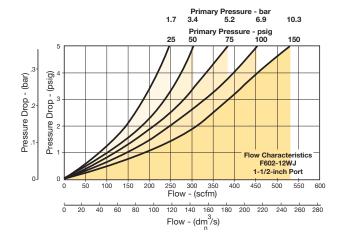
Body	Zinc
Bowl (E) 32 oz. without sight gauge	Aluminum
Bowl (W) 16 oz. with sight gauge	Zinc
Manual twist drain & overnight	Brass
Drain housing "R"	Acetal
Drain housing "Q"	Bronze
Element	Polypropylene
Seals	Nitrile
Sight gauge	Nylon

Repair and Service Kits

Aluminum bowl (E) 32 oz.	BK603B
Zinc bowl with sight gauge (W) 16 oz.	BK605WB
External auto drain (E) 32 oz.	SA603D
External auto drain (W) 16 oz.	SA602D
Internal auto drain (All)	SA602MD
Manual drain (All)	SA600Y7-1
Semi-automatic "overnight" drain (drains automatically under zero pressure)	SA602A7
40 micron element (All)	EK602B
5 micron element (All)	EK602VB
Deflector, baffle assembly, & retaining rod (All)	RK602C
External auto drain (All)	RK602D
Internal auto drain (All)	RK602MD
Metal bowl with sight gauge (W) 16 oz.	RKB605WB

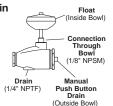
Flow Charts

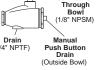
F602 1-1/2" Particulate Filter

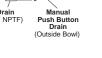


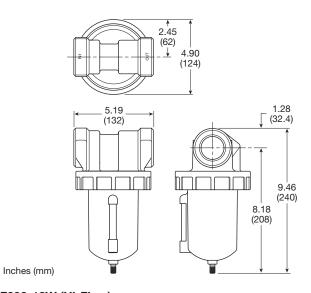
"Q" Option External Heavy Duty Auto Drain SA602D / SA603D

For heavy duty applications where the filter is being used to remove large volumes of liquid and/or particulate matter from the airstream, the external automatic drain ("Q" option) should be used.

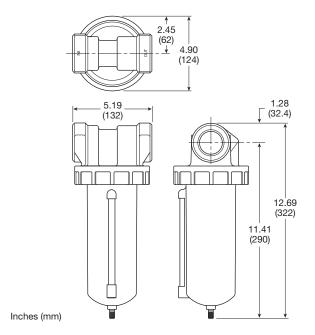








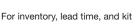
F602-12W (Hi-Flow)



F602-12E (Hi-Flow)

H5

Filters



Excellent water removal efficiency

- For heavy duty applications with minimum pressure drop requirement.
- Unique deflector plate that creates swirling of the air stream ensuring maximum water and dirt separation.

F602 Particulate Filters – Hi-Flow

- Large filter element surface guarantees low pressure drop and increased element life.
- 40 micron filter element standard.
- Metal bowl with sight gauge standard.
- Twist drain as standard, optional auto drain.
- · Large bowl capacity.
- Optional high capacity bowl(s) available
- 2" port, NPT & BSPP



Twist Y Drain	Automatic Y
Drain '	Drain

Port size	Description	Part number
2"	16 oz. metal bowl / manual drain	F602-16WJ
2"	16 oz. metal bowl / auto drain	F602-16WJR
2"	32 oz. metal bowl / manual drain	F602-16EJ
2"	32 oz. metal bowl / auto drain	F602-16EJR

Operating information

Supply pressure (max): Aluminum (E) 0 to 300 psig (0 to 20.7 bar) Zinc with gauge (W) 0 to 250 psig (0 to 17.2 bar) With internal auto drain [R] 20 to 175 psig (1.14 to 11.9 bar) With external auto drain [Q] 0 to 250 psig (0 to 17.2 bar)

Operating temperature:

Aluminum (E) 40°F to 150°F (4.4°C to 65.6°C) 40°F to 150°F (4.4°C to 65.6°C) Zinc with gauge (W) With internal auto drain [R] 40°F to 125°F (4.4°C to 52°C) 40°F to 150°F (4.4°C to 65.6°C) With external auto drain [Q]

Flow capacity[†]:

High flow 1200 scfm (566.3 dm³/s, ANR)

Bowl capacity:

Zinc with gauge (W) 16 oz. Aluminum (E) 32 oz.

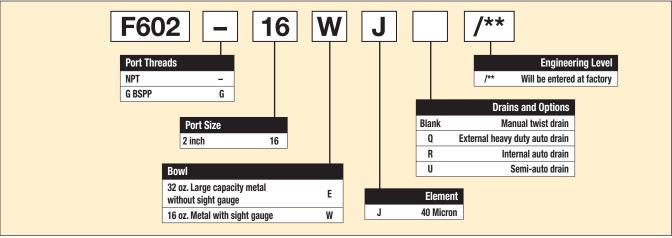
16 oz. 9.8 lb (4.45 kg) Weight:

32 oz. 10.3 lb (4.67 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

() Bowl type, [] drain type.

Ordering information:









www.parker.com/pneumatics

Hi-Flow Particulate Filters

Air Preparation Products **General Industrial**

Material Specifications

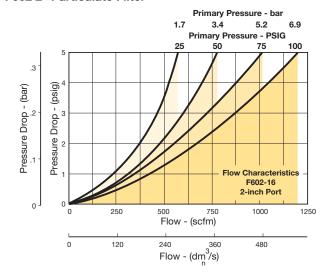
Body	Aluminum
Bowl (E) 32 oz. without sight gauge	Aluminum
Bowl(W) 16 oz. with sight gauge	Zinc
Manual twist drain & overnight	Brass
Drain housing "R"	Acetal
Drain housing "Q"	Bronze
Element	Polypropylene
Seals	Buna N
Sight Gauge	Nylon

Repair and Service Kits

Aluminum bowl (E) 32 oz.	BK603B
Zinc bowl with sight gauge (W) 16 oz.	BK605WB
External auto drain (E) 32 oz.	SA603D
External auto drain (W) 16 oz.	SA602D
Internal auto drain (All)	SA602MD
Manual drain (All)	SA600Y7-1
Semi-auto "overnight" drain (drains automatically under zero pressure)	SA602A7
40 micron element (All)	EK602G
Deflector, baffle assembly, & retaining rod (All)	RK602C
External auto drain (All)	RK602D
Internal auto drain (All)	RK602MD
Metal bowl with sight gauge (W) 16 oz.	RKB605WB

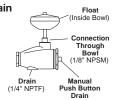
Flow Charts

F602 2" Particulate Filter



"Q" Option External Heavy Duty Auto Drain SA602D / SA603D

For heavy duty applications where the filter is being used to remove large volumes of liquid and/or particulate matter from the airstream, the external automatic drain ("Q" option) should be used.



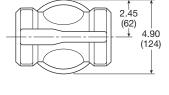


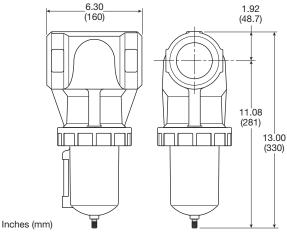




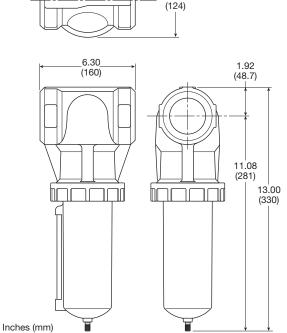
General Industrial Products

Coalescers





F602-16W (Hi-Flow)



2.45 (62) 4.90

F602-16E (Hi-Flow)





Coalescers Regulators Lubricators

35F / 43F Particulate Filters - Hi-Flow

- Heavy-duty cast aluminum housings to withstand operating pressures up to 250 psig*
- Differential pressure indicator to eliminate the guesswork of element replacement
- Differential pressure gauge available, order separately, kit DP3-01-000
- Unique drain mounting plate design offers a trouble-free method for interchanging and installing external drains
- 1-1/2" & 2" (35F), 3" (43F) ports, NPT & BSPP



Auto Drain

Port size	Description	Part number
1-1/2"	Metal bowl / auto drain	35F77BAP
2"	Metal bowl / auto drain	35F87BAP
3"	Metal bowl / auto drain	43FN7BAP

Operating information

Supply pressure (max): With pressure gauge

without DPI* 250 psig (17.2 bar) with DPI 150 psig (10.3 bar)

Operating temperature: 32°F to 150°F (0°C to 65.6°C)

Flow capacity†:

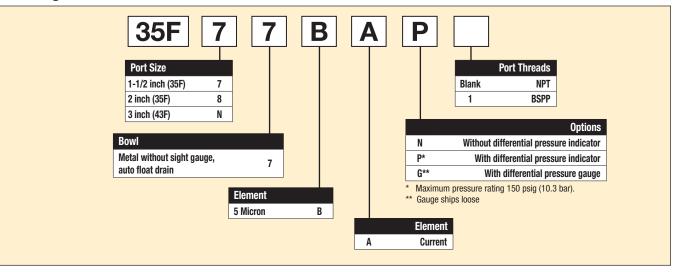
High flow 1-1/2" 1280 scfm (604.1 dm³/s, ANR) 2" 1400 scfm (660.7 dm³/s, ANR) 3" 2900 scfm (1368.6 dm³/s, ANR)

35F 13.9 oz. Bowl capacity: 17.2 oz. Standard Filtration: 5 micron Weight: 35F 19.3 lb (8.7 kg) 43F 32.8 lb (14.9 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

* Without differential pressure indicator, max supply pressure is 250 psig (17.2 bar).

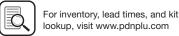
Ordering information:



H8







General Industrial

Hi-Flow Particulate Filters

Air Preparation Products **General Industrial**

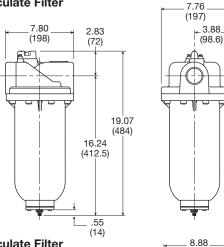
Material Specifications

Baffle	Plated steel
Body	Aluminum
Bowls	Aluminum
Deflector	Plated steel
Element retainer	Plated steel
Filter element	Polyethylene
Seals	Fluorocarbon
Stud	Plated steel

Repair and Service Kits

Differential pressure indicator cap	
For pressures over 150 psig	GRP-95-022
Differential pressure gauge	DP3-01-000
Differential pressure indicator	DP2-02-001
Auto drain, 1/8 NPT	GRP-95-981
Drain plate kit, 1/2 NPT tapped drain port	GRP-95-393
Element, 5 micron (35F)	FRP-95-505
Element, 5 micron (43F)	FRP-95-508
Manual drain kit with 1/2" drain plate	GRP-95-392

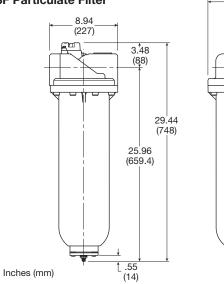
35F Particulate Filter



(225.5)

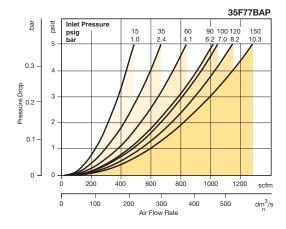
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43F Particulate Filter

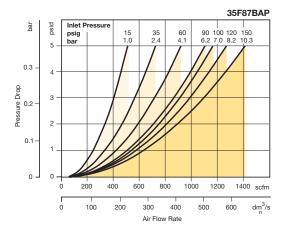


Flow Charts

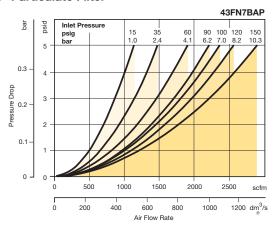
35F, 1-1/2" Particulate Filter

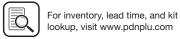


35F, 2" Particulate Filter



43F, 3" Particulate Filter





Filters

35F / 43F Coalescing Filters - Hi-Flow

- Heavy-duty cast aluminum housings to withstand operating pressures up to 250 psig*
- Differential pressure indicator to eliminate the guesswork of element replacement
- Differential pressure gauge available, order separately, kit DP3-01-000
- Unique drain mounting plate design offers a trouble-free method for interchanging and installing external drains
- High-flow filter elements: coalescing, 1 micron and 0.01
- 1-1/2", 2", 3" ports (NPT, BSPP, BSPT)

Without Differential Pressure Indicator - Max. supply pressure is 250 psig (20.1 bar).



Auto Drain

Port size	Description	Part number
1-1/2"	0.01 micron / auto float	35F77EAP
1-1/2"	1.0 micron / auto float	35F77HAP
2"	0.01 micron / auto float	35F87EAP
2"	1.0 micron / auto float	35F87HAP
3"	0.01 micron / auto float	43FN7EAP
3"	1.0 micron / auto float	43FN7HAP



Operating information

Supply pressure (max):

With pressure gauge

without DPI* 250 psig (17.2 bar) with DPI 150 psig (10.3 bar)

32°F to 150°F (0°C to 65.6°C) Operating temperature:

Flow capacity[†]:

(35F) 1-1/2" 710 scfm (335 dm³/s, ANR) High flow (35F) 2" 710 scfm (335 dm³/s, ANR)

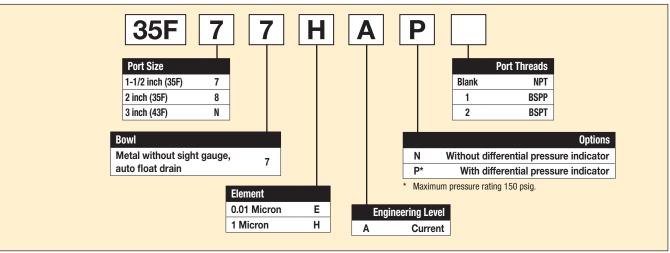
(43F) 3" 1770 scfm (835 dm³/s, ANR) Bowl capacity: 35F

43F 17.2 oz. Standard Filtration: 0.01 & 1 micron Weight: 19.3 lb (8.7 kg) 43F 32.8 lb (14.9 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

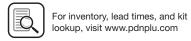
* Filtration temperature of 70°F (21°C) @ 100 psig (6.9 bar) with typical compressor lubricating oil and protected by 0.01 micron filter.

Ordering information:









Hi-Flow Coalescing Filters

General Industrial

Air Preparation Products

Material Specifications

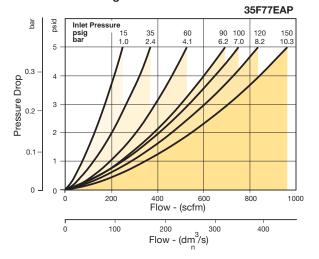
Body	Aluminum
Bowls	Aluminum
Filter element	Borosilicate cloth
Seals	Fluorocarbon
Stud	Plated steel

Repair and Service Kits

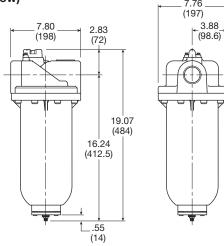
GRP-95-022
DP2-02-001
GRP-95-981
GRP-95-393
MTP-95-502
MSP-95-502
MTP-95-562
MSP-95-876
GRP-95-392

Flow Charts

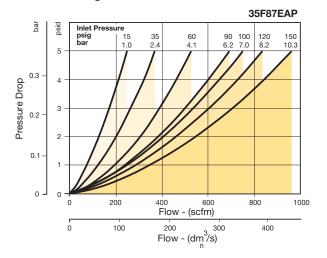
35F 1-1/2" Coalescing Filters



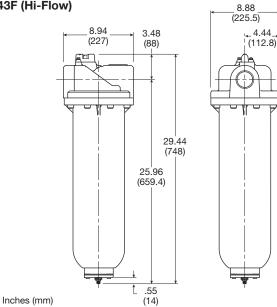
35F (Hi-Flow)



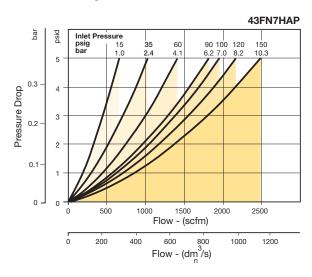
35F 2" Coalescing Filters



43F (Hi-Flow)



43F 3" Coalescing Filters



Hi-Flow Coalescing Filters

F701 Coalescing Filters - Hi-Flow

- Removes liquid aerosols and sub-micron particles.
- Protects pneumatic systems from contamination that standard particulate filters will not catch.
- Two different grade elements available.
- Differential pressure indicator (pop-up) standard.
- Differential pressure gauge optional.
- · High flow design
- 3/4", 1" ports (NPT, BSPP)

Note: All coalescing filters should be protected by a particulate filter (i.e., F602, or other) installed upstream.



Port size	Description	Part number
3/4"	32 oz. metal bowl, grade 6 element	F701-06E3P
3/4"	100 oz. metal bowl, grade 6 element	F701-06L3P
3/4"	32 oz. metal bowl, grade 10 element	F701-06E7P
3/4"	100 oz. metal bowl, grade 10 element	F701-06L7P
1"	32 oz. metal bowl, grade 6 element	F701-08E3P
1"	100 oz. metal bowl, grade 6 element	F701-08L3P
1"	32 oz. metal bowl, grade 10 element	F701-08E7P
1"	100 oz. metal bowl, grade 10 element	F701-08L7P



Operating information

Supply pressure (max): 0 to 300 psig (0 to 20.7 bar) Manual drains

Auto drains

"R" low pressure internal 175 psig (12.0 bar) "T" High pressure internal 250 psig (17.2 bar) "Q" external 250 psig (17.2 bar)

Operating pressure drop:

Dry 2 psig (0.14 bar) Normal Wet 5 psig (0.34 bar)

(Element should be replaced)

Max recommended 10 psig (0.7 bar)

Minimum recommended flow: Operating temperature (max):

20% nominal rating of element 32°F to 150°F (0°C to 65°C)

"R", "T", "Q" drains 125°F (52°C)

Flow capacity[†]:

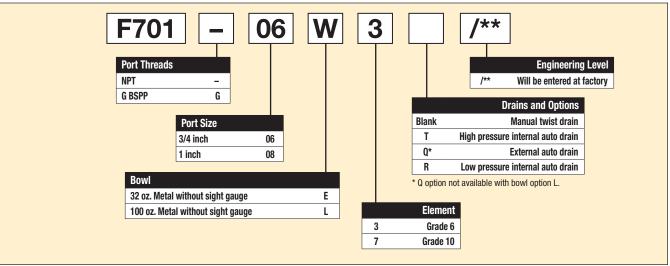
32 oz* 95 scfm (44.8 dm³/s, ANR) Grade 6 (0.01 micron) 100 oz* 170 scfm (80 dm³/s, ANR) Grade 10 32 oz* 158 scfm (75 dm³/s, ANR) 100 oz* 285 scfm (135 dm³/s, ANR) (1.0 micron)

32 oz Weight: 5.0 lb (2.3 kg) 100 oz 8.0 lb (3.6 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

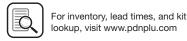
* Dry media flow, for wet media flow information see table on next page.

Ordering information:



Most popular.





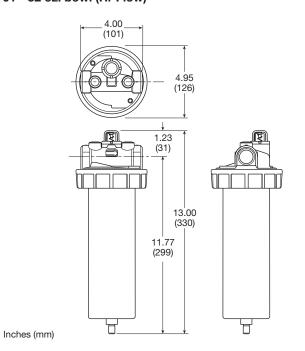
-	
Body & flange ring	Zinc
Metal bowl (E) (L)	Aluminum
Auto float drain, housing "R", "T" (internal)	Acetal
Auto float drain, housing "Q" (external)	Bronze
Auto float drain, manual twist drain	Brass
Seals & float	Buna N
Springs	Stainless steel
Element (media)	Borosilicate fibers & felt
Element end caps	Urethane
Seals	Buna N

Repair and Service Kits

•	
Bracket - 3/4 (pair of pipe mounted brackets)	SA200AW57
Bracket - 1 (pair of pipe mounted brackets)	SA200CW57
32 oz bowl kit - 3/4, 1 inch (E)	BK603B
32 oz bowl kit - 3/4, 1 inch (L) 100 oz.	BK603C
Differential pressure pop up Indicator repair kit (only works with originally equipped units)	RK701P
Differential pressure gauge (only works on units without pop-up indicator)	DP276-P
Internal automatic drain kit, high pressure (T)	SA702MD
Manual twist drain kit	SA600Y7-1
Grade 6 element - 3/4, 1 Inch (E) 32 oz.	F701-C3-0773
Grade 6 element - 3/4, 1 Inch (L) 100 oz.	F701-C3-0774
Grade 10 element - 3/4, 1 Inch (E) 32 oz.	F701-C7-0773
Grade 10 element - 3/4, 1 Inch (L) 100 oz.	F701-C7-0774

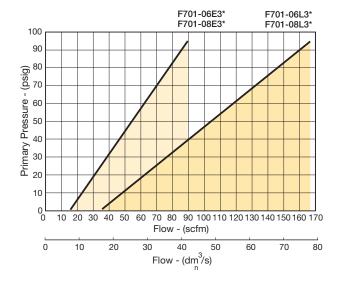
() = Bowl Type

F701 - 32 oz. bowl (Hi-Flow)



Flow Charts

F701 3/4" & 1" Coalescing Filter



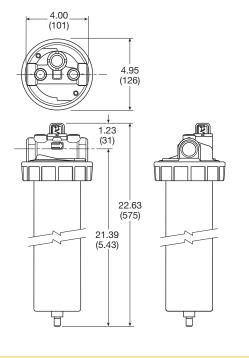
Media Specifications

G r a d e	D.O.P. Coalescing efficiency 0.3 to 0.6 micron particles	Maximum oil carryover ¹ PPM w/w	Pressure drop (PSID) ² @ rated flow	
			Media dry	Media Wet with 10-20 wt. oil
6	99.97%	0.008	1.0	2-3
10	95%	0.85	0.5	0.5

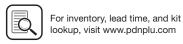
¹ Tested per BCAS 860900 at 40 ppm inlet.

D.O.P. = Dioctylphthalate

F701 - 100 oz. bowl (Hi-Flow)







H13

 $^{^{2}}$ Add dry + wet for total pressure drop.

Filters Coalescers Regulators

General Industrial Products

P3TF Series Flanged Coalescing Filters

- No tie rod element design
- Pleated element technology
- New high efficiency drainage layer
- Designed in accordance with ASME and CRN
- Connection sizes: 4" & 6" flange
- Acrylic polyurethane coating for corrosion protection



Port size	Element type	Number of elements	Part number
4"	0.01 micron	4	P3TFAFFD2AN
4"	1.0 micron	4	P3TFAFFQ2AN
6"	0.01 micron	6	P3TFAFGD3AN
6"	1.0 micron	6	P3TFAFGQ3AN

Operating information			
Supply pressure (ma	ax):	232 psig (16 bar)	
Operating temperature:		35°F to 212°F (1.5°C to 100°C)	
Flow capacity†:	4" 6"	2119 scfm (1000 dm ³ /s, ANR) 4132 scfm (1950 dm ³ /s, ANR)	
Standard Filtration:		0.01 & 1 micron	
† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.			

Material Specifications

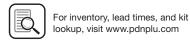
Plated steel
rialed Steel
Plated steel
Borosilicate cloth
Fluorocarbon
Plated steel

Repair and Service Kits

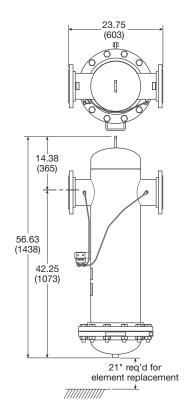
DPG-Kit
HDF-120-NPT-A
PSY1035002
PSY1035001

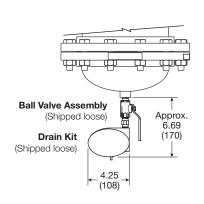






21.13 (537)





P3TFAFFD2AN & P3TFAFFQ2AN

P3TFAFGD3AN & P3TFAFGQ3AN

H15



R119 Regulators - Standard

- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet design for quick and accurate regulation
- · Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Heavy duty tee handle adjustment
- Reverse flow version available
- Panel mount version available
- 1/4", 3/8", 1/2" ports (NPT, BSPP)





Port size	Description (0-125 psig reduced pressure)	Part number
1/4"	Without gauge, relieving, NPT	R119-02C
1/4"	With gauge, relieving, NPT	R119-02CG
3/8"	Without gauge, relieving, NPT	R119-03C
3/8"	With gauge, relieving, NPT	R119-03CG
1/2"	Without gauge, relieving, NPT	R119-04C
1/2"	With gauge, relieving, NPT	R119-04CG

Operating information 300 psig (0 to 20.7 bar) Supply pressure (max): 2 to 125 psig (0.15 to 8.5 bar) Reduced pressure range: Operating temperature: 40°F to 125°F (4.4°C to 52°C) Flow capacity†: 1/4" 100 scfm (47.2 dm³/s, ANR) High flow 3/8" 110 scfm (51.9 dm³/s, ANR) 150 scfm (70.8 dm³/s, ANR) Gauge ports (2): 1/4" Weight: 1.8 lb (0.82 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 20 psig pressure drop.

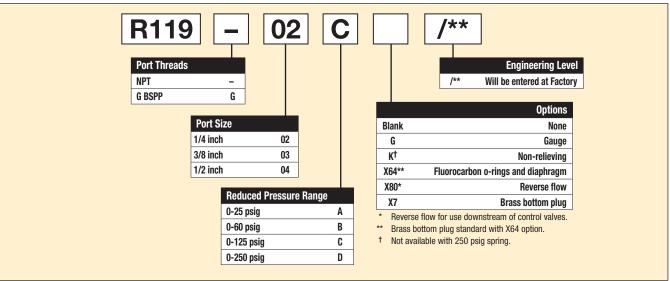
1.8 lb (0.82 kg)

3.2 lb (1.45 kg)

3/8"

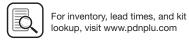
1/2"

Ordering information:









Adjusting screw, springs	Steel
Body, spring cage	Zinc
Bottom plug	Nylon
Innervalve	Brass
Seals	Buna N

Repair and Service Kits

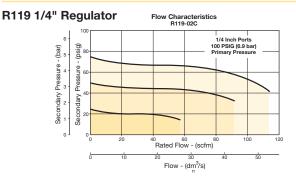
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket, 1/4", 3/8"	SA15Y57
Mounting bracket, 1/2"	18A57
Panel mount conversion kit, 1/4", 3/8"	4202
Panel mount conversion kit, 1/2"	4204
Non-relieving diaphragm, valve assembly (1/4", 3/8"; all psig)	RK118Y
Relieving diaphragm, valve assembly (1/4", 3/8"; all psig)	RK119Y
Non-Relieving diaphragm, valve assembly (1/2"; 25, 60, 125 psig)	RK118A
Relieving diaphragm, valve assembly (1/2"; 25, 60, 125 psig)	RK119A
Relieving diaphragm, valve assembly (1/2"; 250 psig)	RK119A250
Spring cage & T-handle kit (1/4 & 3/8)	RKC119Y
Spring cage & insert only kit (1/2)	SAC18A3/BK
For fluorocarbon ropair kita, add V64 to kit number ouffix	

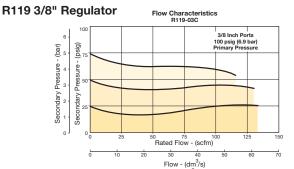
For fluorocarbon repair kits, add X64 to kit number suffix.

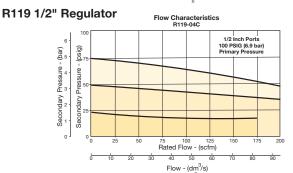
CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Flow Charts

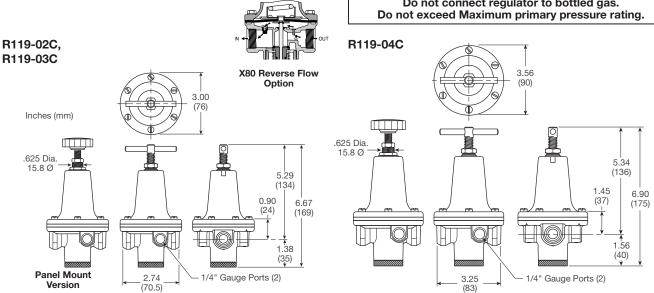




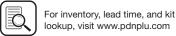


⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas.









General Industrial

Filters

R119 Regulators - Hi-Flow

- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet design for quick and accurate regulation
- · Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Heavy duty tee handle adjustment
- Reverse flow version available
- 3/4", 1", 1-1/4", 1-1/2" ports (NPT, BSPP)



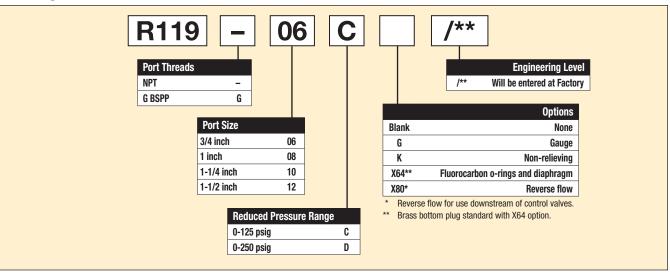
Port size	Description (0-125 psig reduced pressure)	Part number
3/4"	Without gauge, relieving, NPT	R119-06C
3/4"	With gauge, relieving, NPT	R119-06CG
1"	Without gauge, relieving, NPT	R119-08C
1"	With gauge, relieving, NPT	R119-08CG
1-1/4"	Without gauge, relieving, NPT	R119-10C
1-1/4"	With gauge, relieving, NPT	R119-10CG
1-1/2"	Without gauge, relieving, NPT	R119-12C
1-1/2"	With gauge, relieving, NPT	R119-12CG



Operating information			
Supply pressure (max):		300 psig (0 to 20.7 bar)	
Reduced pressure range:		2 to 125 psig (0.15 to 8.5 bar)	
Operating temperature:		40°F to 125°F (4.4°C to 52°C)	
Flow capacity [†] : High flow Gauge ports (2):	3/4" 1" 1-1/4" 1-1/2"	300 scfm (141.6 dm ³ /s, ANR) 400 scfm (188.8 dm ³ /s, ANR) 500 scfm (236 dm ³ /s, ANR) 500 scfm (236 dm ³ /s, ANR) 1/4 inch	
Weight:	3/4" 1" 1-1/4" 1-1/2"	6.2 lb (2.81 kg) 6.2 lb (2.81 kg) 7.2 lb (3.27 kg) 7.2 lb (3.27 kg)	
	Supply pressure (max) Reduced pressure ran Operating temperature Flow capacity†: High flow Gauge ports (2):	Supply pressure (max): Reduced pressure range: Operating temperature: Flow capacity†: High flow 3/4" 1" 1-1/4" 1-1/2" Gauge ports (2): Weight: 3/4" 1" 1-1/4"	

scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 20 psig pressure drop.

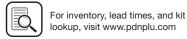
Ordering information:



H18







Air Preparation Products

General Industrial

Material Specifications

Hi-Flow Regulators

Adjusting screw, springs	Steel
Body, spring cage	Zinc
Bottom plug, innervalve	Brass
Seals	Buna N

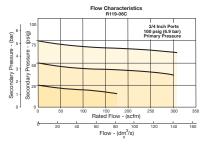
Repair and Service Kits

•	
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket kit	18B57
Non-relieving diaphragm, valve assembly (3/4", 1")	RK118B
Non-relieving diaphragm, valve assembly (1-1/4", 1-1/2")	RK118D
Relieving diaphragm, valve assembly (3/4", 1")	RK119B
Relieving diaphragm, valve assembly (1-1/4", 1-1/2")	RK119D

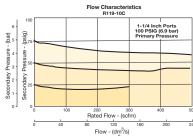
For Fluorocarbon Repair Kits, add X64 to kit number suffix.

Flow Charts

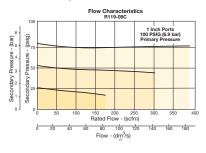
R119 3/4" Regulator



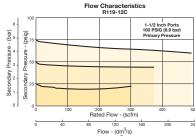
R119 1-1/4" Regulator



R119 1" Regulator



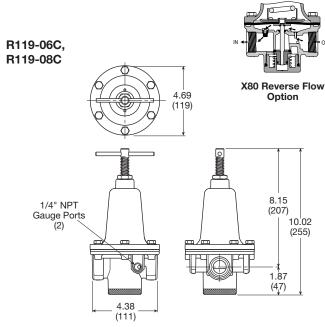
R119 1-1/2" Regulator

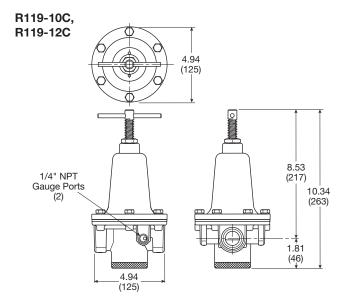


Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Inches (mm)



Filters



R119 - Pilot Operated Regulators

- Adapted for control by a remote or distant small pilot regulator. Ideal for maximum capacity requirements in applications where units are not readily accessible
- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet and constant bleed pilot for quick and accurate regulation.
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Reverse flow available
- 1/4", 3/8", 1/2" ports (NPT, BSPP)



Port size	Description (0-125 psig reduced pressure)	Part number
1/4"	Without gauge, relieving, NPT	R119-02J
3/8"	Without gauge, relieving, NPT	R119-03J
1/2"	Without gauge, relieving, NPT	R119-04J



Operating information

Supply pressure (max): 300 psig (0 to 20.7 bar)

Air consumption: Constant bleed from air pilot chamber: approx. 0.17 scfm

(10 scfh)

Operating temperature: 40°F to 125°F (4.4°C to 52°C)

Pilot pressure: 1/4", 3/8" thread - 1/8"
1/2" thread - 1/4"

Reduced pressure range: Adjustable to within 5 to 7 psig

(0.34 to 0.48 bar) of supply

pressure

2.6 lb (1.18 kg)

Flow capacity†:

High flow 1/4" 100 scfm (47.2 dm³/s, ANR) 3/8" 110 scfm (51.9 dm³/s, ANR) 1/2" 150 scfm (70.8 dm³/s, ANR)

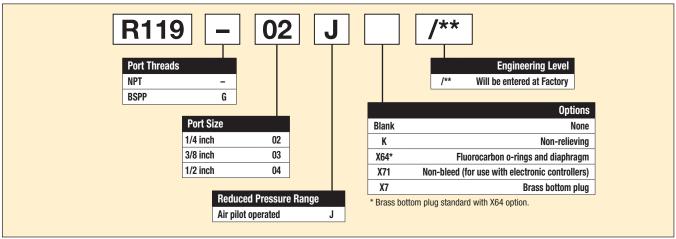
Gauge ports (2): 1/4 inch

Weight: 1/4" 1.6 lb (0.73 kg)
3/8" 1.6 lb (0.73 kg)

1/2"

 † scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 20 psig pressure drop.

Ordering information:









R119 Regulators

Material Specifications

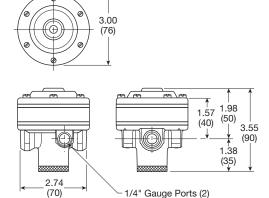
Body, ring, top plate	Zinc
Bottom plug	Nylon
Innervalve	Brass
Seals	Buna N

Repair and Service Kits

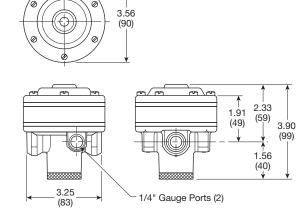
-	
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Non-relieving diaphragm, valve assembly (1/2")	RK118X20A
Non-relieving diaphragm, valve assembly (1/4", 3/8")	RK118X20Y
Relieving diaphragm, valve assembly (1/2")	RK119X20A
Relieving diaphragm, valve assembly (1/4", 3/8")	RK119X20Y

For fluorocarbon repair kits, add X64 to kit number suffix. For non-bleed pilot repair kits, add X71 to kit number suffix.

R119-02J, R119-03J



R119-04J

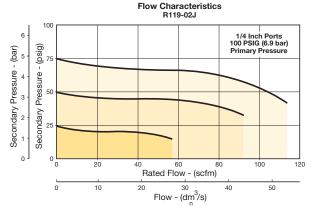


Air Preparation Products

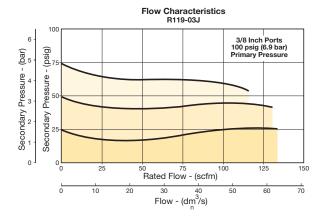
General Industrial

Flow Charts

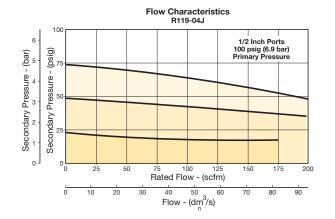
R119 1/4" Regulator



R119 3/8" Regulator



R119 1/2" Regulator



⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

Inches (mm)

Coalescers

R119 Pilot Operated Regulators - Hi-Flow

- Adapted for control by a remote or distant small pilot regulator. Ideal for maximum capacity requirements in applications where units are not readily accessible
- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet and constant bleed pilot for quick and accurate regulation
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Reverse flow version available
- 3/4", 1", 1-1/2" ports (NPT, BSPP)



Port size	Description (0-125 psig reduced pressure)	Part number
3/4"	Without gauge, relieving, NPT	R119-06J
1"	Without gauge, relieving, NPT	R119-08J
1-1/2"	Without gauge, relieving, NPT	R119-12J



Operating information

Supply pressure (max): 300 psig (0 to 20.7 bar)

Air consumption: Constant bleed from air pilot chamber: approx. 0.17 scfm

(10 scfh)

Operating temperature: 40°F to 125°F (4.4°C to 52°C)

Reduced pressure range: Adjustable to within 5 to 7 psig

(0.34 to 0.48 bar) of supply

pressure

Flow capacity[†]:

High flow 3/4" 300 scfm (141.6 dm³/s, ANR)

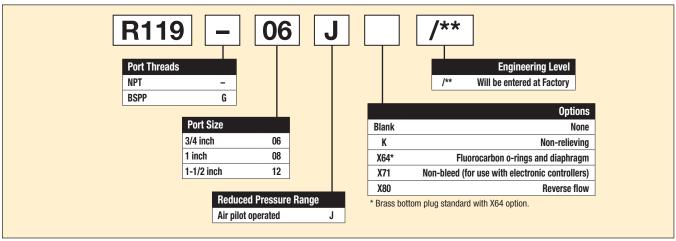
1" 300 scfm (141.6 dm³/s, ANR) 1-1/2" 500 scfm (236 dm³/s, ANR)

Gauge ports (2): 1/4 inch

Weight: 3/4" 5.2 lb (2.36 kg) 1" 5.2 lb (2.36 kg)

1-1/2" 5.2 lb (2.36 kg) 1-1/2" 5.6 lb (2.54 kg)

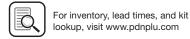
Ordering information:



H22







 $^{^\}dagger$ scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 20 psig pressure drop.

Hi-Flow Regulators

Material Specifications

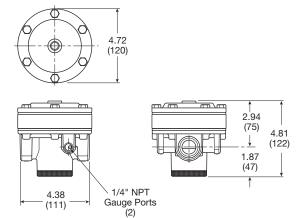
Body, ring, top plate	Zinc
Bottom plug, innervalve	Brass
Seals	Buna N

Repair and Service Kits

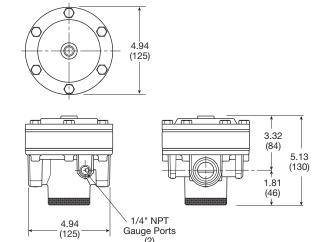
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Non-relieving diaphragm, valve assembly (3/4", 1")	RK118X20B
Non-relieving diaphragm, valve assembly (1-1/4", 1-1/2")	RK118X20D
Relieving diaphragm, valve assembly (3/4", 1")	RK119X20B
Relieving diaphragm, valve assembly (1-1/4", 1-1/2")	RK119X20D

For Fluorocarbon Repair Kits, add X64 to Kit Number suffix.

R119-06J, R119-08J



R119-12J

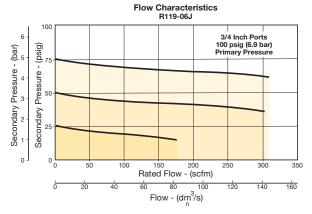


Air Preparation Products

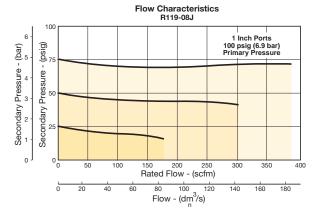
General Industrial

Flow Charts

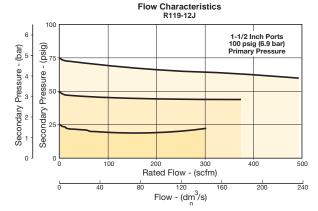
R119 3/4" Regulator



R119 1" Regulator



R119 1-1/2" Regulator



MARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

Inches (mm)

Filters Coalescers Regulators Lubricators

Combinations

General Industrial

R119 Pilot Operated Regulators - Hi-Flow

- Adapted for control by a remote or distant small pilot regulator. Ideal for maximum capacity requirements in applications where units are not readily accessible
- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Piston operated design with balanced poppet and dual constant bleed for quick and accurate regulation
- 2", 2-1/2" ports (NPT, BSPP)





Port size	Description (0-125 psig reduced pressure)	Part number
2"	Without gauge, relieving, NPT	R119-16J
2-1/2"	Without gauge, relieving, NPT	R119-20J

Operating information

Supply pressure (max): 300 psig (0 to 20.7 bar)

Air consumption:

Constant bleed from Air pilot chamber: approx.

0.17 scfm (10 scfh)

Reduced pressure: approx.

0.17 scfm (10 scfh)

Operating temperature: 40°F to 120°F (4.4°C to 48.9°C)

Reduced pressure range: Adjustable to within 5 to 7 psig (0.34 to 0.48 bar) of supply

pressure

Flow capacity†:

High flow 2" 1800 scfm (850 dm³/s, ANR) 2-1/2" 1800 scfm (850 dm³/s, ANR)

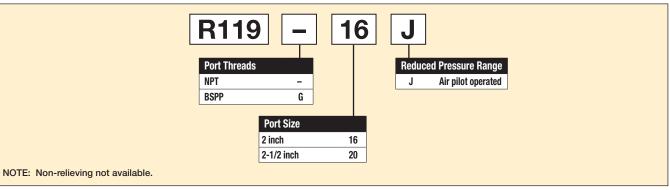
Gauge ports (2):

Can be used for full flow
High pressure outlet for pilot
Weight:

1/4 inch
1/4 inch
1/5 lb (6.8 kg)

 † scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 20 psig pressure drop.

Ordering information:









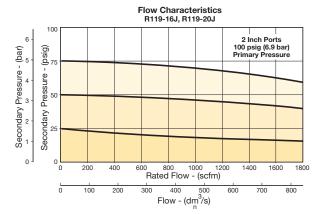
Body, piston	Aluminum
Seals	Buna N
Innervalve	Brass & stainless

Repair and Service Kits

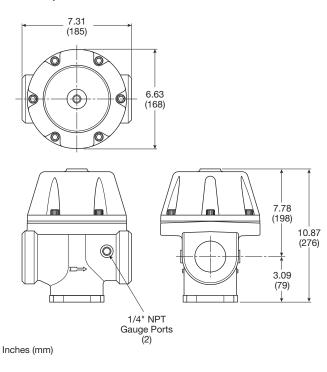
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Piston type regulation (2", 2-1/2")	RK119G

Flow Charts

R119 2" Regulator



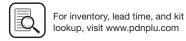
R119-16J, R119-20J



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.





Coalescers Regulators Lubricators

Combinations

General Industrial

Filters

09R Regulators - Hi-Flow

- Piston design for reduced downtime
- High flow
- Balanced poppet for quick and accurate regulation.
- Two full flow 1/4" gauge ports which can be used as additional outlets
- · Self relieving piston standard
- 2" ports (NPT)





Port size	Description	Part number
2"	Without gauge, relieving	09R813BA

Operating information

Supply pressure (max): 300 psig (0 to 20.7 bar) Secondary pressure range:

10 to 125 psig (0.7 to 8.6 bar) 10 to 180 psig (0.7 to 12.4 bar) 32°F to 150°F (0°C to 65.6°C)

Operating temperature: Flow capacity†:

High flow 1000 scfm (472 dm³/s, ANR)

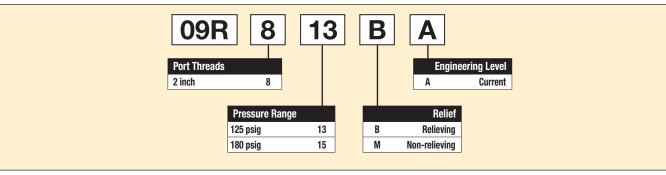
1/4 inch Gauge ports (2):

(can be used as additional full flow 1/4 inch outlet ports)

10.82 lb (53 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:







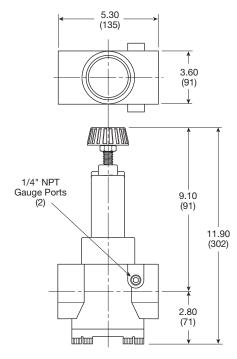


Material Specifications

Adjusting stem & springs	Steel
Body	Zinc Alloy
Bonnet, piston stem, valve poppet & cap	Aluminum
Piston, cap	Plastic
Seals	Nitrile

Repair and Service Kits

Body service kit	PS603P
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket kit	PS605P
Non-relieving	PS604P
Relieving	PS626P
0 to 125 psig spring	PS602P
0 to 180 psig spring	PS627



Inches (mm)

Relief And Flow Characteristics 09R813B* 2 Inch Ports 100 PSIG (6.9 bar) Primary Pressure Secondary Pressure - (bar) Pressure Secondary 400 600 8 Rated Flow - (scfm) 1200 100 500

⚠ WARNING

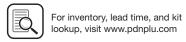
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

Flow - (dm^3/s)

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





H27

Filters

Standard Eubricators

L606 Lubricators - Standard

- Metal bowl with sight gauge standard
- Polycarbonate sight dome
- Bowl can be filled while air line is under pressure
- Proportional oil delivery over a wide range of air flows
- Large capacity bowl
- Optional high capacity bowl(s) available
- Precision needle valve assures repeatable oil delivery and provides simple adjustment of delivery rate
- 3/4", 1" ports, (NPT, BSPP)



Description	Part number
16 oz. bowl with sight gauge, drain	L606-06W
16 oz. bowl with sight gauge, drain	L606-08W
32 oz. bowl without sight gauge, with drain	L606-06E
32 oz. bowl without sight gauge, with drain	L606-08E
64 oz. bowl with sight gauge, no drain	L606-06G
64 oz. bowl with sight gauge, no drain	L606-08G
	16 oz. bowl with sight gauge, drain 16 oz. bowl with sight gauge, drain 32 oz. bowl without sight gauge, with drain 32 oz. bowl without sight gauge, with drain 64 oz. bowl with sight gauge, no drain

Operating information

Supply pressure (max):
Aluminum (E)
Aluminum with gauge (G)
Zinc with gauge (W)
300 psig (20.7 bar)
150 psig (10.2 bar)
250 psig (17.2 bar)

Operating temperature:

Aluminum (É) 40°F to 150°F (4.4°C to 65.6°C) Aluminum with gauge (G) 40°F to 125°F (4.4°C to 52°C) Zinc with gauge (W) 40°F to 150°F (4.4°C to 65.6°C)

Flow capacity[†]:

High flow 3/4" 325 scfm (153.4 dm³/s, ANR) 1" 350 scfm (165.2 dm³/s, ANR)

Bowl capacity:

Aluminum (E) 32 oz.
Aluminum with gauge (G) 64 oz.
Zinc with gauge (W) 16 oz.

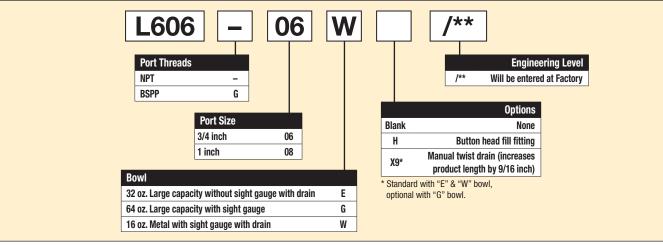
Weight: 16 oz (W) 4.2 lb (1.91 kg) 32 oz (E) 5.5 lb (2.49 kg)

64 oz (G) 7.2 lb (3.27 kg)

 † scfm = Standard cubic feet per minute at 100 psig inlet and 5 psig pressure drop.

() Bowl type.

Ordering information:



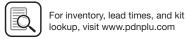
Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





Air Preparation Products

General Industrial

Material Specifications

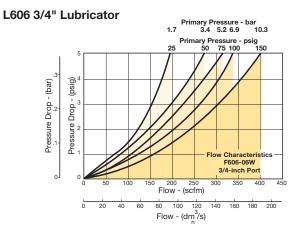
Standard Lubricators

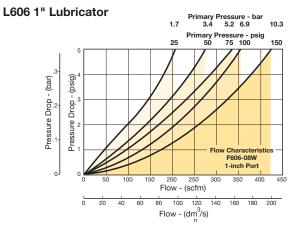
Body	Zinc
Bowl, 32 oz. (E)	Aluminum
Bowl, 64 oz. (G)	Aluminum with polycarbonate sight gauge
Bowl, 16 oz. (W)	Zinc with nylon sight gauge
Seals	Buna N

Repair and Service Kits

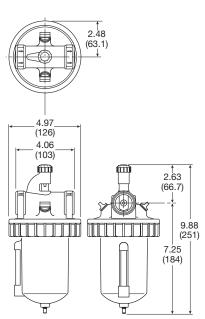
Adjusting knob	606Y72
Aluminum 32 oz bowl (E)	BK603B
Aluminum 64 oz bowl with sight gauge (G)	BK606X30B
Zinc 16 oz bowl with sight gauge (W)	BK609WB
Button head fill fitting (M14 male thread)	L606C14
Dip tube kit	DTK606
Drip spout kit	RK606SY
Mounting bracket, 3/4 Inch (2 required per unit)	SA200AW57
Mounting bracket, 1 Inch units (2 required per unit)	SA200CW57
Needle valve assembly (All)	RK606Y
Sight gauge bowl repair kit (W)	RKB605WB
Sight gauge bowl repair kit (G)	RKB606X30B
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

Flow Charts

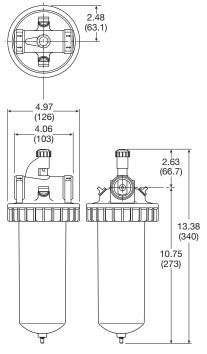




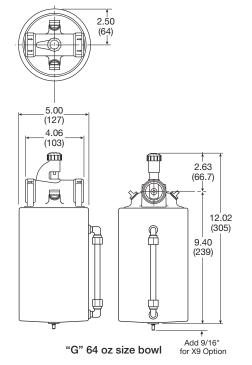
L606 - 3/4" and 1"



"W" 16 oz size bowl



"E" 32 oz size bowl



Inches (mm)





Standard Eubricators

L606 Lubricators - Standard

- Metal bowl with sight gauge standard
- Polycarbonate sight dome
- Bowl can be filled while air line is under pressure
- Proportional oil delivery over a wide range of air flows
- Large capacity bowl
- Optional high capacity bowl(s) available
- Precision needle valve assures repeatable oil delivery and provides simple adjustment of delivery rate
- 1-1/2" ports (NPT, BSPP)



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Port size	Description	Part number
1-1/2"	16 oz. bowl with sight gauge, drain	L606-12W
1-1/2"	32 oz. bowl without sight gauge, with drain	L606-12E
1-1/2"	64 oz. bowl with sight gauge, no drain	L606-12G

Operating information

Supply pressure (max):

Aluminum (E)

Aluminum with gauge (G)

Zinc with gauge (W)

300 psig (20.7 bar)

150 psig (10.2 bar)

250 psig (17.2 bar)

Operating temperature:

Aluminum (E) 40°F to 150°F (4.4°C to 65.6°C) Aluminum with gauge (G) 40°F to 125°F (4.4°C to 52°C) Zinc with gauge (W) 40°F to 150°F (4.4°C to 65.6°C)

Flow capacity[†]:

High flow 1-1/2" 400 scfm (188.8 dm³/s, ANR)

Bowl capacity:

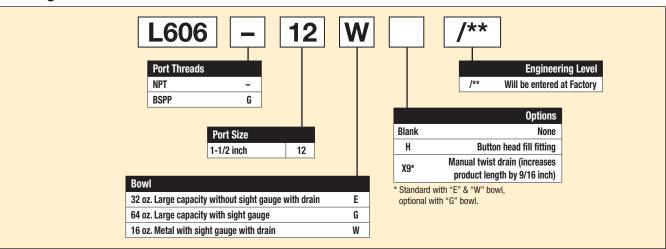
Aluminum (E) 32 oz. Aluminum with gauge (G) 64 oz. Zinc with gauge (W) 16 oz.

Weight: 16 oz 7.5 lb (3.40 kg) 32 oz 8.3 lb (3.76 kg)

32 oz 8.3 lb (3.76 kg) 64 oz 10.0 lb (4.54 kg)

 † scfm = Standard cubic feet per minute at 100 psig inlet and 5 psig pressure drop. () Bowl type.

Ordering information:



H30

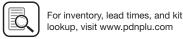
Suggested Lubricant F442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





"

Standard Lubricators

Material Specifications

Body	Zinc
32 oz. bowl (E) 64 oz. bowl (G) 16 oz. bowl (W)	Aluminum Aluminum with polycarbonate sight gauge Zinc with nylon sight gauge
Seals	Buna N

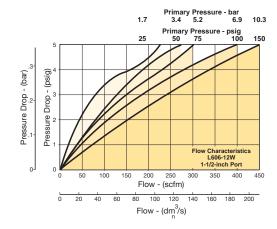
Repair and Service Kits

Adjusting knob	606Y72
Aluminum 32 oz. bowl (E)	BK603B
Aluminum 64 oz. bowl with sight gauge (G)	BK606X30B
Zinc 16 oz. bowl with sight gauge (W)	BK609WB
Button head fill fitting (M14 male thread)	L606C14
Dip tube kit	DTK606
Drip spout kit	RK606SY
Needle valve assembly (All)	RK606Y
Sight gauge 16 oz. bowl repair kit (W)	RKB605WB
Sight gauge 64 oz. bowl repair kit (G)	RKB606X30B
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

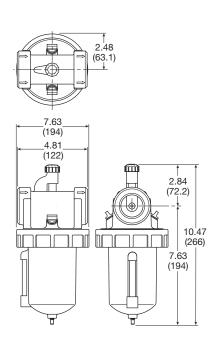
Air Preparation Products **General Industrial**

Flow Charts

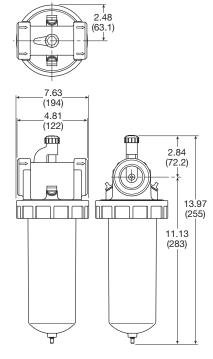
L606 1-1/2" Lubricator



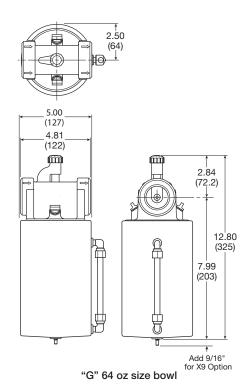
L606 - 1-1/2"



"W" 16 oz size bowl



"E" 32 oz size bowl



Inches (mm)



Regulators Lubricators

09L Mist Lubricators - Hi-Flow

- Metal bowl with sight gauge and manual drain standard
- Transparent sight dome for 360° visibility

Metal bowl, sight gauge, 3 quart

- Bowl can be filled while air line is under pressure
- Proportional oil delivery over a wide range of air flows
- 2" ports (NPT)

Port

size

2"

2"



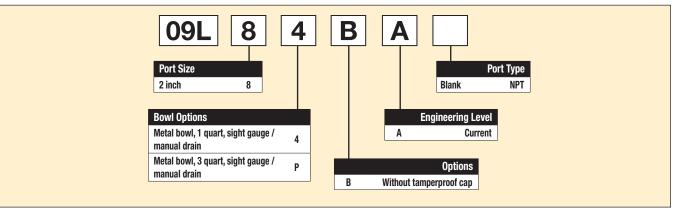


09L8PBA



Operating information			
Supply pressure (max):		150 psig (10.3 bar)	
Operating temperature:		32°F to 150°F (0°C to 66°C)	
Flow capacity [†] : High flow Minimum flow	2"	1000 scfm (472 dm ³ /s, ANR) 6.6 scfm at 100 psig	
Bowl capacity:		1 qt. (standard)	
Weight:	1 qt 3 qt	10.2 lb (4.6 kg) 13.7 lb (6.2 kg)	
† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.			

Ordering information:



Suggested Lubricant F442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.



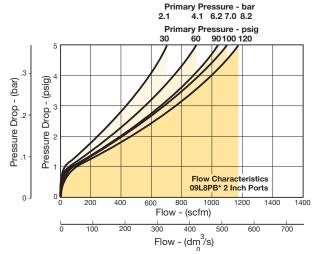
High-Flow Mist Lubricators

Air Preparation Products **General Industrial**

Material Specifications

Body	Zinc alloy, die cast

Flow Charts



Repair and Service Kits

Fill cap kit	PS610P
Lubricator service kit	PS607P
Metal bowl, 1 quart, sight gauge / twist drain	PS612P
Sight dome kit	PS613P
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

7.12 (181) 6.00 (152) 5.50 (140) 5.50 (140)2.64 2.64 (67)(67)12.08 13.04 10.40 (331) (307)9.44 (240)(264)Inches (mm) 1 Quart 3 Quart





C628 General Industrial Combinations - Standard

- 40 micron filter element
- Gauges included on combinations
- · Manual twist drain
- Relieving regulator

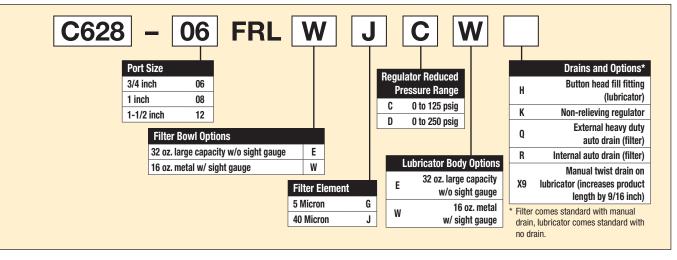
C628 Standard Combinations

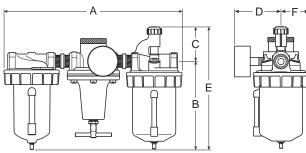




Port size	Bowl type	Bowl capacity	Element type	Part number
3/4"	Metal / sight gauge	16 oz	40 micron	C628-06FRLWJCW
3/4"	Metal / without sight gauge	32 oz	40 micron	C628-06FRLEJCE
1"	Metal / sight gauge	16 oz	40 micron	C628-08FRLWJCW
1"	Metal / without sight gauge	32 oz	40 micron	C628-08FRLEJCE
1-1/2"	Metal / sight gauge	16 oz	40 micron	C628-12FRLWJCW
1-1/2"	Metal / without sight gauge	32 oz	40 micron	C628-12FRLEJCE

Ordering information:





Α	В	С	D	E	F	
C628-06	C628-06FRL, C628-08FRL					
15.75 (400) C628-12	7.75 (197)	2.63 (67)	3.52 (89)	13.00 (330)	2.48 (63)	
G020-12	ITNL					
16.50 (419)	8.13 (206)	2.84 (72)	3.86 (98)	14.13 (359)	2.64 (67)	

Inches (mm), All dimensions nominal.

MARNING

Product rupture can cause serious injury.

Do not connect regulator to bottled gas.

Do not exceed maximum primary pressure rating.

Most popular.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT -

The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.







Air Preparation Products Miniature / Inline

15F

Filters	
02F	J2-J3
P31FB	J4-J5
14F	J6-J7

(Coalescing Filters	
	02F	J8-J9
-	P31F	J10-J11
	10F	112_ 113

Regulators	
P31R	J16-J17
14R	J18-J19
P3A-R	J20-J21
R34	J22-J23
R25	J24-J25
R45	J26-J27
15R	J28-J29

Filter / Regulators		
	P31LE	J30-J31
	B34	J32-J33
	14E	J34-J35
	05E	J36-J37

Lubricators	
02L	J38-J39
P31LB	J40-J41
04L	J42-J43

J14-J15



02F Particulate Filters - Miniature

Application

This small, aluminum in-line filter is designed to provide protection for portable pneumatic hand tools. It weighs only 2 ounces with a throw-away filter element rated at 5 micron. Either port may be used as the inlet port. Flow is 17 scfm at 90 psig inlet pressure with 5 psig pressure drop.





Port size	Description	Part number
1/4"	Inline filter	02F1BA

Operating information

Supply pressure (max): 200 psig (13.8 bar)

Operating temperature: 32°F to 150°F (0°C to 65.6°C) Flow capacity†: 17 scfm (8 dm³/s, ANR)

Standard Filtration*: 5 micron

Weight: 0.13 lb (0.06 kg)

- $^\dagger\,$ Inlet pressure 90 psig (6.2 bar). Pressure drop 5 psid (0.3 bar).
- * "F" Series Filters, Type "A" 5 micron elements: All Parker 5 micron elements meet or exceed ISO Class 3 for maximum particle size and concentration of solid contaminants.



Coalescers

Filters

Regulators

Filter/

Lubricators

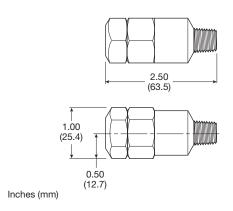
Air Preparation Products **Miniature**

Material Specifications

Body	Aluminum
Baffle	Aluminum
Filter element	Sintered polyethylene
Seals	Nitrile

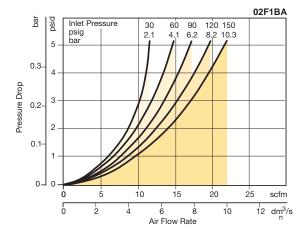
Repair and Service Kits

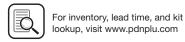
5 Micron	PS436



Flow Charts

1/4" Filter





P31 Particulate Filter - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- High efficiency 5 micron element as standard
- Excellent water removal efficiency
- Robust but lightweight aluminum construction
- One hand operation for easy element cartridge removal
- Positive bayonet latch to ensure correct & safe fitting





Manual drain



Port

Filters

Coalescers

Regulators

Regulators Filter/

size	Description	Part number
1/4"	Poly bowl, manual drain	P31FB92EGMN
1/4"	Poly bowl, pulse drain	P31FB92EGBN
1/4"	Metal bowl, manual drain	P31FB92EMMN
1/4"	Metal bowl, pulse drain	P31FB92EMBN

Operating information

Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar)

Operating temperature:

14°F to 125°F (-10°C to 52°C) Plastic bowl 14°F to 150°F (-10°C to 65.5°C) Metal bowl

Standard filtration: 5 micron

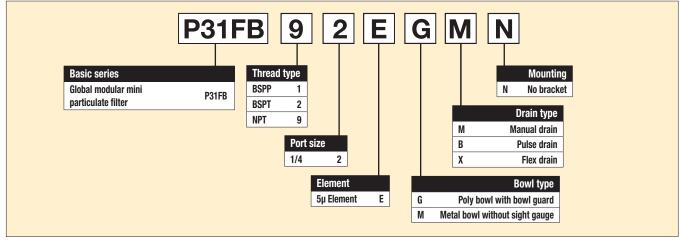
Flow capacity*: 25 scfm (12 dm³/s, ANR) Useful retention[†]: 0.4 US oz. (12 cm³) Weight: 0.24 lb (0.11 kg)

* Inlet pressure 91.3 psig (6.3 bar). Pressure drop 4.9 psig (0.34 bar).

† Useful retention refers to volume below the quiet zone baffle.

Within ISO 8573-1: 1991 Class 3 (Particulates) Within ISO 8573-1: 2001 Class 6 (Particulates)

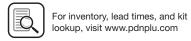
Ordering information:



J4







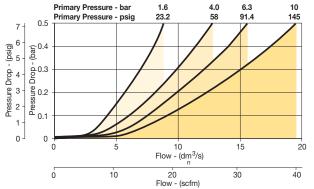
Lubricators

Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Bowl guard	Nylon
Element retainer	Acetal
Baffle	Acetal
Filter element	Sintered polyethylene
Seals	Nitrile

Plastic bowl / bowl guard, manual drain	P31KB00BGM
Metal bowl / w/o sight gauge, manual drain	P31KB00BMM
Plastic bowl / bowl guard, pulse drain	P31KB00BGB
Metal bowl / w/o sight gauge, pulse drain	P31KB00BMB
5μ particle filter element	P31KA00ESE
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB

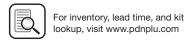
1.58 (40) 1.58 .79 (40)(20).84 (21.4) 4.91 124.8) 4.71 (119.6) 5/32 (4mm) I.D. tùbe Bowl barb fitting 1.30 removal clearance (33)Inches (mm)

P31 1/4 Particulate Filter





Manual Drain

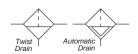


Pulse Drain

Miniature Particulate Filters

14F Particulate Filters - Miniature

- Excellent water removal efficiency
- Unique deflector plate that creates swirling of the air stream ensuring maximum water and dirt separation
- Easily disassembled for servicing without the use of tools
- 5 micron element standard
- Interchangeable twist and automatic pulse drains
- 1/8" & 1/4" ports (NPT, BSPP & BSPT)



Port size	Description ‡	Part number
1/8"	Poly bowl, twist drain	14F01BB
1/8"	Metal bowl, twist drain	14F03BB
1/8"	Poly bowl, auto pulse drain	14F05BB
1/8"	Metal bowl, auto pulse drain	14F07BB
1/4"	Poly bowl, twist drain	14F11BB
1/4"	Metal bowl, twist drain	14F13BB
1/4"	Poly bowl, auto pulse drain	14F15BB
1/4"	Metal bowl, auto pulse drain	14F17BB

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Supply pressure (max):

Plastic bowl 0 to 150 psig (0 to 10.3 bar) Metal bowl 0 to 250 psig (0 to 17.2 bar) Auto pulse drain 10 to 250 psig (0.7 to 17.2 bar)

Operating temperature:

32°F to 125°F (0°C to 52°C) Plastic bowl Metal bowl 32°F to 175°F (0°C to 80°C) 125°F (52°C) or less Auto pulse drain

Flow capacity†:

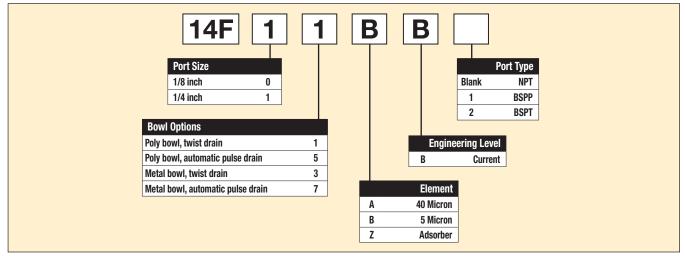
1/8" 22 scfm (10.4 dm³/s, ANR) High flow 1/4" 24 scfm (11.3 dm³/s, ANR)

Bowl capacity: 1 oz. 1/8 inch Auto pulse drain tube barb Weight: 0.41 lb (0.18 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and

5 psig pressure drop.

Ordering information:



J6







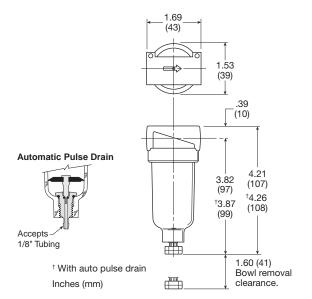
Miniature Particulate Filters

Material Specifications

Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl without sight gauge	Zinc
Deflector, element holder & baffle	Plastic
Twist drain, body & stem	Plastic
Twist drain, seals	Nitrile
Auto pulse drain, piston & seals	Nitrile
Auto pulse drain, stem, seat, adaptor & washers	Aluminum
Element	Plastic
Adsorber (optional)	Activated charcoal
Seals	Nitrile

Repair and Service Kits

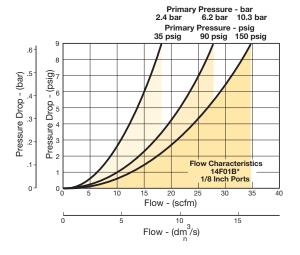
•	
Poly bowl / auto pulse drain	PS408BP
Poly bowl / twist drain	PS404P
Metal bowl / auto pulse drain	PS451BP
Metal bowl / twist drain	PS447BP
40 Micron element	PS401P
5 Micron element	PS403P
5 Micron cartridge kit	PS407P
Adsorber element	PS452P
Mounting bracket kit	PS417BP



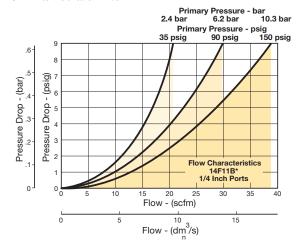
Air Preparation Products Miniature / Inline

Flow Charts

14F 1/8" Particulate Filter



14F 1/4" Particulate Filter







Miniature Coalescing Filters

02F Coalescing Filters - Miniature

- Clear nylon housing.
- Full length support tube.
- Positive tube seals.
- Optional filter grades available.
- Disposable.

Filters

Coalescers

Regulators

Filter / Regulators

Application

The 02F Miniature Inline Filter is designed to remove 99.9%+ of the aerosols and sub-micron particles from your air system.



_		

Port size	Element	Part number
	Grade 6 (0.01 micron)	02FA06A
1/4" I.D.	Grade 10 (1.0 micron)	02FA10A
	Grade 6 (oil activated dye)	02FA22A

Operating information

Pressure & temperature: 100 psig at 125°F

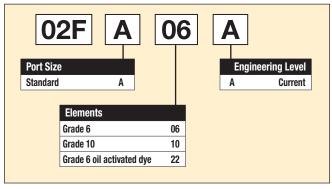
(0.69 bar at 52°C) or less

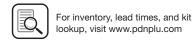
High flow[†]: Grade 6 3.5 scfm (1.65 dm³/s, ANR) Grade 10 5.3 scfm (2.50 dm³/s, ANR)

Port size: 1/4 I.D. hose slip on tang standard

† scfm @ 1 psid operating pressure 100 psig.

Ordering information:





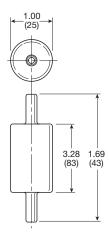
Lubricators

Air Preparation Products Miniature / Inline

Material Specifications

Miniature Coalescing Filters

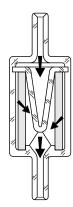
Element	Borosilicate & Felt Glass Fibers	
Housing	Nylon	

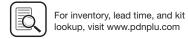


Inches (mm)

Operation

The contaminated air enters the filters interior and is forced through the elements membrane of Borosilicate glass fibers. Contaminants and aerosols are collected and distributed evenly along the entire tubes length. This is accomplished by the use of the "center post" which not only provides this "drop out pocket", but also provides a stable support.





P31 Coalescing and Adsorber Filters - Mini

• Integral 1/4" ports (NPT, BSPP & BSPT)

- Removes liquid aerosols and sub micron particles
- Oil free air for critical applications, such as air gauging, pneumatic instrumentation and control
- Differential Pressure Indicator (DPI) standard on coalescing
- Positive bayonet latch to ensure correct and safe fitting
- Adsorbing activated carbon element removes oil vapors and most hydrocarbons

To optimize the life of coalescing element, it is advisable to install a P31F pre-filter with a 5 micron element upstream of the coalescing filter.

> To optimize the life of an Adsorber it is advisable to install a P31 Coalescing Filter upstream of the Adsorber. Adsorber element should be replaced approximately every 1000 hours of service.



Port size	Description	Element	Part number
1/4"	Poly bowl, manual drain	0.01 micron	P31FB92DGMN
1/4'	Poly bowl, pulse drain	0.01 micron	P31FB92DGBN
1/4"	Metal bowl, manual drain	0.01 micron	P31FB92DMMN
1/4'	Metal bowl, pulse drain	0.01 micron	P31FB92DMBN



Operating information

Supply pressure (max):

Poly bowl 150 psig (10 bar) Metal bowl w/ DPI 150 psig (10 bar) Metal bowl w/o DPI 250 psig (17 bar)

Operating temperature:

Plastic bowl 14°F to 125°F (-10°C to 52°C) Metal bowl 14°F to 150°F (-10°C to 65.5°C)

Standard filtration: 1.0 and 0.01 micron

Adsorber Max. oil carryover (ppm w/w)

0.003 @ 70°F (21°C)

Flow capacity*:

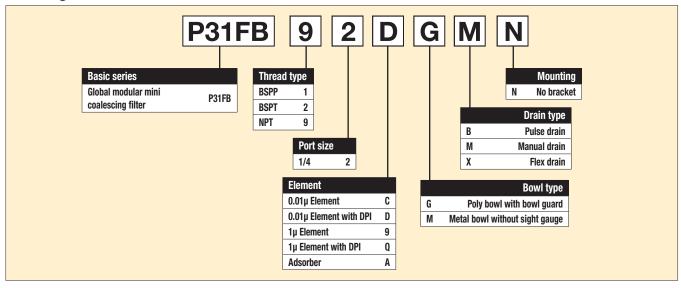
12 scfm (5.5 dm³/s, ANR) 1.0 micron coalescing 7.5 scfm (3.6 dm³/s, ANR) 0.01 micron coalescing Activated carbon adsorber 12.7 scfm (6 dm³/s, ANR)

Useful retention[†]: 0.4 US oz. (12 cm³) Weight: 0.24 lb (0.11 kg)

* Inlet pressure 91.3 psig (6.3 bar). Pressure drop 3 psig (0.2 bar), saturated element.

[†] Useful retention refers to volume below the quiet zone baffle.

Ordering Information:



J10







Filters

Coalescers

Regulators

Filter /

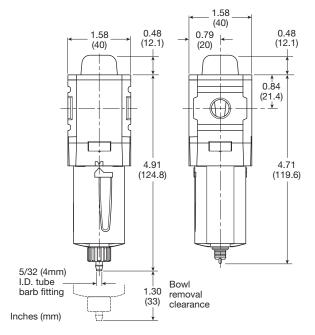
Lubricators

Material Specifications

Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Filter element	Borosilicate cloth
Adsorber element	Activated carbon
Seals	Nitrile

Repair and Service Kits

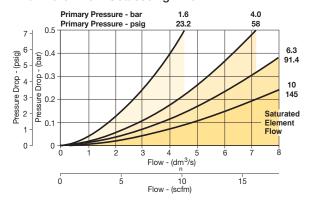
Plastic bowl / bowl guard, manual drain	P31KB00BGM
Metal bowl / w/o sight gauge ,manual drain	P31KB00BMM
Plastic bowl / bowl guard, pulse drain	P31KB00BGB
Metal bowl / w/o sight gauge, pulse drain	P31KB00BMB
1μ coalescing filter element	P31KA00ES9
0.01µ coalescing filter element	P31KA00ESC
Activated carbon adsorber filter element	P31KA00ESA
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB
Differential pressure indicator (replacement)	P31KB00RQ



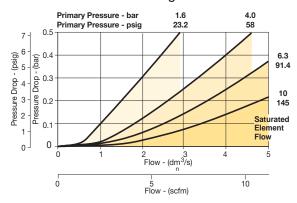
Manual Drain

Flow Charts

P31 - 1.0 micron flow Coalescing Filter



P31 - 0.01 micron flow Coalescing Filter







Pulse Drain

Filters

Coalescers

Regulators

Regulators

Filter/

Lubricators

Miniature Coalescing Filters

10F Coalescing Filters - Miniature

- Removes liquid aerosols and sub-micron particles.
- Liquids gravitate to the bottom of the element and will not re-enter the airstream.
- Oil free air for critical applications, such as air gauging and pneumatic instrumentation and controls.
- Interchangeable twist and automatic pulse drains.
- Grade 6 element, 99.97% DOP efficiency
- 1/8", 1/4" ports (NPT, BSPP, BSPT)

Note: To optimize the life of coalescing element, it is advisable to install a pre-filter with a 5 micron element upstream of the coalescing filter.

To optimize the life of an adsorber it is advisable to install a coalescing filter upstream of the adsorber. Adsorber element should be replaced approximately every 1000 hours of service.



size	Description ‡	Part number
1/8"	Poly bowl, twist drain	10F01ED
1/8"	Metal bowl, twist drain	10F03ED
1/8"	Poly bowl, auto pulse drain	10F05ED
1/8"	" Metal bowl, auto pulse drain 10F07	
1/4"	Poly bowl, twist drain 10F11EI	
1/4"	Metal bowl, twist drain 10F15E	
1/4"	Poly bowl, auto pulse drain 10F13EI	
1/4"	Metal bowl, auto pulse drain	10F17ED

Standard part numbers shown bold, with Grade 6 Elements (for Grade 10 Elements, replace "E" with "H" in the 6th position). For other models refer to ordering information below.



Operating information

Supply pressure (max):

 Plastic bowl
 0 to 150 psig (0 to 10.3 bar)

 Metal bowl
 0 to 250 psig (0 to 17.2 bar)

 Auto pulse drain
 10 to 250 psig (0.7 to 17.2 bar)

Operating pressure drop:

Normal 2 psig (0.14 bar) Max recommended 10 psig (0.7 bar) (Element should be replaced)

Operating temperature:

 Plastic bowl
 32°F to 125°F (0°C to 52°C)

 Metal bowl
 32°F to 175°F (0°C to 80°C)

 Auto pulse drain
 125°F (52°C) or less

Flow capacity[†]: Grade 6 1/8" 17 scfm (8 dm³/s, ANR)

1/4" 20 scfm (9.4 dm³/s, ANR)

Grade 10 1/8" 19 scfm (9 dm³/s, ANR) 1/4" 24 scfm (11.3 dm³/s, ANR)

1 oz.

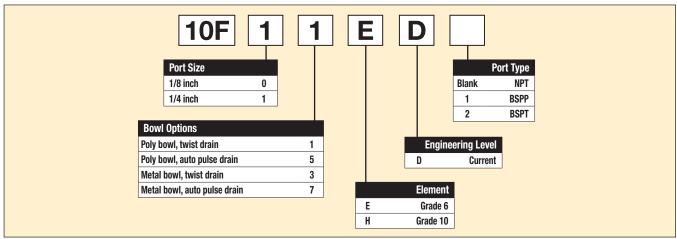
Auto pulse drain tube barb 1/8 inch
Weight: 0.41 lb (0.18 kg)

† scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig

pressure drop.

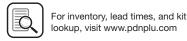
Bowl capacity:

Ordering information:



Most popular.





[‡] For polycarbonate bowl, see caution in Engineering Section A.

Air Preparation Products

Miniature / Inline

Material Specifications

Miniature Coalescing Filters

-	
Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl without sight gauge	Zinc
Twist drain, body & stem	Plastic
Twist drain, seals	Nitrile
Auto pulse drain, piston & seals	Nitrile
Auto pulse drain, stem, seat, adaptor & washers	Aluminum
Element holder	Plastic
Element	Borosilicate & felt glass fibers
Seals	Nitrile

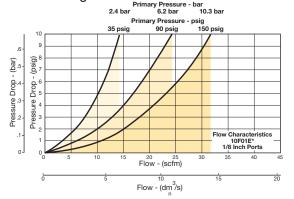
Repair and Service Kits

Poly bowl / auto pulse drain kit	PS408BP
Poly bowl / twist drain kit	PS404P
Metal bowl / auto pulse drain kit	PS451BP
Metal bowl / twist drain kit	PS447BP
Grade 6 element (standard)	PS446P
Grade 10 element (optional)	PS456P
Mounting bracket kit	PS417BP

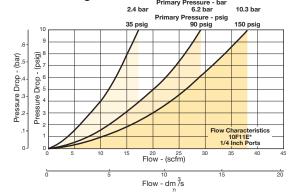
Flow Charts

Grade 6 Element

10F 1/8" Coalescing Filter

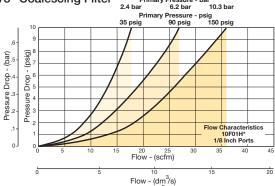


10F 1/4" Coalescing Filter



Grade 10 Element

10F 1/8" Coalescing Filter



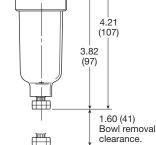
10F 1/4" Coalescing Filter Primary Pressure - bar 6.2 bar 2.4 har 35 psig Pressure Drop - (bar) Pressure Drop -Flow Characteristics 10F11H* 1/4 Inch Ports Flow - (scfm)

Flow - (dm³/s)

Automatic Pulse Drain



Inches (mm)



1.56

(39.6)

(10)

1.69

(43)





Economy Coalescing Filters

15F Coalescing Filters - Economy

- Removes liquid aerosols and sub-micron particles.
- Liquids gravitate to the bottom of the element and will not re-enter the airstream.
- Oil free air for critical applications, such as air gauging and pneumatic instrumentation and controls.
- Interchangeable twist and automatic pulse drains.
- Differential pressure indicator standard.
- 1/4" & 3/8" ports NPT

Note: To optimize the life of coalescing element, it is advisable to install a pre-filter with a 5 micron element upstream of the coalescing filter.

To optimize the life of an adsorber it is advisable to install a coalescing filter upstream of the adsorber. Adsorber element should be replaced approximately every 1000 hours of service.



Port size	Description ‡	Part number
1/4"	Poly bowl, metal guard, twist drain	15F12EA
1/4"	Poly bowl, metal guard, auto pulse drain	15F1PEA
3/8"	Poly bowl, metal guard, twist drain	15F22EA
3/8"	Poly bowl, metal guard, auto pulse drain	15F2PEA

[‡] For polycarbonate bowl, see caution in Engineering Section A.



Operating information

Supply pressure (max): Without DPI

 Plastic bowl Metal bowl
 0 to 150 psig (0 to 10.3 bar)

 With DPI Auto pulse drain
 0 to 150 psig (0 to 10.3 bar)

 10 to 150 psig (0.7 to 10.3 bar)

 10 to 150 psig (0.7 to 10.3 bar)

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C)

Metal bowl 32°F to 175°F (0°C to 80°C)

With DPl 32°F to 125°F (0°C to 52°C)

Flow capacity†: Grade 6 1/8" 30 scfm (14.2 dm³/s, A

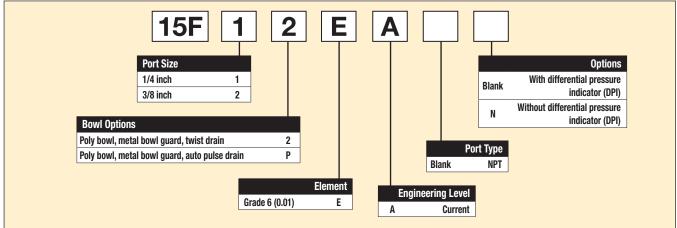
Grade 6 1/8" 30 scfm (14.2 dm³/s, ANR) 1/4" 30 scfm (14.2 dm³/s, ANR)

Bowl capacity: 2.0 oz. Sump capacity: 0.9 oz.

Weight: 1.2 lb (0.54 kg)

[†] scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop. DPI = Differential pressure indicator

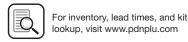
Ordering information:



J14







Filters

Air Preparation Products **Miniature / Inline**

Economy Coalescing Filters

Material Specifications

Body	Zinc
Transparent bowl	Polycarbonate
Metal bowl without sight gauge	Zinc
Bowl guards	Steel
Collar	Plastic
Drain	Plastic
Element	Borosilicate & felt glass fibers
Seals	Nitrile
Sight gauge, DPI	Polyamide (nylon)

Repair and Service Kits

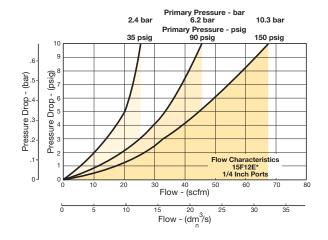
riopan and corrido rate	
Bowl Guard Kit	PS905P
Poly bowl / automatic pulse drain kit	PS995P
Poly bowl / twist drain kit	PS932P
DPI replacement kit	PS781P
Electronic DPI replacement kit	PS764
Automatic pulse drain kit	PS998P
Twist drain kit	PS512P
Electrical connector: 15mm, 3-pin DIN, 6 ft. cord	PS2932JBP
Filter element kits - Grade 6 (standard)	PS924P
Mounting bracket kit	PS943P
Sight gauge kit	PS914P

2.00 (51) 2.06 (52)4.50 1.86 (47) (114)1.50 Electronic DPI (38)6.85 Automatic Pulse Drain (174)5.35 (136) ф Accepts 1.77 (45) 1/8" Tubing Bowl removal clearance. ЩШ

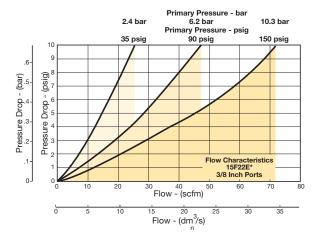
Flow Charts

Grade 6 Element

15F 1/4" Coalescing Filter

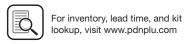


15F 3/8" Coalescing Filter





Inches (mm)



Mini Regulators

P31 Regulators - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Secondary pressure ranges
- · Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation.
- Relieving & non-relieving types
- Non-rising knob





Self relieving regulator with gauge



Non-relieving regulator

Port size	Description (relieving)	Gauge	Part number
1/4"	125 psig (8 bar)	None	P31RB92BNNP
1/4"	125 psig (8 bar)	Square	P31RB92BN5P

Operating information

Flow capacity*: 1/4 68 scfm (32 dm³/s, ANR) Operating temperature†: -4°F to 150°F (-20°C to 65.5°C)

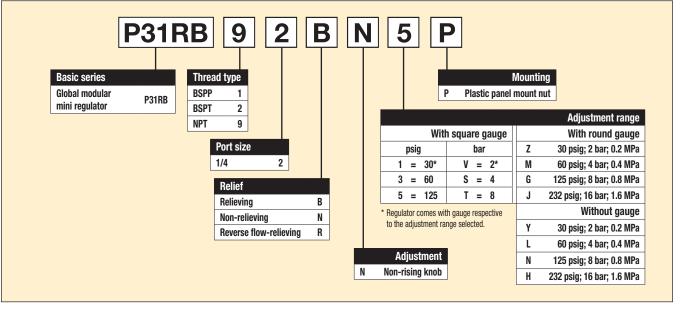
Supply pressure (max): 300 psig (20 bar) Adjusting range pressure: 30 psig (0-2 bar) 60 psig (0-4 bar)

125 psig (0-8 bar) 232 psig (0-16 bar)

Gauge port (2 each)** 1/8 BSPP, BSPT, NPT Weight: 0.37 lb (0.17 kg)

- Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop.
- ** Non-gauge option only.
- † Units with square gauges: 5°F to 150°F (-15°C to 65.5°C)

Ordering Information:









Filter/

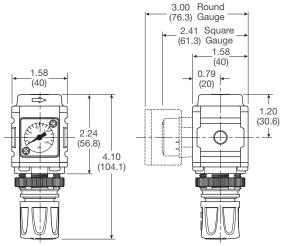
Air Preparation Products Miniature / Inline

Material Specifications

Body	Aluminum	
Adjustment knob	Acetal	
Bonnet	PBT	
Diaphragm assembly	Brass / Nitrile	
Valve assembly	Brass / Nitrile	
Springs	Steel	
Seals	Nitrile	
Panel nut	Acetal	

Repair and Service Kits

Diaphragm repair kit - relieving	P31KB00RB
Diaphragm repair kit - non-relieving	P31KB00RC
Panel mount nut - aluminum	P31KA00MM
Panel mount nut - plastic	P31KA00MP
Angle bracket (attaches via panel nut)	P31KB00MR
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB

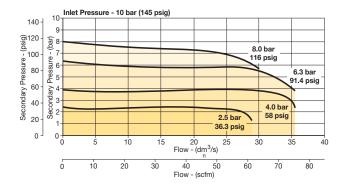


Inches (mm)

NOTE: 1.20 in. (30mm) hole required for panel nut mounting.

Flow Charts

P31 1/4 Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

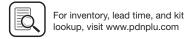
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Gauges

J17

Square flush mount gauge	0-4 bar	K4511SCR04B
	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160
Square with adapter kit	0-4 bar	P6G-PR10040
	0-11 bar	P6G-PR10110
	0-60 psig	P6G-PR90060
	0-160 psig	P6G-PR90160
1.00" Round 1/8" center back mount	0-60 psig / 0-4 bar	K4510N18060
	0-160 psig / 0-11 bar	K4510N18160
40mm Round 1/8" center back mount (Not for use with common port regulators)	0-30 psig / 0-2 bar	K4515N18030
	0-60 psig / 0-4 bar	K4515N18060
	0-160 psig / 0-11 bar	K4515N18160

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Miniature Regulators

14R Regulators - Miniature

- Unbalanced poppet standard
- · Solid control piston with lip seal for extended life
- Non-rising adjusting knob
- Compact design
- Very easy to service
- 1/8", 1/4" ports (NPT, BSPP, BSPT)





Port		
size	Description	Part number
1/8"	Without gauge	14R013FC
1/8"	With gauge	14R018FC
1/4"	Without gauge	14R113FC
1/4"	With gauge	14R118FC

NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.

Operating information

Supply pressure (max): 0 to 300 psig (0 to 20.7 bar)

Secondary pressure ranges

 Standard
 2 to 125 psig (0 to 8.6 bar)

 Medium
 1 to 60 psig (0 to 4.1 bar)

 Medium
 1 to 30 psig (0 to 2.1 bar)

 Low
 1 to 15 psig (0 to 1 bar)

 Operating temperature:
 32°F to 125°F (0°C to 52°C)

 Low temperature
 -4°F to 125°F (-200°C to 52°C)

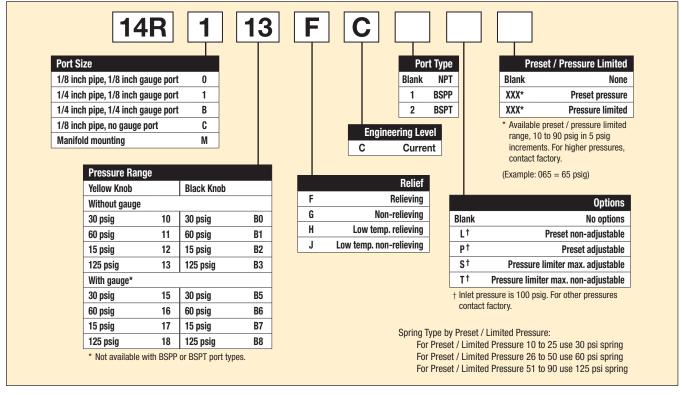
Flow capacity†:

High flow 1/8" 13 scfm (6.1 dm³/s, ANR) 1/4" 15 scfm (7.1 dm³/s, ANR)

Gauge ports (2): 1/8 or 1/4 inch
Weight: 0.3 lb (0.14 kg)

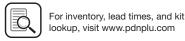
 † scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:





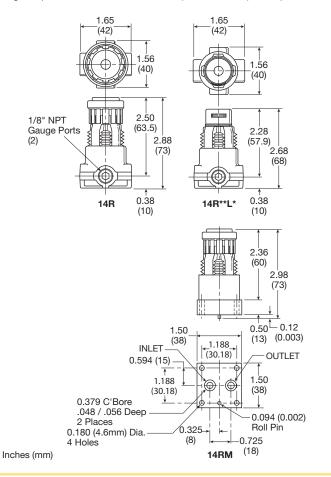




Adjusting nut	Brass
Adjusting stem & spring	Steel
Body	Zinc
Bonnet, seat, piston & valve poppet	Plastic
Seals	Nitrile

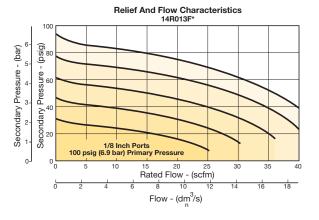
Bonnet assembly kit	L01369
Bonnet tamperproof kit	P01265
30 psig gauge, 1/8" NPT (0 to 2.1 bar)	K4515N18030
60 psig gauge, 1/8" NPT (0 to 4.1 bar)	K4515N18060
160 psig gauge, 1/8" NPT (0 to 11.0 bar)	K4515N18160
60 psig gauge, 1/4" NPT (0 to 4.1 bar)	K4520N14060
160 psig gauge, 1/4" NPT (0 to 11.0 bar)	K4520N14160
Mounting bracket kit* (includes panel mount nut)	PS417BP
Plastic panel mount nuts*	P78652
Metal panel mount nuts*	P01531
Unbalanced non-relieving, poppet / piston kit	PS428P
Unbalanced relieving, poppet / piston kit	PS426P
1-15 psig spring (yellow)	P01176
1-30 psig spring (black)	P01175
1-60 psig spring (white)	P01174
2-125 psig spring (gold)	P01173

^{*} Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

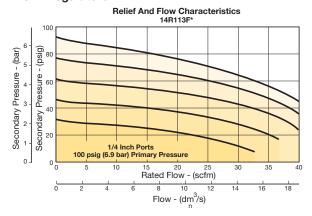


Flow Charts

14R 1/8" Regulators



14R 1/4" Regulators



Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Miniature Regulators

P3A-R Regulators – Miniature

- · Lightweight plastic body
- Non-rising adjusting knob
- Solid control piston with lip seal for extended life
- Unbalanced poppet standard
- Two full flow 1/8" gauge ports
- Reverse flow capability
- 1/8", 1/4" ports (NPT)



Port size	Description	Part number
1/8"	Without gauge	P3A-RN91YNNN
1/8"	With gauge	P3A-RN91YGNN
1/4"	Without gauge	P3A-RN92YNNN
1/4"	With gauge	P3A-RN92YGNN

NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.



Operating information

Supply pressure (max): 120 psig (8.3 bar)

Secondary pressure:

15 psig spring 1 to 15 psig (0.07 to 1.0 bar) 30 psig spring 6 to 30 psig (0.4 to 2.1 bar) 60 psig spring 6 to 60 psig (0.4 to 4.1 bar) 110 psig spring 6 to 110 psig (0.4 to 7.6 bar) Operating temperature: 32°F to 125°F (0°C to 52°C)

Flow capacity[†]:

Gauge ports (2):

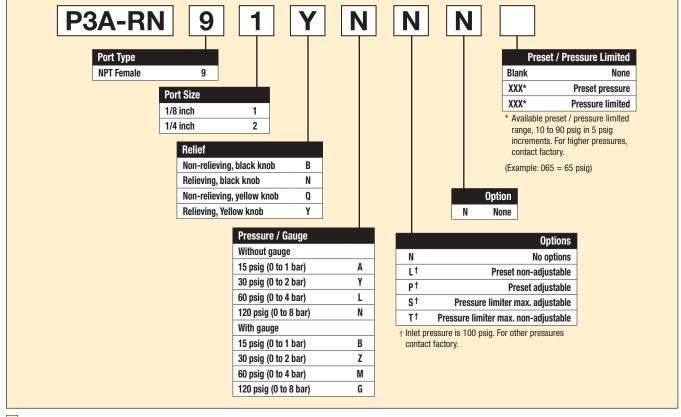
High flow 1/8" 13 scfm (6.1 dm³/s, ANR) 1/4" 15 scfm (7.1 dm³/s, ANR)

1/8 inch

Weight: 0.3 lb (0.14 kg)

[†] scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:





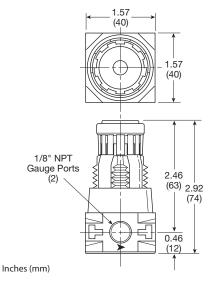




Adjusting nut	Brass
Adjusting stem & spring	Steel
Poppet return spring	Stainless Steel
Body	Plastic
Bonnet, seat & piston	Plastic
Seals	Nitrile
Valve poppet Plastic	

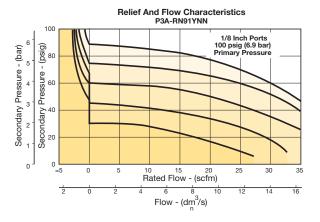
30 psig gauge, 1/8" NPT (0 to 2.1 bar)	K4515N18030
60 psig gauge, 1/8" NPT (0 to 4.1 bar)	K4515N18060
160 psig gauge, 1/8" NPT (0 to 11.0 bar)	K4515N18160
Mounting bracket kit* (includes panel mount nut)	PS417BP
Panel mount nut*	P78652
Unbalanced non-relieving, poppet / piston kit	PS428P
Unbalanced relieving, poppet / piston kit	PS426P
1-15 psig Spring (yellow)	P01176
1-30 psig spring (black)	P01175
1-60 psig spring (white)	P01174
5-110 psig spring (gold)	P01173

^{*} Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

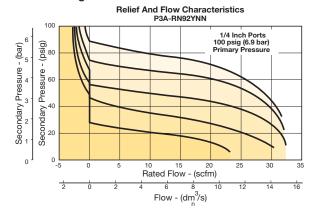


Flow Charts

P3A-R 1/8" Regulator



P3A-R 1/4" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

J21

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Miniature Regulators

R34 Regulators - Miniature

- Diaphragm operated for fast response
- Large diaphragm to valve area ratio for precise regulation and high flow capacity
- Balanced valve design for precise regulation
- Available in 2 or 4 port design
- Available with a manifold mount to minimize plumbing
- Suitable for low temperature applications
- Non-rising adjusting knob
- 1/8", 1/4" ports (NPT, BSPP)





Relieving

Non-Relieving

Port		Part number	
size	Description	Without gauge	With gauge
1/8"	Relieving, 0 to 30 psig	R344-01A	R344-01AG
1/8"	Relieving, 0 to 60 psig	R344-01B	R344-01BG
1/8"	Relieving, 0 to 125 psig	R344-01C	R344-01CG
1/4"	Relieving, 0 to 30 psig	R344-02A	R344-02AG
1/4"	Relieving, 0 to 60 psig	R344-02B	R344-02BG
1/4"	Relieving, 0 to 125 psig	R344-02C	R344-02CG
Manifold	Relieving, 0 to 30 psig	R342-0MA	-
Manifold	Relieving, 0 to 60 psig	R342-0MB	-
Manifold	Relieving, 0 to 125 psig	R342-0MC	-





R344-02C

R342-0MC

Operating information

Supply pressure (max): 300 psig (0 to 20.7 bar)

Operating temperature: -40°F to 150°F (-40°C to 65.5°C)

Flow capacity†:

High flow 1/8" 17 scfm (8.0 dm³/s, ANR) 1/4" 19 scfm (8.9 dm³/s, ANR)

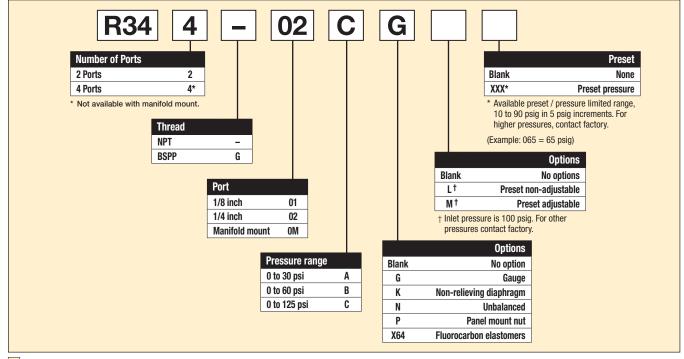
Gauge ports (2): 1/8 inch

(no gauge port version available)

Weight: 0.25 lb (0.11 kg)

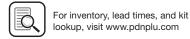
 † scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:









Lubricators

Filters

Coalescers

Regulators

Filter/

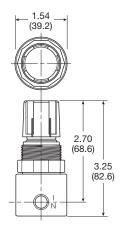
Air Preparation Products

Body	Aluminum
Bonnet	Acetal
Diaphragm & seals	Nitrile
Valve assembly	Brass
Springs	Steel
Panel Nut	Acetal

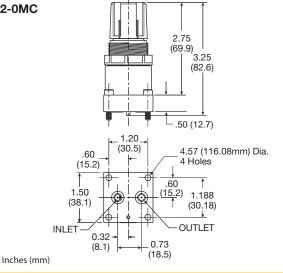
Repair and Service Kits

-	
Diaphragm assembly, non-relieving	GRP-96-726
Diaphragm assembly, relieving	GRP-96-725
0 to 30 psig (0 to 2.1 bar), spring, regulating	GRP-95-111
0 to 60 psig (0 to 4.1 bar) spring, regulating	GRP-96-718
0 to 125 psig (0 to 8.6 bar) spring, regulating	GRP-96-717
Panel mount nut, aluminum	R05X51-A
Panel mount nut, plastic	R05X51-P
Mounting bracket kit (includes panel mount nut)	SA161X57
1-1/2" Dial Face, 1/8 NPT, CBM, 0 to 60 psig (0 to 4.1 bar), gauge	K4515N18060
1-1/2" Dial Face, 1/8 NPT, CBM,	
0 to 160 psig (0 to 11.0 bar), gauge	K4515N18160
Tamperproof knob kit	P31KB00AT

R342 / R344

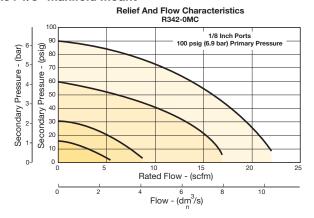


R342-0MC

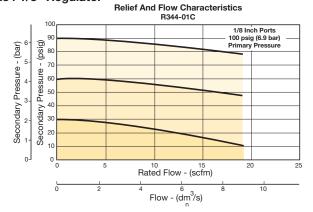


Flow Charts

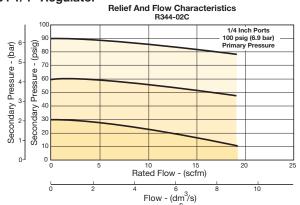
R34 1/8" Manifold Mount



R34 1/8" Regulator



R34 1/4" Regulator



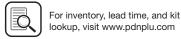
⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Miniature Regulators

R25 Regulators - Miniature

- · Lightweight plastic body
- Unbalanced poppet standard
- Non-rising, push-to-lock adjusting knob
- Compact, 3.10 Inch (79 mm) high by 1.60 Inch (41 mm) wide
- Lightweight

Filters

Coalescers

Regulators

Filter/ Regulators

- Diaphragm operated
- 1/8", 1/4" ports (NPT)





Port size	Description	Part number
1/8"	Relieving, 0-125 reduced pressure, without gauge	R25-01C
1/4"	Relieving, 0-125 reduced pressure, without gauge	R25-02C

NOTE: 1.250 Dia. (31.8 mm) hole required for panel mounting.

Operating information

Supply pressure (max): Inlet 150 psig (10.0 bar)

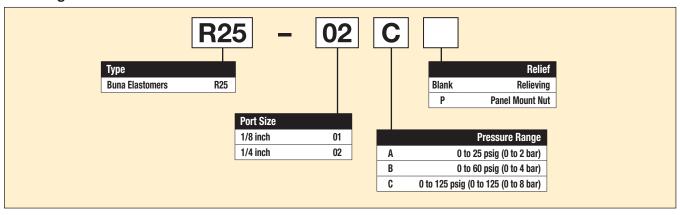
Operating temperature: 40°F to 125°F (4°C to 52°C)

Gauge ports (2): 1/8 inch

(can be used for full flow)

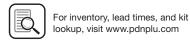
Weight: 0.25 lb (0.11 kg)

Ordering information:



J24

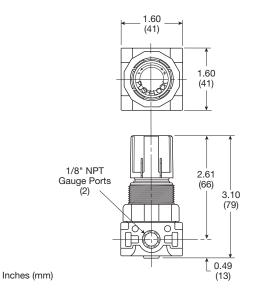




Lubricators

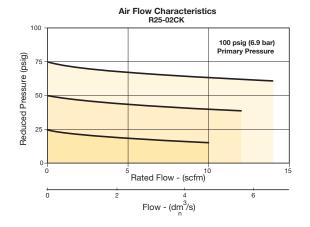
Adjusting screw	Steel
Body	Acetal
Bonnet and seat	Acetal
Diaphragm	Buna N
Seals	Buna N
Springs	Stainless steel
Valve poppet	Buna N

Panel mount nut, plastic	R05X51-P
Panel mount nut, aluminum	R05X51-A
Mounting bracket and nut	SA161X57
Relieving (Buna)	RKR25Y
Non-Relieving (Buna)	RKR25KY
0-25 psig spring	SPR-375-1
0-60 psig spring	SPR-376
0-125 psig spring	SPR-377



Flow Charts

R25 1/4" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the design entitled. the pressure up to the desired setting.

Lubricators

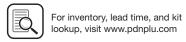
Filters

Coalescers

Regulators

Filter / Regulators





Miniature Regulators

R45 Regulators - Miniature

- · Lightweight plastic body
- Unbalanced poppet standard
- Non-rising, push-to-lock adjusting knob
- Compact, 3.43 inch (87.1 mm) high by 2.06 inch (52.3 mm) wide
- Lightweight

Filters

Coalescers

Regulators

Filter/ Regulators

Lubricators

- Diaphragm operated
- 1/4", 3/8" ports (NPT)



Port size	Description	Part number
1/4"	Relieving, 0-125 reduced pressure, without gauge	R45-02C
3/8"	Relieving, 0-125 reduced pressure, without gauge	R45-03C

NOTE: 1.250 Dia. (31.8 mm) hole required for panel mounting.



Operating information

Supply pressure (max): Inlet 150 psig (10.0 bar)

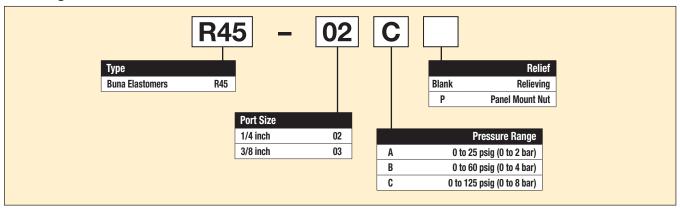
Operating temperature: 40°F to 125°F (4°C to 52°C)

Gauge ports (2): 1/4 in

(can be used for full flow)

Weight: 0.38 lb (0.17 kg)

Ordering information:



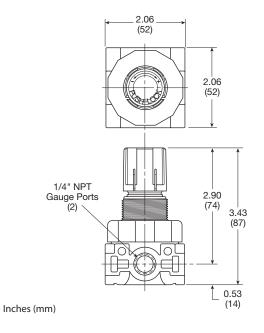
J26





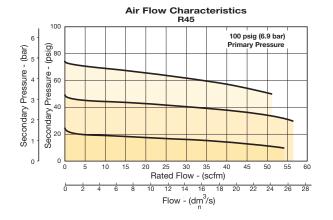
Steel
Acetal
Acetal
Buna N
Buna N
Stainless steel
Buna N

Panel mount nut, plastic	R05X51
Panel mount nut, aluminum	R05X51-A
Mounting bracket and nut	SA161X57
Relieving	RKR45Y
Non-Relieving	RKR45KY
0-25 psig spring	SPR-46
0-60 psig spring	SPR-47
0-125 psig spring	SPR-48



Flow Charts

R45 1/4" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Lubricators

Filters

Coalescers

Regulators

Filter / Regulators





Economy Regulators

15R Regulators - Economy

- Solid control piston with resilient seat for service-free operation
- Non-rising "locking" adjusting knob
- Compact, 3.30 inch (84 mm) high by 2.12 inch (54 mm) wide
- Easily serviced

Filters

Coalescers

Regulators

Filter/

• 1/4", 3/8" ports (NPT)



Port size	Description	Part number
1/4"	Without gauge	15R113FB
1/4"	With gauge	15R118FB
3/8"	Without gauge	15R213FB
3/8"	With gauge	15R218FB

NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.



Operating information

Supply pressure (max): 0 to 250 psig (0 to 17.2 bar)

Secondary pressure ranges

Standard 2 to 125 psig (0 to 8.6 bar) Medium 1 to 60 psig (0 to 4.1 bar) Medium 1 to 30 psig (0 to 1.7 bar) 1 to 15 psig (0 to 1 bar) Low Operating temperature: 32°F to 125°F (0°C to 52°C)

-4°F to 125°F (-20°C to 52°C) Low temperature

Flow capacity[†]:

1/4" 21 scfm (9.9 dm³/s, ANR) High flow 3/8" 28 scfm (13.2 dm³/s, ANR)

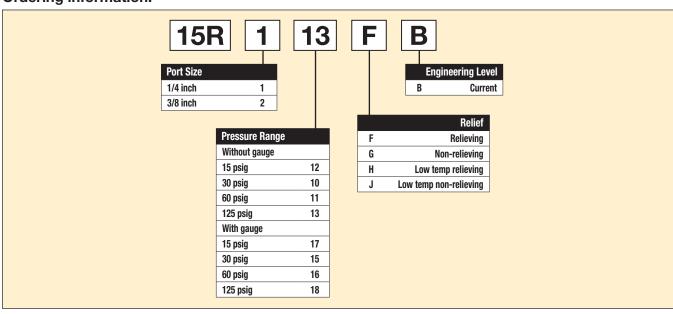
1/4 inch Gauge ports (2):

(can be used at full flow)

Weight: 0.5 lb (0.23 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

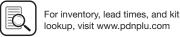
Ordering information:



J28



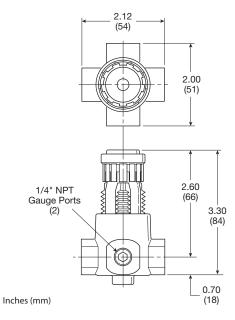




Adjusting nut	Brass
Adjusting stem & spring	Steel
Body	Zinc
Bonnet, seat, piston & valve poppet	Plastic
Seals	Nitrile

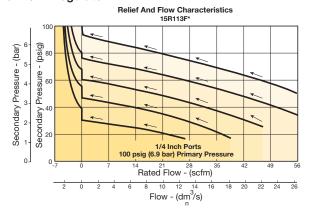
Body Service Kit – Unbalanced	PS424BP
Bonnet Assembly Kit	L01369
30 psig, 1/8" NPT (0 to 2.1 bar) gauge	K4515N18030
60 psig, 1/8" NPT (0 to 4.1 bar) gauge	K4515N18060
160 psig, 1/8" NPT (0 to 11.0 bar) gauge	K4515N18160
60 psig, 1/4" NPT (0 to 4.1 bar) gauge	K4520N14060
160 psig, 1/4" NPT (0 to 11.0 bar) gauge	K4520N14160
Mounting bracket kit* (Includes panel mount nut)	PS417BP
Panel mount nuts*, plastic	P78652
Panel mount nuts*, metal	P01531
Poppet / piston kit, unbalanced, non-relieving	PS428P
Poppet / piston kit, unbalanced, relieving	PS426P
Seal, unbalanced	PS454B
1-15 psig spring (yellow)	P01176
1-30 psig spring (black)	P01175
1-60 psig spring (white)	P01174
2-125 psig spring (gold)	P01173

^{*} Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

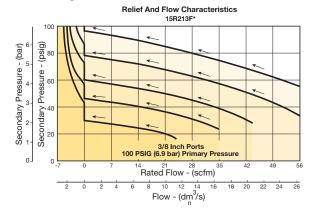


Flow Charts

15R 1/4" Regulator



15R 3/8" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

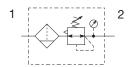
CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Mini Filter / Regulators

P31 Filter / Regulators – Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- High efficiency 5 micron element as standard
- Excellent water removal efficiency
- Robust but lightweight aluminum construction
- Positive bayonet latch to ensure correct & safe fitting
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation



Port size	Description (relieving)	Bowl / drain type	Part number
1/4"	125 psig (8 bar)	Poly / manual	P31EB92EGMBN5P
1/4"	125 psig (8 bar)	Poly / pulse	P31EB92EGBBN5P
1/4"	125 psig (8 bar)	Metal / manual	P31EB92EMMBN5P
1/4"	125 psig (8 bar)	Metal / pulse	P31EB92EMBBN5P



Operating information

Flow capacity*: 1/4 32 scfm (15 dm³/s, ANR)

Operating temperature[‡]:

Plastic bowl 14°F to 125°F (-10°C to 52°C) Metal bowl 14°F to 150°F (-10°C to 65.5°C)

Supply pressure (max):

Plastic bowl 150 psig (10 bar) Metal bowl 250 psig (17 bar)

Standard filtration 5 micron

Useful retention[†]: 0.4 US oz. (12 cm³)

Adjusting range pressure: 0 to 30 psig (0 to 2 bar)

0 to 60 psig (0 to 4 bar) 0 to 125 psig (0 to 8 bar) 0 to 250 psig (0 to 17 bar) 1/8 NPT, BSPP, BSPT

Gauge port (2 each)**: 1/8 NPT, BSPP, Weight: 0.42 lb (0.19 kg)

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar) and 14.5 psig (1 bar) pressure drop.

** Non-gauge option only.

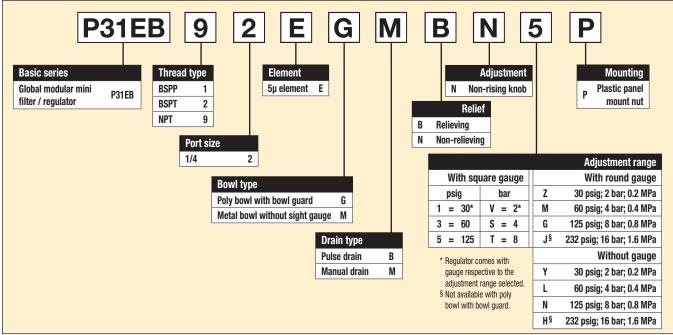
[‡] Units with square gauges: 5°F to 150°F (-15°C to 65.5°C)

[†] Useful retention refers to volume below the quiet zone baffle.

Air quality

Within ISO 8573-1: 1991 Class 3 (Particulates) Within ISO 8573-1: 2001 Class 6 (Particulates)

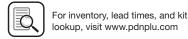
Ordering Information:



J30

Most popular.





Filters

Coalescers

Regulators

Regulators

Filter /

Willia Filter / Hegulators

Material Specifications

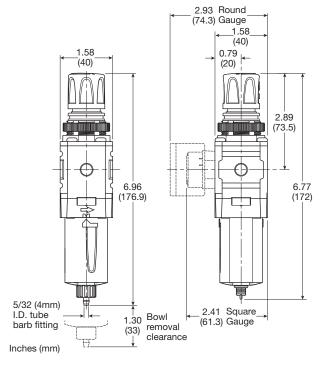
Body	Aluminum
Adjustment knob	Acetal
Body cap	ABS
Bonnet	PBT
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Bowl guard	Nylon
Filter element	Polyethylene
Seals	Nitrile
Springs	Steel
Valve assembly	Brass / Nitrile
Diaphragm assembly	Brass / Nitrile
Panel nut	Acetal

MARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

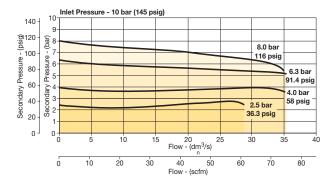


Manual Drain Pulse Drain

Air Preparation Products Miniature / Inline

Flow Charts

P31 1/4 Filter / Regulator



Repair and Service Kits

Plastic bowl / bowl guard manual drain	P31KB00BGM
Plastic bowl / bowl guard pulse drain	P31KB00BGB
Metal bowl / w/o sight gauge pulse drain	P31KB00BMB
5μ particle filter element	P31KA00ESE
Diaphragm repair kit - relieving	P31KB00RB
Diaphragm repair kit - non-relieving	P31KB00RC
Panel mount nut - aluminum	P31KA00MM
Panel mount nut - plastic	P31KA00MP
Angle bracket (attaches via panel nut)	P31KB00MR
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB

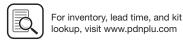
Gauges

J31

Square flush	0-4 bar	K4511SCR04B
mount gauge	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Miniature Filter / Regulators

B34 Filter / Regulator - Miniature

- Excellent water removal efficiency
- Diaphragm operated for fast operation
- Large diaphragm to valve area for precise regulation and high flow capacity
- Balanced valve design for precise regulation
- Space saving package offers both filter and regulator features in one integral unit
- Non-rising adjustment knob
- 1/8", 1/4" ports (NPT, BSPP)





Port size	Description ‡	Part number
1/8"	Poly bowl, twist drain	B344-01AGC
1/8"	Metal bowl, twist drain	B344-01DGC
1/4"	Poly bowl, twist drain	B344-02AGC
1/4"	Metal bowl, twist drain	B344-02DGC

[‡] For polycarbonate bowl, see caution in Engineering Section A. NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.



Operating information

Supply pressure (max):

Zinc bowl (D) 0 to 300 psig (0 to 20.7 bar)
Poly bowl (A) 0 to 150 psig (0 to 10.3 bar)

Operating temperature: 40°F to 150°F (4.4°C to 52°C)

Reduced pressure range:

0 to 25 psig (0 to 1.7 bar) 0 to 60 psig (0 to 4.1 bar) 2 to 125 psig (0.15 to 8.5 bar)

Flow capacity[†]:

Bowl capacity:

High flow 1/8" 17 scfm (8 dm³/s, ANR) 1/4" 19 scfm (9 dm³/s, ANR)

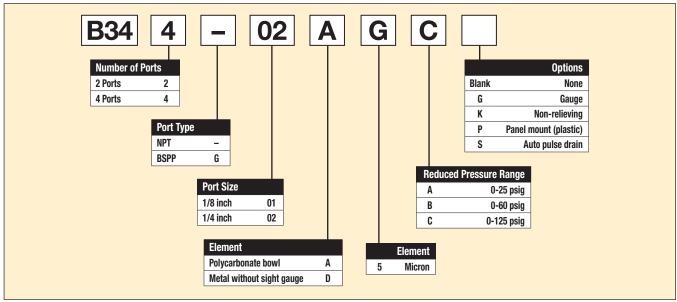
1/4" 19 scf 1 oz.

Weight: Zinc bowl 0.6 lb (0.27 kg) Poly bowl 0.3 lb (0.14 kg)

 † scfm = Standard cubic feet per minute at 100 psig inlet and 75 psig no psig no flow secondary setting and 25% pressure drop.

() Bowl type

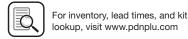
Ordering information:



J32







Filters

Coalescers

Miniature Filter / Regulators

Material Specifications

Adjusting Knob	Acetal
Body	Aluminum
Polycarbonate bowl (A)	Polycarbonate
Metal bowl (D)	Zinc
Elastomers	Buna N
Filter Element	Sintered polyethylene
Filter retainer, vane plate	Acetal
Innervalve, diaphragm, button, drain	Brass

Repair and Service Kits

riopan and corrido rate	
Adjusting knob	RRP-16-005-000
Zinc bowl (D)	BK505Y
Zinc bowl with auto pulse drain (D)	BK505SY
Polycarbonate bowl (A)	BK504Y
Polycarbonate bowl with auto pulse drain (A)	BK504SY
Automatic pulse drain (Maximum pressure = 175 psig)	RK504SY
5 micron element (All)	FRP-96-729
1-1/2" dial size, 1/8" back connection 0 to 60 psig (0 to 400 kPa), gauge	K4515N18060
1-1/2" dial size, 1/8" back connection 0 to 160 psig (0 to 1100 kPa), gauge	K4515N18160
Mounting bracket kit (includes plastic panel nut)	SA161X57
Panel mount nut, plastic	R05X51-P
Panel mount nut, aluminum	R05X51-A
Non-relieving diaphragm, valve assembly (All)	GRP-96-726
Relieving diaphragm, valve assembly (All)	GRP-96-725
0-25 psig gauge	GRP-95-111
0-60 psig gauge	GRP-96-718
0-125 psig gauge	GRP-96-717

⚠ WARNING

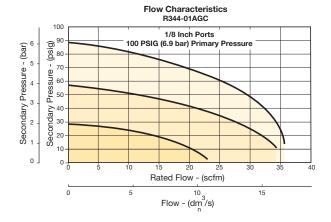
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

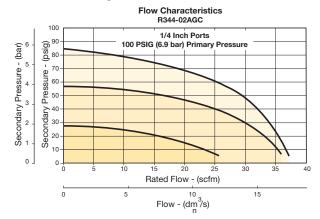
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

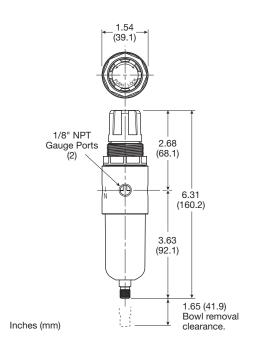
Flow Charts

B34 1/8" Filter / Regulator



B34 1/4" Filter / Regulator





J33

Miniature Filter / Regulators

14E Filter / Regulator - Miniature

- Excellent water removal efficiency
- Unbalanced poppet standard
- Solid control piston for extended life
- Space saving package offers both filter and regulator features in one integral unit
- Non-rising adjustment knob
- Two full flow 1/8" gauge ports
- 1/8", 1/4" ports (NPT, BSPP, BSPT)



Port size	Description ‡	Part number
1/8"	Poly bowl, twist drain	14E01B13FC
1/8"	Metal bowl, twist drain	14E03B13FC
1/8"	Poly bowl, auto pulse drain	14E05B13FC
1/8"	Metal bowl, auto pulse drain	14E07B13FC
1/4"	Poly bowl, twist drain	14E11B13FC
1/4"	Metal bowl, twist drain	14E13B13FC
1/4"	Poly bowl, auto pulse drain	14E15B13FC
1/4"	Metal bowl, auto pulse drain	14E17B13FC

[‡] For polycarbonate bowl, see caution in Engineering Section A. NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.



Operating information

Supply pressure (max): 0 to 150 psig (0 to 10.3 bar) Plastic bowl Metal bowl 0 to 250 psig (0 to 17.2 bar)

Secondary pressure ranges

2 to 125 psig (0 to 8.6 bar) Standard Medium 1 to 30 psig (0 to 2.1 bar) Medium 1 to 60 psig (0 to 4.1 bar) Low 1 to 15 psig (0 to 1 bar)

Operating temperature:

32°F to 125°F (0°C to 52°C) Plastic bowl Metal bowl 32°F to 175°F (0°C to 80°C)

Flow capacity†:

16 scfm (7.6 dm³/s, ANR) High flow 1/8" 18 scfm (8.5 dm³/s, ANR)

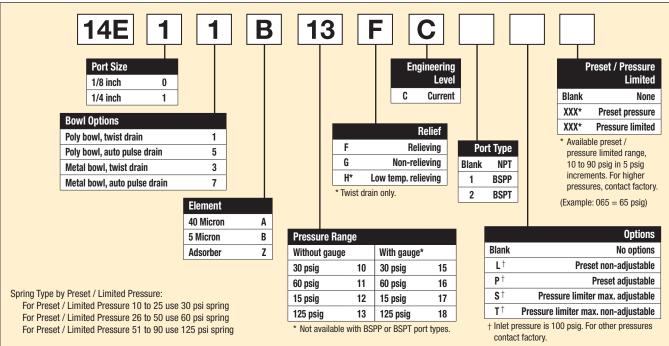
Bowl capacity: 1 oz. Auto pulse drain tube barb 1/8 inch 1/8 inch Gauge ports (2):

(can be used as additional full flow)

Weight: 0.4 lb (0.18 kg)

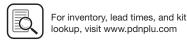
† scfm = Standard cubic feet per minute at 100 psig inlet and 10 psig

Ordering information:









Filters

Coalescers

Regulators

Regulators

Filter /

Lubricators

Brass
Steel
Zinc
Plastic
Polycarbonate
Zinc
Plastic
Nitrile
Nitrile
Aluminum
Plastic
Plastic
Activated charcoal
Nitrile

Bonnet tamperproof kit	P01265
Poly bowl / auto drain	PS408BP
Poly bowl / twist drain	PS404P
Metal bowl / auto drain	PS451BP
Metal bowl / twist drain	PS447BP
40 micron element	PS401P
5 micron element	PS403P
Adsorber element	PS452P
30 psig (0 to 2.1 bar), gauge	K4515N18030
60 psig (0 to 4.1 bar)	K4515N18060
160 psig (0 to 11.0 bar) element	K4515N18160
Mounting bracket kit* (includes panel mount nut)	PS417BP
Panel mount nut*	P78652
Unbalanced, non-relieving	PS428P
Unbalanced, relieving	PS426P
1- 15 psig spring (yellow)	P01176
1- 30 psig spring (black)	P01175
1- 60 psig spring (white)	P01174
2- 125 psig spring (gold)	P01173

^{*}Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

⚠ WARNING

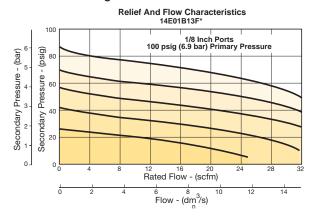
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

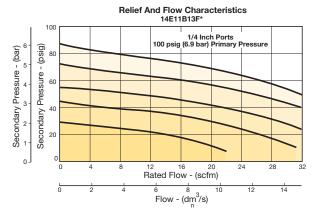
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

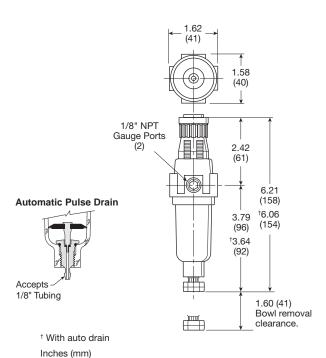
Flow Charts

14E 1/8" Filter / Regulator



14E 1/4" Filter / Regulator







Economy Filter / Regulators

05E Filter / Regulator - Economy

- Space saving package offers both filter and regulator features for optimal performance
- Excellent water removal efficiency
- Rolling diaphragm for extended life
- Removable non-rising knob for tamper resistance
- Quick response, and accurate pressure regulation regardless of changing flow or inlet pressure
- 40 micron filter element standard
- 1/4", 3/8" ports (NPT)

Filters

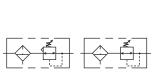
Coalescers

Regulators

Regulators

Filter/

Lubricators



Port size	Description ‡	Part number
1/4"	Poly bowl, metal guard, twist drain	05E12A13AB
1/4"	Poly bowl, metal guard, auto pulse drain	05E1PA13AB
3/8"	Poly bowl, metal guard, twist drain	05E22A13AB
3/8"	Poly bowl, metal guard, auto pulse drain	05E2PA13AB

[‡] For polycarbonate bowl, see caution in Engineering Section A. NOTE: 1.53 Dia. (39 mm) hole required for panel mounting.



Operating information

Supply pressure (max):

Plastic bowl 0 to 150 psig (0 to 10.3 bar) 0 to 250 psig (0 to 17.2 bar) Metal bowl

Operating temperature:

Plastic bowl 32°F to 125°F (0°C to 52°C) Metal bowl 32°F to 175°F (0°C to 80°C)

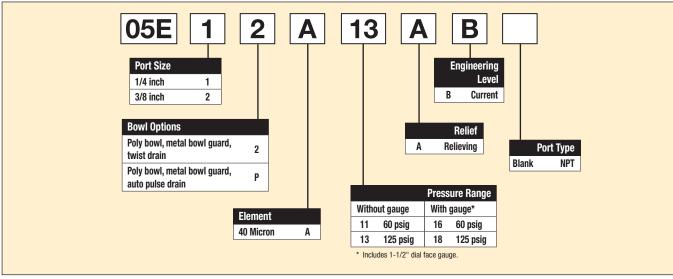
Flow capacity†:

1/4" 30 scfm (14.2 dm³/s, ANR) High flow 3/8" 40 scfm (18.9 dm³/s, ANR)

2 oz. Bowl capacity: Auto pulse drain tube barb: 1/8 inch 1/4 inch Gauge ports (2): Sump capacity: 0.9 oz. Weight: 1.35 lb (0.6 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

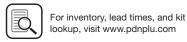
Ordering information:



J36







Steel
Zinc
Plastic
Polycarbonate
Steel
Plastic
Nitrile
Plastic
Plastic
Plastic
Activated charcoal
Plastic
Nitrile
Polyamide (nylon)
Steel

Bowl guard kit	PS905P
Poly bowl, automatic pulse drain	PS995P
Poly bowl, twist drain	PS932P
Auto pulse drain	PS998P
Twist drain	PS512P
40 micron element	PS901P
5 micron element	PS902P
Adsorber element	PS931P
Sight gauge kit	PS914P
1-1/2" dial face 30 psig (0 to 2.1 bar), gauge	K4515N14030
1-1/2" dial face 60 psig (0 to 4.1 bar), gauge	K4515N14060
1-1/2" dial face 160 psig (0 to 11.0 bar), gauge	K4515N14160
1-1/2" dial face 300 psig (0 to 20.7 bar), gauge	K4515N14300
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
Mounting bracket kit (includes panel mount nut)	PS963P
Panel mount nut – metal	PS964P
1-30 psig spring	P04427
1-60 psig spring	P04426
2-125 psig spring	P04425
2-200 psig spring	P02934
Relieving service kit	PS908P
Bonnet assembly kit	PS915P

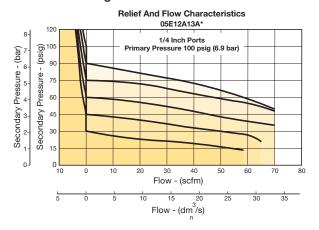
⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

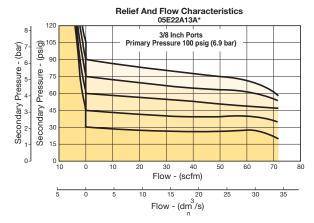
CAUTION:

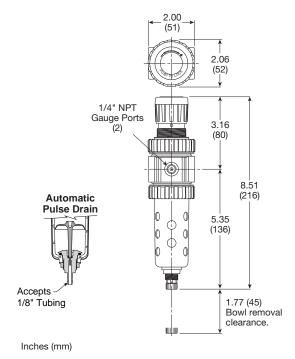
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

05E 1/4" Filter / Regulator



05E 3/8" Filter / Regulator









J37

Miniature Mist Lubricators

02L Lubricator - Miniature

- Extends the service life of air operated hand tools
- Reduces downtime of air operated equipment, saves money
- Small / lightweight
- Automatic lubrication with air tool operation
- · Adjustable oil flow

Filters

Coalescers

Regulators

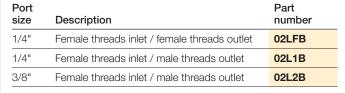
Filter/

- Corrosion resistant
- Full swivel outlet port
- Integral 1/4", 3/8" ports (NPT, BSPT)



Application

In-Line Lubricators assure proper lubrication for small pneumatic hand tools. These in-line lubricators put the oil source right at the tool. Oil capacity is 1/4 oz. (1 ml), enough to last through an average 8-hour shift. This lubricator requires cyclical or intermittent airflow for proper operation, and consequently works best when installed at the tool inlet or on a short hose near the tool. The 02L cannot be filled under pressure.





Operating information

Supply pressure (max): 200 psig (13.8 bar)

Operating temperature: 32°F to 150°F (0°C to 65.6°C)

Flow capacity[†]:

High flow 1/4" 29 scfm (13.6 dm³/s, ANR) 3/8" 30 scfm (14.2 dm³/s, ANR)

Oil capacity: 0.25 oz. (7.4 cm³)
Weight: 0.2 lb (0.1 kg)

[†] scfm = Standard cubic feet per minute at 90 psig inlet and 5 psig pressure drop.

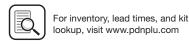


Lubricators

Miniature / Inline Products







Body	Aluminum
Seals	Nitrile

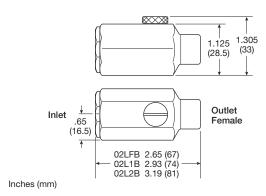
Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C)

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

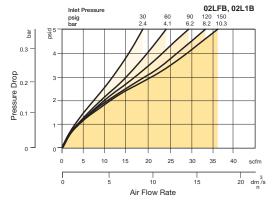
Replacement Kits

Fill plug kit, brass fill plug and o-ring	PS434
O-ring repair kit	PS435

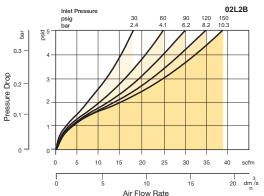


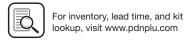
Flow Charts

02L 1/4" In-Line Lubricator



02L 3/8" In-Line Lubricator





Mini Lubricators

P31 Lubricators - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Proportional oil delivery over a wide range of air flows
- Finger tip ratchet control for precise oil drip rate adjustment



Lubricator with drain

Port size	Description	Part number
1/4"	Poly bowl - No drain	P31LB92LGNN
1/4"	Metal bowl - No drain	P31LB92LMNN



Operating information

Flow capacity*:

1/4 40 scfm (19 dm³/s, ANR)

Operating temperature:
Plastic bowl 14°

Plastic bowl 14°F to 125°F (-10°C to 52°C) Metal bowl 14°F to 150°F (-10°C to 65.5°C)

Supply pressure (max):

 Plastic bowl Metal bowl
 150 psig (10 bar)

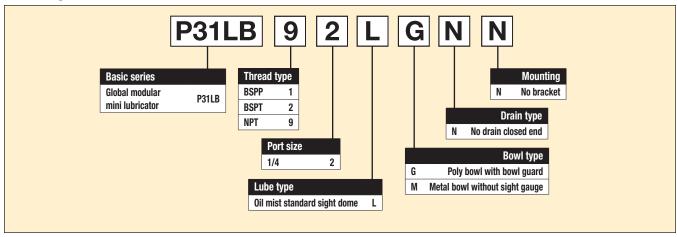
 Bowl capacity:
 250 psig (17 bar)

 Weight:
 0.6 US oz. (18 cm³)

 0.29 lb (0.13 kg)

* Inlet pressure 91.3 psig (6.3 bar). Pressure drop 4.9 psig (0.34 bar).

Ordering Information:



Suggested LubricantF442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C) (DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)







Air Preparation Products Miniature / Inline

Material Specifications

Body	Aluminum
Body cap	ABS
Plastic bowl	Polycarbonate
Metal bowl	Aluminum
Seals	Nitrile
Sight dome	Polycarbonate
Suggested lubricant	ISO / ASTM VG32
Pick-up filter	Sintered bronze

Repair and Service Kits

Plastic bowl / bowl guard no drain	P31KB00BGN
Metal bowl / w/o sight gauge no drain	P31KB00BMN
Drip control assembly	P32KA00PG
Fill plug	P31KA00PL
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

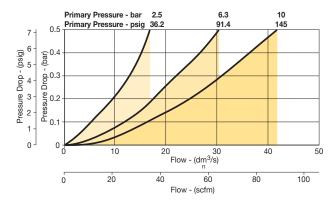
Plastic bowl / bowl guard no drain	P31KB00BGN
Metal bowl / w/o sight gauge no drain	P31KB00BMN
Drip control assembly	P32KA00PG
Fill plug	P31KA00PL
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

(40) 1.58 (40) 0.79 (20)2.22 (56.3)6.04 (153.3)1.30 Bowl removal clearance

Inches (mm)

Flow Charts

P31LB 1/4" Lubricator



Lubricators

Filters

Coalescers

Regulators

Filter / Regulators





Miniature Mist Lubricators

04L Mist Lubricators - Miniature

- Proportional oil delivery over a wide range of air flows
- · Precision needle valve assures repeatable oil delivery and provides simple adjustment of delivery rate
- Ideal for low and high flow applications with changing
- Transparent sight dome for 360° visibility
- Integral 1/8", 1/4" ports (NPT, BSPP, BSPT)



Port size	Description ‡	Part number
1/8"	Poly bowl, no drain	04L00GB
1/8"	Metal bowl, no gauge, twist drain	04L03GB
1/4"	Poly bowl, no drain	04L10GB
1/4"	Metal bowl, no gauge, twist drain	04L13GB

[‡] For polycarbonate bowl and sight dome, see caution in Engineering Section A.



Operating information

Supply pressure (max):

Plastic bowl 150 psig (10.3 bar) 250 psig (17.2 bar) Metal bowl

Operating temperature:

32°F to 125°F (0°C to 52°C) Plastic bowl Metal bowl 32°F to 175°F (0°C to 80°C)

Flow capacity[†]:

1/8" 20 scfm (9.4 dm³/s, ANR) High flow 20 scfm (9.4 dm³/s, ANR)

Minimum flow 0.5 scfm (0.24 dm³/s, ANR) at

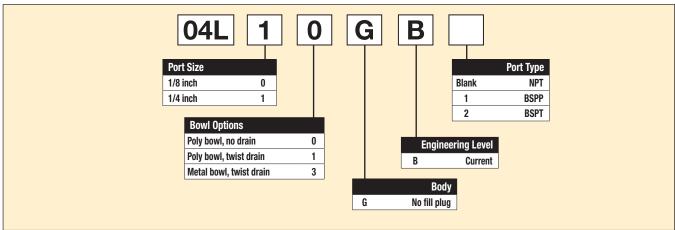
100 psig (6.9 bar) Bowl capacity: 1 oz.

0.4 lb (0.18 kg) Weight:

† scfm = Standard cubic feet per minute at 90 psig inlet and

5 psig pressure drop.

Ordering information:

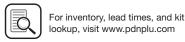


Suggested Lubricant F442 Oil

Petroleum based oil of 100 to 200 SUS viscosity at 100°F (38°C) and an aniline point greater than 200°F (93°C) (DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR SYNTHETIC OILS.)

Most popular.





Body	Zinc
Transparent bowls	Polycarbonate
Metal bowl (without sight gauge)	Zinc
Drains, twist – body & nut	Plastic
Seals	Nitrile
Sight dome	Polycarbonate

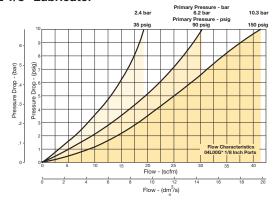
Repair and Service Kits

•	
Poly bowl / no drain kit	PS421P
Poly bowl / twist drain kit	PS420P
Metal bowl / twist drain (no sight gauge) kit	PS447BP
Mounting bracket kit	PS419
Oil (1 quart)	F442001
Oil (1 gallon)	F442002
Oil (12 quart case)	F442003
Oil (4 gallon case)	F442005

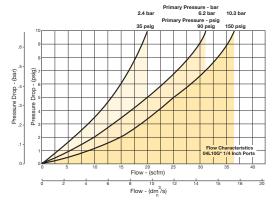
1.73 (44) 1.56 (40)2.16 (55) 5.80 (147) †5.94 (151)3.64 (92) †3.78 (96) 1.60 (41) Bowl removal clearance.

Flow Charts

04L 1/8" Lubricator



04L 1/4" Lubricator







Inches (mm)







Contents - www.parker.com/pneu/frl



Air Preparation Products Regulators Products

General	K2-K41
Dial	K42-K49
Pilot	K50-K63
Proportional	K64-K87
Precision	K88-K103
Water	K104-K109





Genera

Dial

Proportional

Pilot

Precision

14R Regulators - Miniature

- Unbalanced poppet standard
- Solid control piston with lip seal for extended life
- Non-rising adjusting knob
- Compact design
- Very easy to service
- 1/8", 1/4" ports (NPT, BSPP, BSPT)





Port size	Description	Part number
1/8"	Without gauge	14R013FC
1/8"	With gauge	14R018FC
1/4"	Without gauge	14R113FC
1/4"	With gauge	14R118FC

NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.

Operating information

Supply pressure (max): 0 to 300 psig (0 to 20.7 bar)

Secondary pressure ranges

 Standard
 2 to 125 psig (0 to 8.6 bar)

 Medium
 1 to 60 psig (0 to 4.1 bar)

 Medium
 1 to 30 psig (0 to 2.1 bar)

 Low
 1 to 15 psig (0 to 1 bar)

 Operating temperature:
 32°F to 125°F (0°C to 52°C)

-4°F to 125°F (-20°C to 52°C)

Flow capacity[†]:

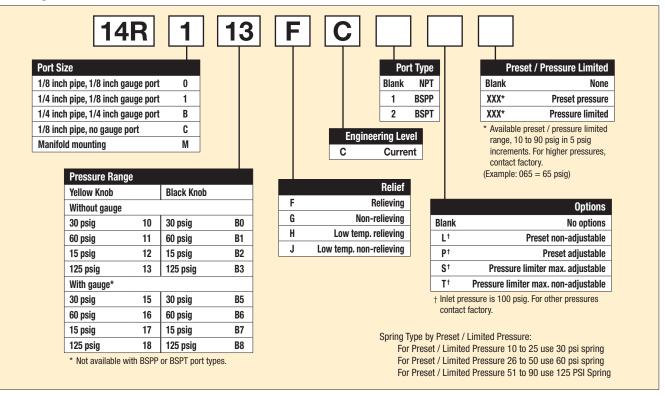
Low temperature

High flow 1/8" 13 scfm (6.1 dm³/s, ANR) 1/4" 15 scfm (7.1 dm³/s, ANR)

Gauge ports (2): 1/8 or 1/4 inch
Weight: 0.3 lb (0.14 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:









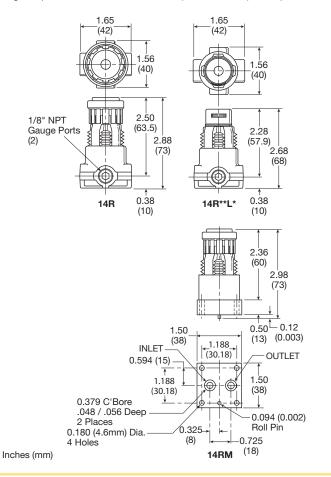
www.parker.com/pneumatics

Adjusting nut	Brass
Adjusting stem & spring	Steel
Body	Zinc
Bonnet, seat, piston & valve poppet	Plastic
Seals	Nitrile

Repair and Service Kits

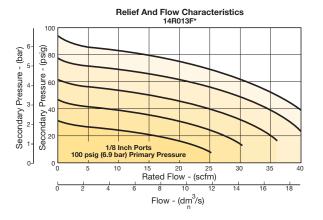
•	
Bonnet assembly kit	L01369
Bonnet tamperproof kit	P01265
30 psig gauge, 1/8" NPT (0 to 2.1 bar)	K4515N18030
60 psig gauge, 1/8" NPT (0 to 4.1 bar)	K4515N18060
160 psig gauge, 1/8" NPT (0 to 11.0 bar)	K4515N18160
60 psig gauge, 1/4" NPT (0 to 4.1 bar)	K4520N14060
160 psig gauge, 1/4" NPT (0 to 11.0 bar)	K4520N14160
Mounting bracket kit* (includes panel mount nut)	PS417BP
Plastic panel mount nuts*	P78652
Metal panel mount nuts*	P01531
Unbalanced non-relieving, poppet / piston kit	PS428P
Unbalanced relieving, poppet / piston kit	PS426P
1-15 psig spring (yellow)	P01176
1-30 psig spring (black)	P01175
1-60 psig spring (white)	P01174
2-125 psig spring (gold)	P01173

^{*} Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

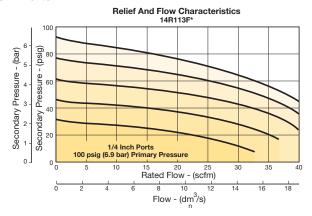


Flow Charts

1/8" Ports



1/4" Ports



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

K3

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Genera

Dial

Pilot

Proportional

Precision



P3A-R Regulators - Miniature

- · Lightweight plastic body
- Non-rising adjusting knob
- Solid control piston with lip seal for extended life
- Unbalanced poppet standard
- Two full flow 1/8" gauge ports
- Reverse flow capability
- 1/8", 1/4" ports (NPT)



Port size	Description	Part number
1/8"	Without gauge	P3A-RN91YNNN
1/8"	With gauge	P3A-RN91YGNN
1/4"	Without gauge	P3A-RN92YNNN
1/4"	With gauge	P3A-RN92YGNN

NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.



Operating information

120 psig (8.3 bar) Supply pressure (max):

Secondary pressure:

15 psig spring 1 to 15 psig (0.07 to 1.0 bar) 30 psig spring 6 to 30 psig (0.4 to 2.1 bar) 6 to 60 psig (0.4 to 4.1 bar) 60 psig spring 110 psig spring 6 to 110 psig (0.4 to 7.6 bar) 32°F to 125°F (0°C to 52°C) Operating temperature:

Flow capacity[†]:

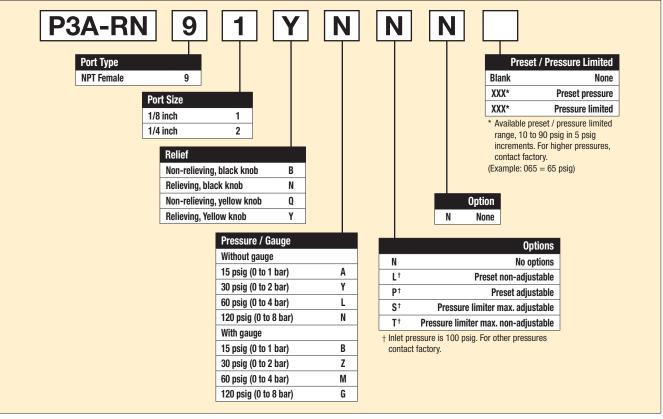
1/8" 13 scfm (6.1 dm³/s, ANR) High flow 1/4" 15 scfm (7.1 dm³/s, ANR)

1/8 inch

Gauge ports (2): Weight: 0.3 lb (0.14 kg)

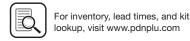
† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:



Most popular.





www.parker.com/pneumatics

Regulator Products

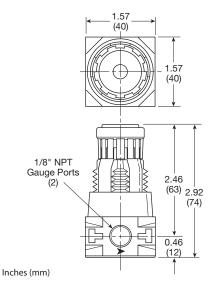
Material Specifications

Adjusting nut	Brass
Adjusting stem & spring	Steel
Poppet return spring	Stainless Steel
Body	Plastic
Bonnet, seat & piston	Plastic
Seals	Nitrile
Valve poppet	Plastic & nitrile

Repair and Service Kits

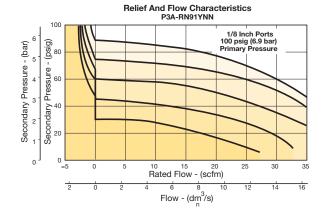
30 psig gauge, 1/8" NPT (0 to 2.1 bar)	K4515N18030
60 psig gauge, 1/8" NPT (0 to 4.1 bar)	K4515N18060
160 psig gauge, 1/8" NPT (0 to 11.0 bar)	K4515N18160
Mounting bracket kit* (includes panel mount nut)	PS417BP
Panel mount nut*	P78652
Unbalanced non-relieving, poppet / piston kit	PS428P
Unbalanced relieving, poppet / piston kit	PS426P
1-15 psig Spring (yellow)	P01176
1-30 psig spring (black)	P01175
1-60 psig spring (white)	P01174
5-110 psig spring (gold)	P01173

^{*} Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

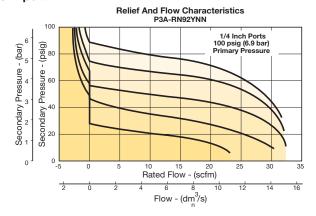


Flow Charts

1/8" port



1/4" port



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

K5

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

General

Dial

Pilot

Proportional





Genera

Dial

Pilot

Precision

R34 Regulators - Miniature

- Diaphragm operated for fast response
- Large diaphragm to valve area ratio for precise regulation and high flow capacity
- Balanced valve design for precise regulation
- Available in 2 or 4 port design
- Available with a manifold mount to minimize plumbing
- Suitable for low temperature applications
- Non-rising adjusting knob
- 1/8", 1/4" ports (NPT, BSPP)





Non-Relieving

Port		Part number	
size	Description	Without gauge	With gauge
1/8"	Relieving, 0 to 30 psig	R344-01A	R344-01AG
1/8"	Relieving, 0 to 60 psig	R344-01B	R344-01BG
1/8"	Relieving, 0 to 125 psig	R344-01C	R344-01CG
1/4"	Relieving, 0 to 30 psig	R344-02A	R344-02AG
1/4"	Relieving, 0 to 60 psig	R344-02B	R344-02BG
1/4"	Relieving, 0 to 125 psig	R344-02C	R344-02CG
Manifold	Relieving, 0 to 30 psig	R342-0MA	_
Manifold	Relieving, 0 to 60 psig	R342-0MB	-
Manifold	Relieving, 0 to 125 psig	R342-0MC	-





R344-02C

R342-0MC

Operating information

Supply pressure (max): 300 psig (0 to 20.7 bar)

Operating temperature: -40°F to 150°F (-40°C to 65.5°C)

Flow capacity[†]:

High flow 1/8" 17 scfm (8.0 dm³/s, ANR) 1/4" 19 scfm (8.9 dm³/s, ANR)

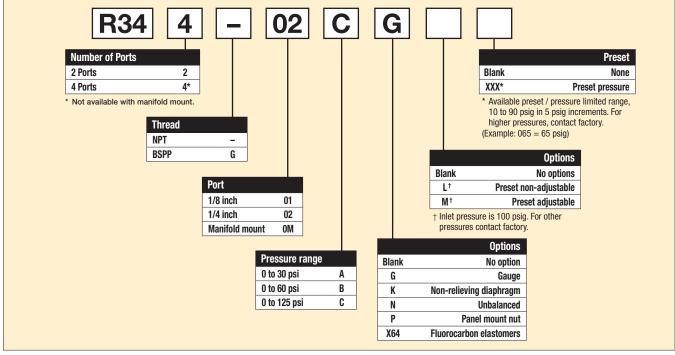
Gauge ports (2): 1/8 inch

(no gauge port version available)

Weight: 0.25 lb (0.11 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:







www.parker.com/pneumatics

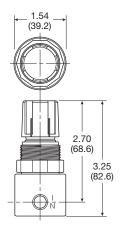
Material Specifications

Body	Aluminum
Bonnet	Acetal
Diaphragm & seals	Nitrile
Valve assembly	Brass
Springs	Steel
Panel Nut	Acetal

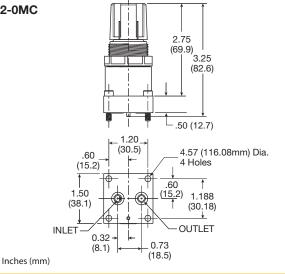
Repair and Service Kits

•	
Diaphragm assembly, non-relieving	GRP-96-726
Diaphragm assembly, relieving	GRP-96-725
0 to 30 psig (0 to 2.1 bar), spring, regulating	GRP-95-111
0 to 60 psig (0 to 4.1 bar) spring, regulating	GRP-96-718
0 to 125 psig (0 to 8.6 bar) spring, regulating	GRP-96-717
Panel mount nut, aluminum	R05X51-A
Panel mount nut, plastic	R05X51-P
Mounting bracket kit (includes panel mount nut)	SA161X57
1-1/2" Dial Face, 1/8 NPT, CBM,	
0 to 60 psig (0 to 4.1 bar), gauge	K4515N18060
1-1/2" Dial Face, 1/8 NPT, CBM,	
0 to 160 psig (0 to 11.0 bar), gauge	K4515N18160
Tamperproof knob kit	P31KB00AT

R342 / R344



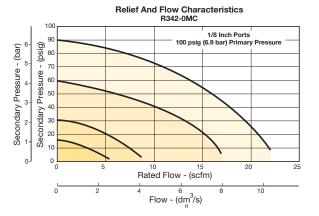
R342-0MC



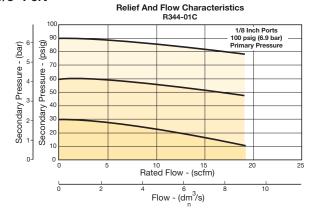
Air Preparation Products **Regulator Products**

Flow Charts

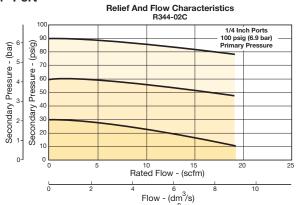
1/8" Manifold Mount



1/8" Port



1/4" Port



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

K7

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Dial

Proportional

Precision

Water

General

Dial

Pilot

Proportional

Precision

Water



R25 Regulators - Miniature

- · Lightweight plastic body
- Unbalanced poppet standard
- Non-rising, push-to-lock adjusting knob
- Compact, 3.10 Inch (79 mm) high by 1.60 Inch (41 mm) wide
- Lightweight
- Diaphragm operated
- 1/8", 1/4" ports (NPT)





Port size	Description	Part number
1/8"	Relieving, 0-125 reduced pressure, without gauge	R25-01C
1/4"	Relieving, 0-125 reduced pressure, without gauge	R25-02C

NOTE: 1.250 Dia. (31.8 mm) hole required for panel mounting.

Operating information

Supply pressure (max): Inlet 150 psig (10.0 bar)

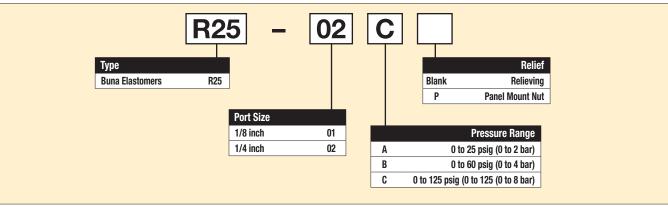
Operating temperature: 40°F to 125°F (4°C to 52°C)

Gauge ports (2): 1/8 inch

(can be used for full flow)

Weight: 0.25 lb (0.11 kg)

Ordering information:



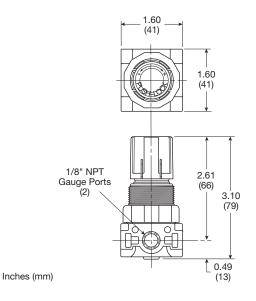
K8



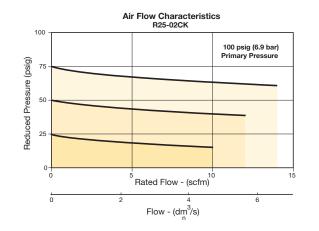
Adjusting screw	Steel
Body	Acetal
Bonnet and seat	Acetal
Diaphragm	Buna N
Seals	Buna N
Springs	Stainless steel
Valve poppet	Buna N

Repair and Service Kits

-	
Panel mount nut, plastic	R05X51-P
Panel mount nut, aluminum	R05X51-A
Mounting bracket and nut	SA161X57
Relieving (Buna)	RKR25Y
Non-Relieving (Buna)	RKR25KY
0-25 psig spring	SPR-375-1
0-60 psig spring	SPR-376
0-125 psig spring	SPR-377



Flow Charts



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial could be a possible and the provided possible possible provided by the provided possible regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





K9

General

Dial

Pilot

Proportional

Precision

General

Dial

Pilot

Proportional

Precision



R45 Regulators - Miniature

- Lightweight plastic body
- Unbalanced poppet standard
- Non-rising, push-to-lock adjusting knob
- Compact, 3.43 inch (87.1 mm) high by 2.06 inch (52.3 mm) wide
- Lightweight
- Diaphragm operated
- 1/4", 3/8" ports (NPT, BSPP)



Port size	Description	Part number
1/4"	Relieving, 0-125 reduced pressure, without gauge	R45-02C
3/8"	Relieving, 0-125 reduced pressure, without gauge	R45-03C

NOTE: 1.250 Dia. (31.8 mm) hole required for panel mounting.



Operating information

Supply pressure (max): Inlet 150 psig (10.0 bar)

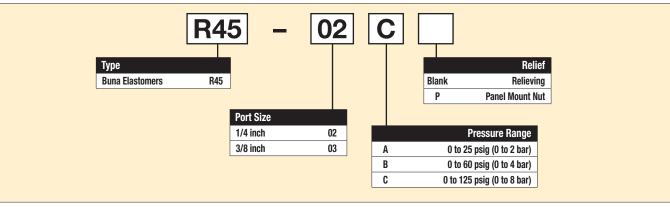
Operating temperature: 40°F to 125°F (4°C to 52°C)

Gauge ports (2): 1/4 ir

(can be used for full flow)

Weight: 0.38 lb (0.17 kg)

Ordering information:



K10



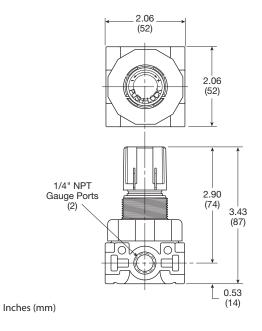


Material Specifications

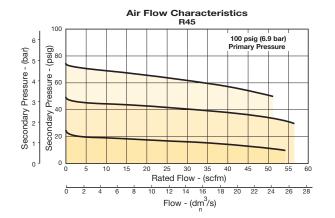
Adjusting screw	Steel
Body	Acetal
Bonnet and seat	Acetal
Diaphragm	Buna N
Seals	Buna N
Springs	Stainless steel
Valve Poppet	Buna N

Repair and Service Kits

-	
Panel mount nut, plastic	R05X51
Panel mount nut, aluminum	R05X51-A
Mounting bracket and nut	SA161X57
Relieving	RKR45Y
Non-Relieving	RKR45KY
0-25 psig spring	SPR-46
0-60 psig spring	SPR-47
0-125 psig spring	SPR-48



Flow Charts



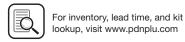
⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





K11

Economy Regulators

General

Dial

Pilot

Proportional

Precision

Water



Regulator Products

15R Regulators - Economy

- Solid control piston with resilient seat for service-free operation
- Non-rising "locking" adjusting knob
- Compact, 3.30 inch (84 mm) high by 2.12 inch (54 mm) wide
- Easily serviced
- 1/4", 3/8" ports (NPT)



Port size	Description	Part number
1/4"	Without gauge	15R113FB
1/4"	With gauge	15R118FB
3/8"	Without gauge	15R213FB
3/8"	With gauge	15R218FB

NOTE: 1.218 Dia. (31 mm) hole required for panel mounting.



Operating information

Supply pressure (max): 0 to 250 psig (0 to 17.2 bar)

Secondary pressure ranges

 Standard
 2 to 125 psig (0 to 8.6 bar)

 Medium
 1 to 60 psig (0 to 4.1 bar)

 Medium
 1 to 30 psig (0 to 1.7 bar)

 Low
 1 to 15 psig (0 to 1 bar)

 Operating temperature:
 32°F to 125°F (0°C to 52°C)

Flow capacity[†]:

Low temperature

High flow 1/4" 3/8"

21 scfm (9.9 dm³/s, ANR) 28 scfm (13.2 dm³/s, ANR)

-4°F to 125°F (-20°C to 52°C)

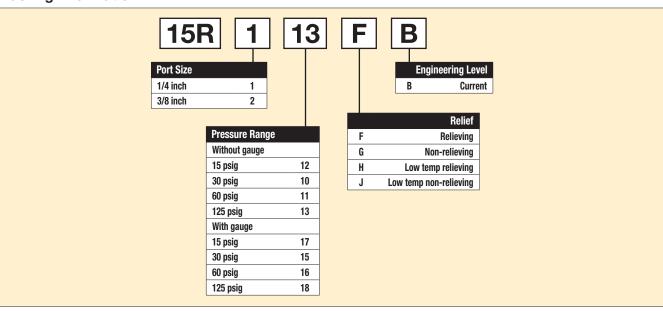
Gauge ports (2): 1/4 inch

(can be used at full flow)

Weight: 0.5 lb (0.23 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:







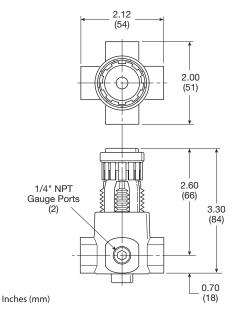
Material Specifications

Adjusting nut	Brass
Adjusting stem & spring	Steel
Body	Zinc
Bonnet, seat, piston & valve poppet	Plastic
Seals	Nitrile

Repair and Service Kits

•	
Body Service Kit – Unbalanced	PS424BP
Bonnet Assembly Kit	L01369
30 psig, 1/8" NPT (0 to 2.1 bar) gauge	K4515N18030
60 psig, 1/8" NPT (0 to 4.1 bar) gauge	K4515N18060
160 psig, 1/8" NPT (0 to 11.0 bar) gauge	K4515N18160
60 psig, 1/4" NPT (0 to 4.1 bar) gauge	K4520N14060
160 psig, 1/4" NPT (0 to 11.0 bar) gauge	K4520N14160
Mounting bracket kit* (Includes panel mount nut)	PS417BP
Panel mount nuts*, plastic	P78652
Panel mount nuts*, metal	P01531
Poppet / piston kit, unbalanced, non-relieving	PS428P
Poppet / piston kit, unbalanced, relieving	PS426P
Seal, unbalanced	PS454B
1-15 psig spring (yellow)	P01176
1-30 psig spring (black)	P01175
1-60 psig spring (white)	P01174
2-125 psig spring (gold)	P01173

^{*} Tighten panel mount nut 2.8 to 3.4 Nm (25 to 30 in-lbs) of torque.

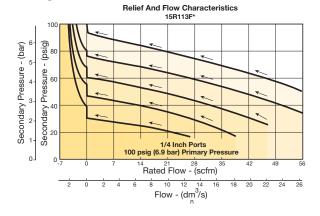


Flow Charts

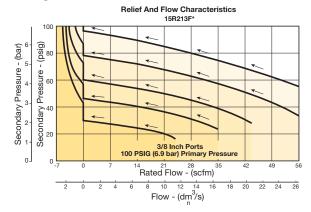
Air Preparation Products

Regulator Products

1/4" Regulator



3/8" Regulator



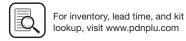
WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Semi-Precision Regulators

General

Dial

Pilot

Proportional

Precision

Water



27R Regulators - Semi-Precision

- · Fine adjustment sensitivity
- Good repeatability and minimal pressure drop
- High flow capacity
- Two 1/4" gauge ports
- Brass Poppet for long life
- Modular with 05 Series FRL
- Non-rising, removable knob
- Multiple porting options
- 1/4", 3/8" ports (NPT, BSPP, BSPT)



Port size	Description	Part number
1/4"	15 psig	27R112AD
1/4"	30 psig	27R110AD
1/4"	60 psig	27R114AD
1/4"	125 psig	27R113AD

NOTE: 1.53 Dia. (39 mm) hole required for panel mounting. Max panel thickness 1/4"

Operating information

Bleed rate: 0.033 scfm (0.016 dm³/s, ANR)

Effect of supply variation: 0.5 psig (0.04 bar) for 25 psig (1.7 bar) change P¹

Relief capacity: 0.5 scfm (0.24 dm³/s, ANR) @ 5 psig (0.4 bar) increase P²

Flow capacity[†]: 28 scfm (13.2 dm³/s, ANR) @

100 psig (6.9 bar) P¹ and 20 psig (1.4 bar) P²

Inlet pressure (max): 250 psig (17.2 bar)

Temperature rating: 32°F to 175°F (0°C to 80°C) Relief flow: 5.0 scfm (2.4 dm 3 /s, ANR) Repeatability: \pm .5 psig (\pm 0.034 bar)

Response: 510 m

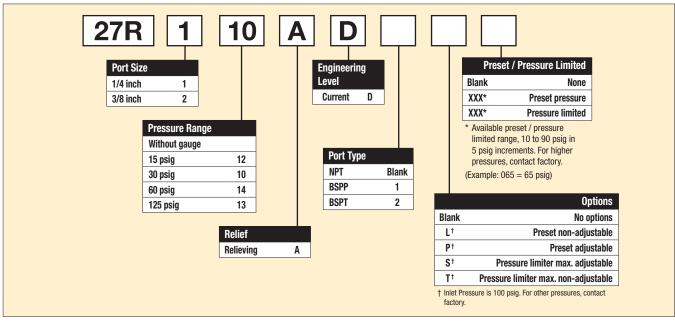
The valve will open to full flow and

fill a volume of 100 in³

Gauge ports (2): 1/4 inch
Weight: 1.0 lb (0.45 kg)

† scfm = Standard cubic feet per minute at 150 psig inlet, 90 psig no flow secondary setting and 5 psig pressure drop.

Ordering information:



K14





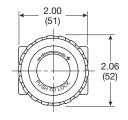
Regulator Products

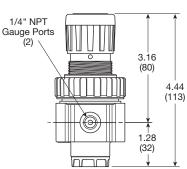
Material Specifications

Poppet	Brass
Bonnet	Plastic
Body	Zinc
Collar, knob	Plastic
Diaphragm	Nitrile
Bottom Cap	Plastic
Seals	Nitrile
Springs – poppet & control	Steel

Repair and Service Kits

•	
Bonnet assembly kit	PS910P
Control knob	P0442001
1-1/2" dial face 30 psig (0 to 2.1 bar), gauge	K4515N14030
1-1/2" dial face 60 psig (0 to 4.1 bar), gauge	K4515N14060
1-1/2" dial face 160 psig (0 to 11.0 bar), gauge	K4515N14160
1-1/2" dial face 300 psig (0 to 20.7 bar), gauge	K4515N14300
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
Mounting bracket kit	PS963P
Panel mount nut, metal	PS964P
Service kit	PS907P
1-30 psig spring	P04427
1-15 psig spring	P04428
0-60 psig spring	P04426
2-125 psig spring	P04425

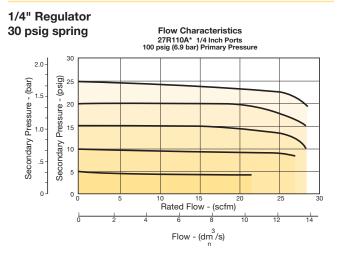


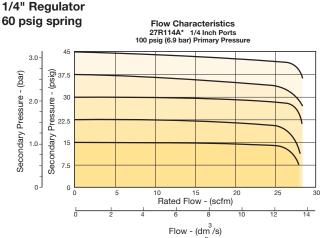


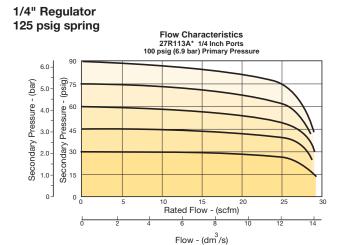
⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

Flow Charts





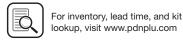


CAUTION:

K15

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





www.parker.com/pneumatics

Dial

Mini Regulators

General

Dial

Pilot

Proportional

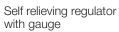
Precision

P31 Regulators - Mini

- Integral 1/4" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation.
- Relieving & non-relieving types
- Non-rising knob









Non-relieving regulator

Port size	Description (relieving)	Gauge	Part number
1/4"	125 psig (8 bar)	None	P31RB92BNNP
1/4"	125 psig (8 bar)	Square	P31RB92BN5P

Operating information

Flow capacity*: 1/4 68 scfm (32 dm³/s, ANR)

Operating temperature†: -4°F to 150°F (-20°C to 65.5°C)

300 psig (20 bar)

Adjusting range pressure: 30 psig (0-2 bar) 60 psig (0-4 bar) 125 psig (0-8 bar)

232 psig (0-16 bar)

Gauge port (2 each)**

1/8 BSPP, BSPT, NPT

Weight: 0.37 lb (0.17 kg)

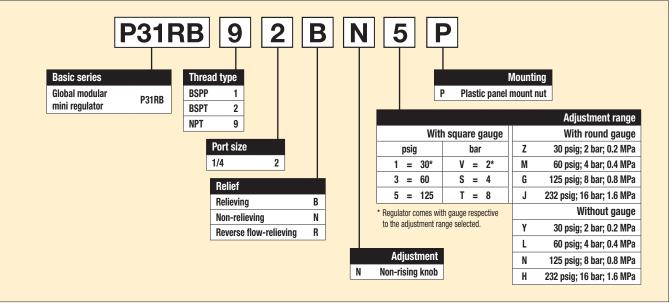
* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar).

** Non-gauge option only.

Supply pressure (max):

Units with square gauges: 5°F to 150°F (-15°C to 65.5°C)

Ordering Information:







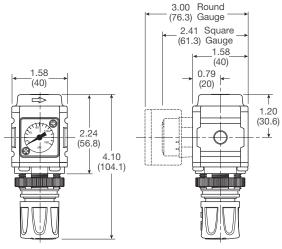
Regulator Products

Material Specifications

Body	Aluminum
Adjustment knob	Acetal
Bonnet	PBT
Diaphragm assembly	Brass / Nitrile
Valve assembly	Brass / Nitrile
Springs	Steel
Seals	Nitrile
Panel nut	Acetal

Repair and Service Kits

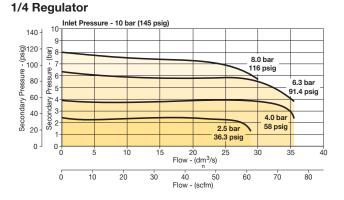
Diaphagm repair kit - relieving	P31KB00RB
Diaphagm repair kit - non-relieving	P31KB00RC
Panel mount nut - aluminum	P31KA00MM
Panel mount nut - plastic	P31KA00MP
Angle bracket (attaches via panel nut)	P31KB00MR
C-bracket (fits to body)	P31KA00MW
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB



Inches (mm)

NOTE: 1.20 in. (30mm) hole required for panel nut mounting.

Flow Charts



Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Gauges

K17

Square flush	0-4 bar	K4511SCR04B
mount gauge	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160
Square with	0-4 bar	P6G-PR10040
adapter kit	0-11 bar	P6G-PR10110
	0-60 psig	P6G-PR90060
	0-160 psig	P6G-PR90160
1.00" Round 1/8"	0-60 psig / 0-4 bar	K4510N18060
center back mount	0-160 psig / 0-11 bar	K4510N18160
40mm Round 1/8"	0-30 psig / 0-2 bar	K4515N18030
center back mount (Not for use with common	0-60 psig / 0-4 bar	K4515N18060
port regulators)	0-160 psig / 0-11 bar	K4515N18160

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Mini Common P1 Regulators

General

Dial

Pilot

Proportional

Precision

Water



P31 Common P1 Regulators - Mini

- · Manifold style regulator with line pressure on both sides
- Pressure output is at front or rear
- Inlet port 1/4" (NPT, BSPP & BSPT)
- Working port 1/8"
- Robust construction
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Relieving & non-relieving types
- Non-rising knob

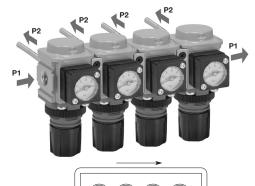


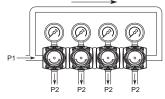
Self relieving regulator with gauge



Non-relieving regulator

Port size	Description (relieving)	Gauge	Part number
1/4"	125 psig (8 bar)	None	P31HB92BNNP
1/4"	125 psig (8 bar)	Square	P31HB92BN5P





Operating information

Flow capacity*:

P1 port size (inlet/outlet)

1/4 42 scfm (20 dm³/s, ANR)

Operating temperature: -4°F to 150°F (-20°C to 65.5°C)

Supply pressure (max): 300 psig (20 bar)

Adjusting range pressure: 30 psig (0-2 bar)

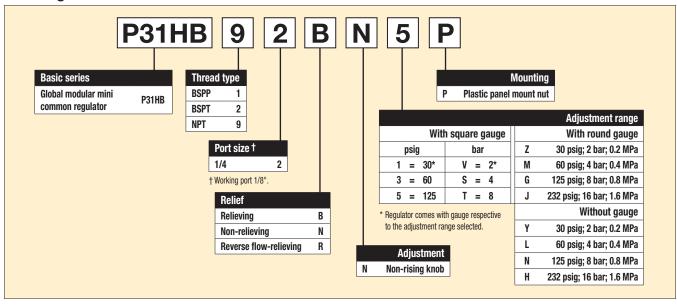
60 psig (0-4 bar) 125 psig (0-8 bar) 232 psig (0-16 bar) 1/4 NPT, BSPP, BSPT

P2 regulated ports (2 ea.) 1/8 NPT, BSPP, BSPT

Weight: 0.66 lb (0.30 kg)

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar).

Ordering Information:



K18





Air Preparation Products **Regulator Products**

Flow Charts

Materials of Construction

Body	Aluminum
Adjustment knob	Acetal
Bonnet	Glass-filled PBT
Diaphragm assembly	Brass / Nitrile
Valve assembly	Brass / Nitrile

Repair and Service Kits

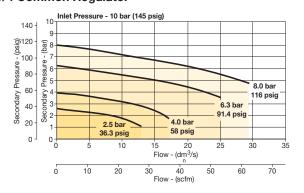
Diaphagm repair kit - relieving	P31KB00RB
Diaphagm repair kit - non-relieving	P31KB00RC
Panel mount nut - aluminum	P31KA00MM
Panel mount nut - plastic	P31KA00MP
Angle bracket (attaches via panel nut)	P31KB00MR
T-bracket with body connector	P31KA00MT
Body connector	P31KA00CB

(40)1.58 0.79 (40) (20)1.20 (30.6)2.24 (56.8)4.10 (104.1)

Inches (mm)

NOTE: 1.20 in. (30mm) hole required for panel nut mounting.

1/4 Common Regulator



Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Gauges

Square with	0-4 bar	P6G-PR10040
adapter kit	0-11 bar	P6G-PR10110
	0-60 psig	P6G-PR90060
	0-160 psig	P6G-PR90160
1.00" round 1/8"	0-60 psig / 0-4 bar	K4510N18060
center back mount	0-160 psig / 0-11 bar	K4510N18160

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



General

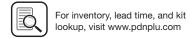
Dial

Pilot

Proportional

Precision





Economy Regulators

General

Dial

Pilot

Proportional

Precision

Water



roducts

05R Regulators - Economy

- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation.
- Rolling diaphragm for extended life.
- Removable non-rising knob for panel mounting and tamper resistance.
- · Easily serviced.
- · Reverse Flow.
- 1/4", 3/8" ports (NPT, BSPP)



Port size	Description	Part number
1/4"	Without gauge	05R113A*
1/4"	With 160 psi gauge	05R118A*
3/8"	Without gauge	05R213A*
3/8"	With 160 psi gauge	05R218A*

NOTE: 1.53 Dia. (39 mm) hole required for panel mounting.



Operating information

Supply pressure (max): 0 to 300 psig (0 to 20.7 bar) For secondary pressure ranges see charts next page.

Operating temperature: 32°F to 175°F (0°C to 80°C) Low temperature -4°F to 125°F (-20°C to 52°C)

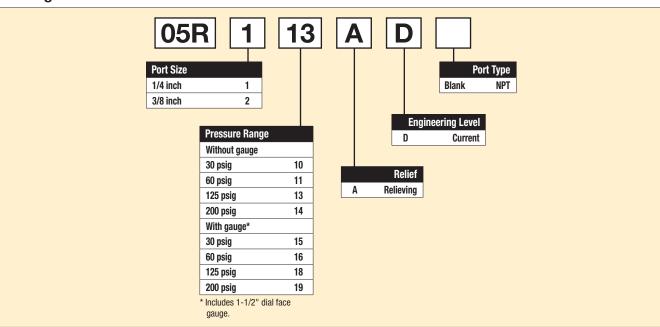
Flow capacity[†]:

High flow 1/4" 30 scfm (14.2 dm³/s, ANR) 3/8" 40 scfm (18.9 dm³/s, ANR)

Gauge ports (2): 1/4 inch
Weight: 1.1 lb (0.49 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:







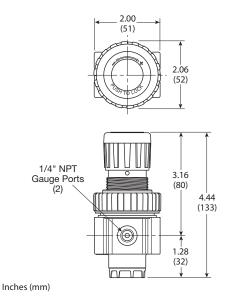
Regulator Products

Material Specifications

Adjusting stem	Brass
Bonnet	Plastic
Body	Zinc
Collar, Knob	Plastic
Diaphragm	Nitrile
Poppet & cap	Plastic
Seals	Nitrile
Springs – poppet & control	Steel

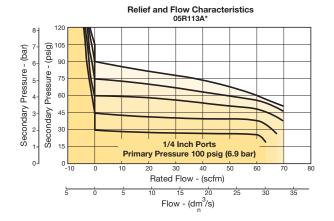
Repair and Service Kits

Bonnet assembly kit PS915P	
Control knob	P04420
1-1/2" dial face 30 psig (0 to 2.1 bar), gauge	K4515N14030
1-1/2" dial face 60 psig (0 to 4.1 bar), gauge	K4515N14060
1-1/2" dial face 160 psig (0 to 11.0 bar), gauge	K4515N14160
1-1/2" dial face 300 psig (0 to 20.7 bar), gauge	K4515N14300
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
Mounting bracket kit	PS963P
Panel mount nut - metal	PS964P
1-30 psig spring	P04427
1-60 psig spring	P04426
2-125 psig spring	P04425
2-200 psig spring	P02934
Relieving service kit	PS908P

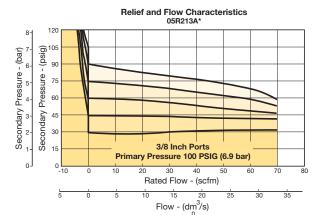


Flow Charts

1/4" Regulator



3/8" Regulator



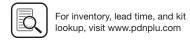
⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

K21

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Dial

Compact Regulators

Genera

Dial

Pilot

Proportional

Precision

P32 Regulators - Compact

- Integral 1/4", 3/8" or 1/2" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Relieving & non-relieving types
- Non-rising knob
- Available T-handle





Self relieving regulator with gauge



Non-relieving regulator

Port size	Description (relieving)	Gauge	Part number
1/4"	125 psig (8 bar)	None	P32RB92BNNP
1/4"	125 psig (8 bar)	Round	P32RB92BNGP
3/8"	125 psig (8 bar)	None	P32RB93BNNP
3/8"	125 psig (8 bar)	Round	P32RB93BNGP
1/2"	125 psig (8 bar)	None	P32RB94BNNP
1/2"	125 psig (8 bar)	Round	P32RB94BNGP

Operating information

Flow capacity*:

1/4 148 scfm (70 dm³/s, ANR) 3/8, 1/2 165 scfm (78 dm³/s, ANR) Operating temperature: -13°F to 150°F (-25°C to 65.5°C)

Supply pressure (max): 300 psig (20 bar)

Adjusting range pressure: 30 psig (0-2 bar) 60 psig (0-4 bar) 125 psig (0-8 bar)

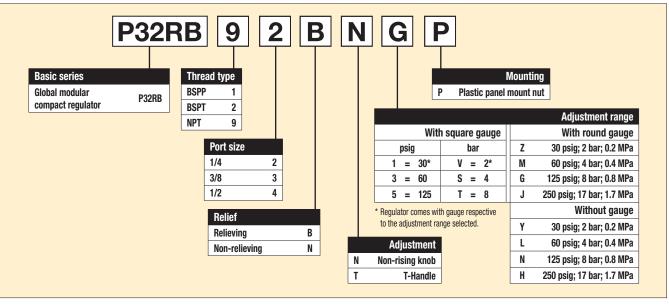
250 psig (0-17 bar)

Gauge port (2 each) 1/4 NPT, BSPP, BSPT

Weight: 0.90 lb (0.41 kg)

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar).

Ordering Information:









Regulator Products

Material Specifications

Body	Aluminum
Adjustment knob	Acetal
Bonnet	Glass-filled nylon
Diaphragm assembly	Nitrile / Zinc
Valve assembly	Brass / Nitrile
Springs	Steel, stainless steel
Seals	Nitrile
Panel nut	Acetal

Repair and Service Kits

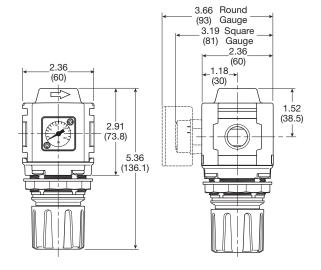
Diaphagm repair kit - relieving	P32KB00RB
Diaphagm repair kit - non-relieving	P32KB00RC
Panel mount nut - aluminum	P32KA00MM
Panel mount nut - plastic	P32KA00MP
Angle bracket (attaches via panel nut)	P32KB00MR
T-bracket with body connector	P32KA00MT
T-bracket	P32KA00MB
Body connector	P32KA00CB

⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

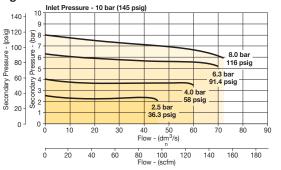


Inches (mm)

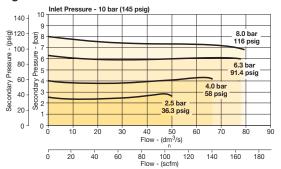
NOTE: 1.90 in. (48mm) hole required for panel nut mounting.

Flow Charts

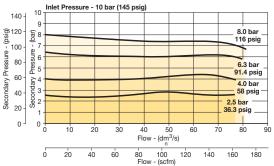
1/4 Regulator



3/8 Regulator



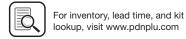
1/2 Regulator



Gauges

•		
Square flush mount gauge	0-4 bar	K4511SCR04B
	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160
Square with adapter kit	0-4 bar	P6G-PR10040
	0-11 bar	P6G-PR10110
	0-60 psig	P6G-PR90060
	0-160 psig	P6G-PR90160
50mm (2") round	0-30 psig / 0-2 bar	K4520N14030
1/4" center back mount	0-60 psig / 0-4 bar	K4520N14060
	0-160 psig / 0-11 bar	K4520N14160
	0-300 psig / 0-20 bar	K4520N14300

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



General

Dial

Pilot

Proportional

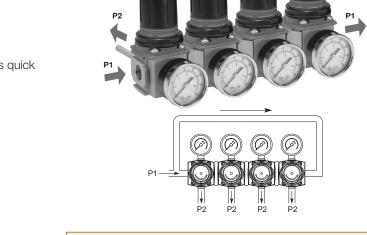
Precision

Water



P32 Common - P1 Regulator - Compact

- · Manifold style regulator with line pressure on both sides.
- Pressure output is at front or rear.
- Inlet ports 1/4", 3/8" or 1/2" (NPT, BSPP & BSPT)
- Working port 1/4"
- Robust construction
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Relieving & non-relieving types
- Non-rising knob





Self relieving regulator with gauge



Non-relieving regulator

Port size	Description (relieving)	Gauge	Part number
1/4"	125 psig (8 bar)	None	P32HB92BNNP
3/8"	125 psig (8 bar)	None	P32HB93BNNP
1/2"	125 psig (8 bar)	None	P32HB94BNNP

Operating information

Flow capacity*:

1/4, 3/8, 1/2 30 dm³/s (64 scfm)

Operating temperature: -25°C to 65.5°C (-13°F to 150°F)

Supply pressure (max): 300 psig (20 bar)
Adjusting range pressure: 0 to 30 psig (0 to

0 to 30 psig (0 to 2 bar) 0 to 60 psig (0 to 4 bar) 0 to 125 psig (0 to 8 bar)

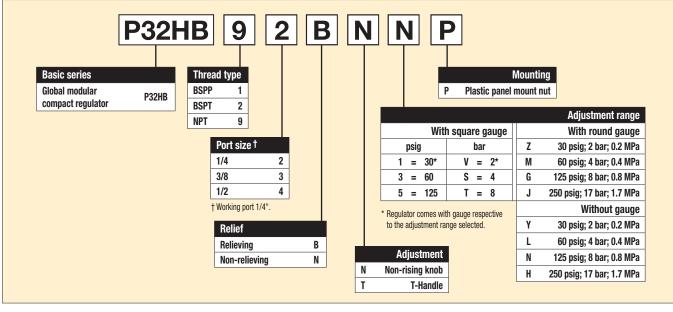
0 to 125 psig (0 to 8 bar) 0 to 232 psig (0 to 16 bar)

Gauge port (2 each): 1/4 NPT, BSPP, BSPT

Weight: 0.50 lb (1.10 kg)

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar).

Ordering Information:



K24



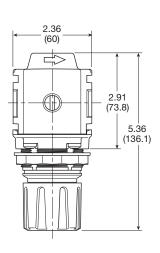


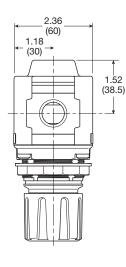
Body	Aluminum
Adjustment knob	Acetal
Bonnet	Glass-filled nylon
Diaphragm assembly	Nitrile / zinc
Valve assembly	Brass / nitrile
Springs	Steel, stainless steel
Seals	Nitrile
Panel nut	Acetal

Compact Common P1 Precision Regulator

Repair and Service Kits

Diaphagm repair kit - relieving	P32KB00RB
Diaphagm repair kit - non-relieving	P32KB00RC
Panel mount nut - aluminum	P32KA00MM
Panel mount nut - plastic	P32KA00MP
Angle bracket (attaches via panel nut)	P32KB00MR
T-bracket with body connector	P32KA00MT
T-bracket	P32KA00MB
Body connector	P32KA00CB
-	



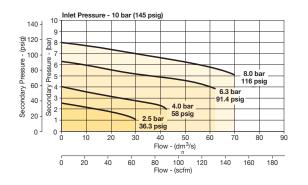


Inches (mm)

NOTE: 1.90 in. (48mm) hole required for panel nut mounting.

Flow Charts

P32 Common Port Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Gauges

K25

Square flush mount gauge	0-4 bar	K4511SCR04B
	0-11 bar	K4511SCR11B
	0-60 psig	K4511SCR060
	0-160 psig	K4511SCR160
Square with adapter kit	0-4 bar	P6G-PR10040
	0-11 bar	P6G-PR10110
	0-60 psig	P6G-PR90060
	0-160 psig	P6G-PR90160
50mm (2") round 1/4" center back mount	0-30 psig / 0-2 bar	K4520N14030
	0-60 psig / 0-4 bar	K4520N14060
	0-160 psig / 0-11 bar	K4520N14160
	0-300 psig / 0-20 bar	K4520N14300

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Standard Regulators

Genera

Dial

Pilot

Proportional

Precision



07R Regulators - Standard

- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Rolling diaphragm for extended life
- Two high flow 1/4" gauge ports can be used as additional
- · Easily serviced
- Removable non-rising knob for panel mounting and tamper resistance
- 1/2", 3/4" ports (NPT, BSPP)



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Port size	Description	Part number
1/2"	Without gauge	07R313AC
1/2"	With 160 psi gauge	07R318AC
3/4"	Without gauge	07R413AC
3/4"	With 160 psi gauge	07R418AC

NOTE: 2.0 Dia. (51 mm) hole required for panel mounting.

Operating information

Supply pressure (max): 250 psig (17.2 bar)

Secondary pressure ranges

2 to 125 psig (0 to 8.6 bar) Standard Low 1 to 60 psig (0 to 4.1 bar) High 5 to 250 psig (0.4 to 17.2 bar) 32°F to 175°F (0°C to 80°C)

Operating temperature: Low temperature

High flow

Flow capacity[†]: 1/2" 3/4"

90 scfm (42.5 dm³/s, ANR) 90 scfm (42.5 dm³/s, ANR)

1/4 inch Gauge ports (2):

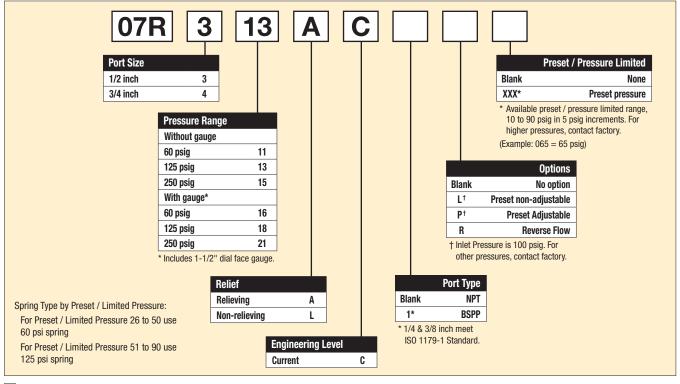
(can be used as additional full flow 1/4 inch outlet ports)

-4°F to 125°F (-20°C to 52°C)

2.5 lb (1.1 kg) Weight:

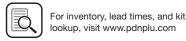
[†] scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:



Most popular.





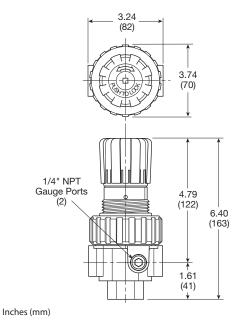
Regulator Products

Material Specifications

Adjusting stem	Steel
Body	Zinc
Bonnet, piston stem, valve poppet & cap	Plastic
Collar, knob	Plastic
Diaphragm	Nitrile
Seals	Nitrile
Spring, poppet	Stainless
Spring, control	Steel

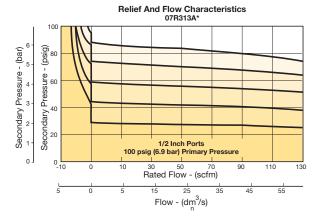
Repair and Service Kits

nepair and bervice Kits	
Bonnet assembly kit	PS715P
Control knob	P04069B
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket kit (includes panel mount nut)	PS807P
Panel mount nut, plastic	P04082
Panel Mount nut, metal	P04079B
Reverse flow service conversion kit, relieving	PS808RP
Relieving (includes poppet)	PS808P
Non-relieving (includes poppet)	PS809P
1-30 psig spring	P01698
1-60 psig spring	P04062
2-125 psig spring	P04063
5-250 psig spring	P04064
Tamperproof kit	PS737P

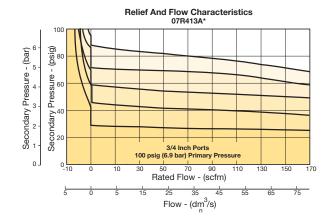


Flow Charts

1/2" Regulator



3/4" Regulator



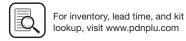
⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





www.parker.com/pneumatics

Standard Regulators

General

Dial

Pilot

Proportional

Precision

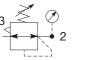
water

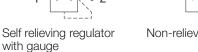


Regulator Products

P33 Regulators - Standard

- Integral 1/2" or 3/4" ports (NPT, BSPP & BSPT)
- Robust but lightweight aluminum construction
- Secondary pressure ranges
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Relieving & non-relieving types
- Non-rising knob







Non-relieving regulator

Port size	Description (relieving)	Gauge	Part number
1/2"	125 psig (8 bar)	None	P33RA94BNNP
1/2"	125 psig (8 bar)	Round	P33RA94BNGP
3/4"	125 psig (8 bar)	None	P33RA96BNNP
3/4"	125 psig (8 bar)	Round	P33RA96BNGP



Operating information

Flow capacity*:

Gauge port (2 each):

1/2, 3/4 233 scfm (110 dm³/s, ANR)

Operating temperature: -13°F to 150°F (-25°C to 65.5°C)

Supply pressure (max): 300 psig (20 bar)

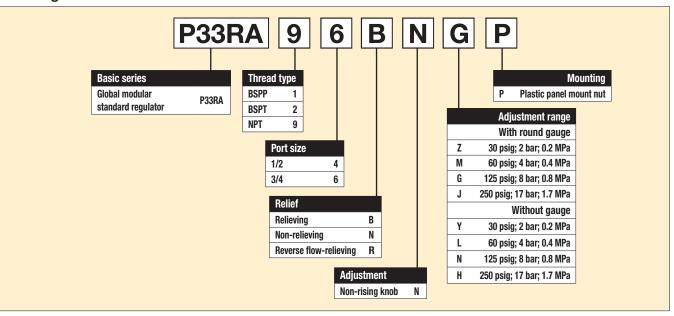
Adjusting range pressure: 0 to 30 psig (0 to 2 bar) 0 to 60 psig (0 to 4 bar)

0 to 60 psig (0 to 4 bar) 0 to 125 psig (0 to 8 bar) 0 to 250 psig (0 to 17 bar) 1/4 NPT, BSPP, BSPT

Weight: 1.61 lb (0.62 kg)

* Inlet pressure 145 psig (10 bar). Secondary pressure 91.3 psig (6.3 bar).

Ordering Information:





-	
Body	Aluminum
Adjustment knob	Acetal
Body cap	ABS
Bonnet	Glass-filled nylon
Diaphragm assembly	Nitrile / zinc
Valve assembly	Brass / nitrile
Springs	Steel, stainless steel
Seals	Nitrile
Panel nut	Acetal

Repair and Service Kits

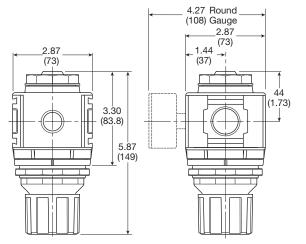
Diaphagm repair kit - relieving	P33KA00RB
Diaphagm repair kit - non-relieving	P33KA00RC
Panel mount nut - aluminum	P33KA00MM
Panel mount nut - plastic	P33KA00MP
Angle bracket (attaches via panel nut)	P33KA00MR
T-bracket with body connector	P32KA00MT
T-bracket	P32KA00MB
Body connector	P32KA00CB

⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

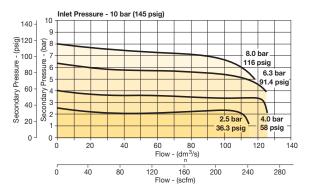


Inches (mm)

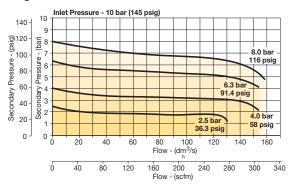
NOTE: 2.40 in. (61mm) hole required for panel nut mounting.

Flow Charts

1/2 Regulator



3/4 Regulator



Gauges

50mm (2") round 1/4" center back mount	0-30 psig / 0-2 bar	K4520N14030
	0-60 psig / 0-4 bar	K4520N14060
	0-160 psig / 0-11 bar	K4520N14160
	0-300 psig / 0-20 bar	K4520N14300

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Regulators

General

Dial

Pilot

Proportional

Precision

Water



P3Y Regulators

- Integral 3/4" or 1" ports (BSPP and NPT)
- Robust but lightweight aluminium construction
- Secondary pressure ranges 12 and 16 bar
- · Rolling diaphragm for extended life
- Secondary aspiration plus rolling diaphragm provides quick response and accurate pressure regulation
- Optional tamperproof regulator padlock
- Reverse flow / relieving option
- Low temperature -40°C (-40°F)







Reverse flow relieving regulator



Non-relieving regulator

Port size	Description	Part number
3/4"	174 psig relieving	P3YRA96BNEN
3/4"	174 psig relieving + pressure gauge	P3YRA96BNFN
1"	174 psig relieving	P3YRA98BNEN
1"	174 psig relieving + pressure gauge	P3YRA98BNFN



Operating information

Supply pressure (max)*: 254 psig (17.5 bar)

Operating temperature: -40°F to 140°F (-40°C to 60°C)

Flow capacity[†]: 3/4" 380 scfm (179.3 dm³/s, ANR) 1" 550 scfm (259.6 dm³/s, ANR)

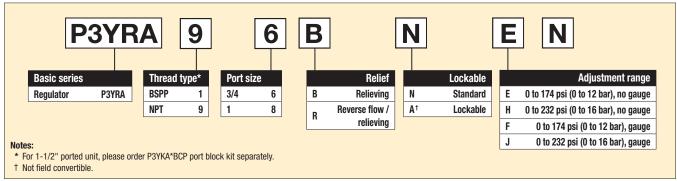
Fluid: Compressed air

Gauge port (x2) 1/4"

Weight: 2.4 lb (1.08 kg)

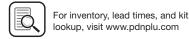
- † Inlet pressure 145 psig (10 bar) inlet pressure, 91.4 psig (6.3 bar) set pressure and 7.3 psig (0.5 bar) pressure drop.
- * Air supply must be dry enough to avoid ice formation at temperatures below 35.6°F (2°C).

Ordering information









www.parker.com/pneumatics

Material specifications

material opcomoditions	
Body	Aluminium
Bonnet	Glass filled polyamide
Regulator cover	ABS
Control knob	Glass filled polyamide
Valve	Brass / NBR
Seals	Nitrile NBR
Screws	Steel / zinc plated

Repair and Service Kits

Angle bracket + metal lock ring	P3YKA00MS
Panel mounting nut	P3YKA00MM
Diaphragm kit (relieving type)	P3YKA00RR
Diaphragm kit (non-relieving type)	P3YKA00RN
0 to 160 psig (0 to 10 bar), gauge 1/4" port	K4520N14160
0 to 300 psig (0 to 20 bar), gauge 1/4" port	K4520N14300

⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

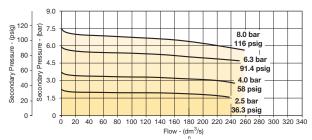
CAUTION:

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Air Preparation Products **Regulator Products**

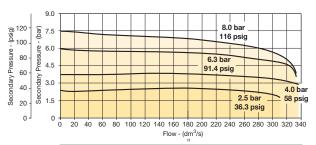
Flow characteristics

(3/4") Regulator

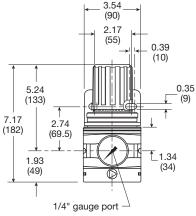


0 40 80 120 160 200 240 280 320 360 400 440 480 520 560 600 640 680 720

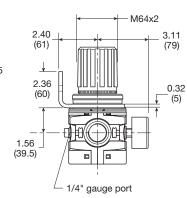
(1") Regulator



0 40 80 120 160 200 240 280 320 360 400 440 480 520 560 600 640 680 720 Flow - (scfm)













P3NR Regulators - Hi-Flow

- Port blocks (PB) available to provide 1-1/2" port extension to 1" ported bodies
- Self relieving feature plus balanced poppet provides quick response and accurate pressure regulation
- Solid control piston for extended life
- 3/4", 1", 1-1/2" ports (NPT, BSPP)

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Port		
size	Description	Part number
3/4"	Without gauge	P3NRA96BNN
3/4"	With 160 psi gauge	P3NRA96BNG
1"	Without gauge	P3NRA98BNN
1"	With 160 psi gauge	P3NRA98BNG
1-1/2"#	Without gauge	P3NRA9PBNN
1-1/2"#	With 160 psi gauge	P3NRA9PBNG

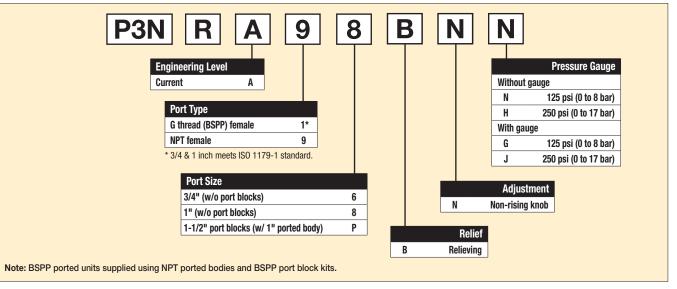
^{1&}quot; port body with 1-1/2" port block.

NOTE: 2.0 Dia. (51 mm) hole required for panel mounting.



Operating information			
Supply pressure ((max):	250 psig (17.2 bar)	
Operating temper	rature:	32°F to 175°F (0°C to 80°C)	
Flow capacity [†] : High flow	3/4" 1" 1-1/2"	200 scfm (94.4 dm ³ /s, ANR) 300 scfm (141.6 dm ³ /s, ANR) 300 scfm (141.6 dm ³ /s, ANR)	
Gauge ports (2):		1/4 inch (can be used as additional full flow 1/4 inch outlet ports)	

Weight: 3/4", 1" 4.2 lb (1.9 kg) 1-1/2" # 5.3 lb (2.4 kg)







[†] scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

^{# 1&}quot; port body with 1-1/2 port block

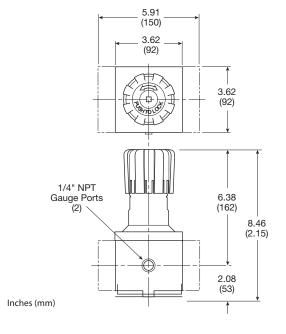
Hi-Flow Regulators Material Specifications

-	
Adjusting stem	Steel
Body	Aluminum
Bonnet	Aluminum
Knob	Plastic
Piston	Plastic
Poppet assembly	Brass
Seals	Nitrile
Springs, poppet & control	Steel

Repair and Service Kits

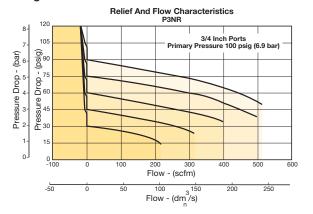
•	
Control knob	P3NKA00PN
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 70 11.0 bar), gauge	K4517N14160D
Mounting bracket kit*	P3NKA00MW
Relieving	P3NKA00RR
Non-relieving	P3NKA00RN
1-60 psig spring	C10A1304
2-125 psig spring	C10A1308
5-250 psig spring	C10A1317

^{*} If 1-1/2 BSPP E02 fittings are required, use P3NKA0BMW.

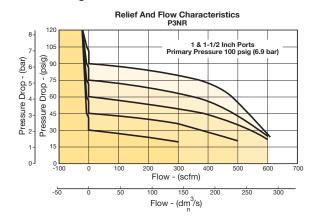


Flow Charts

3/4" Regulator



1" & 1-1/2" Regulator



⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

K33

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Standard Regulators

Genera

Dial

Pilot

Proportional

Precision

R119 Regulators - Standard

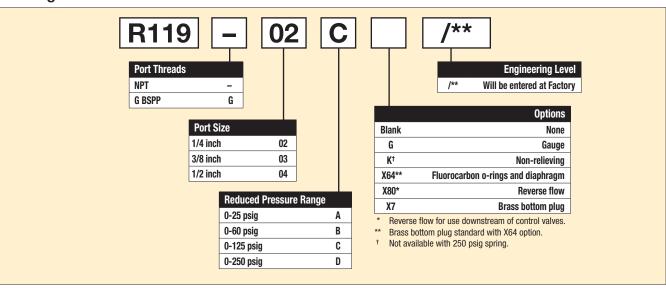
- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet design for quick and accurate regulation
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Heavy duty tee handle adjustment
- Reverse flow version available
- Panel mount version available
- 1/4", 3/8", 1/2" ports (NPT, BSPP)



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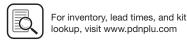
Port size	Description (0-125 psig reduced pressure)	Part number
1/4"	Without gauge, relieving, NPT	R119-02C
1/4"	With gauge, relieving, NPT	R119-02CG
3/8"	Without gauge, relieving, NPT	R119-03C
3/8"	With gauge, relieving, NPT	R119-03CG
1/2"	Without gauge, relieving, NPT	R119-04C
1/2"	With gauge, relieving, NPT	R119-04CG

Operating information 300 psig (0 to 20.7 bar) Supply pressure (max): Reduced pressure range: 2 to 125 psig (0.15 to 8.5 bar) Operating temperature: 40°F to 125°F (4.4°C to 52°C) Flow capacity[†]: 1/4" High flow 100 scfm (47.2 dm³/s, ANR) 3/8" 110 scfm (51.9 dm³/s, ANR) 150 scfm (70.8 dm³/s, ANR) Gauge ports (2): 1/4" Weight: 1.8 lb (0.82 kg) 3/8" 1.8 lb (0.82 kg) 1/2" 3.2 lb (1.45 kg)









[†] scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 20 psig pressure drop.

Regulator Products

Air Preparation Products

Standard Regulators

Material Specifications

Adjusting screw, springs	Steel
Body, spring cage	Zinc
Bottom plug	Nylon
Innervalve	Brass
Seals	Buna N

Repair and Service Kits

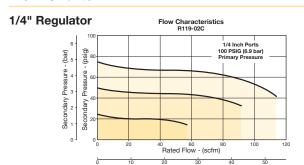
ricpair and octatoc rate	
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket, 1/4", 3/8"	SA15Y57
Mounting bracket, 1/2"	18A57
Panel mount conversion kit, 1/4", 3/8"	4202
Panel mount conversion kit, 1/2"	4204
Non-relieving diaphragm, valve assembly (1/4", 3/8"; all psig)	RK118Y
Relieving diaphragm, valve assembly (1/4", 3/8"; all psig)	RK119Y
Non-Relieving diaphragm, valve assembly (1/2"; 25, 60, 125 psig)	RK118A
Relieving diaphragm, valve assembly (1/2"; 25, 60, 125 psig)	RK119A
Relieving diaphragm, valve assembly (1/2"; 250 psig)	RK119A250
Spring cage & T-handle kit (1/4 & 3/8)	RKC119Y
Spring cage & insert only kit (1/2)	SAC18A3/BK
For the control of th	

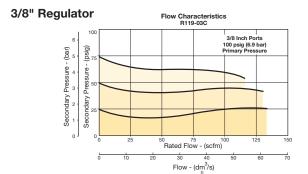
For fluorocarbon repair kits, add X64 to kit number suffix.

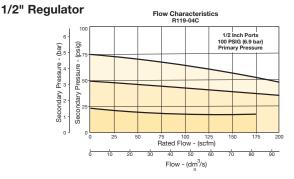
CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Flow Charts

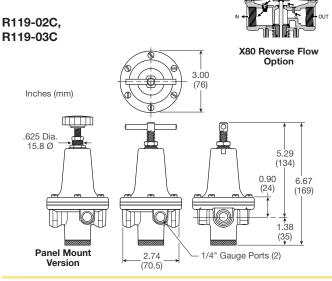


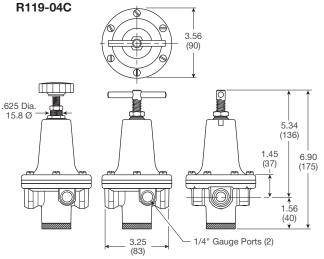




⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.









Parker Hannifin Corporation Pneumatic Division Richland, Michigan www.parker.com/pneumatics

Genera

Dial

Pilot

Proportional

Precision



roducts

R119 Regulators - Hi-Flow

- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet design for quick and accurate regulation
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Heavy duty tee handle adjustment
- Reverse flow version available
- 3/4", 1", 1-1/4", 1-1/2" ports (NPT, BSPP)

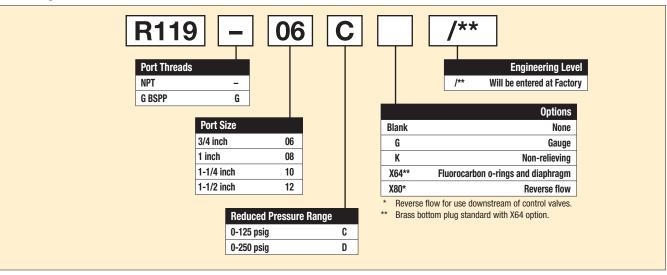


Port size	Description (0-125 psig reduced pressure)	Part number
3/4"	Without gauge, relieving, NPT	R119-06C
3/4"	With gauge, relieving, NPT	R119-06CG
1"	Without gauge, relieving, NPT	R119-08C
1"	With gauge, relieving, NPT	R119-08CG
1-1/4"	Without gauge, relieving, NPT	R119-10C
1-1/4"	With gauge, relieving, NPT	R119-10CG
1-1/2"	Without gauge, relieving, NPT	R119-12C
1-1/2"	With gauge, relieving, NPT	R119-12CG



Operating information			
Supply pressure (max)	:	300 psig (0 to 20.7 bar)	
Reduced pressure ran	ge:	2 to 125 psig (0.15 to 8.5 bar)	
Operating temperature):	40°F to 125°F (4.4°C to 52°C)	
Flow capacity†: High flow Gauge ports (2):	3/4" 1" 1-1/4" 1-1/2"	300 scfm (141.6 dm³/s, ANR) 400 scfm (188.8 dm³/s, ANR) 500 scfm (236 dm³/s, ANR) 500 scfm (236 dm³/s, ANR) 1/4 inch	
Weight:	3/4" 1" 1-1/4" 1-1/2"	6.2 lb (2.81 kg) 6.2 lb (2.81 kg) 7.2 lb (3.27 kg) 7.2 lb (3.27 kg)	

† scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 20 psig pressure drop.







Water

Hi-Flow Regulators Material Specifications

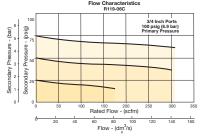
Adjusting screw, springs	Steel	
Body, spring cage	Zinc	
Bottom plug, innervalve	Brass	
Seals	Buna N	

Repair and Service Kits

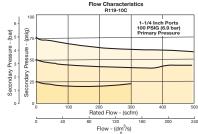
riopan and corrido rais	•
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket kit	18B57
Non-relieving diaphragm, valve assembly (3/4", 1")	RK118B
Non-relieving diaphragm, valve assembly (1-1/4", 1-1/2")	RK118D
Relieving diaphragm, valve assembly (3/4", 1")	RK119B
Relieving diaphragm, valve assembly (1-1/4", 1-1/2")	RK119D
For Fluorocarbon Repair Kits, add X64	to kit number suffix.

Flow Charts

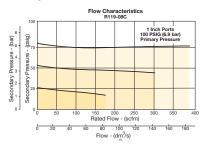
3/4" Regulator



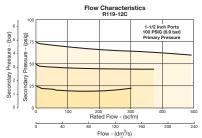
1-1/4" Regulator



1" Regulator



1-1/2" Regulator



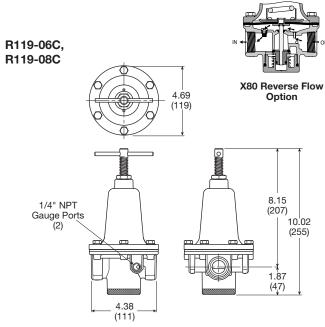
⚠ WARNING

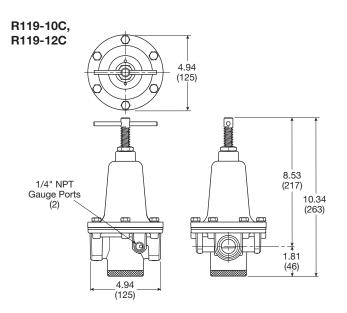
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

K37

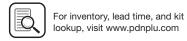
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





Inches (mm)





Genera

Dial

Pilot

Proportional

Precision

3/8"

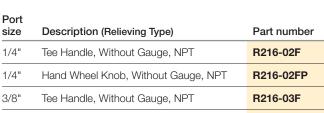




R216 Semi-Precision Regulators

- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated with large surface area and aspirator for quick and precise regulation
- Heavy duty tee handle adjustment
- Panel mount version available
- 1/4", 3/8" ports (NPT BSPP)





Hand Wheel Knob, Without Gauge, NPT





Operating information

Supply pressure: 300 psig (20.7 bar)

Reducted pressure range: 0.5 to 20 psig (0.03 to 1.4 bar)

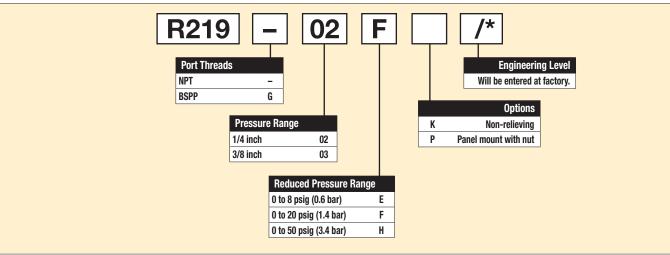
Operating temperature: 40°F to 125°F (4.4°C to 52°C)

Flow capacity†: 40 scfm (19.3 dm³/s, ANR)

Gauge ports (1): 1/8 inch
Weight: 2.2 lb (100 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 20 psig pressure drop.

Ordering information:



R216-03FP







Material Specifications

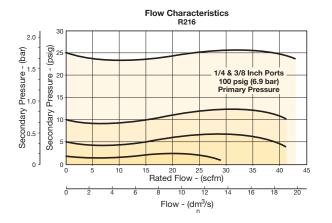
Body, spring cage	Zinc
Bottom plug	Brass
Seals	Buna N

Repair and Service Kits

Round plastic knob	118 Y 51
Panel mount conversion kit (Spring cage, knob, hardware)	4206
Non-relieving diaphragm, valve assembly (1/4", 3/8")	RK216KY
Relieving diaphragm, valve assembly (1/4", 3/8")	RK216Y

Flow Charts

R216 1/4" & 3/8" Regulator

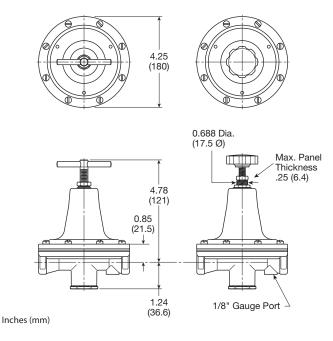


↑ WARNING

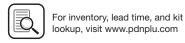
Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.







General

Dial

Proportional

Port

2"

Pilot

Precision



09R Regulators - Hi-Flow

- Piston design for reduced downtime
- High flow
- Balanced poppet for quick and accurate regulation.
- Two full flow 1/4" gauge ports which can be used as additional outlets
- Self relieving piston standard

Description

Without gauge, relieving

• 2" ports (NPT)





Part number

09R813BA



Operating information

Supply pressure (max): 300 psig (0 to 20.7 bar) 10 to 125 psig (0.7 to 8.6 bar) Secondary pressure range: 10 to 180 psig (0.7 to 12.4 bar) 32°F to 150°F (0°C to 65.6°C) Operating temperature:

Flow capacity[†]:

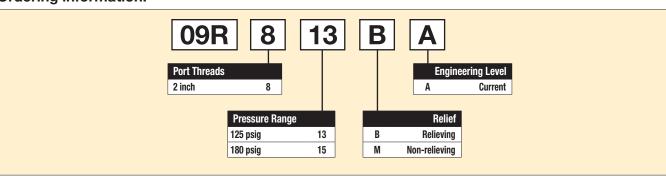
High flow 1000 scfm (472 dm³/s, ANR)

Gauge ports (2): 1/4 inch

(can be used as additional full flow 1/4 inch outlet ports)

10.82 lb (53 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.



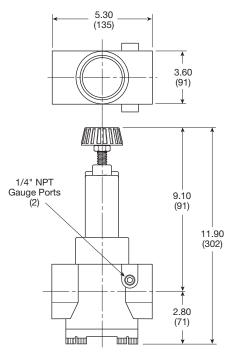


Material Specifications

-	
Adjusting stem & springs	Steel
Body	Zinc Alloy
Bonnet, piston stem, valve poppet & cap	Aluminum
Piston, cap	Plastic
Seals	Nitrile

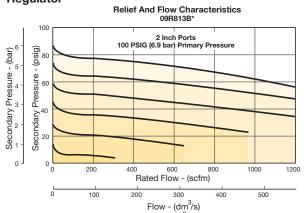
Repair and Service Kits

-	
Body service kit	PS603P
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket kit	PS605P
Non-relieving	PS604P
Relieving	PS626P
0 to 125 psig spring	PS602P
0 to 180 psig spring	PS627



Inches (mm)

2" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





General

Dial

Proportional

Pilot

Precision



Water



51R Regulators - Relieving

- Pressure reference indicating dial face
- Non-rising, pressure-adjustment dial
- Self-relieving
- Full pressure adjustment in less than one full turn
- Recommended for pilot-air applications
- Constant bleed, piston operated
- 1/4" port (NPT, BSPP)







Port size	Description	Part number
1/4"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	51R126RA
1/4"	Low pressure 2 to 40 psig (0.14 to 3 bar)	51R125RA

Operating information

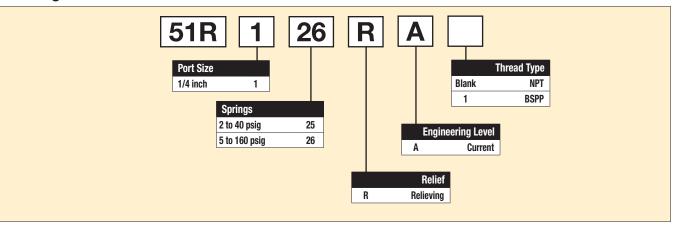
Adjusting pressure range: 2 to 40 psig (0 to 2.8 bar) 5 to 160 psig (0 to 11.0 bar) Bleed Rate: 0.05 scfm (0.02 dm³/s, ANR) 32°F to 150°F (0°C to 65.6°C) Operating temperature (max):

Supply pressure (max): 300 psig (20.7)

Flow capacity[†]: 0.7 scfm (0.3 dm³/s, ANR)

Weight: 1.3 lb (0.5 kg)

† scfm = Inlet pressure 100 psig (6.9 bar) inlet. Secondary pressure 90 psig (6.2 bar).







Material Specifications

•	
Body	Zinc
Bonnet	Zinc / brass
Piston	Acetal
Seals	Nitrile
Springs	Steel
Valve assembly	Brass / nitrile / acetal

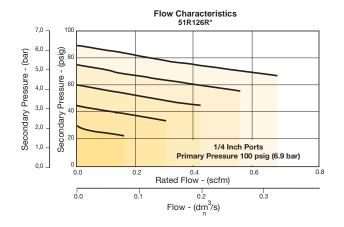
Repair and Service Kits

Adjustment dial knob	RRP-16-024
O-ring, repair kit	GRP-95-260
Piston and bonnet repair kit	RRP-95-765
Spring, regulation, belleville washer, 2 to 40 psig (2.8 bar)	RRP-95-906
Spring, regulation, belleville washer, 5 to 160 psig (11.0 bar)	RRP-95-905
Tamper resistant kit	RRP-95-585
Valve, pilot with o-ring and valve spring	RRP-96-934

Air Preparation Products **Regulator Products**

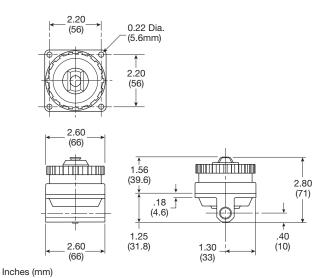
Flow Charts

51R 1/4" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.





General

I

Dial

Pilot

Proportional

Precision

Water



Regulator Products

52R Regulators - Relieving

- Balanced poppet design
- Non-rising, pressure-adjusting dial
- High-relief flow (3/16" relief orifice)
- Two 1/4" gauge ports
- Constant bleed, piston operated
- 1/4", 3/8", 1/2", 3/4" ports (NPT, BSPP)



Port size	Description	Part number
1/4"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	52R126RA
1/4"	Low pressure 2 to 40 psig (0.14 to 3 bar)	52R125RA
3/8"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	52R226RA
3/8"	Low pressure 2 to 40 psig (0.14 to 3 bar)	52R225RA
1/2"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	52R326RA
1/2"	Low pressure 2 to 40 psig (0.14 to 3 bar)	52R325RA
3/4"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	52R426RA
3/4"	Low pressure 2 to 40 psig (0.14 to 3 bar)	52R425RA





Operating information

Adjusting pressure range:	2 to 40 psig (0 to 2.8 bar) 5 to 160 psig (0 to 11.0 bar)
Bleed Rate:	0.05 scfm (0.02 dm ³ /s, ANR)
Operating temperature (max):	32°F to 150°F (0°C to 65.6°C)

Supply pressure (max): 300 psig (20.7)

Flow capacity[†]: 1/4" 117 scfm (55.2 dm³/s, ANR) 3/8" 180 scfm (85 dm³/s, ANR) 1/2" 105 scfm (72 dm³/s, ANR)

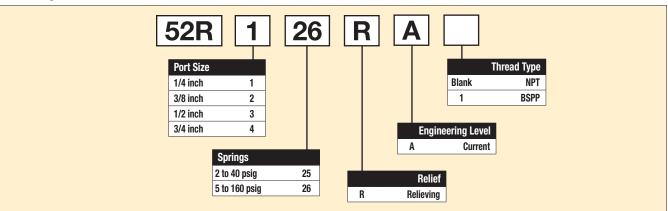
1/2" 195 scfm (92 dm³/s, ANR) 3/4" 220 scfm (103.8 dm³/s, ANR)

Gauge ports: Two ports 1/4" (can be used as a

(can be used as additional high flow 1/4 inch outlet ports)

Weight: 2.3 lb (1.04 kg)

 † scfm = Inlet pressure 100 psig (6.9 bar) inlet. Secondary pressure 90 psig (6.2 bar).







Air Preparation Products

Regulator Products

Material specifications

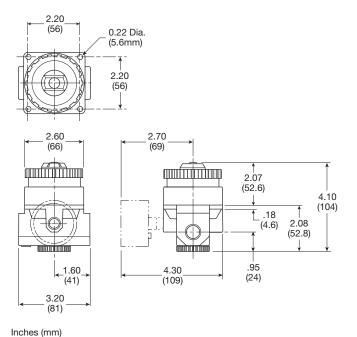
Body	Zinc
Bonnet	Zinc / brass
Piston	Acetal
Seals	Nitrile
Springs	Steel
Valve assembly	Brass / nitrile / acetal

Repair and Service Kits

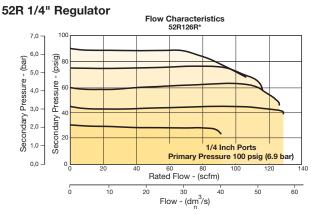
riopan and corrido rato	
Adjustment dial knob	RRP-16-024
O-ring, repair kit	GRP-95-260
Piston bottom and o-ring seal	RRP-95-192
Pistons and bonnet repair kit	RRP-95-766
Spring, regulation, belleville washer – 2 to 40 psig range	RRP-95-906
Spring, regulation, belleville washer – 5 to 160 psig range	RRP-95-905
Tamper resistant kit	RRP-95-585
Valve, main with U-cup seal & bottom plug	RRP-95-914
Valve, main with U-cup seal	RRP-95-151
Valve, pilot with o-ring and valve spring	RRP-96-934

MARNING

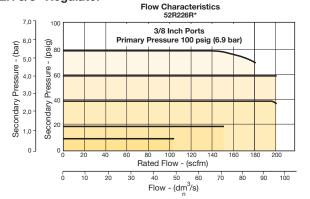
Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.



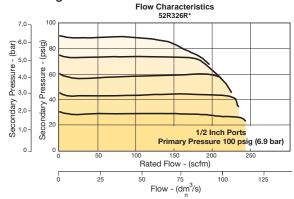
Flow Charts



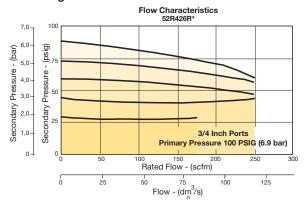
52R 3/8" Regulator

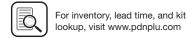


52R 1/2" Regulator



52R 3/4" Regulator





www.parker.com/pneumatics

General

Dial

Proportional

Pilot

Precision

53R Regulators - Relieving

- Balanced poppet design
- Non-rising, pressure-adjusting dial
- High-relief flow (3/16" relief orifice)
- Two 1/4" gauge ports
- Constant bleed, piston operated
- 3/4", 1", 1-1/4" ports (NPT, BSPP)

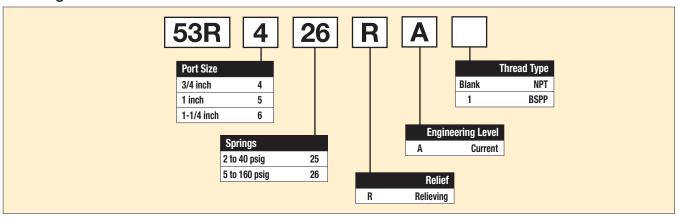




Port size	Description	Part number
3/4"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	53R426RA
3/4"	Low pressure 2 to 40 psig (0.14 to 3 bar)	53R425RA
1"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	53R526RA
1"	Low pressure 2 to 40 psig (0.14 to 3 bar)	53R525RA
1-1/4"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	53R626RA
1-1/4"	Low pressure 2 to 40 psig (0.14 to 3 bar)	53R625RA

Operating in	Operating information		
Adjusting pressure	range:	2 to 40 psig (0 to 2.8 bar) 5 to 160 psig (0 to 11.0 bar)	
Bleed Rate:		0.05 scfm (0.02 dm ³ /s, ANR)	
Operating tempera	ture (max):	32°F to 150°F (0°C to 65.6°C)	
Supply pressure (m	ax):	300 psig (20.7)	
Flow capacity [†] :	3/4" 1" 1-1/4"	400 scfm (188.8 dm³/s, ANR) 650 scfm (306.8 dm³/s, ANR) 700 scfm (330.4 dm³/s, ANR)	
Gauge ports:		Two ports 1/4" (can be used as additional high flow 1/4 inch outlet ports)	
Weight:		2.3 lb (1.04 kg)	
† scfm = Inlet pressure 100 psig (6.9 bar) inlet. Secondary pressure			

Ordering information:



80 psig (5.5 bar).







Air Preparation Products **Regulator Products**

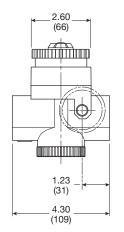
Material Specifications

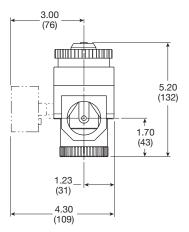
Body	Zinc
Bonnet	Zinc / brass
Piston	Acetal
Seals	Nitrile
Springs	Steel
Valve assembly	Brass / nitrile / acetal

Repair and Service Kits

•	
Adjustment dial knob	RRP-16-024
O-ring, repair kit	GRP-95-261
Piston, bottom and o-ring seal	RRP-95-192
Pistons and bonnet repair kit	RRP-95-766
Spring, regulation, belleville washer – 2 to 40 psig range	RRP-95-906
Spring, regulation, belleville washer – 5 to 160 psig range	RRP-95-905
Tamper resistant kit	RRP-95-585
Valve, main with o-ring seal	RRP-95-152
Valve, pilot with o-ring and valve spring	RRP-96-935

2.20 0.22 Dia. (5.6mm) 2.20 (56)

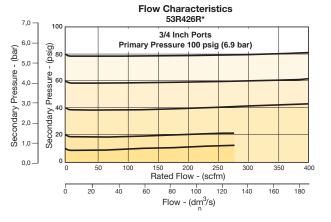




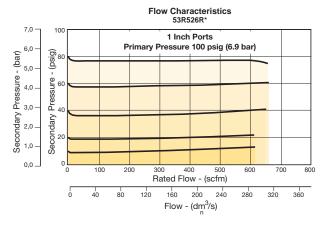
Inches (mm)

Flow Charts

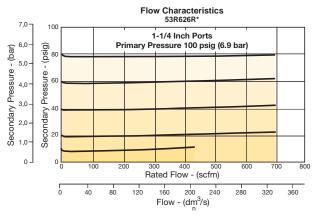
53R 3/4" Regulator



53R 1" Regulator



53R 31-14" Regulator



WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.



General

Dial

Proportional

Pilot

Precision

54R Regulators - Relieving

- Balanced poppet design
- Non-rising, pressure-adjusting dial
- High-relief flow (3/16" relief orifice)
- Two 1/4" gauge ports
- Constant bleed, piston operated
- 1-1/2", 2" ports (NPT, BSPP)



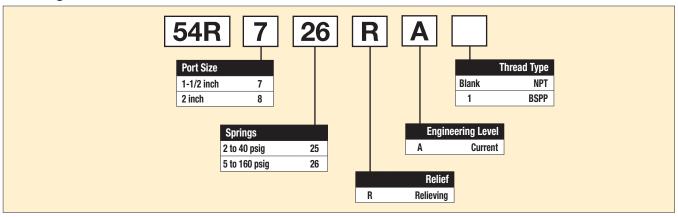


Port size	Description	Part number
1-1/2"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	54R726RA
1-1/2"	Low pressure 2 to 40 psig (0.14 to 3 bar)	54R725RA
2"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	54R826RA
2"	Low pressure 2 to 40 psig (0.14 to 3 bar)	54R825RA

Operating information			
Adjusting pressure	range:	2 to 40 psig (0 to 2.8 bar) 5 to 160 psig (0 to 11.0 bar)	
Bleed Rate:		0.05 scfm (0.02 dm ³ /s, ANR)	
Operating temperat	ure (max):	32°F to 150°F (0°C to 65.6°C)	
Supply pressure (ma	ax):	300 psig (20.7)	
Flow capacity [†] :	1-1/2" 2"	1,600 scfm (755 dm ³ /s, ANR) 1,600 scfm (755 dm ³ /s, ANR)	
Gauge ports:		Two ports 1/4" (can be used as additional high flow 1/4 inch outlet ports)	

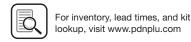
/eight: 9 lb (4.1 kg)

 † scfm = Inlet pressure 100 psig (6.9 bar) inlet. Secondary pressure 80 psig (5.5 bar).









Air Preparation Products

Regulator Products

Material Specifications

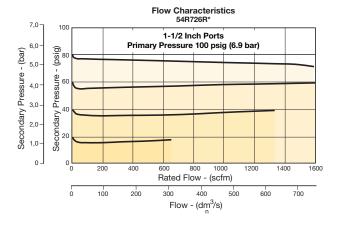
Body	Zinc
Bonnet	Zinc / brass
Piston	Zinc
Seals	Nitrile
Springs	Steel
Valve assembly	Brass / nitrile / acetal

Repair and Service Kits

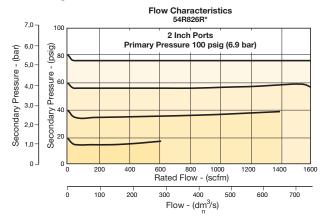
•	
Adjustment dial knob	RRP-16-024
O-ring, repair kit	GRP-95-262
Piston, bottom and o-ring seal	RRP-95-192
Pistons and bonnet repair kit	RRP-95-766
Spring, regulation, belleville washer – 2 to 40 psig range	RRP-95-906
Spring, regulation, belleville washer – 5 to 160 psig range	RRP-95-905
Spring, main valve	RRP-95-024
Tamper resistant kit	RRP-95-585
Valve, main with o-ring seal	RRP-95-153
Valve, pilot with o-ring and valve spring	RRP-96-935

Flow Charts

54R 1-1/2" Regulator



54R 2" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating. General

Dial

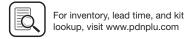
Pilot

Proportional

Precision

Water





Compact Pilot Controlled Regulators

Genera

Dial

Pilot

Proportional

Precision

Water



Products

11R Pilot Controlled Regulator - Compact

- Balanced poppet provides quick response and accurate pressure regulation
- Pilot controlled regulators can be mounted "out of reach" with pilot regulator installed in a convenient location
- Solid control piston for extended life
- Two full flow 1/4" gauge ports can be used as additional outlets
- Pilot port 1/4 Inch
- 1/4", 3/8", 1/2" ports (NPT, BSPP)



Port		
size	Description	Part number
1/4"	Without gauge	11R115PC
1/4"	With 160 psi gauge	11R121PC
3/8"	Without gauge	11R215PC
3/8"	With 160 psi gauge	11R221PC
1/2"	Without gauge	11R315PC
1/2"	With 160 psi gauge	11R321PC

NOTE: 2.0 Dia. (51 mm) hole required for panel mounting.



Operating information

Supply pressure (max): 0 to 250 psig (0 to 17.2 bar)

Operating temperature: 32°F to 175°F (0°C to 80°C)

Flow capacity[†]:

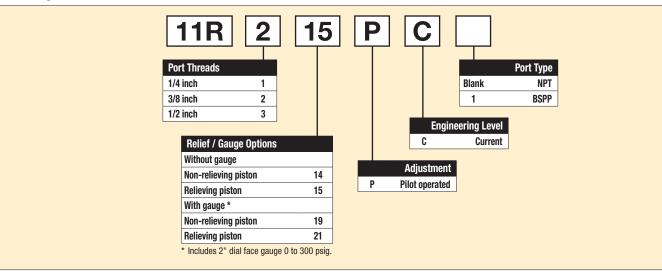
High flow 1/4" 85 scfm (40 dm³/s, ANR) 3/8" 95 scfm (44.8 dm³/s, ANR) 1/2" 95 scfm (44.8 dm³/s, ANR)

Gauge ports (2): 1/4 inch

(can be used as additional full flow 1/4 inch outlet ports)

Weight: 1.3 lb (0.53 kg)

 † scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.



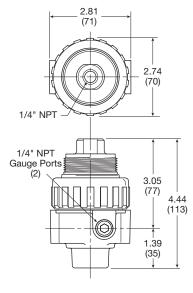




Body & pilot cap	Zinc
Piston, valve poppet, & collar	Plastic
Seals	Nitrile
Springs	Steel

Repair and Service Kits

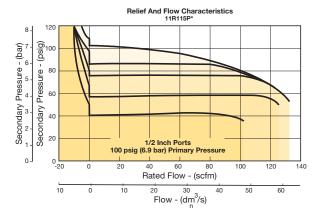
-	
Seat Insert kit	PS713P
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face	V4547N444C0D
160 psig (0 to 11.0 bar), gauge	K4517N14160D
Mounting bracket kit (includes panel mount nut)	PS707P
Panel mount nut, plastic	P04082
Panel mount nut, metal	P04079B
Pilot conversion kit – relieving	PS745P
Non-Relieving	PS747P
Relieving	PS749P



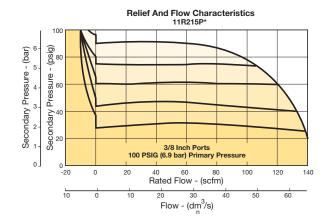
Inches (mm)

Flow Charts

1/2" Regulator



3/8" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

Standard Pilot Controlled Regulators

Genera

Dial

Pilot

Proportional

Precision

Water



Regulator Products

12R Pilot Controlled Regulator - Standard

- Balanced poppet provides quick response and accurate pressure regulation
- Pilot controlled regulators can be mounted "out of reach" with pilot regulator installed in a convenient location
- Solid control piston for extended life
- Two full flow 1/4" gauge ports can be used as additional outlets
- Pilot port 1/4 Inch
- 1/2", 3/4" ports (NPT, BSPP, BSPT)



1/2" Without gauge	12R315PB
1/2" With 160 psi gauge	12R321PB
3/4" Without gauge	12R415PB
3/4" With 160 psi gauge	12R421PB

NOTE: 2.0 Dia. (51 mm) hole required for panel mounting.



Operating information

Supply pressure (max): 0 to 250 psig (0 to 17.2 bar)

Operating temperature: 32°F to 175°F (0°C to 80°C)

Flow capacity[†]: High flow

Weight:

1/2" 140 scfm (66 dm³/s, ANR) 3/4" 140 scfm (66 dm³/s, ANR)

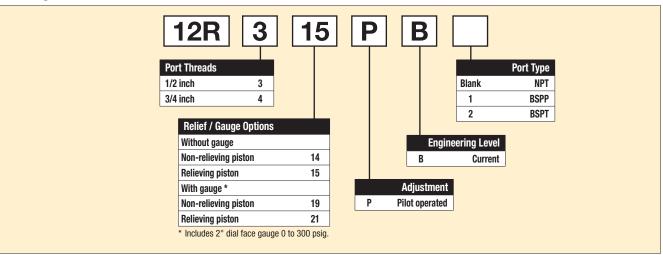
Gauge ports (2):

(can be used as additional full flow 1/4 inch outlet ports)

2.0 lb (0.91 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

Ordering information:







Body & pilot cap	Zinc
Piston, valve poppet, & collar	Plastic
Seals	Nitrile
Springs	Steel

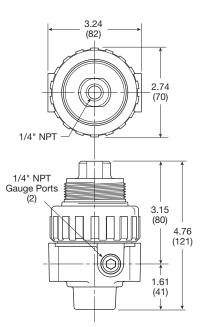
Repair and Service Kits

Seat insert kit	PS813P
2" dial face 60 psig (0 to 4.1 bar)	K4520N14060
2" dial face 160 psig (0 to 11.0 bar)	K4520N14160
2" dial face 300 psig (0 to 20.7 bar)	K4520N14300

1-3/4" digital round face 160 psig (0 to 11.0 bar)

K4517N14160D

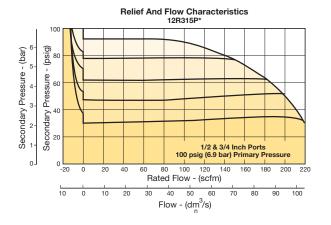
Mounting bracket kit (includes panel mount nut)	PS807P
Panel mount nut, plastic	P04082
Panel mount nut, metal	P04079B
Pilot conversion kit – relieving	PS745P
Non-relieving	PS847P
Relieving	PS849P



Inches (mm)

Flow Charts

1/2 and 3/4" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.



Hi-Flow Pilot Controlled Regulators

General

Dial

Pilot

Proportional

Precision





Regulator Products

P3NR Pilot Controlled Regulator - Hi-Flow

- Port blocks (PB) available to provide 1-1/2" port extension to 1" ported bodies
- Self relieving feature plus balanced poppet provides quick response and accurate pressure regulation
- Solid control piston for extended life
- 3/4", 1" 1-1/2" ports (NPT, BSPP)

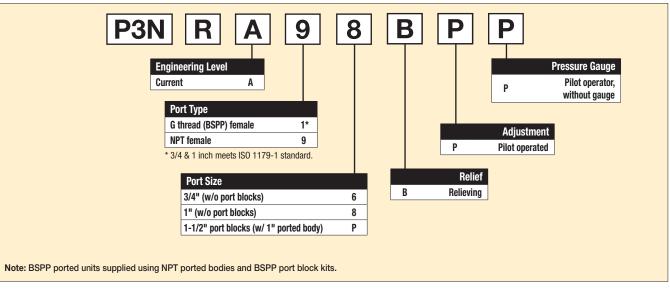




Port size	Description	Part number
3/4"	Without gauge	P3NRA96BPP
1"	Without gauge	P3NRA98BPP
1-1/2"#	Without gauge	P3NRA9PBPP

^{* 1&}quot; port body with 1-1/2" port block.

Operating information Supply pressure (max): 250 psig (17.2 bar) Operating temperature: 32°F to 175°F (0°C to 80°C) Flow capacity[†]: High flow 3/4" 300 scfm (141.6 dm³/s, ANR) 300 scfm (141.6 dm³/s, ANR) 1-1/2" 350 scfm (165.2 dm³/s, ANR) Gauge ports (2): 1/4 inch Weight: 3/4", 1" 3.3 lb (1.5 kg) 1-1/2" # 4.4 lb (2.0 kg)









[†] scfm = Standard cubic feet per minute at 100 psig inlet, 90 psig no flow secondary setting and 10 psig pressure drop.

^{# 1&}quot; port body with 1-1/2 port block

Air Preparation Products **Regulator Products**

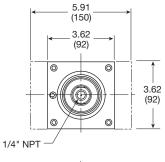
Material Specifications

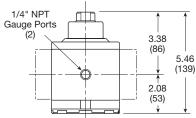
Adjusting stem	Steel
Body	Aluminum
Bonnet	Aluminum
Piston	Plastic
Poppet assembly	Brass
Seals	Nitrile
Springs – poppet	Steel

Repair and Service Kits

2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 70 11.0 bar), gauge	K4517N14160D
Mounting bracket kit*	P3NKA00MW
Relieving	P3NKA00PD

^{*} If 1-1/2 BSPP E02 fittings are required, use P3NKA0BMW.

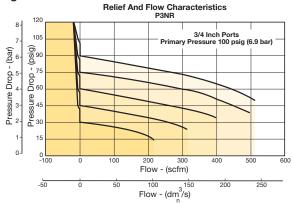




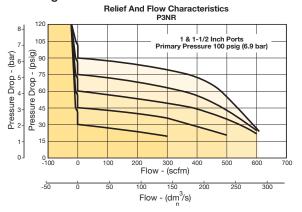
Inches (mm)

3/4" Regulator

Flow Charts



1" & 1-1/2" Regulator



Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

R119 Regulators

Genera

Dial

Pilot

Proportional

Precision

Wate



Products

R119 - Pilot Operated Regulators

- Adapted for control by a remote or distant small pilot regulator. Ideal for maximum capacity requirements in applications where units are not readily accessible
- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet and constant bleed pilot for quick and accurate regulation.
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Reverse flow available
- 1/4", 3/8", 1/2" ports (NPT, BSPP)



Port size	Description (0-125 psig reduced pressure)	Part number
1/4"	Without gauge, relieving, NPT	R119-02J/M2
3/8"	Without gauge, relieving, NPT	R119-03J/M2
1/2"	Without gauge, relieving, NPT	R119-04J/M2



Operating information

Supply pressure (max): 300 psig (0 to 20.7 bar)

Air consumption: Constant bleed from air pilot chamber: approx. 0.17 scfm

(10 scfh)

Operating temperature: 40°F to 125°F (4.4°C to 52°C)
Pilot pressure: 1/4", 3/8" thread - 1/8"
1/2" thread - 1/4"

Reduced pressure range: Adjustable to within 5 to 7 psig

(0.34 to 0.48 bar) of supply

pressure

Flow capacity[†]:

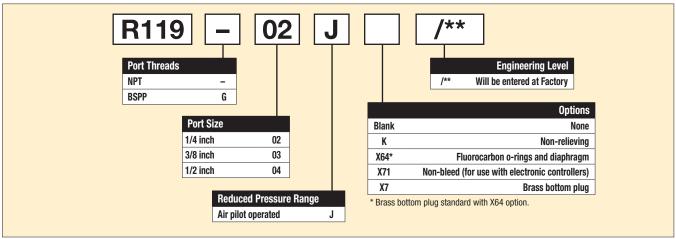
High flow 1/4" 100 scfm (47.2 dm³/s, ANR) 3/8" 110 scfm (51.9 dm³/s, ANR)

1/2" 150 scfm (70.8 dm³/s, ANR)

Gauge ports (2): 1/4 inch

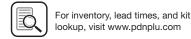
Weight: 1/4" 1.6 lb (0.73 kg) 3/8" 1.6 lb (0.73 kg) 1/2" 2.6 lb (1.18 kg)

 † scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 20 psig pressure drop.









R119 Regulators

Material Specifications

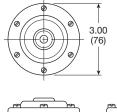
Body, ring, top plate	Zinc
Bottom plug	Nylon
Innervalve	Brass
Seals	Buna N

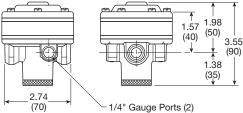
Repair and Service Kits

riepair and dervice rats	
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Non-relieving diaphragm, valve assembly (1/2")	RK118X20A
Non-relieving diaphragm, valve assembly (1/4", 3/8")	RK118X20Y
Relieving diaphragm, valve assembly (1/2")	RK119X20A
Relieving diaphragm, valve assembly (1/4", 3/8")	RK119X20Y

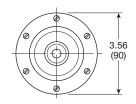
For fluorocarbon repair kits, add X64 to kit number suffix. For non-bleed pilot repair kits, add X71 to kit number suffix.

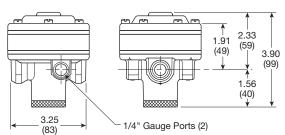
R119-02J, R119-03J





R119-04J



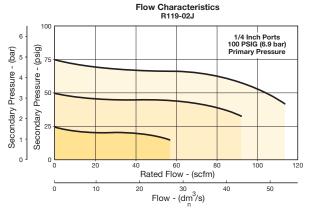


Inches (mm)

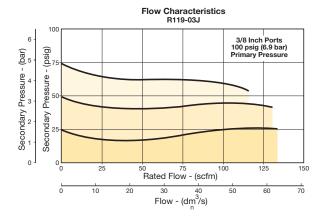
Air Preparation Products

Regulator Products

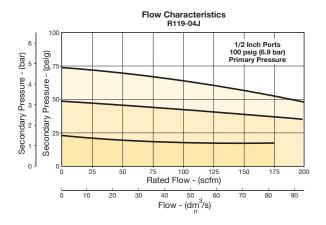
Flow Charts 1/4" Regulator



3/8" Regulator



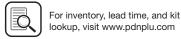
1/2" Regulator



WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.





Genera

Dial

Pilot

Proportional

Precision

Water



R119 Pilot Operated Regulators - Hi-Flow

- Adapted for control by a remote or distant small pilot regulator. Ideal for maximum capacity requirements in applications where units are not readily accessible
- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Diaphragm operated design with balanced poppet and constant bleed pilot for quick and accurate regulation
- Secondary aspiration plus balanced poppet provides quick response and accurate pressure regulation
- Reverse flow version available
- 3/4", 1", 1-1/2" ports (NPT, BSPP)



Port size	Description (0-125 psig reduced pressure)	Part number	
3/4"	Without gauge, relieving, NPT	R119-06J/M2	
1"	Without gauge, relieving, NPT	R119-08J/M2	
1-1/2"	Without gauge, relieving, NPT	R119-12J/M2	



Operating information

Supply pressure (max): 300 psig (0 to 20.7 bar)

Air consumption: Constant bleed from air pilot chamber: approx. 0.17 scfm

(10 scfh)

Operating temperature: 40°F to 125°F (4.4°C to 52°C)

Reduced pressure range: Adjustable to within 5 to 7 psig

(0.34 to 0.48 bar) of supply

pressure

Flow capacity[†]:

Gauge ports (2):

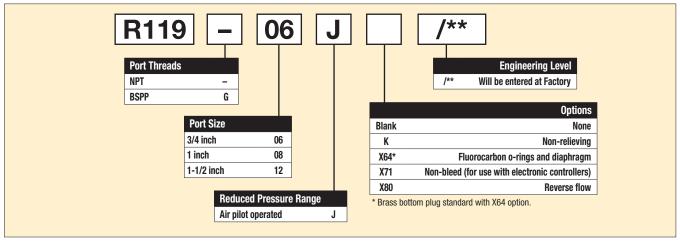
High flow

3/4" 300 scfm (141.6 dm³/s, ANR) 1" 300 scfm (141.6 dm³/s, ANR) 1-1/2" 500 scfm (236 dm³/s, ANR)

1-1/2 000 301111 (a

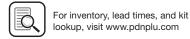
Weight: 3/4" 5.2 lb (2.36 kg)

1" 5.2 lb (2.36 kg) 1-1/2" 5.6 lb (2.54 kg)









 $^{^\}dagger$ scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 20 psig pressure drop.

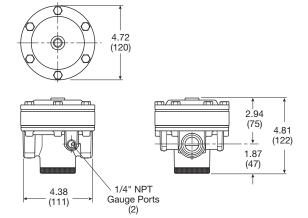
Material Specifications			
Body, ring, top plate	Zinc		
Bottom plug, innervalve	Brass		
Seals	Buna N		

Repair and Service Kits

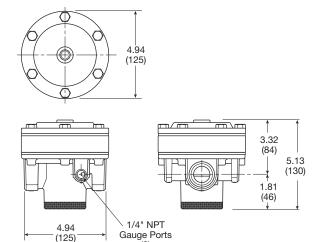
-	
2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Non-relieving diaphragm, valve assembly (3/4", 1")	RK118X20B
Non-relieving diaphragm, valve assembly (1-1/4", 1-1/2")	RK118X20D
Relieving diaphragm, valve assembly (3/4", 1")	RK119X20B
Relieving diaphragm, valve assembly (1-1/4", 1-1/2")	RK119X20D

For Fluorocarbon Repair Kits, add X64 to Kit Number suffix.

R119-06J, R119-08J



R119-12J

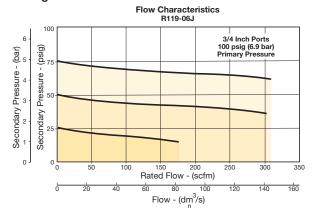


Air Preparation Products

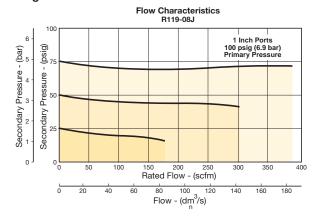
Regulator Products

Flow Charts

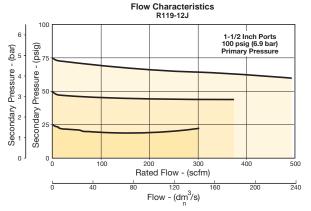
3/4" Regulator



1" Regulator



1-1/2" Regulator

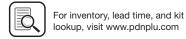


♠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.



Inches (mm)



Genera

Dial

Pilot

Proportional

Precision

Water



Products

R119 Pilot Operated Regulators - Hi-Flow

- Adapted for control by a remote or distant small pilot regulator. Ideal for maximum capacity requirements in applications where units are not readily accessible
- High flow performance featuring rugged design for the most demanding applications
- Ideal for those installations calling for constant pressure with wide variation in flow
- Piston operated design with balanced poppet and dual constant bleed for quick and accurate regulation
- 2", 2-1/2" ports (NPT, BSPP)





Port size	Description (0-125 psig reduced pressure)	Part number	
2"	Without gauge, relieving, NPT	R119-16J	
2-1/2"	Without gauge, relieving, NPT	R119-20J	

Operating information

Supply pressure (max): 300 psig (0 to 20.7 bar)

Air consumption:

Constant bleed from Air pilot chamber: approx.

0.17 scfm (10 scfh)

Reduced pressure: approx.

0.17 scfm (10 scfh)

Operating temperature: 40°F to 120°F (4.4°C to 48.9°C)

Reduced pressure range: Adjustable to within 5 to 7 psig (0.34 to 0.48 bar) of supply

pressure

Flow capacity[†]:

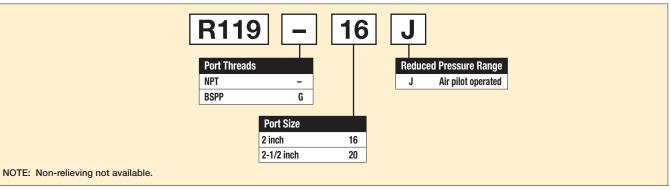
High flow 2" 1800 scfm (850 dm³/s, ANR) 2-1/2" 1800 scfm (850 dm³/s, ANR)

Gauge ports (2):

Can be used for full flow
High pressure outlet for pilot
Weight:

1/4 inch
1/4 inch
1/4 inch
1/5 lb (6.8 kg)

† scfm = Standard cubic feet per minute at 100 psig inlet, 75 psig no flow secondary setting and 20 psig pressure drop.









Pilot

Material Specifications

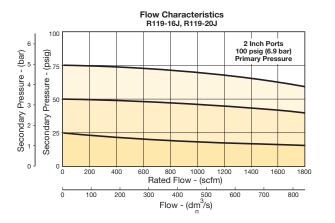
Hi-Flow Regulators

Material Specifications			
Body, piston	Aluminum		
Seals	Buna N		
Innervalve	Brass & stainless		

Repair and Service Kits

2" dial face 60 psig (0 to 4.1 bar), gauge	K4520N14060
2" dial face 160 psig (0 to 11.0 bar), gauge	K4520N14160
2" dial face 300 psig (0 to 20.7 bar), gauge	K4520N14300
1-3/4" digital round face 160 psig (0 to 11.0 bar), gauge	K4517N14160D
Piston type regulation (2", 2-1/2")	RK119G

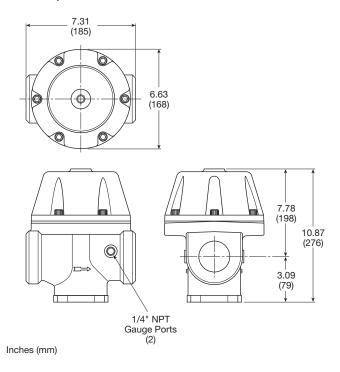
Flow Charts



MARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

R119-16J, R119-20J







Pilot Operated Regulators

General

Dial

Pilot

Proportional

Precision





P3Y Pilot Operated Regulator

- Integral 3/4" or 1" ports (BSPP & NPT)
- Pilot controlled regulators can be mounted "out of reach" with pilot regulator installed in a convenient location
- Constant pilot bleed control for accurate pressure control
- Balanced poppet provides quick response
- · High flow





Port size	Description	Part number
3/4"	Pilot operated regulator	P3YRA96BPPN
1"	Pilot operated regulator	P3YRA98BPPN

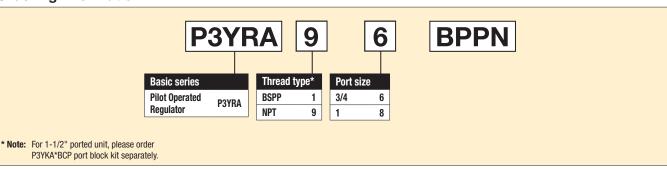
Operating information

Supply pressure (max): 254 psig (17.5 bar)

Operating temperature: -40°F to 140°F (-40°C to 60°C)
Flow capacity†: 3/4" 550 scfm (259.6 dm³/s, ANR)
1" 550 scfm (259.6 dm³/s, ANR)

Fluid: Compressed air Weight: 2.6 lb (1.2 kg)

 † Inlet pressure 145 psig (10 bar) inlet pressure, 91.4 psig (6.3 bar) set pressure and 7.3 psig (0.5 bar) pressure drop.









Pilot Operated Regulators

Material specifications

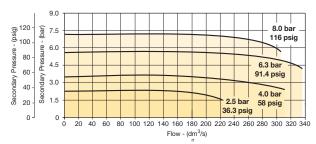
Body	Aluminium
Body cover	ABS
Valve	Brass / NBR composite
Pilot valve booster	Aluminum
Seals	Nitrile NBR
Screws	Zinc plated steel

⚠ WARNING

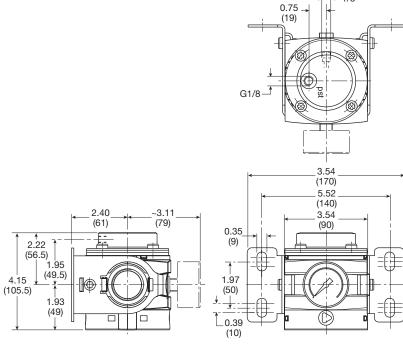
Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

Flow characteristics

3/4" and 1" Pilot Regulator

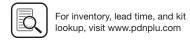


0 40 80 120 160 200 240 280 320 360 400 440 480 520 560 600 640 680 720







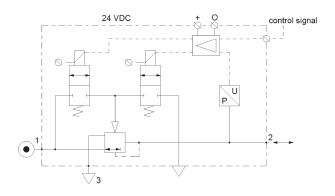


Dial

Pilot

P31P & P32P Proportional Regulators

- · Very fast response times
- Accurate output pressure
- Parameter settings
- Selectable I/O parameters
- · Quick, full flow exhaust
- LED display indicates output pressure
- No air consumption in steady state
- Multiple mounting options
- Protection to IP65



Port size	Description	Part number
1/4"	145 psig (0-10 bar), NC 0-10V	P31PA92AD2VD1
1/2"	145 psig (0-10 bar), NC 0-10V	P32PA92AD2VD1



P31P Series **Bottom exhaust**



P32P Series **Bottom exhaust**

Operating information

Flow capacity*: P31P 40 scfm (19 dm³/s, ANR) P32P 120 scfm (57 dm³/s, ANR)

Temperature range: 32°F to 122°F (0°C to 50°C)

Supply pressure (max):

2 bar unit 36.3 psig (2.5 bar) 10 bar unit 152 psig (10.5 bar)

Operating pressure (min): P2 pressure + 7.3 psig (0.5 bar) Working medium: Compressed air or inert gasses,

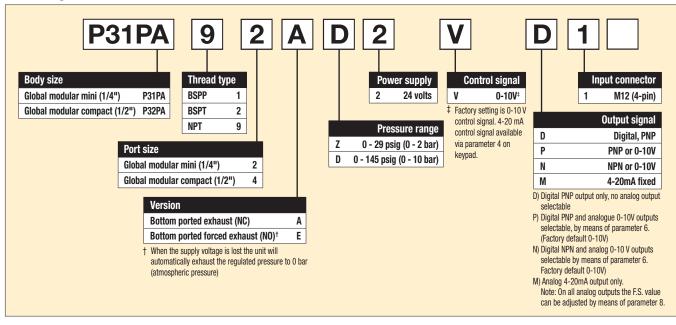
filtered to 40µ

Pressure range: 0 to 30 psig (0 to 2 bar) 0 to 145 psig (0 to 10 bar)

P31P 0.64 lb (0.291 kg) Weight: P32P 1.42 lb (0.645 kg)

* Inlet pressure 91.3 psig (6.3 bar), inlet pressure and 4.9 psig (0.34 bar) pressure drop.

Ordering Information:







Air Preparation Products **Regulator Products**

Technical Information

Accuracy

+/- 1.0% of F.S.*

* Full scale (F.S.) - For 2 bar (29 psig) versions this will be 2 bar (29 psig), for the 10 bar (145 psig) version full scale will be 10 bar (145 psig).

Air consumption

No consumption in stable regulated situation.

Display

The regulator is provided with a digital display, indicating the output pressure, either in bar or psig.

The factory setting is as indicated on the label, can be changed through to software at all times (parameter 14)

Supply voltage

24 VDC +/- 10%

Power consumption

Max. 1.1W with unloaded signal outputs

Control signals

The electronic pressure regulator can be externally controlled through an analogue control signal of either 0-10V or 4-20mA. (parameter 4).

Output signals

As soon as the output pressure is within the signal band a signal is given of 24VDC, PNP Ri = 1 kOhm Outside the signal band this connection is 0V.

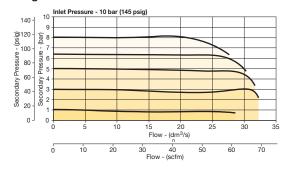
Connections

(In case of output signal (Option D) Central M12 connector 4-pole The electrical connections are as follows:

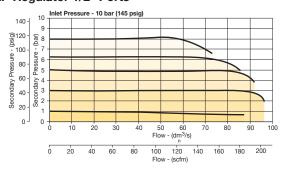
Pin No.		Function	Color	
1	1 24 V Supply		Brown	
2	0 to 10 V	Control Signal Ri = 100k Ω	White	
	4 to 20mA	Control Signal Ri = 500 Ω		
3	0 V (GND)	Supply	Blue	
4	24 V	Alarm Output Signal	Black	

Flow Charts

P31P Regulator 1/4" Ports



P32P Regulator 1/2" Ports



Degree of protection: IP65

EU conformity

CE: standard

EMC: according to directive 89/336/EEC This pressure regulator is in accordance with:

> EN 61000-6-1:2001 EN 61000-6-2:2001 EN 61000-6-3:2001 EN 61000-6-4:2001

Mounting position

Preferably vertical, with the cable gland on top.

Materials: P31P & P32P

Magnet core	Steel
Solenoid valve poppet	FPM
Solenoid valve housing	Techno polymer
Regulator body (P31P & P32P versions)	Aluminum
Regulator top housing	Nylon
Valve head	Brass & NBR
Remaining seals	NBR



General

Dial

Pilot

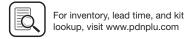
Proportional

Precision

Water







Proportional Regulators

Regulator Products

Genera

Dial

Pilot

Proportional

How to change parameters - How to Videos available at www.parker.com/pneu/propreg

Pressing the Accept key "acc" for more than 3 seconds, will activate parameter change mode. The user can then select the parameters by pressing up or down key (display will show Pxx). When parameter number is correct, pressing accept again will enter parameter number (display will show parameter value).

Pressing the up or down key will change the parameter itself (display will flash indicating parameter editing mode). Pressing the accept key will accept the new parameter value (all digits will flash whilst being accepted).

After releasing all keys, the next parameter number will be presented on the display (you may step to the next parameter). When no key is pressed, after 3 seconds the display will show the actual output pressure.

When the unit is initially powered up allow approximately 10 seconds for the unit to "boot-up" before changing parameter settings.

Only parameter numbers 0, 4, 6, 8, 9, 14, 18, 19, 20, 12, 13 and 21 are accessible to edit. All other parameters are fixed.

Manual mode:

When keys DOWN and UP are pressed during startup, (connecting to the 24V power supply) manual mode is activated. This means that the user is able to in/decrease the output pressure of the regulator, by pressing the UP or DOWN key. During this action the display will blink, indicating that the manual mode is activated. After powering up again, the unit will revert back to normal mode.

Back to Factory Setting

After start up. (Power is on)

Entering this value in parameter 0 will store the calibrated factory data into the working parameters. (Default calibration data is used)

Parameter Number 0 – Reset Back to Factory Settings						
Step	1	2	3	4	5	
Press	acc 3-6 seconds	or	acc	or	acc	
Until Display Reads	Pxx	P00	Flashing Decimal	Flashing Decimal	Flashing	PO 1
Description	Accesses changeable parameters.	Accesses parameter no. 0.	Displays current parameter value.	Edits parameter. 3 = standard factory settings. If other than 3, use Up or Down Arrow and accept 3	Accepts and saves new parameter setting.	Sequences to next parameter.

Set Control Signal

The unit is factory set for 0-10 V control signal. If 4-20 mA control signal is required, change parameter 4.

Parameter Number 4 – Set Control Signal in Volts or Milliamps						
Step	1	2	3	4	5	
Press	acc 3-6 seconds	or	acc	or	acc	
Until Display Reads	Pxx	P04		000.	000	P05
-			Flashing Decimal	Flashing Decimal	Flashing	
Description	Accesses changeable parameters.	Accesses parameter no. 4.	Displays current parameter value. 1 = V 0 = mA	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

How to Videos at www.parker.com/pneu/propreg





General

Dial

Proportional

Proportional Regulators

Regulator Products

Air Preparation Products

Set Output Signal

Parameter 6 is used to set the type of output signal to your PLC. This parameter is used as follows:

Output Signal option "0" = Digital Output - PNP

• Factory set at "0" Non Adjustable

Output Signal option "P" = Digital PNP or Analog 1-10V

- Factory set at "1" for Analog Signal
- Convert to Digital PNP by changing parameter to "0" setting

Output Signal option "N" = Digital NPN or Analog 1-10V

- Factory set at "1" Analog Signal
- Convert to Digital NPN by changing parameter to "0"

Output Signal option "M" = Analog 4-20 mA

• Factory set at "2" Non Adjustable

Parameter Number 6 – Set Output Signal							
Step	1	2	3	4	5		
Press	acc 3-6 seconds	or	acc	or	acc		
Until Display Reads	Pxx	P05	Flashing Decimal	#### Flashing Decimal (Value 0, 1 or 2)	# # # Flashing	P07	
Description	Accesses changeable parameters.	Accesses parameter no. 6.	Displays current parameter value. 1 = m factory default for P3H with analog options	Edits parameter. 0 = digital (NPN or PNP) 1 = analog 010V 2 = analog 420 mA	Accepts and saves new parameter setting.	Sequences to next parameter.	

Adjust Span Analog Output Signal

Set value is a % of Full Analog range. As an example for a 0-10V output signal, the original factory setting of 100% will give you an adjustment of 0-10V. If you reset Parameter 8 to 50%, the new output range would be 0-5V or 50% of the full range.

In the event that the output signal is to low, in a certain application, you can adjust it by increasing Parameter 8 to a maximum value of 130% of scale.

Note that all values are nominal and that an actual measurement may be required to ensure signal strength.

Parameter Number 8 – Adjust Span Analog Output Signal							
Step	1	2	3	4	5		
Press	acc 3-6 seconds	or	acc	or	acc		
Until Display Reads	Pxx	P08	Flashing Decimal (For 2 bar versions value = 92)	Flashing Decimal (Value between 0 and 130)	###	P[]9	
Description	Accesses changeable parameters.	Accesses parameter no. 8.	Displays current parameter value.	Edits parameter.	Accepts and saves new parameter setting and implements the new analog signal span.	Sequences to next parameter.	

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Dial

Pilot

Adjust Digital Display

If necessary, adjustments can be made to the digital display when using an external pressure sensor.

Parameter Number 9 – Adjust Digital Display Value (Pressure Calibration)							
Step	1	2	3	4	5		
Press							
	3-6 seconds	or	acc	or	acc		
Until Display Reads	Pxx	P09	###	###	# # #	P 10	
Description	Accesses changeable parameters.	Accesses parameter no. 9.	Displays current digital display	Use up or down arrows and accept to adjust the display value if using an external pressure sensor.	Accepts and saves new parameter setting.	Sequences to next parameter.	

Set Pressure Scale

Units with NPT port threads are supplied with a factory set psig pressure scale. Use parameter 14 to change scale to bar.

Parameter Number 14 – Set Pressure Scale in psig or bar							
Step	1	2	3	4	5		
Press	acc 3-6 seconds	or	acc	or	acc		
Until Display Reads	Pxx	PIY	Flashing Decimal	Flashing Decimal	Flashing	P 15	
Description	Accesses changeable parameters.	Accesses parameter no. 14.	Displays current parameter value. 1 = psig 0 = bar 2 = MPa	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.	





General

Parameter Number 18 – Set Minimum Preset Pressure							
Step	1	2	3	4	5		
Press	acc 3-6 seconds	or	acc	or	acc		
Until Display Reads	Pxx	P 18	Flashing Decimal	#### Flashing Decimal (value between 0 and 200)	###	P 19	
Description	Accesses changeable parameters.	Accesses parameter no. 18.	Displays current parameter value. Incremental value is: 2 bar unit: x 2 mbar x % P19 10 bar unit: x 10 mbar x % P19	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.	

Set Pressure Correction

Pressure correction allows the user to set a Maximum pressure as a percentage of secondary pressure F.S.

Example: If F.S. is 10 bar, set parameter 19 to 50 for Maximum preset pressure of 5 bar.

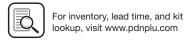
Pressure correction also affects the Minimum preset pressure in parameter 18.

Example: If F.S. is 10 bar and parameter 18 is set to a value of 100 (1 bar), and parameter 19 is set to 50%, then the actual Minimum preset pressure seen is 0.5 bar.

Parameter Nu	Parameter Number 19 – Set Maximum Preset Pressure							
Step	1	2	3	4	5			
Press	acc 3-6 seconds	or	acc	or	acc			
Until Display Reads	Pxx	P 19	Flashing Decimal	#### Flashing Decimal (value between 0 and 100)	###	P20		
Description	Accesses changeable parameters.	Accesses parameter no. 19.	Displays current parameter value. Incremental value is: % of F.S.	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.		

K69





Regulator Products

General

Dial

Pilot

Proportional

Behavior Control

The regulation speed of the pressure regulator can be modified by means of one parameter. (P 20) The value in this parameter has a range from 0-5. A higher value indicates slower regulation speed, but will be more stable.

Parameter Number 20 – Set Behavior Control								
Step	1	2	3	4	5			
Press	3-6 seconds	or	acc	or	acc			
Until Display Reads	Pxx	P20	Flashing Decimal	Flashing Decimal (value between 0 and 5)	###	P2 I		
Description	Accesses changeable parameters.	Accesses parameter no. 20.	Displays current parameter value.	Edits parameter 0 = custom set* 1 = fastest (narrow proportional band) 2 = fast 3 = normal 4 = slow 5 = slowest (proportional band is broad)	Accepts and saves new parameter setting.	Sequences to next parameter.		

^{*} When the value 0 is entered, you are able to create your own custom settings true parameters 12, 13 and 21.

Fine Settings Set Proportional Band

Proportional band is used for setting the reaction sensitivity of the regulator. The displayed value is X 10 mbar and has a range between 50 (0.5 bar) and 250 (2.5 bar).

Parameter Nu	Parameter Number 12 – Set Proportional Band (P20 Must be Set to 0)						
Step	1	2	3	4	5		
Press	acc 3-6 seconds	or	acc	or	acc		
Until Display Reads	Pxx	P 12	Flashing Decimal	Flashing Decimal (value between 50 and 250)	###	P 13	
Description	Accesses changeable parameters.	Accesses parameter no. 12.	Displays current parameter value. Incremental value is: x 10 mbar	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.	





Regulator Products

Set Deadband

Deadband is the Minimum limit of accuracy at which the regulator is set for normal operation. The displayed value is X 10 mbar and has a range between 4 (40 mbar) and 40 (400 mbar).

Parameter Number 13 – Set Deadband (P20 Must be Set to 0)

			T.	,	T.	T
Step	1	2	3	4	5	
Press	acc 3-6 seconds	or	acc	or	acc	
Until Display Reads	Pxx	P 13	Flashing Decimal	Flashing Decimal (value between 4 and 40)	###	P 14
Description	Accesses changeable parameters.	Accesses parameter no. 13.	Displays current parameter value. Incremental value is x 10 mbar	Edits parameter.	Accepts and saves new parameter setting.	Sequences to next parameter.

Proportional Effect

Parameter Number 21 - Set Proportional Effect (P20 Must be Set to 0)

r drameter ramber 21 Get i reportional Elicot (i 20 Mast be Get to 6)						
Step	1	2	3	4	5	
Press	acc 3-6 seconds	or	acc	or	acc	
Until Display Reads	Pxx	P2 !	Flashing Decimal	Flashing Decimal (value between 5 and 100)	###	P22
Description	Accesses changeable parameters.	Accesses parameter no. 21.	Displays current parameter value.	Edits parameter. 5 = fastest regulation 100 = slowest regulation.	Accepts and saves new parameter setting.	Sequences to next parameter.

Parameter Number 39 – Displays Current Software Version

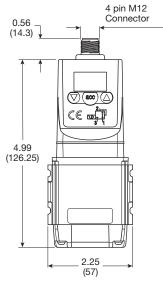
Step	1	2	3
Press	acc	or	acc
	3-6 seconds	OI OI	doo
Until Display Reads	Pxx	P39	###
			Flashing Decimal
Description	Accesses changeable parameters.	Accesses parameter no. 39.	Displays current parameter value. XXX = current software version

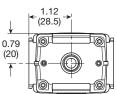


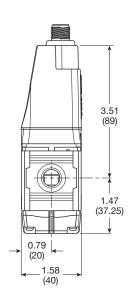




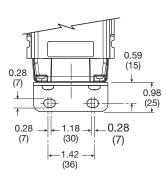
P31P Dimensions inches (mm)

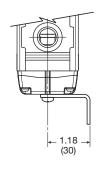


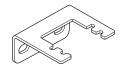




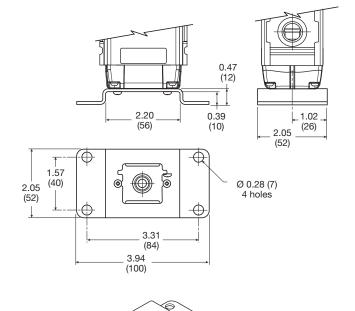
L-Bracket P3HKA00ML







Foot Bracket P3HKA00MC

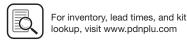


Cables

Description Part number 2 mtr. cable with moulded straight M12x1 connector CB-M12-4P-2M





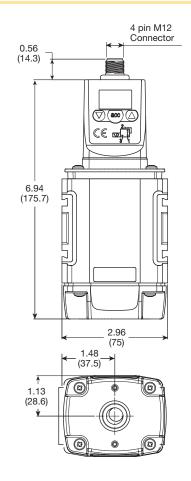


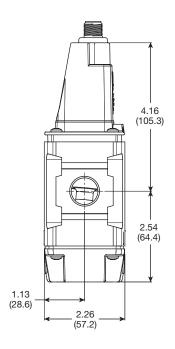


P32P

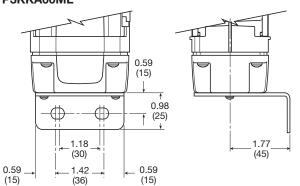
Dimensions inches (mm)

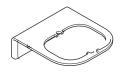
Proportional Regulators



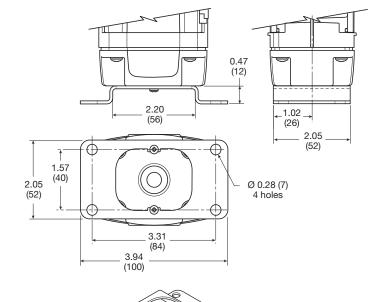


L-Bracket P3KKA00ML





Foot Bracket P3KKA00MC



Cables

Description Part number 2 mtr. cable with moulded straight M12x1 connector CB-M12-4P-2M







Programmable Air Regulating Valve

Genera

Dial

Pilot

Proportional

Precision

PAR™-15 Programmable Air Regulating Valve

PAR™-15 is a unique 3-Way, programmable, air regulating valve that functions as a precise, high-flow, multi-purpose

Signals from a computer, programmable controllers or from simple electrical switches, fed to the valve's four solenoids. control the division of a single inlet pressure into any one of fifteen equally spaced output pressures.

The valve's response is instant and repeatable, reducing the need for expensive feedback controls.

It goes far beyond the capabilities of conventional controls by providing a limitless range of application possibilities including cylinder pressure/stroke control, clamping, retracting, approach, flow, and impact.

PAR™-15 eliminates shock absorbers, increases tool life, saves air, and reduces workpiece damage.

- Full flow capacity for direct air device operation.
- · Quick, full flow exhaust.
- Instantly repeatable response.
- Air saving design, close crossover, non-constant bleed.
- Wide range of discrete output pressures.
- Normally closed or normally open operators.
- Compatible with computers and programmable controllers with digital solid state relay outputs.
- Meets NEMA 4 standard (6-Pin option only).

Life Expectancy

Normal multi-million cycle life expectancy of these valves is based on the use of properly filtered air at room temperature.



No Enclosure



NEMA 4 Enclosure -6-Pin Connector

Operating information

Pressure range:

150 psig (1035 kPa) Inlet (max) Output (min) 6 psig (41 kPa)

32°F to 140°F (0°C to 60°C) Temperature range (ambient)†: +10% to -10% of rating Voltage range:

Flow capacity:

Inlet to outlet 275 scfm (129.8 dm³/s, ANR) Outlet to exhaust 225 scfm (106.2 dm³/s, ANR)

Output response: 20 milliseconds

Weight:

6.3 lb (2.9 kg) Without enclosure With 6-pin & cord 8.0 lb (3.6 kg)

 $/! \setminus \dagger$ Caution: If it is possible that the ambient temperature may fall below freezing, the media must be moisture free to prevent internal damage or unpredictable behavior.

Solenoid Operated - Normally Closed - Internal Pilot*

Port Size			No	NEMA 4 Enclosure - 6-Pin Connector		
Body	Pilot	Voltage/Cycle	Enclosure	Quadrant 2 †	Quadrant 4 †	
1/2"	1/8"	24V/60Hz	W21540172B	W21542172B	W21544172B	
1/2"	1/8"	12VDC	W21540175B	W21542175B	W21544175B	
1/2"	1/8"	24VDC	W21540179B	W21542179B	W21544179B	
1/2"	1/8"	110/120V / 50/60Hz	W21540183B	W21542183B	W21544183B	

^{*} Normally open and external pilot options also available.

Material Specifications

Body, Bottom and Top Plates	Aluminum
Divider	Aluminum
Piston	Acetal
Poppet	Aluminum
Poppet guide	Aluminum
Poppet seal	Fluorocarbon
Seals	Nitrile
Spring	Stainless steel

Lubrication

Although the valve does not require lubrication for a normal service life, use of SAE 10 mineral base oil is recommended to extend component life. This should be supplied using a 1/2 inch full flow lubricator located upstream of the valve inlet port.

DO NOT USE SYNTHETIC, RECONSTITUTED, OR OILS WITH AN ALCOHOL CONTENT.

Follow all national and local electrical codes.



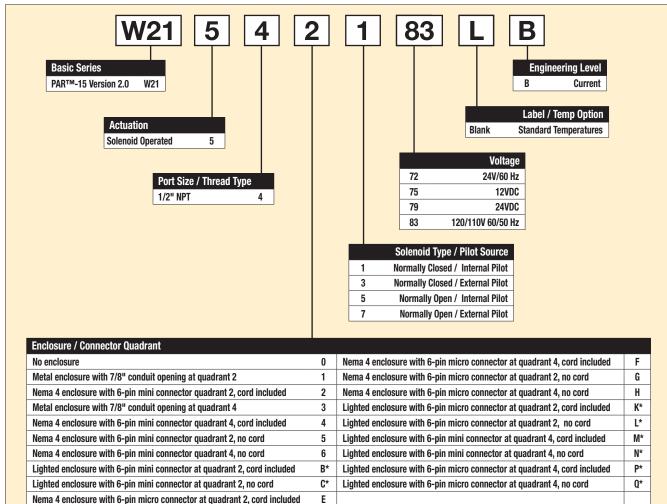
Most popular.



[†] Theoretically Quadrant 1 is defined as the 6-Pin connector on the same face with the inlet port. Looking from the top down and rotating the enclosure clockwise 90° you get Quadrant 2 or 270° for Quadrant 4.

Regulator Products

Ordering information:



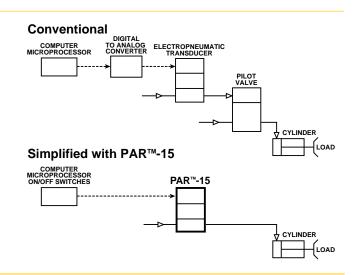
Theoretically, Quadrant 1 is defined as the 6-Pin Connector on the same face with the inlet port. Looking from the top down and rotating the enclosure clockwise 90° you get Quadrant 2 or 270° for Quadrant 4.

K75

Electropneumatic System

A conventional system is usually composed by several electronic and pneumatic components as shown on the schematic. The cylinder which is moving a load is operated with a pilot valve which receives the instructions from an electropneumatic transducer. The transducer converts electronic signals to pneumatic signals. These electronic signals are usually of an analog type, but controllers/computer microprocessors send digital signals as outputs, therefore, a digital to analog signal converter is required.

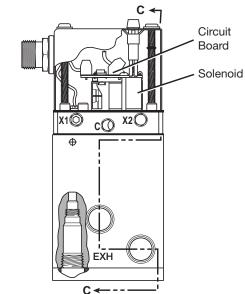
The simplified schematic with the PARTM-15 is reduced to fewer components since the PARTM-15 takes the place of the digital to analog converter, the electropneumatic transducer, and the pilot valve. The benefits being fewer components, and less maintenance and downtime.

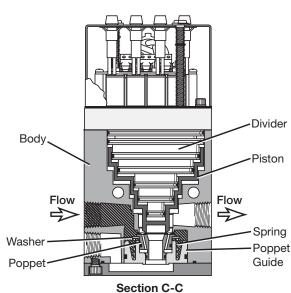






^{*} Available in 24VDC and 120VAC Only. Not NEMA 4 rated.





Application

Pressure

Exhaust

Pneumatic systems operating under multiple pressures, and requiring almost instantaneous pressure changes are good application cases for the PARTM-15. Usually the more pressures needed for a particular operation, the easier it is to justify the valve, since it will take the place of several pneumatic regulators and selector valves.

Among the most common applications are brakes and clutches, painting, printing feeds and tension, robotics, and spot welding.

Other Applications:

- Air Chucks
- Air Cylinder Control
- Air Winches
- Blow Molding Control
- Contact Force Control
- Conveyor Control
- Die Cushioning
- · Dynamic Braking

- Fuel Control
- Hopper Control
- Robot Gripper Control
- Valve Positioning
- Variable Clamping
- Variable Pressure Processing
- Torque Control
- Wire Tensioning

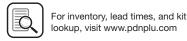
Operation

Four solenoids are controlled by on/off signals that selectively divide any input pressure into any one of 15 equally spaced pressures plus zero. See the truth table.

Full flow exhaust permits instant reduction to any lower selected pressure or zero. High relief capacity quickly vents downstream overpressure. The output pressure will begin to change within 20 milliseconds after a change in the electrical input to one or more of the solenoids. However, the time which elapses until the output pressure reaches the new level will depend upon the volume of air, the size of the connection from the PAR™-15 valve and the magnitude of the pressure change.

A small regulator may be used to feed the external pilot port X1 on units with normally closed solenoid operators or X2 on units with normally open solenoid operators. The PAR™-15 valve will then divide this pressure independent of mainline supply pressure so long as the pilot regulator is set to a pressure below the mainline supply pressure. A regulated external supply will eliminate the effects of fluctuating mainline pressures. (NOTE: A regulator placed upstream of the inlet also eliminates the effects of fluctuating pressures).

The PAR™-15 is available with two types of output pressure regulation: increasing output and decreasing output. In the increasing output pressure regulation type, normally closed solenoid operators are used to divide the input pressure into 15 equal steps, ranging from 0 PSIG (all solenoid operators de-energized) to full line pressure (all solenoid operators energized). With the decreasing output pressure regulation type, normally open solenoid operators are used to divide the input pressure into 15 equal steps, but starting with full line pressure (all solenoid operators de-energized) and ending with 0 PSIG (all solenoid operators energized).



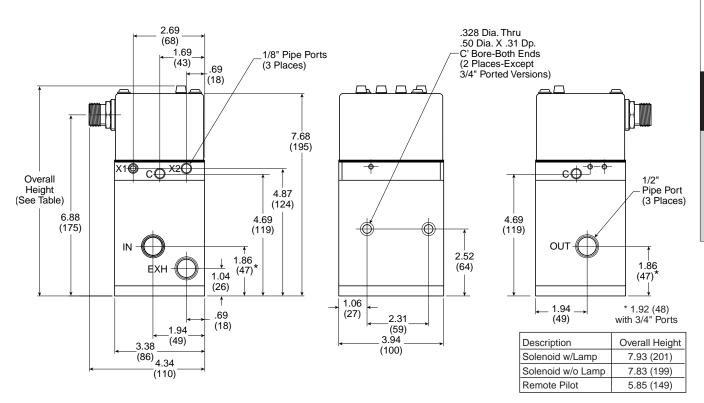
Truth Table

Normally Closed Valves / Solenoids	Normally Open Valves / Solenoids			
Binary Input * 8 4 2 1	Binary Input * 8 4 2 1	_ Proportion	PSIG Output@	PSIG Output@
Pin Number [†] 5 3 2 1	Pin Number [†] 5 3 2 1	of Inlet Pressure	75 PSIG Inlet ^{††}	90 PSIG Inlet
0000	1111	0	0	0
0001	1110	1/15	5	6
0010	1101	2/15	10	12
0011	1100	3/15	15	18
0100	1011	4/15	20	24
0101	1010	5/15	25	30
0110	1001	6/15	30	36
0111	1000	7/15	35	42
1000	0111	8/15	40	48
1001	0110	9/15	45	54
1010	0101	10/15	50	60
1011	0100	11/15	55	66
1100	0011	12/15	60	72
1101	0010	13/15	65	78
1110	0001	14/15	70	84
1111	0000	15/15	75	90

Table above illustrates available output pressures for inlet pressures of 75 PSIG and 90 PSIG. Inlet pressure may be any value between 15 and 150 PSIG. Output pressure increment will be 1/15 of inlet pressure.

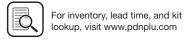
- 0 = Voltage "OFF"
 - 1 = Voltage "ON"
- [†] Available only on units with 6-Pin connector.

^{††} Shaded output pressures shown are theoretical and are below the minimum operating range of the valve and should not be used. Please refer to the Engineering Specifications for minimum output.



K77





Programmable Air Regulating Valve

Narrow Band Control

The PARTM-15 can also be used to provide a narrower band of output pressures with the lowest selected pressure greater than zero.

EXAMPLE:

Genera

Dial

Pilot

Proportional

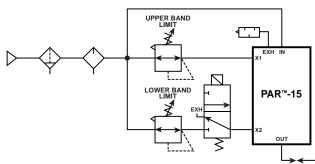
Precision

Water

Assume valve with normally closed solenoids. Customer desires to divide a range from 25 PSIG to 100 PSIG into 15 increments of 5 PSIG each. This is done by applying 100 PSIG to the external pilot supply port X1 and 25 PSIG to the pilot exhaust port X2.

Two 1/8 inch relieving regulators are required. The addition of one 3-Way normally closed solenoid operated valve allows the additional selection of 0 PSIG. These are connected as shown in the diagram. The relieving regulators set the upper and lower band limits. With a normally closed PAR™-15 valve, zero output pressure may be selected by simultaneously deenergizing the 3-Way valve and the PAR™-15 valve solenoids. With a normally open PAR™-15 valve, zero output pressure may be selected by simultaneously de-energizing the 3-Way valve and energizing the PAR™-15 valve solenoids.

Narrow Band Control Diagram



Note: For valves with normally open solenoids, reverse the X1 and X2 connections.

Cascading

Two PARTM-15's can also be used in conjunction to provide 240 steps (versus 15 steps from one valve), therefore more output pressures. See diagram.

Connect the outlet port marked OUT of the valve upstream to the 1/8" port marked C of the valve downstream. A port/pipe reducer(s) must be used to accomplish this task. If desired, a pressure gauge can be installed between these two points. A gauge isolator should be used to protect the gauge from pulsating pressures.

Connect the outlet port marked OUT of the valve downstream to the supply side of the system requiring multiple pressures. If desired, a pressure gauge can be installed downstream of the outlet port. A gauge isolator should be used to protect the gauge from pulsating pressures.

Air Preparation Products **Regulator Products**

DO NOT PLUG THE 1/8" PORTS MARKED C AND X2 ON THE VALVE UPSTREAM AND X2 ON THE VALVE DOWNSTREAM.

Operation of the valves is the same as mentioned previously under the Operation section. See Cascading Truth Table for the proper input signal to each solenoid, and the resulting proportion of inlet pressure for an output pressure.

A formula can be used to calculate the output pressure of the valve downstream.

$$\begin{array}{c} \text{OUTPUT PRESSURE} = \frac{\text{LINE PRESSURE}}{(PSIG)} = \frac{(PSIG)}{15} \times \left(\begin{array}{c} \text{BINARY INPUT} \\ \text{UPSTREAM VALVE} \\ 16 \end{array} \right) + \begin{array}{c} \text{DOWNSTREAM} \\ \text{VALVE} \end{array} \end{array}$$

Where:

LINE PRESSURE is the supply pressure to both valves and it must be equal.

BINARY INPUT UPSTREAM VALVE is the binary number, a number from 0 to 15 depending on which solenoids are energized (normally closed solenoids) or de-energized (normally open solenoids) on the valve upstream.

BINARY INPUT DOWNSTREAM VALVE is the binary number, a number from 0 to 15 depending on which solenoids are energized (normally closed solenoids) or de-energized (normally open solenoids) on the valve downstream.

EXAMPLE:

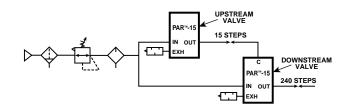
Assume the line pressure is 120 PSIG, the valve upstream has inputs 1 & 2 energized, and the valve downstream has inputs 1 & 8 energized. Also, assume normally closed solenoids. What is the output pressure of the valve downstream?

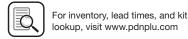
SOLUTION:

BINARY INPUT VALVE UPSTREAM = 1 + 2 = 3 BINARY INPUT VALVE DOWNSTREAM = 1 + 8 = 9

OUTPUT PRESSURE =
$$\frac{120}{15} \times \left(\frac{3}{16} + 9\right) = 8 \times 9.1875 = 73.5 \text{ PSIG}$$

Cascade Diagram





Regulator Products

Truth Table

	NI		NI		1			
	Clo	nally sed noids	Op	nally en noids				
	Down- Step Valve	Up- stream Valve	Down- stream Valve	Up- stream Valve	Down- stream Valve	Up- stream Valve		
	Binary 8 4 2 1	Input* 8 4 2 1	Binar 8 4 2 1	y Input* 8 4 2 1	Proportion	Proportion	PSIG Output @	PSIG Output @
	Pin Nu 5 3 2 1	mber † 5 3 2 1	Pin N 5 3 2 1	umber † 5 3 2 1	of Inlet Pressure	+ of Inlet Pressure	60 PSIG Inlet ^{††}	120 PSIG Inlet ^{††}
0 1 2 3 4 5 6 7 8 9 10 11 12 13	0000 0000 0000 0000 0000 0000 0000 0000 0000	0000 0001 0010 0011 0100 0101 0110 0111 1000 1001 1011 1100 1101	1111 1111 1111 1111 1111 1111 1111 1111 1111	1111 1110 1110 1101 1100 1011 1000 0111 0100 0011 0010 0001	0 0 0 0 0 0 0 0	0 1/240 2/240 3/240 4/240 5/240 6/240 7/240 8/240 9/240 10/240 11/240 12/240 13/240	0.00 0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50	0.00 0.50 1.00 1.50 2.00 2.50 3.00 3.50 4.00 4.50 5.00 5.50 6.00 6.50 7.00
15 16 17 18 19 20 21 22	0000 0001 0001 0001 0001 0001	1111 0000 0001 0010 0011 0100 0101	1111 1110 1110 1110 1110 1110	0000 1111 1110 1101 1100 1011	0 1/15 1/15 1/15 1/15 1/15 1/15	15/240 0 1/240 2/240 3/240 4/240 5/240 6/240	3.75 4.00 4.25 4.50 4.75 5.00 5.25 5.50	7.50 8.00 8.50 9.00 9.50 10.00 10.50 11.00
25		0111	0010	1100	Tor	7/240	5.75	11.00
212 213 214 215 216 217 218 219	0001 0000 0000 0000 0000 0000 0000	1000 1111 0000 0000 0000 0000	0010 0010 0010 0010 0010 0010	0111 1011 1010 1001 1000 0111 0110	13/15 13/15 13/15 13/15 13/15 13/15 13/15 13/15	4/240 5/240 6/240 7/240 8/240 9/240 10/240 11/240	53.00 53.25 53.50 53.75 54.00 54.25 54.50 54.75	106.00 106.50 107.00 107.50 108.00 108.50 109.00 109.50
2200	10	0101	0001	1011	1-77	12/240	55.00	
231 232 233 234 235 236 237 238 239	1110 1110 1110 1110 1110 1110 1110 111	0110 0111 1000 1001 1010 1011 1100 1110 1111	0001 0001 0001 0001 0001 0001 0001 000	1010 1001 1000 0111 0110 0101 0100 0010 0001	14/15 14/15 14/15 14/15 14/15 14/15 14/15 14/15 14/15 14/15	7/240 8/240 9/240 10/240 11/240 12/240 13/240 14/240 15/240	57.75 58.00 58.25 58.50 58.75 59.00 59.25 59.50 59.75	115.50 116.00 116.50 117.00 117.50 118.00 118.50 119.00 119.50
240	1111	0000	0000	1111	15/15	0	60.00	120.00

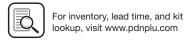
Table above illustrates available output pressures for inlet pressures of 75 PSIG and 90 PSIG. Inlet pressure may be any value between 15 and 150 PSIG. Output Pressure increment will be 1/15 of inlet pressure.

* 0 = Voltage "OFF"

1 = Voltage "ON"

Note: Full table appears in instruction sheet enclosed with the product.





General

Dial

Proportional

Precision

Available only on units with 6-Pin connector.

Shaded output pressures shown are theoretical and are below the minimum operating range of the valve and should not be used. Please refer to the Engineering Specifications for minimum output.

Dia

Pilot

Solenoid Kits & Electrical Data

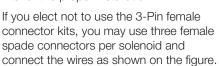
Class F Solenoids

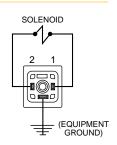
Voltage / cycles	Solenoid type*	Power consumption (watts)	Holding current (AMPS)	Part number
12VDC	NC	1.2W	0.1	PS2982B45P
24VDC	NC	1.2W	0.05	PS2982B49P
120V/60Hz	NC	1.6VA	0.013	PS2982B53P
24V/60Hz	NC	1.6VA	0.066	PS2982B42P
24V/60Hz	NO	2.4VA	0.1	PS3202B42P
12VDC	NO	1.8W	0.15	PS3202B45P
24VDC	NO	1.8W	0.075	PS3202B49P
120V/60Hz	NO	2.4VA	0.02	PS3202B53P

^{*} NC = Normally Closed NO = Normally Open

Units with No Enclosure

Connect input and common signals to each one of the solenoids marked with the binary inputs 1, 2, 4 and 8, using the 3-Pin female connector kits shown in the catalog. Follow the installation instructions included with the 3-Pin female connector kits for the proper installation.





Units with Enclosure and Without 6-Pin Receptacle

Connect input and common signals to the terminal block on the circuit board labelled TB1. Connect each solenoid input (1, 2, 4, & 8) to the respective label on the circuit board. Connect each common to the input labelled C on the circuit board.

Units with Enclosure and 6-Pin Micro Receptacle

These units use the following brand names for 6-Pin micro connectors:

		Connector
Brand name	Receptacle	w/ 6 foot cord
Brad Harrison	7R6006A19A120	706000D02F060
Joy	5000127-41	5000127-2

Connection is made as shown in the chart below.



Micro

Pin	Wire color	Function
1	Red-White	Input 1
2	Red	Input 2
3	Green	Equipment
4	Red-Yellow	Common
5	Red-Black	Input 8
6	Red-Blue	Input 4

put 1 put 2

quipment Ground ommon put 8

Units with Enclosure and

Regulator Products

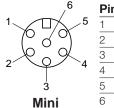
6-Pin Mini Connector

Air Preparation Products

These units use either one of the following brand names for 6-Pin mini connectors:

Brand Name	Receptacle	w/ 6 Foot Cord
Brad Harrison	42605	42602
Joy	X8987-2	X8987-4

Connection is made as shown in the chart below.



Wire color	Function
Orange	Input 1
Blue	Input 2
Black	Input 4
White	Common
Red	Input 8
Green	Equipment Ground
	Orange Blue Black White Red

Units with Enclosure, 6-Pin Connector and **Indicator Lamps**

Each indicator lamp signals when the corresponding solenoid operator is actuated. Lamps that fail to light may need to be replaced or a check made to see if a connection has become

Follow the service kit instructions included with the repair kits for proper installation of replacement lamps.

For units with DC solenoids and indicator lamps red wire is (+) positive white wire is (-) negative.



Caution: DC solenoids with indicator lamps are polarity sensitive. Observe polarities indicated above.

Available Lamps

Description	Part number
Lamp (120/60AC) with spring clip	K352428B
Lamp (24VDC) with spring clip	K352429B

15mm 3-Pin DIN 43650C

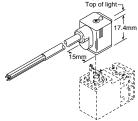
Description	Connector	Connector with 6' (2m) Cord
Unlighted	PS2932BP	PS2932JBP
Light – 12VAC or DC	PS294675BP	PS2946J75BP*
Light – 24VAC or DC	PS294679BP	PS2946J79BP*
Light - 110/120VAC	PS294683BP	PS2946J83BP*

^{*} LED with surge suppression.

Note: Max ø6.5mm cable size required for connector w/o 6' (2m) cord.

Engineering Data:

Conductors: 2 Poles Plus Ground Cable Range (Connector Only): 4 to 6mm (0.16 to 0.24 Inch) Contact Spacing: 8mm



Service Kit

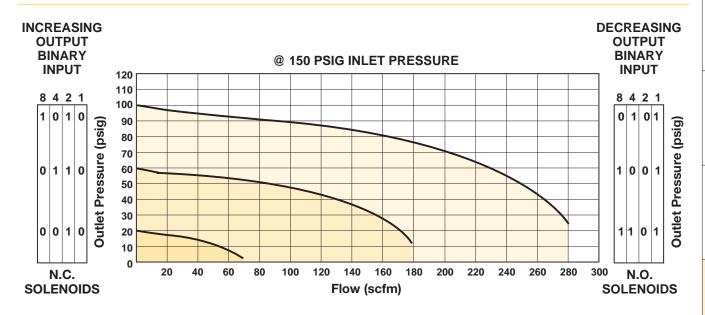
Piston, poppet assembly, all rubber seals and gaskets

K352413B

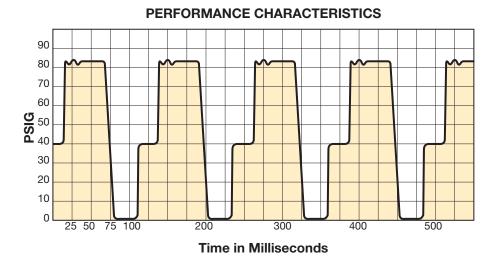




Flow Characteristics

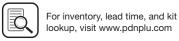


Typical Time Response



Actual test results show rapid response on a robot welding operation at a major U.S. automotive manufacturer.

NOTE: Although graph illustrates pressure dropping to 0 PSIG at the end of each cycle, the PARTM-15 valve can shift down to intermediate pressure steps, i.e. from 75 PSIG to 45 PSIG, without returning to 0 PSIG first.



Lucifer® EPP4 1/4", 1/2" & 1/2" HP







Dort words or	Dina	Max inlet pressure	Pressure range	Control
Part number P4CN2001C001	Pipe 1/4 NPT	bar (PSIG) 1 to 12 (15 to 174)	bar (PSIG) 0 to 10 (0 to 145)	signal 0 to 10 V **
P4CN4001C001	1/2 NPT	1 to 12 (15 to 174)	0 to 10 (0 to 145)	0 to 10 V **
P4CG4201D003*†	1/2 BSPP	1 to 21 (15 to 305)	0 to 20 (0 to 290)	0 to 10 V **

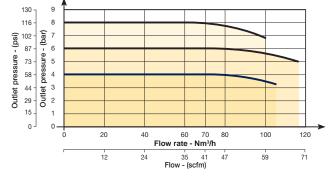
Notes: For thread type NPT use $\underline{\mathbf{N}}$, for BSPP use $\underline{\mathbf{G}}$.

- * HP (High Pressure).
- ** 4-20mA available via Calys software.
- † Only available in BSPP.

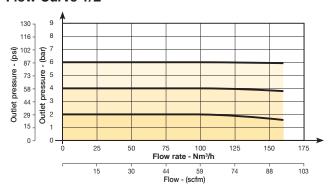
For other configurations not listed please consult factory. (Example: ATEX Series EX: II 3 D/G, O2 compatible, External Pilot, etc.)

Flow Curves

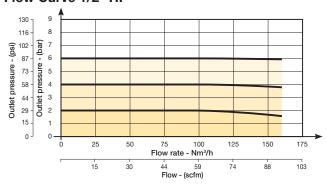
Flow Curve 1/4"



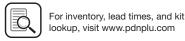
Flow Curve 1/2"



Flow Curve 1/2" HP







Regulator Products

Lucifer® EPP4 1/4" & 1/2"

Technical Data	EPP4 1/4"	EPP4 1/2"	
Fluids:			
i iuius.	Lubricated or non lubricated air and neutral gases - Recommended filtration: 40 µm or better		
Temperature range:	Ambient: 0°C to 50°C (32°F to 122°F) Fluid: 0°C to 50°C (32°F to 122°F)		
Inlet pressure range: The inlet pressure must always be at least 1 bar above the regulated pressure.	1 to 12 bar (14.5 to 174 PSIG)	1 to 12 bar (14.5 to 174 PSIG)	
Outlet pressure range:	0.05 to 10 ba	ar (.725 to 145 PSIG)	
Hysteresis:	± 50 mbar (.72	5 PSIG) (factory set up)	
Air consumption at constant control signal:		0	
Supply voltage:	24 V DC ± 1	5 % (Max. ripple 1 V)	
Power consumption:	Max. 2.8 W with 24 V DC and constant changes of the control signal < 1.5 W without change of control signal		
Control signal:	Analog 0 - 10 V Analog 4 - 20 mA field convertible		
Outlet sensor signal:	Analog 0 - 10 V Standard for 0 - 10 bar; Adjustable Analog 4 - 20 mA Standard for 0 - 10 bar; Adjustable	Digital 0 - 24 V for alarm features: Adjustable pressure error (+/-) Adjustable delay ON Adjustable delay OFF Adjustable logic (+/-)	
Max. flow:	70 m³/h (41 SCFM)	150 m ³ /h (88 SCFM)	
Indicative response time:	With a volume of 330 cm ³ (2	0.14 in ³) at the outlet of the regulator	
Filling 2 to 4 bar (29 to 58 PSI): Filling 2 to 8 bar (29 to 116 PSI): Emptying 4 to 2 bar (29 to 116 PSI): Emptying 8 to 2 bar (29 to 116 PSI):	50 msec 100 msec 70 msec 130 msec	60 msec 120 msec 90 msec 190 msec	
Safety position:	In case of control signal failure or if it is less than 50 mV, the regulated pressure drops automatically to 0 bar (atmospheric pressure). In case of voltage supply failure, the regulated pressure will be kept constant.		
Electrical connection:		ctor power supply/control signal connector communication	
Life expectancy:	> 50 million chang	ges of control signal steps	
Mounting position:	Indifferent (recommended po	sition: upright; electronic part on top)	
Resistance to vibrations:	30 g ir	n all directions	
Degree of protection:		IP65	
Assembly:	Sil	licone free	
Electromagnetic compatibility: In accordance with:	EN 61000-6-1: 2001 EN 61000-6-2: 2001 EN 61000-6-3: 2001 + A11 2004 edition (01/07/07) EN 61000-6-4: 2001		
Installation and setting instructions:	See Bulletin 408128, 408134 a	nd appendix supplied with the product.	

 $\textbf{Note:} \ \ \mathsf{Parker} \ \mathsf{reserves} \ \mathsf{the} \ \mathsf{right} \ \mathsf{to} \ \mathsf{change} \ \mathsf{specifications} \ \mathsf{without} \ \mathsf{notification}.$







IP65

Silicone free EN 61000-6-1: 2001 EN 61000-6-2: 2001

EN 61000-6-3: 2001

+ A11 2004 edition (01/07/07) EN 61000-6-4: 2001

See Bulletin 408193 and appendix supplied with the product.

Lucifer® EPP4 1/2" HP

Dial

Pilot

Proportional

Precision







Technical Data	EPP4 1/2" HP
Fluids:	Lubricated or non lubricated air and neutral gases - Recommended filtration: 50 µm
Temperature range:	Ambient: 0°C to 50°C (32°F to 122°F) Fluid: 0°C to 50°C (32°F to 122°F)
nlet pressure range: The inlet pressure must always be at least I bar above the regulated pressure.	1 to 21 bar (14.5 to 305 PSIG)
Outlet pressure range:	0.05 to 20 bar (.73 to 290 PSIG)
Hysteresis:	\leq 100 mbar (1.45 PSIG) if P inlet \leq 10 bar (145 PSIG) \leq 200 mbar (2.90 PSIG) if P inlet $>$ 10 bar (145 PSIG)
Air consumption at constant control signal:	0
Supply voltage:	24V DC ± 15%
Power consumption:	Max. 6 W with 24 V DC and constant changes of the control signal < 2 W without change of control signal
Control signal:	Analog 0 - 10 V Analog 4 - 20 mA field convertible
Outlet sensor signal:	Analog 0 - 10 V Standard for 0 - 10 bar; Adjustable
	Analog 4 - 20 mA Standard for 0 - 10 bar; Adjustable
Max. flow:	150 m³/h (88 SCFM)
ndicative response time:	With a volume of 330 cm ³ (20.14 in ³) at the outlet of the regulator
Filling 2 to 8 bar (29 to 116 PSI): Emptying 8 to 2 bar (116 to 29 PSI):	120 msec 190 msec
Safety position:	In case of control signal failure or if it is less than 50 mV, the regulated pressure drops automatically to 0 bar atmospheric pressure (for pressure ranges from 0-10 bar, 100 mV for pressure range over 10 bar). In case of voltage supply failure, the regulated pressure will be kept constant.
Electrical connection:	M12 - 8 pin; male connector power supply/control signal M12 - 5 pin; male connector communication
ife expectancy:	> 20 Million changes of control signal steps
Mounting position:	Indifferent (recommended position: upright; electronic part on top)
Resistance to vibrations:	30 g in all directions

Note: Parker reserves the right to change specifications without notification.



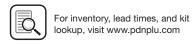
Degree of protection:

In accordance with:

Electromagnetic compatibility:

Installation and setting instructions:

Assembly:

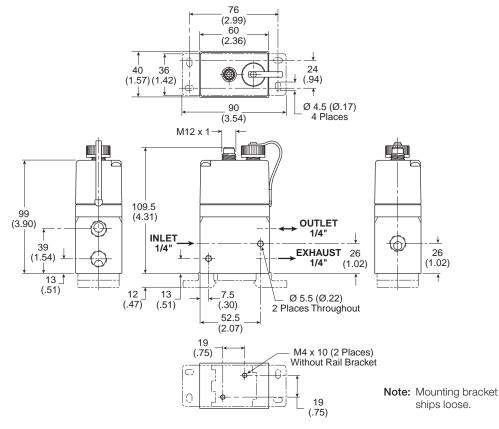


General

Lucifer® EPP4 1/4" & 1/2"

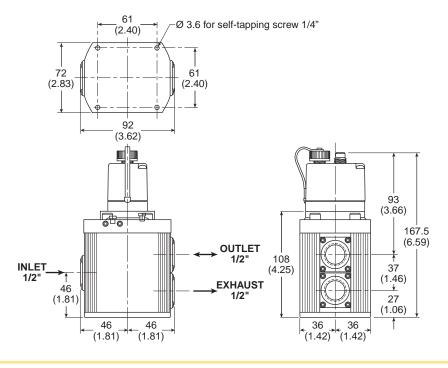
Dimensions EPP4 1/4"



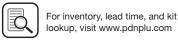


Dimensions EPP4 1/2"





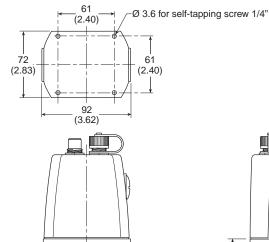


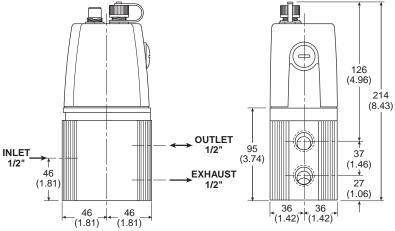


Lucifer® EPP4 1/2" HP

Dimensions EPP4 1/2" HP









K86

General

Lucifer® EPP4 Accessories

Mounting Brackets for EPP4 1/4"

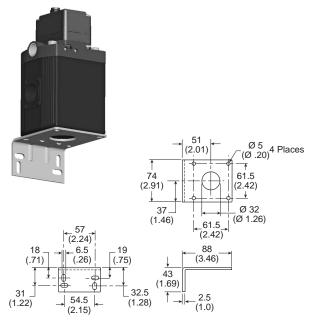






Note: Mounting bracket comes standard with all EPP4 1/4" units, and is shipped loose.

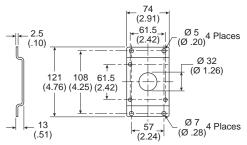
Mounting Brackets for EPP4 1/2"



L Bracket

Part Number 491367



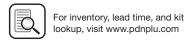


Foot Bracket

K87

Part Number 491366





Blue Red

Lucifer® EPP4 Accessories

Power Supply / Control Signal and Communication Cables

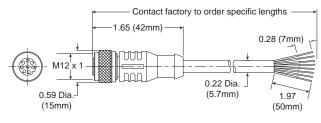
EPP4 Cable

• 2m cable with molded straight M12-8 pole to flying lead

EPP4 Cable

• 2m cable with molded straight M12-5 pole to USB

Part Number RKC8T-2





Part Number 496449



First M12 / 8 pole connector: power supply & control signal

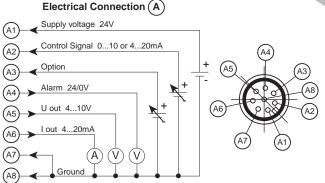
Electrical Connection (A)

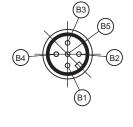


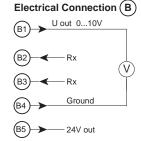
K88

Second M12 / 5 pole connector: remote display or PC communication

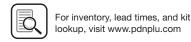
Electrical Connection (B)











General

Dial

Lucifer® EPP4 Accessories

calys Software

Calys is developed to configure all the parameters of the EPP4. A specific cable is needed for the communication between the EPP4 and a PC.

To download free Calys software click on

www.parker.com/fcde/support

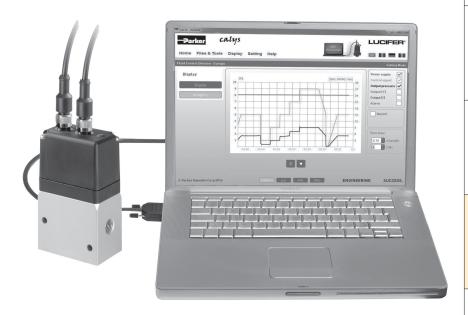
Calys offers many capabilities:

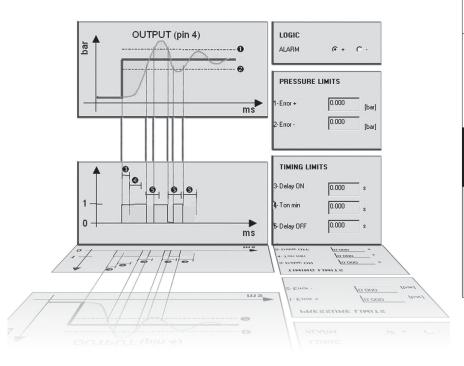
- Live monitoring (control signal, regulated pressure, supply voltage,...)
- Recording of the main parameters (control signal, regulated pressure, supply voltage,...) in an Excel file
- Free calibration for the inputs and outputs
- Adjustable alarm (positive-negative, pressure limits, delays)
- Configuration files are easy to duplicate
- Complete and interactive help file
- Data in 4 different pressure units
- Menus in 4 languages (English, German, French and Italian)



Specific communication cable with M12, 5-pole to USB connection

Part Number 496449









K89

Compact High Precision Regulator

Genera

Dial

Pilot

Proportional

Precision

wate



P3RA302 High Precision Regulators

The P3RA302 Regulator is designed for applications that require high capacity and accurate process control in a small package. A poppet valve which is balanced by utilizing a convoluted diaphragm, insures a constant output pressure even during wide supply pressure variations. Stability of regulated pressure is maintained under varying flow conditions through the use of an aspirator tube which adjusts the air supply in accordance with the flow velocity.

- Control sensitivity of .250" (.010 psig) (.64 cm) water column variation allows use in precision applications
- A compensating diaphragm lets the regulator remain unaffected by supply pressure changes
- An aspirator tube compensates downstream pressure droop under flow conditions
- A separate control chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing
- Unit construction lets you service the regulator without removing it from the line
- 1/4" port (NPT)



Port size	Description	Part number
1/4"	0.5 to 30 psig	P3RA30232
1/4"	1 to 60 psig	P3RA30242
1/4"	2 to 100 psig	P3RA30252



Operating information

Supply pressure: 250 psig (17.2 bar), (1700 kPa) max Ambient temperature: -40°F to 200°F (-40°C to 93°C)

Sensitivity: .250" (.010 psig) (.64 cm)

water column

Flow capacity: 40 scfm (68 m³/HR) @

100 psig (7.0 bar), (700 kPa) supply and 20 psig (1.5 bar), (150 kPa)

setpoint

Exhaust capacity: 2.0 scfm (3.4 m3/HR) where

downstream pressure is 5 psig (.35 bar), (35 kPa) above 20 psig (1.5 bar), (150 kPa) setpoint

Supply pressure effect: Less than 0.2 psig, (.014 bar),

(.14 kPa) for 100 psig, (7.0 bar), (700 kPa) change in supply pressure

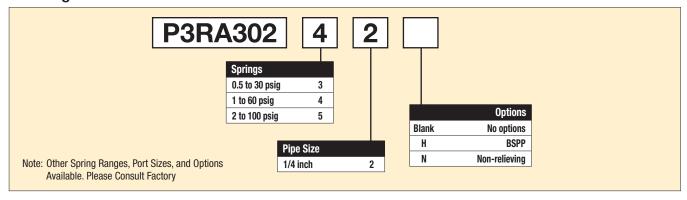
Hazardous locations: Acceptable for use in zones 1 and

2 for gas atmosphere:

Groups IIA and IIB and zones 21 and

22 for dust atmospheres

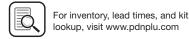
Ordering information:



K90





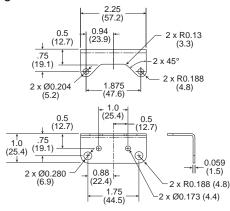


Body and housing	Aluminum
Diaphragms	Nitrile on dacron
Trim	Brass

Repair and Service Kits

Nitrile, standard -	
1/2 to 30, 1 to 60, & 2 to 100 psig	PS16116-13
Nitrile, non-relieving -	
1/2 to 30, 1 to 60, & 2 to 100 psig	PS16116-14
Tamper Resistant Kit	PS12163
Mounting Bracket Kit	PS21667-1

Mounting bracket

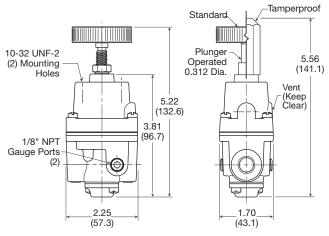


WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

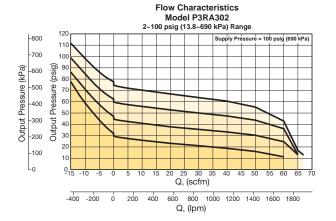
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

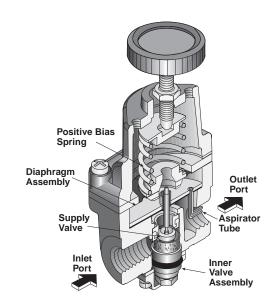


Inches (mm)

Flow Charts

P3RA302 1/4" Regulator





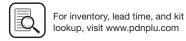
Operating Principles

K91

The P3RA302 Regulator uses the force balance principal to control the movement of the valve assembly which in turn controls the output pressure. When the regulator is adjusted for a specific set point, the downward force of the Positive Bias Spring causes the Diaphragm Assembly to move downward. The Supply Valve opens and allows air to pass to the Outlet Port. As the set point is reached, the downward force exerted by the Positive Bias spring is balanced by the upward force of the downstream pressure acting on the bottom of the Diaphragm Assembly. The resultant force moves the supply Valve upward to reduce the flow of air to the Outlet Port.

Outlet pressure is maintained as a result of balance between forces acting on the top and bottom of the Diaphragm Assembly.





Standard High Precision Regulator

Genera

Dial

Pilot

Proportional

Precision

Water



Regulator Products

P3RA102 High Precision Regulators

The P3RA102 Regulator is designed for applications that require high capacity and accurate process control. A poppet valve which is balanced by utilizing a rolling diaphragm, insures a constant output pressure even during wide supply pressure variations. Stability of regulated pressure is maintained under varying flow conditions through the use of an aspirator tube which adjusts the air supply in accordance with the flow velocity.



- Pressure balanced supply valve prevents supply pressure changes from affecting the setpoint
- Optional check valve permits dumping of downstream pressure when supply is opened to atmosphere
- Separate control chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing
- An aspirator tube compensates downstream pressure droop under flow conditions



Port size	Description	Part number
1/4"	0.5 to 30 psig	P3RA10232
1/4"	1 to 60 psig	P3RA10242
1/4"	2 to 100 psig	P3RA10262



Operating information

Supply pressure: 500 psig (35 bar), (3500 kPa) max Ambient temperature: -40°F to 200°F (-40°C to 93°C) Sensitivity: .125" (.005 psig) (.32 cm) water

column

Flow capacity: 40 scfm (68 m³/HR) @ 100 psig

(7.0 bar), (700 kPa) supply and 20 psig (1.5 bar), (150 kPa) setpoint

Exhaust capacity: 5.5 scfm (9.35 m3/HR) where

downstream pressure is 5 psig, (.35 bar), (35 kPa) above 20 psig (1.5 bar), (150 kPa) setpoint

Supply pressure effect: Less than 0.1 psig (.007 bar),

(.7 kPa) for 100 psig, (7.0 bar), (700 kPa) change in supply pressure

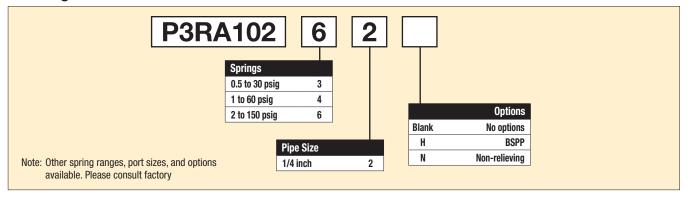
Hazardous locations: Acceptable for use in zones 1 and 2

for gas atmosphere:

Groups IIA and IIB and zones 21 and

22 for dust atmospheres

Ordering information:









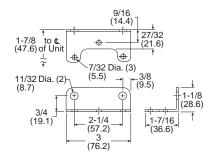
Material Specifications

Body and housing	Aluminum
Diaphragms	Buna N on dacron (standard unit only)
Trim	zinc plated steel, brass

Repair and Service Kits

0 to 200 psig, relieving	PS12125-1
0 to 200 psig, non-relieving	PS12125-4
Tamper resistant kit	PS12165
Mounting bracket kit, zinc plated steel	PS09921

Mounting bracket

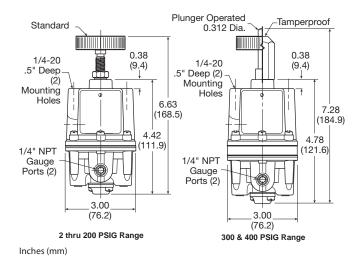


WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

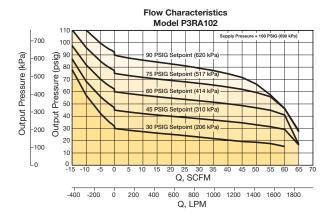
CAUTION:

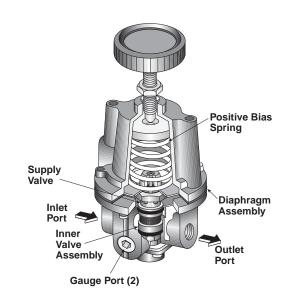
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Flow Charts

P3RA102 1/4" Regulator





Operating Principles

The P3RA102 Series regulator use the force balance principal to control the movement of the Valve Assembly that controls the output pressure. When the regulator is adjusted for a specific set point, the downward force of the Positive Bias Spring moves the Diaphragm Assembly downward. The Supply Valve opens and allows air to pass to the Outlet Port. As the set point is reached, the downward force exerted by the Positive Bias Spring is balanced by the force of the downstream pressure that acts on the Diaphragm Assembly. The resultant force moves the Supply Valve upward to reduce the flow of air to the Outlet Port.

Outlet pressure is maintained as a result of balance between forces acting on the top and bottom of the Diaphragm Assembly.



K93

www.parker.com/pneumatics

High Precision Relief Valve

Genera

Dial

Pilot

Proportional

Precision

Water



Regulator Products

P3RA102BP High Precision Relief Valves

The P3RA102BP is a high capacity relief valve that relieves excess pressure in a pneumatic system.

The P3RA102BP provides greater accuracy than standard relief valves over a narrow pressure range. The P3RA102BP is an excellent choice for a wide range of precision applications.

- Control sensitivity of .125" (.005 psig)
 (.32 cm) water column allows use in precision applications
- A separate control chamber and Aspirator Tube isolate the diaphragm from the main flow to eliminate hunting and buzzing
- Unit construction lets you service without removing it from the line
- · Mounting bracket is available



Port size	Description	Part number
1/4"	0.5 to 30 psig	P3RA10232BP
1/4"	1 to 60 psig	P3RA10242BP
1/4"	2 to 100 psig	P3RA10262BP



Operating information

Setpoint range

2 to 200 psig (0.15 to 14 bar) (15 to 1400 kPa)

300 to 400 psig (21 to 28 bar) (2100 to 2800 kPa)

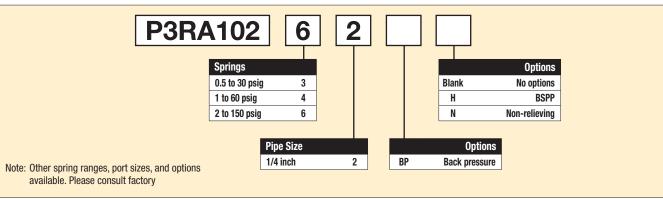
System pressure (maximum) 300 psig (20.7 bar), (2100 kPa) max 500 psig (35 bar), (3500 kPa) max

Ambient temperature: -40°F to 200°F (-40°C to 93°C)

Sensitivity: .125" (.005 psig) (.32 cm) water column Flow capacity: 40 scfm (68 m3/HR) @ 100 psig,

(7.0 bar), (700 kPa) system pressure

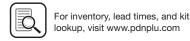
Ordering information:



K94

Most popular.





Dial

High Precision Relief Valve

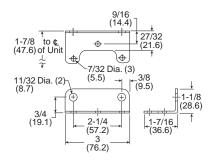
Material Specifications

Body and housing	Aluminum
Trim	Zinc plated steel, brass
Nozzle	Nitrile on dacron

Repair and Service Kits

0 to 200 psig, standard	PS12127-1
Tamper resistant kit	PS12165
Mounting bracket kit, zinc plated steel	PS09921

Mounting bracket

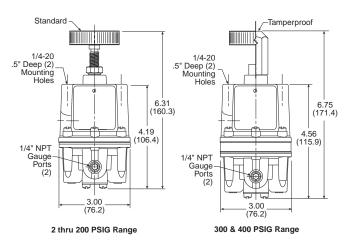


⚠ WARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

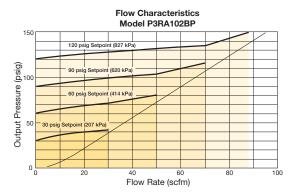


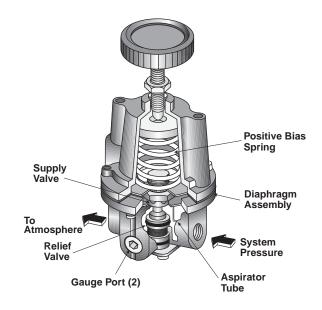
Flow Charts

P3RA102BP 1/4" Regulator

Regulator Products

Air Preparation Products





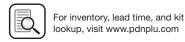
Operating Principles

The P3RA102BP Regulator uses the force balance principle to open the Relief Valve and vent system pressure when the set point is exceeded.

Downstream pressure is transmitted through the Aspirator Tube to the bottom of the Diaphragm Assembly. When you adjust the range screw for a specific set point, the Positive Bias Spring compresses and exerts a force on the top of the Diaphragm Assembly. As long as the pressure acting on the bottom of the Diaphragm Assembly produces a force less than the spring force acting on the top of the Diaphragm Assembly, the Relief Valve remains closed. When system pressure increases, the force on the bottom of the Diaphragm Assembly increases until it reaches the set point. When system pressure increases beyond the set point, the assembly moves upward, lifting the Relief Valve from its seat and vents the downstream air.

If downstream pressure decreases below the set point, the assembly moves downward closing the Relief Valve.





ator

P3RA171 High Precision Vacuum Regulator

The P3RA171 is a high accuracy vacuum regulator that provides uniform vacuum regulation independent of vacuum supply changes and flow demand.

This unit has a diaphragm assembly with three springs to provide a more balanced loading of the diaphragm.

- Control sensitivity of .125" (.005 PSIG) (.32 cm) water column allows use in precision applications
- Balanced supply valve minimizes effects of vacuum variation
- Aspirator tube compensates for downstream pressure droop under flow conditions
- Separate control chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing
- Construction allows servicing without removing from the line



Port size	Description	Part number
1/4"	0 to 30 Hg	P3RA17132NNKN



Operating information

Vacuum supply: 29.92 Hg (760 torr) max

Ambient temperature: -40°F to 200°F (-40°C to 93°C)

Sensitivity: .125" (.005 psig)

(.32 cm) water column w capacity: 3 scfm @ 650 torr supply,

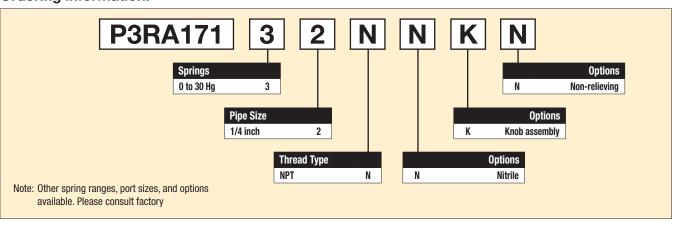
Flow capacity: 3 scfm @ 650 torr s 250 torr setpoint

200 ton outpoint

Vacuum supply effect: Less than 1 torr for 100 torr (.04 Hg for 3.94 Hg) change in

vacuum supply

Ordering information:





K96

Air Preparation Products **Regulator Products**

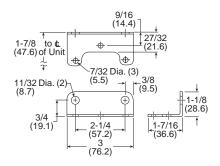
Material Specifications

Body and housing	Aluminum
Trim	Zinc plated steel, brass
Elastomers	Nitrile

Repair and Service Kits

Service kits – (includes diaphragm assy, valve assy, seat assy & gasket)	D000000 0
0-30" Hg, nitrile, non-relieving	PS20966-9
Tamper resistant kit	PS20967-1
Mounting bracket	PS09921

Mounting bracket

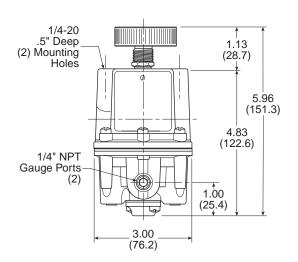


MARNING

Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.

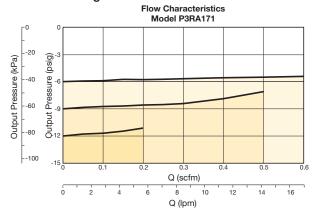
CAUTION:

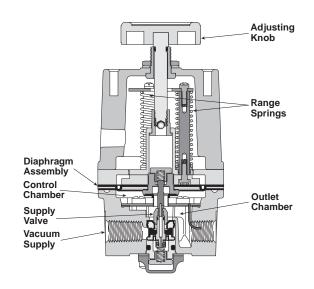
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Flow Charts

P3RA171 1/4" Regulator





Operating Principles

K97

The Model P3RA171 Series vacuum regulator uses the force balance principle to control the movement of the Valve Assembly that controls output vacuum.

When the regulator is adjusted for a specific set point, the upward force of the Range Springs moves the Diaphragm Assembly upward. The Supply Valve opens and allows air to pass to the inlet port. As the set point is reached, the upward force exerted by the Range Springs is balanced by the force of the vacuum that pulls downward on the Diaphragm Assembly. The resultant force moves the Supply Valve downward to reduce the flow of air to the inlet port. Outlet vacuum is maintained as a result of balance between forces acting on the top and bottom of the Diaphragm Assembly.



High Precision Filter / Regulator

General

Dial

Pilot

Proportional

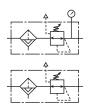
Precision





P3EA632 Precision Filter / Regulators

- The no-brass construction is well suited to harsh environments
- Internal and external epoxy finish for superior corrosion resistance
- Non-bleed design to reduce consumption
- Integral relief valve
- A gauge port provides convenient pressure gauge mounting
- The standard 5-micron filter minimizes internal contamination
- The filter dripwell contains a drain plug to easily drain trapped
- Standard tapped exhaust
- · Soft relief seat minimizes air loss



Port size	Description	Part number
1/4"	1 to 60 psig	P3EA63242NS
1/4"	2 to 120 psig	P3EA63252NS



Operating information

Supply pressure: 250 psig (17.2 bar), (1700 kPa) max -10°F to 160°F (-23°C to 71°C) Temperature range: Sensitivity: 1.0" (.036 psig) (2.54 cm) water column 25 scfm (42.5 m³/HR) @ Flow capacity:

100 psig (7 bar), (700 kPa) supply and 20 psig (1.5 bar), (150 kPa) setpoint

0.8 scfm (1.36 m³/HR) where Exhaust capacity:

downstream pressure is 5 psig, (.35 bar) (35 kPa) above 20 psig (1.5 bar), (150 kPa) setpoint (0.8 SCFM for 120 # unit)

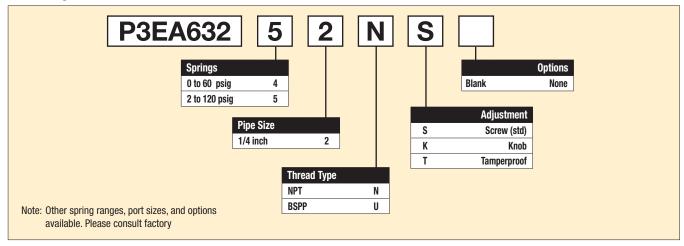
Consumption: Undetectable

Supply pressure effect:

Less than 1.25 psig (.09 bar), (9 kPa) change for 100 psig (7.0 bar), (700 kPa)

change in supply pressure (1.90 psig for 120 # unit)

Ordering information:







Air Preparation Products **Regulator Products**

•	
Body and housing	Epoxy coated Aluminum
Trim	Stainless steel, nickel plated steel
Elastomers	Nitrile

Repair and Service Kits

Material Specifications

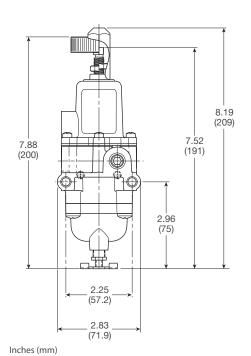
1 to 60, 2 to 120 psig	PS19968-NR
Tamper resistant kit	PS12165

∕!\ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

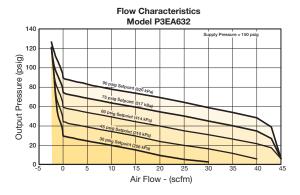
CAUTION:

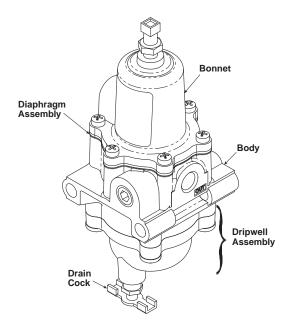
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



Flow Charts

P3EA632 1/4" Filter / Regulator



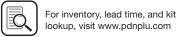


Operating Principles

When you turn the Adjustment Screw to a specific setpoint. the Spring exerts a downward force against the top of the Diaphragm Assembly. This downward force opens the Supply Valve. Output pressure flows through the Outlet Port and the passage to the Control Chamber where it creates an upward force on the bottom of the Diaphragm Assembly.

When the setpoint is reached, the force of the Spring that acts on the top of the Diaphragm Assembly balances with the force of output pressure that acts on the bottom of the Diaphragm Assembly and closes the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Output pressure flows through the Exhaust Valve and out of the Exhaust Vent on the side of the unit until it reaches the setpoint.



Dial

Proportional

Precision



P3BA208 Precision Pneumatic Input Signal Amplifier

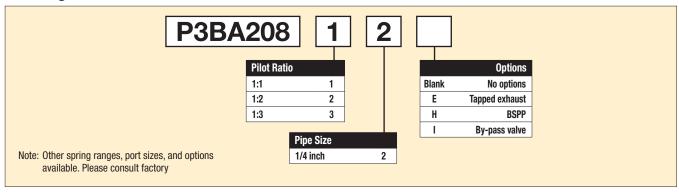
- The P3BA208 uses a pneumatic input signal to accurately control output pressure based on a predetermined ratio
- A balanced supply valve minimizes the effects of supply pressure variation
- An aspirator tube compensates downstream pressure droop under flowing conditions
- A separate control chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing
- Unit construction allows servicing without removal
- Mounting bracket available

Port size	Description	Part number
1/4"	1:1 pilot ratio	P3BA20812
1/4"	1:2 pilot ratio	P3BA20822
1/4"	1:3 pilot ratio	P3BA20823



Operating information			
Signal : Output	1:1	1:2	1:3
Output pressure, maximum:	150 psig (10 bar)	150 psig (10 bar)	150 psig (10 bar)
Supply pressure, maximum:	250 psig (17 bar)	250 psig (17 bar)	250 psig (17 bar)
Flow capacity – 100 psig (7 bar), supply 20 psig, (1.5 bar) output	45 scfm (76.5 m³/HR)	45 scfm (76.5 m³/HR)	45 scfm (76.5 m³/HR)
Exhaust capacity – Downstream pressure 5 psig (0.35 bar) above 20 psig (1.5 bar) setpoint	11 scfm (18.7 m³/HR)	11 scfm (18.7 m³/HR)	11 scfm (18.7 m³/HR)
Sensitivity, water column:	0.250" (0.64 cm)	0.500" (1.27 cm)	0.750" (1.9 cm)
Ratio accuracy – % of 100 psig (7 bar) output span % of output span with 100 psig (7 bar) input span	1.0	1.0	1.0
Supply pressure effect – for change of 100 psig (7 bar)	0.10 psig (.007 bar)	0.20 psig (.014 bar)	0.30 psig (.021 bar)
Ambient temperature:	-40°F to 200°F (-40°C to 93°C)	-40°F to 200°F (-40°C to 93°C)	-40°F to 200°F (-40°C to 93°C)

Ordering information:









Water

Material Specifications

-	
Body and housing	Aluminum
Diaphragm	Nitrile on dacron fabric
Trim	Zinc plated steel, brass

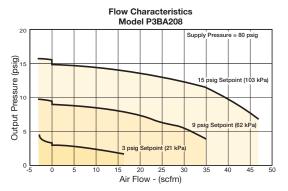
Precision Pneumatic Input Signal Amplifier

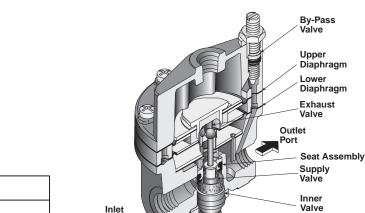
Repair and Service Kits

Mounting bracket	PS09921
1:1 Ratio	PS19513-11
1:1 Ratio w/ by-pass valve	PS19513-11I
1:2 Ratio	PS19513-12
1:3 Ratio	PS19513-13

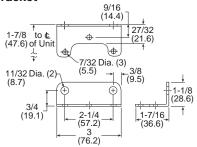
Flow Charts

P3RA102BP 1/4" Input Signal Amplifier





Mounting bracket



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

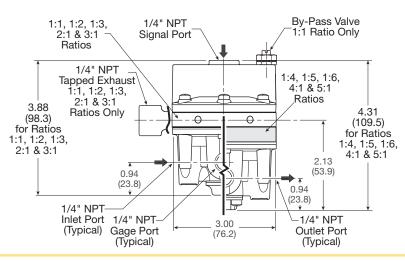
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Operating Principles

The P3BA208 Input Signal Amplifier is a pneumatic device capable of high flow and exhaust capacity. This device uses a force balance system to control the movement of the supply and exhaust valves.

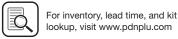
Assembly

At set point, the force due to signal pressure that acts on the top of the Upper Diaphragm balances with the force due to output pressure acting on the bottom of the Lower Diaphragm.



K101





P3BA45 Precision Pneumatic Input Signal Amplifier

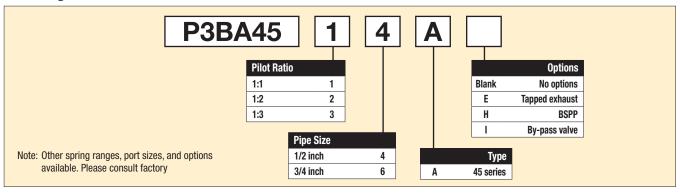
- Five signal to output ratios meet most control element requirements.
- Control sensitivity of water column allows use in precision applications.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- Soft Supply and Exhaust Valve seats minimize air consumption.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube compensates downstream pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the P3BA45 without removing it from the line.

Port size	Description	Part number
1/2"	1:1 pilot ratio	P3BA4514A
3/4"	1:1 pilot ratio	P3BA4514A



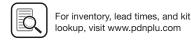
Operating information			
Signal : Output	1:1	1:2	1:3
Output pressure, maximum:	150 psig (10 bar)	150 psig (10 bar)	150 psig (10 bar)
Supply pressure, maximum:	250 psig (17 bar)	250 psig (17 bar)	250 psig (17 bar)
Flow capacity – 100 psig (7 bar), supply 20 psig (1.5 bar) output	150 scfm (255 m³/HR)	150 scfm (255 m³/HR)	150 scfm (255 m³/HR)
Exhaust capacity – Downstream pressure 5 psig (.35 bar) above 20 psig (1.5 bar) setpoint	40 scfm (62.5 m³/HR)	40 scfm (62.5 m³/HR)	40 scfm (62.5 m³/HR)
Sensitivity, water column:	1.0" (2.54 cm)	2.0" (5.08 cm)	3.0" (7.62 cm)
Ratio Accuracy – % of 100 psig (7 bar) output span % of output span with 100 psig (7 bar) input span	3.0	3.0	3.0
Supply pressure effect – for change of 100 psig (7 bar)	0.10 psig (0.007 bar)	0.20 psig (0.014 bar)	0.30 psig (0.021 bar)
Ambient temperature:	-40°F to 200°F (-40°C to 93°C)	-40°F to 200°F (-40°C to 93°C)	-40°F to 200°F (-40°C to 93°C)
Hazardous locations:	Acceptable for use in zones 1 and 2 for gas atmospheres; Groups IIA and IIB and zones 21 and 22 for dust atmospheres.		

Ordering information:



Most popular.





Air Preparation Products **Regulator Products**

Material Specifications

Body and housing	Aluminum
Diaphragm	Nitrile on dacron fabric
Trim	Zinc plated steel, brass

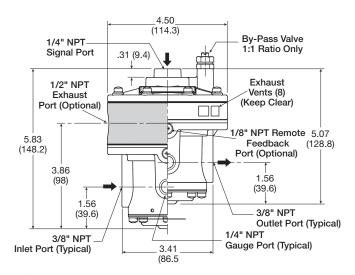
Repair and Service Kits

1:1 ratio	PS19549-1
1:1 ratio w/ tapped exhaust	PS19549-1E
1:3 ratio	PS19549-3
1:2 ratio	PS19549-2
1:1 w/ tapped exhaust, I option	PS19549-20E

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

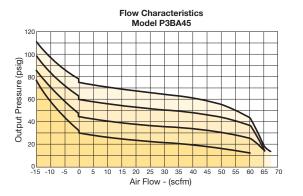
REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

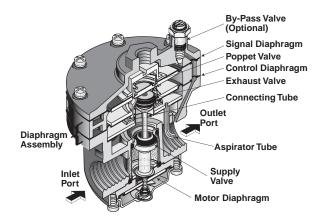


Inches (mm)

Flow Charts

P3BA45 1/2" & 3/4" Input Signal Amplifier



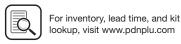


Operating Principles

When signal pressure on the top of the Signal Diaphragm creates a downward force on the Diaphragm Assembly, the Supply Valve opens. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm. When the setpoint is reached, the force of the signal pressure that acts on the top of the Signal Diaphragm balances with the force of the output pressure that acts on the bottom of the Control Diaphragm to close the Supply Valve.

When the output pressure increases above the signal pressure, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Because the Poppet Valve is closed, pressure flows down the Connecting Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and excess output pressure exhausts through the vent in the side of the unit until it reaches the setpoint.





K103

General

Dial

Pilot

Proportional

Precision





Regulator Products

20R Regulators - Miniature Water

- · Rugged brass body for water service
- Unbalanced poppet standard
- Diaphragm operated for fast response
- Non-rising adjusting knob
- Compact, 3.06 inch (77.79mm) high by 1.56 inch (36.69mm) wide.
- High Flow: 1.25 GPM
- 1/8:, 1/4" ports (NPT, BSPP)



Port size	Description	Part number
1/8"	Without gauge	20R013GC
1/4"	Without gauge	20R113GC

NOTE: 1.25 Dia. (31.8 mm) hole required for panel mounting.



Operating information

Supply pressure (max):

0 to 300 psig (0 to 20.7 bar)

Secondary pressure ranges

 Standard
 2 to 125 psig (0 to 8.6 bar)

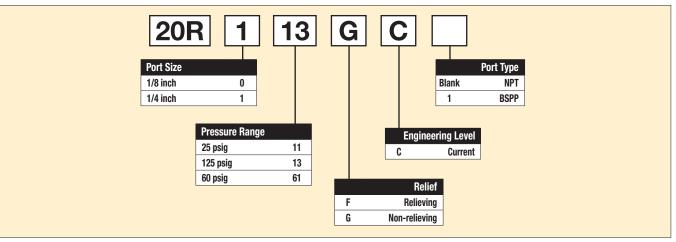
 Medium
 1 to 60 psig (0 to 4.1 bar)

 Medium
 1 to 25 psig (0 to 1.7 bar)

 Operating temperature:
 32°F to 125°F (0°C to 52°C)

High flow: 1.25 GPM
Gauge ports (2): 1/8 inch
Weight: 0.5 lb (0.23 kg)

Ordering information:



K104



Springs

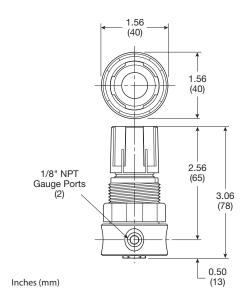
Miniature Water Regulators

wateriai Specifications		
Adjusting nut & stem	Steel	
Body, valve poppet, bottom plug, diaphragm button	Brass	
Bonnet, knob	Plastic	
Seals, diaphragm	Buna N	

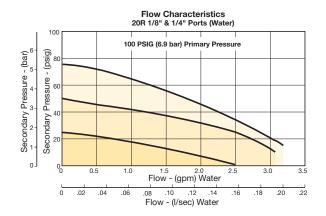
Steel

Repair and Service Kits

Bonnet kit	PCKR364Y
Bonnet tamperproof kit	PCKR364T
Panel mount nut, aluminum	R05X51-A
Panel mount nut, plastic	R05X51-P
Mounting bracket kit	SA161X57
Relieving	PRKR164Y
Non-Relieveing	PRKR163Y



Flow Charts



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

Water

General

٩

Dial

Pilot

Proportional

Precision





R24 Regulators - Miniature Water

Water service

- Constructed with a combination of N.S.F. and F.D.A. compliant materials
- · Lightweight plastic body
- Unbalanced poppet standard
- Non-rising, push-to-lock adjusting knob
- Compact, 3.10 Inch (79mm) high by 1.60 Inch (41mm) wide
- Lightweight
- Diaphragm operated
- 1/8", 1/4" ports (NPT)



	1	
4	→	<u> </u>
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Port size	Description	Part number
1/8"	Non-relieving, 0-125 reduced pressure, without gauge	R24-01CK
1/4"	Non-relieving, 0-125 reduced pressure, without gauge	R24-02CK

NOTE: 1.250 Dia. (31.8 mm) hole required for panel mounting.

Operating information

Supply pressure (max): Inlet 150 psig (10.0 bar)

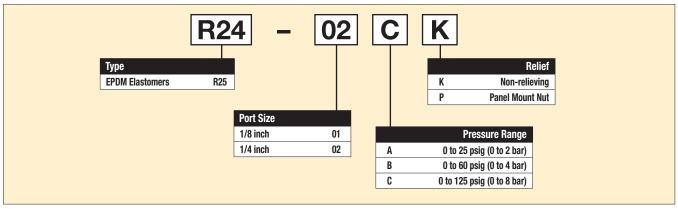
Operating temperature: 40°F to 125°F (4°C to 52°C)

Gauge ports (2): 1/8 inch

(can be used for full flow)

Weight: 0.25 lb (0.11 kg)

Ordering information:



K106

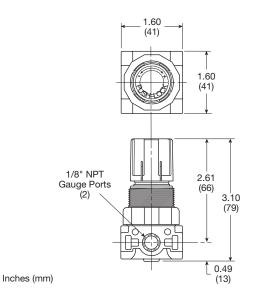


Material Specifications
Adjusting screw

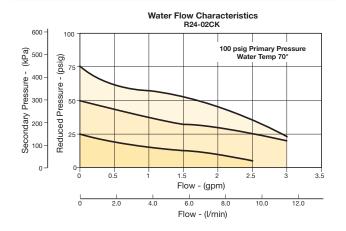
Adjusting screw	Steel
Body	Acetal
Bonnet and seat	Acetal
Diaphragm	EPDM
Seals	EPDM
Springs	Stainless steel
Valve poppet	EPDM

Repair and Service Kits

-	
Panel mount nut, plastic	R05X51-P
Mounting bracket and nut	SA161X57
Relieving (EPDM)	RKR24Y
Non-Relieving (EPDM)	RKR24KY
0-25 psig spring	SPR-375-1
0-60 psig spring	SPR-376
0-125 psig spring	SPR-377
Tamperproof kit	CKR364T



Flow Charts



WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.





K107

General

Dial

General

D

Pilot

Proportional

Precision





Regulator Products

R46 Regulators - Miniature Water

Water service

- Constructed with a combination of N.S.F. and F.D.A. compliant materials
- · Lightweight plastic body
- Unbalanced poppet standard
- Non-rising, push-to-lock adjusting knob
- Compact, 3.43 inch (87.1mm) high by 2.06 inch (52.3mm) wide
- Lightweight
- Diaphragm operated
- 1/4", 3/8" ports (NPT)



Port size	Description	Part number
1/4"	Non-relieving, 0-125 reduced pressure, without gauge	R46-02CK
3/8"	Non-elieving, 0-125 reduced pressure, without gauge	R46-03CK

NOTE: 1.250 Dia. (31.8 mm) hole required for panel mounting.



Operating information

Supply pressure (max): Inlet 150 psig (10.0 bar)

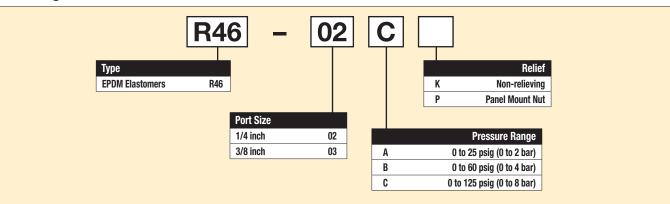
Operating temperature: 40°F to 125°F (4°C to 52°C)

Gauge ports (2): 1/4 ir

(can be used for full flow)

Weight: 0.38 lb (0.17 kg)

Ordering information:



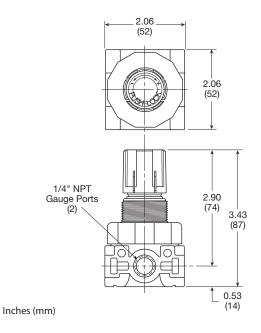
K108



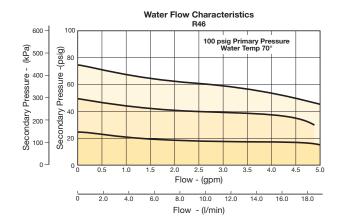
Adjusting screw	Steel
Body	Acetal
Bonnet and seat	Acetal
Diaphragm	EPDM
Seals	EPDM
Springs	Stainless steel
Valve Poppet	FPDM

Repair and Service Kits

Panel mount nut, plastic	R05X51-P
Mounting bracket and nut	SA161X57
Relieving	RKR45Y
Non-Relieving	RKR45KY
0-25 psig spring	SPR-46
0-60 psig spring	SPR-47
0-125 psig spring	SPR-48



Flow Charts



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

CAUTION:

REGULATOR PRESSURE ADJUSTMENT – The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design. For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.

General

Dial

Pilot

Proportional

Precision

Water









Air Preparation Products

Contents - www.parker.com/pneu/frl

Air Preparation Products Bulk Liquid Separators

P3TF

L2-L5







L1

P3TF Bulk Liquid Separators

- Tested in accordance with ISO 8573.9
- High liquid removal efficiencies at all flow conditions
- Low pressure losses for low operational costs
- Suitable for variable flow compressors
- Low maintenance
- External surface epoxy painted for maximum corrosion resistance
- 1/4" to 3" ports (NPT, BSPP)

Applications

- Bulk liquid removal at any point in a compressed air system
- Protection of refrigeration and heatless regenerative desiccant dryers
- Liquid removal from compressor Inter-coolers / after-coolers
- Liquid separation within refrigeration dryers
- Pre-filtration

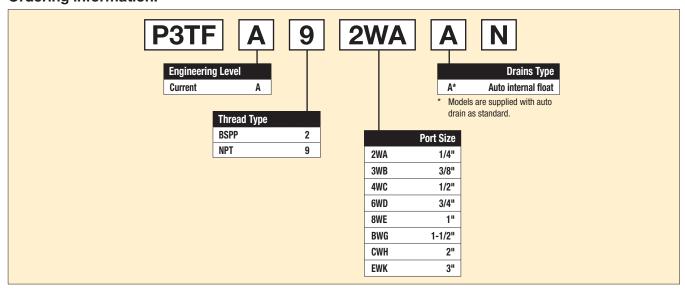
Pipe size	Part number (NPT)
1/4"	P3TFA92WAAN
3/8"	P3TFA93WBAN
1/2"	P3TFA94WCAN
3/4"	P3TFA96WDAN
1"	P3TFA98WEAN
1-1/2"	P3TFA9BWGAN
2"	P3TFA9CWHAN
3"	P3TFA9EWKAN

Pressure differential at rated flow ... 1.0 psid (0.07 bar) Stated flows are for operation at 102 psig (7 bar) with reference to 68°F (20°C), 1 bar (a), 0% relative water vapor pressure.



Operating inf	ormation								
Operating pressure	(max):	232 psig (16 bar)							
Operating temperatu	ure:	35°F to 176°F (1.5°C to 80°C)							
Pressure differential	at rated flow:	1.0 psid (0.07 bar)							
Flow:	1/4" 3/8", 1/2" 3/4", 1" 1-1/2", 2" 3"	21 scfm (10 L/s) 85 scfm (40 L/s) 233 scfm (110 L/s) 742 scfm (350 L/s) 1695 scfm (800 L/s)							
Weight:	1/4" 3/8", 1/2" 3/4", 1" 1-1/2", 2" 3"	1.3 lb (0.6 kg) 2.4 lb (1.1 kg) 4.8 lb (2.2 kg) 11.2 lb (5.1 kg) 22.0 lb (10.0 kg)							

Ordering information:



Most popular.





Bulk Liquid Separators

Air Preparation Products **Bulk Liquid Separator**

Inlet air pressure correction

psi	15	29	44	58	73	87	100	116	131	145	160	174	189	203	218	232
bar	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Factor	4.00	2.63	2.00	1.59	1.33	1.14	1.00	0.94	0.89	0.85	0.82	0.79	0.76	0.73	0.71	0.68

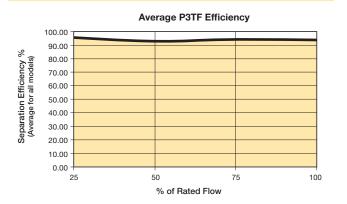
Material Specifications

Automatic float drain	Plastic
Housing / bowl	Aluminum
Seals	Fluorocarbon

Repair and Service Kits

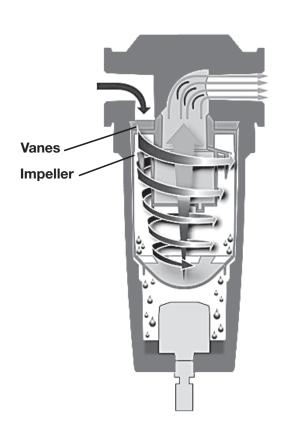
Drain kit			EFI

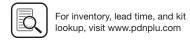
Flow



Operation

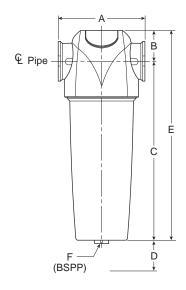
- Air enters the bulk liquid separator inlet and turns into the separator module.
- The inlet of the separator module contains a set of fixed vanes which the air must pass through.
- The vanes force the air to spin inside the vessel.
- The spinning air is then forced to change direction as it passes the impeller.
- A vortex is created which, due to the design of the separator module, narrows and intensifies as it reaches the lower part of the separator module.
- Bulk liquid is removed from the airstream due to:
 - directional changes of the airstream
 - velocity changes
 - centrifugal action of the vortex
- As the vortex reaches the bottom of the module, air is forced through the center of the vortex.
- Aerospace turning vanes, located in the outlet of the separator module, turn an inefficient corner into a number of more efficient corners.
- Turning vanes reduce turbulence, minimizing pressure loss and cost of ownership.
- The number of vanes required is dependent upon the conduit diameter.

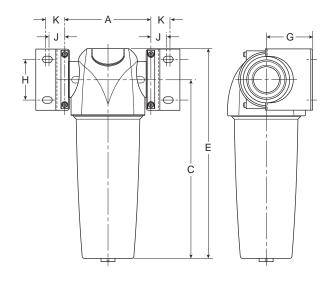




L3

P3TF (Bulk Liquid Separator)





Dimensions

Part number	Pipe size	Α	В	С	D	E	BSPP F	G	н	J	К	Wall mounting bracket kit
P3TFA92WAAN	1/4"	3.00 (76)	1.12 (28.5)	6.02 (153)	1.58 (40)	7.15 (181.5)	1/2	2.05 (50)	1.18 (30)	0.71 (18)	0.96 (24.5)	P3TKA00MWA
P3TFA93WBAN	3/8"	3.83 (97.5)	1.34 (34)	7.91 (201)	1.97 (50)	9.25 (235)	1/2	2.36 (60)	1.57 (40)	0.81 (20.5)	1.00 (25.5)	P3TKA00MWB
P3TFA94WCAN	1/2"	3.83 (97.5)	1.34 (34)	7.91 (201)	1.97 (50)	9.25 (235)	1/2	2.36 (60)	1.57 (40)	0.81 (20.5)	1.00 (25.5)	P3TKA00MWB
P3TFA96WDAN	3/4"	5.07 (129)	1.67 (42.5)	13.09 (232.5)	2.76 (70)	10.80 (275)	1/2	2.68 (68)	2.36 (60)	0.91 (23)	1.10 (28)	P3TKA00MWD
P3TFA98WEAN	1	5.07 (129)	1.67 (42.5)	12.68 (322)	2.76 (70)	14.35 (364.5)	1/2	2.68 (68)	2.36 (60)	0.91 (23)	1.10 (28)	P3TKA00MWD
P3TFA9BWGAN	1-1/2"	6.70 (170)	1.97 (50)	18.68 (474.5)	3.94 (100)	20.64 (524.5)	1/2	3.62 (92)	3.31 (84)	1.26 (32)	1.54 (39)	P3TKA00MWF
P3TFA9CWHAN	2"	6.70 (170)	1.97 (50)	18.68 (474.5)	3.94 (100)	20.64 (524.5)	1/2	3.62 (92)	3.31 (84)	1.26 (32)	1.54 (39)	P3TKA00MWF
P3TFA9EWKAN	3"	8.07 (205)	2.36 (60)	30.39 (772)	4.72 (120)	32.76 (832)	1/2	5.31 (135)	3.94 (100)	1.40 (35.5)	1.67 (42.5)	P3TKA00MWJ

Inches (mm)

Wall Mounting Bracket Kit

Mounting brackets provide additional support to filters installed in flexible piping systems or OEM equipment.







P3TF Series

P3TF Bulk Liquid Separators

- Designed in accordance with ASME and CRN
- High liquid removal efficiencies at all flow conditions
- Suitable for variable flow compressors
- Works with all types of compressor and compressor condensate
- External surface epoxy painted for maximum corrosion resistance
- 4" & 6" flange*



P3TF Series

Port size	Part number
4" Flange	P3TFAFFW2AN
6" Flange	P3TFAFGW3AN
* 150# Flange	

Operating information

Operating Pressure: 15 to 232 psi (1 to 232 bar) Operating Temperature: 35°F to 140°F (1.5°C to 60°C) Flow capacity †: 2100 scfm (991.1 dm³/s, ANR) 3780 scfm (1783.9 dm³/s, ANR) 4" Weight: 180 lb (81.6 kg) 257 lb (116.6 kg)

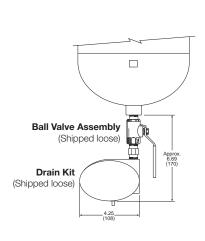
† Stated flows at 100 psi (7 bar), 68°F (20°C), 0% relative water vapor pressure.

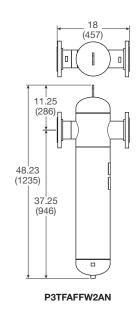
Material specifications

Stud	Plated steel
Seals	Fluorocarbon
Deflector	Plated steel
Body	Steel
Baffle	Plated steel

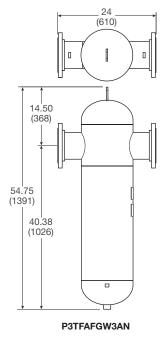
Repair and Service Kits

DP gauge replacement kit	DPG-Kit
Drain kit - 1/2" NPT	HDF-120-NPT-A





L5



Most popular.









Air Preparation Products

Contents - www.parker.com/pneu/frl















PRD Refrigeration Dryer Series



PRD10 - PRD175

- "Plug & Play" design for easy installation and operation (PRD10 - PRD175)
- Small space saving design
- Oversized demister separator resulting in excellent liquid removal over all operating conditions
- Low pressure differential across the dryer (1.45 psig average)
- Oversized condenser to operate in ambients to 122°F (50°C)
- All models incorporate a dewpoint indicator

PRD Series



PRD200 - PRD2400

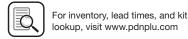
- Optimum dewpoint levels for highest system performance
- · Advanced patented design solutions
- High reliability, easy to use and maintain
- Unique 4-in-1 SmartPack heat exchanger
- Integral drain
- Extremely low pressure drop design
- SmartControl energy saving function
- Excellent dewpoint performances
- · Advanced compliant scroll compressor

Capacity				Recommended fill					
CFM @ 100 psig			Pipe	Bulk	Pre-filter	Post-filter			
(m³/min @ 6.9 bar)	Primary voltage	Part number	size	separator	(5µ particulate)*†	(.01µ coalescing)			
10 (17)	115V/1ph/60Hz	PRD10-115160	1/2" NPT-F	P3TFA94WCAN	P32FB94ESAN	P32FB94DSAN			
15 (26)	115V/1ph/60Hz	PRD15-115160	1/2" NPT-F	P3TFA94WCAN	P32FB94ESAN	P32FB94DSAN			
25 (43)	115V/1ph/60Hz	PRD25-115160	1/2" NPT-F	P3TFA94WCAN	P32FB94ESAN	P32FB94DSAN			
35 (60)	115V/1ph/60Hz	PRD35-115160	1/2" NPT-F	P3TFA94WCAN	P32FB94ESAN	P32FB94DSAN			
50 (85)	115V/1ph/60Hz	PRD50-115160	3/4" NPT-F	P3TFA96WDAN	P33FA96ESAN	P33FA96DSAN			
75 (127)	115V/1ph/60Hz	PRD75-115160	3/4" NPT-F	P3TFA96WDAN	P33FA96ESAN	P33FA96DSAN			
100 (170)	115V/1ph/60Hz	PRD100-115160	3/4" NPT-F	P3TFA96WDAN	P3NFA96GSA†	P3NFA96DSA			
125 (212)	115V/1ph/60Hz& 230V/1ph/60Hz	PRD125-115160 PRD125-230160	1-1/2" NPT-F	P3TFA9BWGAN	P3NFA9PGSA†	P3NFA9PDSA			
150 (255)	115V/1ph/60Hz & 230V/1ph/60Hz	PRD150-115160 PRD150-230160	1-1/2" NPT-F	P3TFA9BWGAN	P3NFA9PGSA†	P3NFA9PDSA			
175 (297)	115V/1ph/60Hz	PRD175-230160	1-1/2" NPT-F	P3TFA9BWGAN	35F77BAP	35F77EAP			
200 (425)	230V/1ph/60Hz	PRD200-230160	1-1/2" NPT-F	P3TFA9BWGAN	35F77BAP	35F77EAP			
250 (425)	230V/3ph/60Hz & 460V/3ph/60Hz	PRD250-230360 PRD250-460360	1-1/2" NPT-F	P3TFA9BWGAN	35F77BAP	35F77EAP			
325 (552)	230V/3ph/60Hz & 460V/3ph/60Hz	PRD325-230360 PRD325-460360	2" NPT-F	P3TFA9CWHAN	35F87BAP	35F87EAP			
400 (680)	230V/3ph/60Hz & 460V/3ph/60Hz	PRD400-230360 PRD400-460360	2" NPT-F	P3TFA9CWHAN	35F87BAP	35F87EAP			
500 (849)	230V/3ph/60Hz & 460V/3ph/60Hz	PRD500-230360 PRD500-460360	2" NPT-F	P3TFA9CWHAN	35F87BAP	35F87EAP			
700 (1189)	230V/3ph/60Hz & 460V/3ph/60Hz	PRD700-230360 PRD700-460360	3" NPT-M	P3TFA9EWKAN	43FN7BAP	43FN7EAP			
800 (1359)	230V/3ph/60Hz & 460V/3ph/60Hz	PRD800-230360 PRD800-460360	3" NPT-M	P3TFA9EWKAN	43FN7BAP	43FN7EAP			
1000 (1700)	460V/3ph/60Hz	PRD1000-460360	3" NPT-M	P3TFA9EWKAN	43FN7BAP	43FN7EAP			
1200 (2039)	460V/3ph/60Hz	PRD1200-460360	3" NPT-M	P3TFA9EWKAN	43FN7BAP	43FN7EAP			
1600 (2718)	460V/3ph/60Hz	PRD1600-460360	4" Flg.	P3TFAFFW2AN	P3TFAFFQ2AN*	P3TFAFFD2AN			
2000 (3400)	460V/3ph/60Hz	PRD2000-460360	6" Flg.	P3TFAFGW3AN	P3TFAFGQ3AN*	P3TFAFGD3AN			
2400 (4078)	460V/3ph/60Hz	PRD2400-460360	6" Flg.	P3TFAFGW3AN	P3TFAFGQ3AN*	P3TFAFGD3AN			

M2







^{* 1}µ coalescing † 40 micron

Refrigeration Dryers

Dryers

Air Preparation Products

PlusPack heat exchanger (patent pending)

The revolutionary PlusPack features a 3-in-1 aluminum design with integral air connections. All models include an air-to-air freecooler, while the unique "slowflow" demister ensures perfect dewpoints whatever the operating conditions.

Demister separator

A high capacity demister separator is employed for the removal of condensed liquids. This lowers the air velocity which maximizes the condensate separation from the air, even when the dryer is not operating at maximum flow. This design also ensures the differential pressure across the dryer is kept to a minimum.

Refrigerant condenser

Oversized high efficiency air cooled condenser. Re-positioned to improve reliability and reduce the risk of dirt contamination.

Condensate drain niche

The PRD Refrigeration Dryer range comes standard with a level sensing automatic float drain. Other drains are available upon request. The positioning of the drain niche allows for easy access to the drain without the requirement of removing panels.

Refrigerant compressor

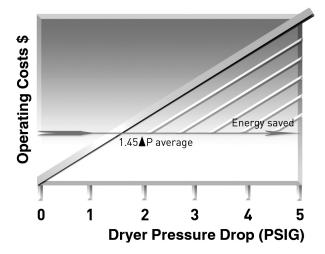
Maintenance free hermetically sealed refrigerant compressor. Low refrigerant charge eliminates the requirement for preheating on start up & prevents any liquid refrigerant returns.



Assured quality & performance

Every dryer undergoes sophisticated testing, including dewpoint tests with compressed air flow. Multiple helium leak testing, again on every dryer, ensures years of trouble-free operation.

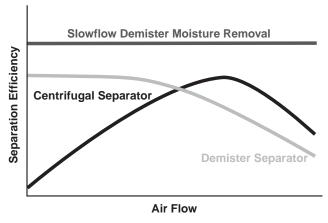
Energy efficiency



Poorly constructed heat exchangers and liquid separators create a high pressure differential across the dryer which leads to high operational costs and poor dewpoint performance.

The PRD dryer range utilizes advanced heat exchanger and demister separation technology and delivers uncompromising performance at the lowest cost of ownership.

Moisture separation technology



The oversized "slowflow" demister is non-velocity sensitive and therefore offers excellent liquid separation whatever the airflow.



Refrigeration Dryers

The importance of compressed air as a provider of energy for modern industrial processes is widely known. What is often overlooked however is the need to provide quality treatment for this air

In fact, the air entering the system contains condensate which, when cooled, will turn into liquid water, causing extensive damage not only to the compressed air network, but also to the finished product.

PRD refrigeration dryers actively remove this condensate to achieve extremely dry compressed air.

Our SmartPack heat exchanger offers minimal pressure drops and class leading performance, and significantly increases the efficiency of the whole compressed air treatment process. The innovative SmartControl function automatically and continuously adjusts dryer operation to the effective working conditions, minimizing operating costs and maximizing performances.

Compressed air purification equipment must deliver uncompromising performance and reliability while providing the right balance of air quality with the lowest cost of operation. Many manufacturers offer products for the filtration and purification of contaminated compressed air, which are often selected only upon their initial purchase cost, with little or no regard for the air quality they provide, the cost of operation throughout their life or their environmental impact. When purchasing purification equipment, delivered air quality, the overall cost of ownership and the equipment's environmental impact must always be considered.

Smart technology: the benefits

SmartPack heat exchanger provides less than 2 PSI pressure drop

The SmartPack (patent pending) heat exchanger features an extremely robust, all-in-one aluminum design, with no interconnecting tubing.

The geometry of the heat exchanger has been designed in order to optimize its performances. In particular, large volumes allow low air velocity through the heat exchanger section, resulting in high exchange efficiency and low pressure drops. Pressure drops are further improved thanks to the absence of interconnecting pipes through the different sections of the heat exchanger and to a straight forward path of the compressed air flow with smooth and minimum changes of flow directions.

Smart BMS interface

- Simple BMS interface includes:
- RS485 serial card provides direct communication to Modbus. Requires no gateway or A.N.I.
- Provides visualization of dewpoint, alarm conditions and service indication
- Provides remote control of the dryer including on/off and alarm reset (depending on actual alarm)

Air Preparation Products **Dryers**



SmartDrain - Dual mode zero air loss drain

The drainage chamber is integrated into the heat exchanger while the valve mechanism is fitted in an easily accessible drain niche. The SmartDrain continuously adjusts itself to the actual working conditions, ensuring zero air loss and a notable reduction in system power consumption.

An innovative control system continuously monitors for fault situations. If a fault does occur, an alarm is signaled and the drain switches to conventional timed solenoid drain operation. The dual mode circuitry ensures maximum reliability.

Smart control with SmartSave cycling

The multifunction SmartControl provides a versatile platform for user interface and SmartSave Cycling (if enabled). The innovative SmartSave (patent pending)

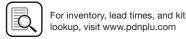
Cycling Control continuously monitors the demand placed on the dryer. At conditions of low demand the refrigerant compressor is cycled off to save energy. A sophisticated algorithm continuously adapts the operation of the dryer for optimum energy efficiency while minimizing the dewpoint spikes common to traditional thermal mass dryers.

Compliant scroll compressors

M4

These units feature Compliant Scroll compressors, offering energy savings of 20 -30% when compared with piston compressors. The ability to tolerate liquid returns coupled with 50% less moving parts render them nearly indestructible and highly reliable. Low vibration levels increase overall refrigeration circuit





Refrigeration Dryers

R407C

Refrigerant:

R407C

Weight (kg)

42 (19)

42 (19)

Operating information PRD10-PRD175 PRD200-PRD250 PRD325-PRD2400 Ambient (maximum) 122°F (50°C) 122°F (50°C) Temperature: 122°F (50°C) Ambient (minimum) 41°F (5°C) 41°F (5°C) 41°F (5°C) Inlet (maximum) 149°F (65°C) 140°F (60°C) 140°F (60°C) Pressure (maximum): 232 psig (16 bar) 203 psig (14 bar) 203 psig (14 bar)

Flow correction factors

Capacities are based upon:

Part number

PRD10-115160

PRD15-115160

R134a

Ambient temperature - 100°F (38°C); inlet temperature - 100°F (38°C); and working pressure - 100 psig (7 bar g).

To obtain dryer capacity at new conditions: nominal capacity x C1 x C2 x C3. Nominal capacity = pre-selected dryer model rated flow for application.

	PRD10 - PRD175									PRD200 - PRD250							PRD325 - PRD2400						
Ambient tempera	ture (C	C1)																					
°F	60	70	80	89	100	110	120		70	80	90	100	110	120	122	90	100	110	120	122			
°C	16	21	27	32	38	43	49		21	27	32	38	43	49	50	32	38	43	49	50			
Factor	1.34	1.26	1.17	1.09	1.00	0.91	0.82		1.22	1.12	1.08	1.00	0.9	0.79	0.71	1.05	1.00	0.94	0.79	0.71			
Inlet temperature (C2)																							
°F	90	100	110	120	140	149			90	100	110	120	130	140		90	100	110	120	130	140		
°C	32	38	43	49	60	65			32	38	43	49	54	60		32	38	43	49	54	60		
Factor	1.24	1.00	0.81	0.67	0.45	0.44			1.24	1.00	0.82	0.68	0.56	0.40		1.22	1.00	0.82	0.68	0.56	0.46		
Inlet pressure (C3)																						
psig	60	80	100	125	150	175	200	230	50	80	100	125	150	174	203	50	80	100	125	150	174	203	
bar	4	6	7	9	10	12	14	16	3	6	7	9	10	12	14	3	6	7	9	10	12	14	
Factor	0.83	0.93	1.00	1.07	1.12	1.16	1.19	1.22	0.77	0.93	1.00	1.07	1.12	1.15	1.18	0.77	0.93	1.00	1.07	1.12	1.15	1.18	

Α

8.3 (210)

8.3 (210)

Dimensions

PRD10-PRD175	5
	B
*A	-Parker

	-parker
_ , 🐷	
A	C

PRD200-PRD2400



	, ,	' '	` '	` '
PRD25-115160	8.3 (210)	19.9 (505)	19.7 (500)	52 (24)
PRD35-115160	8.3 (210)	19.9 (505)	19.7 (500)	52 (24)
PRD50-115160	8.9 (225)	22.3 (565)	20.5 (520)	58 (27)
PRD75-115160	8.9 (225)	22.3 (565)	20.5 (520)	68 (31)
PRD100-115160	8.9 (225)	22.3 (565)	20.5 (520)	77 (35)
PRD125-115160	16.7 (425)	23.8 (605)	21.8 (555)	115 (52)
PRD150-115160	16.7 (425)	23.8 (605)	21.8 (555)	128 (58)
PRD175-230160	16.7 (425)	23.8 (605)	21.8 (555)	132 (60)
PRD200-230160	28.0 (711)	37.0 (940)	22.0 (559)	183 (83)
PRD250-230360	28.0 (711)	42.0 (1067)	41.0 (1041)	287 (130)
PRD325-230360	28.0 (711)	42.0 (1067)	41.0 (1041)	320 (145)
PRD400-230360	28.0 (711)	42.0 (1067)	41.0 (1041)	320 (145)
PRD500-230360	28.0 (711)	42.0 (1067)	41.0 (1041)	342 (155)
PRD700-230360	32.0 (813)	52.0 (1321)	46.0 (1168)	529 (240)
PRD800-230360	32.0 (813)	52.0 (1321)	46.0 (1168)	529 (240)
PRD1000-460360	32.0 (813)	52.0 (1321)	46.0 (1168)	551 (250)
PRD1200-460360	40.0 (1016)	67.0 (1702)	43.0 (1092)	816 (370)
PRD1600-460360	40.0 (1016)	68.0 (1727)	71.0 (1803)	1279 (580)
PRD2000-460360	40.0 (1016)	68.0 (1727)	71.0 (1803)	1477 (670)
PRD2400-460360	40.0 (1016)	68.0 (1727)	71.0 (1803)	1521 (690)

В

17 (430)

17 (430)

17.7 (450)

17.7 (450)

Most popular.





Desiccant

DD10 Mini Disposable Dryer

Mini disposable inline desiccant dryer – DD10

Used at the point-of-use, this disposable, mini inline desiccant dryer removes all traces of water vapor, oil vapor and dirt. It is often used directly upstream of blow guns or spray guns as final protection for critical parts blow off and paint spraying. Install in either direction; it functions in both directions.

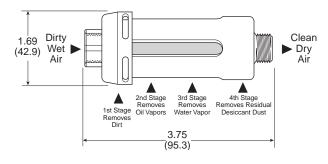
A 40 micron, porous bronze element removes fine dirt particles, an oil removing media removes oil vapor, and desiccant beads adsorb water vapor. The see-through housing shows desiccant color change from the original orange to a green color in the desiccant beads, which indicates that the dryer needs to be replaced.

Features

- Polycarbonate material allows clear desiccant visibility
- Disposable
- Used for parts blow off
- Protection for paint guns
- Non-toxic desiccant standard
- 1/4" port (NPT)

Non-metalic material is highly resistant to chemicals.

See through housing shows color change when dryer needs replacement.





DD10-02

Operating information

Operating temperature: 32°F to 130°F (0°C to 54°C)

130°F (54°C) Maximum Flow capacity: 15 scfm (7.1 dm³/s, ANR)

Pressure rating (max.): 125 psig (8.6 bar) Weiaht: 2.8 oz (79.4 g)

Installation

The DD10 is equipped with a 1/4" NPT (F) and (M) ports and can be installed in either direction. When installing the filter/dryer hand tighten to a leak proof seal. Do not use any mechanical means to hold the filter/dryer and do not over torque the threads.

Operation

M6

- 1. The unique feature of the filter/dryer design allows you to visually see when it is time to install a new DD10 by observing the color change from the original orange color to a complete green color in the desiccant beads.
- 2. Do not attempt to clean the filter/dryer as the use of solvents, ketones, etc., will adversely affect the plastic housing.
- 3. Keep the hose free of snags. Extra tension on the filter/dryer assembly could break the unit at the connecting ports. To clear stuck hoses, grasp hose below the filter/dryer.





DD Inline Desiccant Dryers

- Inline desiccant dryers are a convenient and cost effective means of ensuring your sensitive intermittent pneumatic applications are never exposed to damaging moisture
- Compact size for point-of-use applications
- Drying efficiency down to -40°F pressure dew point
- · Easily and quickly serviced
- Sight glass in bowl to monitor desiccant
- Built-in particulate after filter prevents downstream dust
- No electricity needed
- Low pressure drop
- No purge air lost as with other dryer types
- · Check valve required on inlet
- Desiccant must be ordered separately

Inline Desiccant Dryers

	Part number scfm / desicc	ant capacity 1	
Port size	15 scfm / 2.5 lb.	30 scfm / 5 lbs.	60 scfm / 10 lbs.
1/42	DD15-02		
3/82	DD15-03		
1/22	DD15-04	DD30-04	DD60-04
3/4	DD15-06	DD30-06	DD60-06
1		DD30-08	DD60-08

Notes:

- 1. Desiccant must be ordered separately.
- 2. These units supplied with reducer bushings.

Installation tips

- Always place a moisture separator / particulate filter to remove bulk moisture and a coalescing filter to remove oil upstream of desiccant dryer. Desiccant coated with oil will not adsorb water vapor.
- Automatic drains should be used in prefilters
- A spring ball check valve should be installed at the dryer inlet to maximize the life of the desiccant.



Operating information

Below 100°F Optimum working temperature: Operating temperature: 32°F to 180°F (0°C to 82°C)

0 to 300 psig (21 bar) Operating pressure (max.):

Filter element rating: DD15, DD30 90 micron **DD60** 40 micron

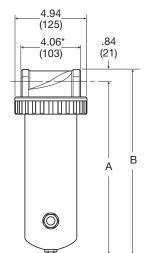
Desiccant capacity:

DD15 2.5 lb. (1.1 kg) DD30 5 lb. (2.3 kg) **DD60** 10 lb. (4.5 kg)

Weight:

DD15 (add 2.5 lb for weight full) DD30 (add 5 lb for weight full) DD60 (add 10 lb for weight full)

8 lb. (3.6 kg) 13 lb. (5.9 kg) 20 lb. (9.1 kg)



	Α	В
DD15	12.69 (322)	13.5 (343)
DD30	22.44 (570)	23.25 (591)
DD60	29.44 (748)	30.25 (768)

^{*} Dimension does not include reducer bushings for 1/4", 3/8", 1/2" versions.

Inches (mm)









Desiccant Dryers

As the wet compressed air enters through the inlet, the air travels down through the bed of desiccant which adsorb the water vapor and aerosols. The silica gel desiccant beads will reduce the humidity down to a -40°F pressure dew point. After the moisture has been removed, the dry air passes through a sintered bronze filter element (eliminating dust downstream), up the tube and out the outlet port.

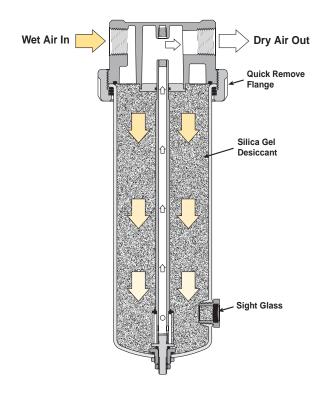
As the desiccant becomes saturated with moisture, the dew point will begin to rise. This is evident when the orange silica gel desiccant beads in the sight glass change to green, indicating the need for desiccant replacement. Simply remove the flange and bowl and replace with new desiccant or regenerate saturated desiccant by heating to 275°F.

Material specifications

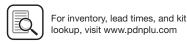
Sowl, DD15 Aluminum	
Bowl, DD30	Aluminum
Bowl, DD60	Steel
Flow tube	CPVC
Filter element Sintered bron	
Head & flange ring	Zinc
Other hardware	Brass
Seals	Buna-N
Sight glass	Glass & steel

Repair and Service Kits

Repair and Service Kits	
Desiccant - 100% Indicating silica gel, DD15	DRP-14-447/003
Desiccant - 100% Indicating silica gel, DD30	DRP-14-447/006
Desiccant - 100% Indicating silica gel, DD60	DRP-14-447/012
Mounting brackets (pair of pipe mounted brackets), 1 inch pipe size	SA200CW57
Flow tube repair kit (tube, filter element(s), adaptor), DD15	RKDD15-02-06
Flow tube repair kit (tube, filter element(s), adaptor), DD30	RKDD30-03-08
Flow tube repair kit (tube, filter element(s), adaptor), DD60	RKDD60-03-08
Mounting brackets (DD15 & DD30 only) – 1 inch pipe size (pair of pipe mounted brackets)	SA200CW57
1/4 inch NPT, spring check valve for inlet (250 psig max.)	003393001
3/8 inch NPT, spring check valve for inlet (250 psig max.)	003393002
1/2 inch NPT, spring check valve for inlet (250 psig max.)	003393003
3/4 inch NPT, spring check valve for inlet (250 psig max.)	003393004







Dryers

DAS Regenerative Desiccant Dryer

- Point of use application bringing clean dry air just where you
- Approved to international standards designed in accordance with ASME VIII Div.1, approved to CSA/UL/CRN and fully CE Marked (PED, EMC, LVD) as standard
- Simple to install flexible installation utilizing the multiple in-line inlet & outlet connection ports
- Compact and lightweight can be floor, bench or wall / canopy mounted
- Very quiet operation noise level less than 70dB(A)
- Can be installed almost anywhere, IP66 / NEMA 4 protection as standard
- · Audible alarm indicating service interval for optimal performance
- Simple & easy to maintain due to the quick release top cap arrangement, which does NOT require the inlet / outlet ports to be disconnected as with traditional systems, maintenance can be achieved in under 15 minutes

The DAS is the reliable, cost effective and flexible way to provide clean dry air exactly where needed.



Operating information

35°F to 131°F (1.5°C to 55°C) Operating temperature:

Inlet temperature: 122°F (50°C) max.

Operating pressure: 58 to 175 psig (4 to 12 bar) 3 scfm to 20 scfm (@ 100 psig Flow range:

(85 L/min to 567 L/min @ 7 bar)

Noise level (Average): 70dB(A)

Pressure dewpoint -

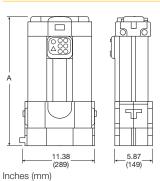
-40°F (-40°C) pdp Standard

(ISO 8573-1:2010 Class 2)

Standard electrical supply: 115/1ph/60Hz (Tolerance +/- 10%) Controls: Electronic control timer

Connections: 3/8 NPT

Regenerative Desiccant Dryer



ght (kg) so (11) 3 (13) 5	cfm	Part number DAS1-115-60-CSA	Maintenance kit * DASMK1
` ,		DAS1-115-60-CSA	DASMK1
(13) 5			
(10)		DAS2-115-60-CSA	DASMK2
(16) 8		DAS3-115-60-CSA	DASMK3
(18) 10	0	DAS4-115-60-CSA	DASMK4
(20) 13	3	DAS5-115-60-CSA	DASMK5
(23) 15	5	DAS6-115-60-CSA	DASMK6
(28) 20	0	DAS7-115-60-CSA	DASMK7
	(16) 8 (18) 1 (20) 1 (23) 1	(16) 8 (18) 10 (20) 13 (23) 15	(16) 8 DAS3-115-60-CSA (18) 10 DAS4-115-60-CSA (20) 13 DAS5-115-60-CSA (23) 15 DAS6-115-60-CSA



Kit includes: desiccant cartridge, MIDAS drain spanner, auto drain, 1/4" BSP silencer, AA prefilter, 3/4" balls, associated o-rings, push-in-plug.

Correction Factors

Capacities are based upon: Ambient temperature - 100°F (38°C); inlet temperature - 100°F (38°C); and working pressure - 100 psig (7 bar g) Minimum drying capacity = compressed air flow rate x CFT x CFP x CFD

Temperature Correction Factor (CFT)

Maximum inlet temperature °C 25 30 35	0 15	
maximum mor temperature e	0 45	50
CFT 1.00 1.00 1.00 1.00	4 1.14	1.37

Pressure Correction Factor (CFP)

	psi g	58	73	87	102	116	131	145	160	174
Minimum inlet pressure	bar g	4	5	6	7	8	9	10	11	12
	CFP	1.60	1.33	1.14	1.00	1.03	0.93	0.85	0.78	0.71

M9

Dewpoint Correction Factor (CFD)		Standard
	PDP °F	-40
Required dewpoint	PDP °C	-40
	CFD	1.00

Repair and Service Kits

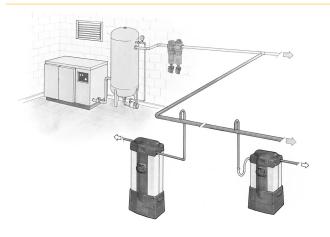
Mounting bracket, fixed to wall	DASMB1	
Mounting bracket, 45° tilt wall	DASMB2	







Product applications



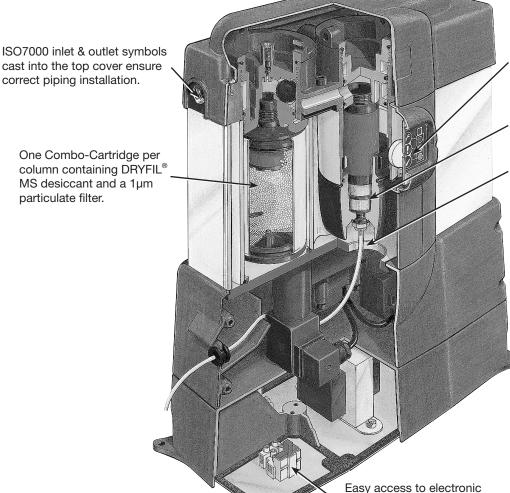
The Regenerative Desiccant Dryers will benefit users who have a specific need for Clean Dry Air (CDA) directly after a compressor, or for a particular application where the air is critical to the operating process or end product.

Typical applications:

- Computer numerical control (CNC) machines
- · Coordinate measuring machines

Air Preparation Products

- Laboratories
- Lasers
- · Packaging machines
- Instrumentation
- · Processing equipment
- · Conveying machines

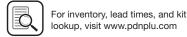


Electronic display providing , high visibility LED indication with an internal audible alarm.

Integral 0.01µm high efficiency filter.

Positive removal of prefilter condensate by piping away for remote collection.







control box for mains

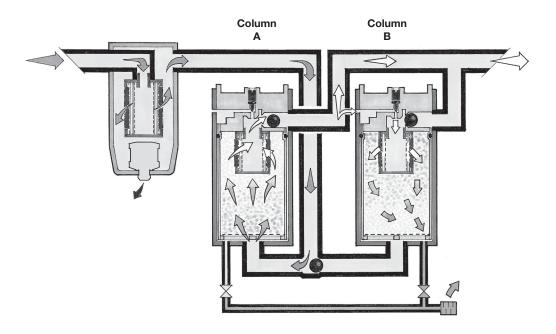
connection.

Dryers



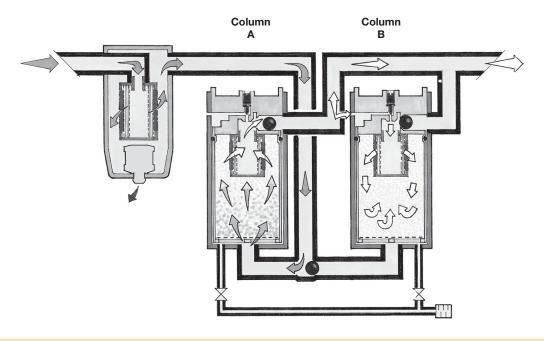
Compressed air enters the integral pre-filter and passes into the left hand chamber (Column A) where the air is dried before passing to the application.

A small amount of dry purge air is used to regenerate the right hand chamber (Column B) which is wet, using the PSA (Pressure Swing Adsorption) method of regeneration, venting the saturated air to atmosphere under pressure. The same regeneration air is also used to "back flush" the integral filter to prolong its working life.



Prior to changeover, the right hand chamber (Column B) enters repressurization where the exhaust.

This process ensures a smooth uninterrupted changeover, preventing the loss of any system pressure, before the process repeats itself.



M11





Optional features

- For totally quiet operation, the regeneration exhaust air can be positively piped away.
- Remote indication provides a warning of the dryers need for servicing. (Audible alarm not included)
- Wall mounting kit for vertically securing the dryer to a wall or canopy.



- A 45° tilt, wall mounting kit is also available for vertically securing the dryer to a wall, canopy or inside a customers product where access to the top of the dryer is restricted.
- In conditions of limited access, the electronic control box (base) can be detached and relocated remotely from the dryer.



• Electronic control box can be remotely located.

Air Preparation Products **Dryers**

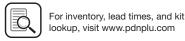
Service indication sequence & alarm

During operation, The Regenerative Desiccant Dryers Power On (yellow) LED and Check (Green) LED indicators will illuminate, remaining in this configuration for 11500 hours. At this time, the Warning (Yellow) LED will illuminate and cancel the Check (Green) LED. This signals the user to order service replacement components at the optimum time.

500 hours later (a total of 12000 hours from initial start up) the Service (Red) LED will illuminate and cancel the Warning (Yellow) LED, the Audible Alarm housed inside the display will sound intermittently (every 6 seconds) drawing attention to the need for a service.







M12

PTW Heatless Desiccant Air Dryer

Parker PTW Series Heatless Desiccant Air Dryers remove water vapor from compressed air through a process known as pressure swing adsorption. Pressure dewpoints ranging from -40°F (-40°C) standard to -100°F (-70°C) optional are attained by directing the flow of saturated compressed air over a bed of desiccant.

Features

- Pre-filter and after filters included with dryers
- Solid state controller
- CycleLoc[™] demand control
- Variable cycle control (models PTW75 PTW800 scfm)
- Purge Flow indicator
- Purge flow regulator (models PTW75 PTW800 scfm)
- Repressurization circuit (models PTW75 PTW800 scfm)
- Control air filter (models PTW75 PTW800 scfm)
- Safety valves
- Pressure equalization
- 150 psig design standard
- Moisture indicator (models PTW75 PTW800 scfm)

DDS Light / DDS (dewpoint dependent switching)



Operating information

Working pressure:

Inlet or ambient air temperature: 50°F to 120°F

(10°C to 49°C) maximum

150 psig (10.5 bar) maximum

Operating pressure: 80 psig (5.5 bar) minimum

Pressure drop at rated flow: less than 5 PSI (0.34 bar)

Heatless Desiccant Air Dryers

	Capacity	Approximate				package included v	with dryer
Part number	CFM @ 100 psig (m³/min @ 6.9 bar)	purge scfm (Nm³/min)	Primary voltage	size (NPT)	Pre-filter (5µ)	Pre-filter (.01μ)	After-filter (1µ)
PTW25*	25 (.70)	4 (.11)	120V/1ph/60Hz	1/2"	P32FB94ESAN	P32FB94DSAN	P32FB94QSAN
PTW40*	42 (1.19)	6 (.19)	120V/1ph/60Hz	1/2"	P33FA94ESAN	P33FA94DSAN	P33FA94QSAN
PTW55*	60 (1.70)	9 (.25)	120V/1ph/60Hz	3/4"	P33FA94ESAN	P33FA94DSAN	P33FA94QSAN
PTW75*	75 (2.13)	11 (.31)	120V/1ph/60Hz	3/4"	P3NFA96GSA†	P3NFA96DSA	P3NFA96GSA†
PTW100*	107 (3.03)	16 (.45)	120V/1ph/60Hz	1"	P3NFA98GSA†	P3NFA98DSA	P3NFA98GSA†
PTW130*	135 (3.82)	20 (.56)	120V/1ph/60Hz	1"	P3NFA98GSA†	P3NFA98DSA	P3NFA98GSA†
PTW200*	200 (5.66)	30 (.84)	120V/1ph/60Hz	1-1/2"	35F77BAP	35F77EAP	35F77HAP
PTW250*	250 (7.07)	38 (1.07)	120V/1ph/60Hz	1/1/2"	35F77BAP	35F77EAP	35F77HAP
PTW300*	300 (8.49)	45 (1.27)	120V/1ph/60Hz	1-1/2"	35F77BAP	35F77EAP	35F77HAP
PTW400*	400 (11.32)	60 (1.69)	120V/1ph/60Hz	2"	35F87BAP	35F87EAP	35F87HAP
PTW500*	500 (14.44)	77 (2.18)	120V/1ph/60Hz	2"	35F87BAP	35F87EAP	35F87HAP
PTW600*	600 (18.40)	98 (2.77)	120V/1ph/60Hz	2"	35F87BAP	35F87EAP	35F87HAP
PTW800*	800 (22.65)	120 (3.39)	120V/1ph/60Hz	2"	35F87BAP	35F87EAP	35F87HAP

M13

DDS Light includes: energy saving purge cycle control with high humidity alarm and indicator light. When ordering use -DL as suffix. DDS includes: energy saving purge cycle control with high humidity alarm and digital dewpoint display. When ordering use -DS as suffix. † 40 micron without DPI.







Refrigeration

Disposable

Desiccant

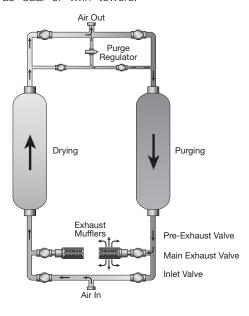
Regenerative

^{*} Options: Dewpoint dependent switching (DDS).

Heatless Desiccant Dryers

Parker PTW Series Heatless Desiccant Air Dryers remove water vapor from compressed air through a process known as Pressure Swing Adsorption. Pressure dewpoints ranging from -40°F (-40°C) standard to -100°F (-70°C) optional are attained by directing the flow of saturated compressed air over a bed of desiccant.

This physically tough and chemically inert material is contained in two separate but identical pressure vessels commonly referred to as "dual" or "twin" towers.



As the saturated compressed air flows up through the "on line" tower, its moisture content adheres to the surface of the desiccant. The dry compressed air is then discharged from the chamber into the distribution system.

A solid state controller automatically cycles the flow of compressed air between the towers, while the "on line" tower is drying, the "off line" tower is regenerating. Regeneration, sometimes referred to as purging, is the process by which moisture accumulated during the "on line" cycle is stripped away during the "off line" cycle. As low pressure dry purge air flows gently through the regenerating bed, it attracts the moisture that had accumulated on the surface of the desiccant during the drying cycle and exhausts it to the atmosphere.

To protect the desiccant bed from excess liquid, all Parker PTW Series Heatless Air Dryers are designed to work with the natural pull of gravity. By directing the saturated air into the bottom of the "on line" tower and flowing up through the bed, liquid condensate caused by system upset, is kept away from the desiccant and remains at the bottom of the tower where it can be easily exhausted during the regeneration cycle. Counter flow purging ensures optimum performance by keeping the driest desiccant at the discharge end of the dryer.

Moisture load, velocity, cycle time and contact time determine tower size and the amount of desiccant. To ensure design dewpoint, each tower is carefully sized to allow a minimum of 5.5 seconds of contact. To prevent desiccant dusting and bed fluidization, air flow velocities are kept below 50 feet per minute. The dryer can cycle for years without changing the desiccant.

Air Preparation Products **Dryers**

Heatless dryers in general are the most reliable and least expensive of all desiccant type dryers. Parker PTW Series Heatless Desiccant Air Dryers are the most energy efficient thanks to standard features like, "Variable Cycle control", "CycleLocTM" and purge flow regulator.

Standard equipment

- Electric 120V/1PH/60Hz
- Solid state controller
- Centrifugal compressor surge protection (Models PTW75 - PTW800 scfm)
- System sequence annunciator
- CycleLoc[™] demand control
- Variable cycle control (Models PTW75 PTW800 scfm)
- Purge flow indicator
- Purge flow regulator (Models PTW75 PTW800 scfm)
- Repressurization circuit (Models PTW75 PTW800 scfm)
- ASME coded pressure vessels (Models PTW100 - PTW800 scfm)
- Separate tower pressure gauges
- Separate fill / drain ports
- NEMA 4 controls
- Stainless steel diffuser screen
- Pressure equalization
- 150 psig design standard
- · Structural steel base
- Moisture indicator (PTW25 PTW800 scfm)
- Pre and post filtration

Optional equipment

- Dewpoint Dependent Switching (DDS)
- 4-20 mA output
- All NEMA classifications
- Pressure to 1,000 psig (69 bar)
- High humidity alarm
- · Fail to switch alarm
- Electronic drain systems
- -80°F to -100°F (-70°C to -62°C) dewpoints
- · Contacts for remote alarms







Desiccant

Refrigeration

Disposable

Desiccant

Regenerative Desiccant

Heatless Desiccant Dryers

Variable cycle control

Additional energy savings can be achieved by adjusting the amount of purge to the actual moisture load. When demand is expected to be less than maximum, Parker's Variable Cycle Control provides a means to adjust the purge cycle time to reduce the total amount of purge used for regeneration. As a result of less frequent cycling, the desiccant will last longer and the switching valves will require less maintenance. The Variable Cycle Control incorporates a short cycle position that can be employed to provide dewpoints as low as -80°F (-60°C).

Surge protection

To accommodate the unique requirements of centrifugal compressors, all Parker desiccant dryers are now programmed with a special anti-surge control. A sequenced timing circuit eliminates potential compressor surge by preventing momentary flow restrictions from occurring at tower switch over.

Total dryer operation is managed by a NEMA 4 automatic control center. The solid state module controls all dryer functions including the Sequence Annunciator.

Sequence annunciator

Parker's Sequence Annunciator is a solid state visual display panel that shows exactly what is happening in the dryer. The panel lights signal which tower is "on line" drying, and whether the "off line" tower is purging, repressurizing or in "CycleLocTM". It will also annunciate optional equipment operation and function alarms. The panel is integral with the NEMA 4 Master Control and is conveniently mounted for easy monitoring.



Air Preparation Products **Dryers**

Dewpoint Dependent Switching (Optional)

Compressed air systems are rarely constant and the dryer regeneration cycle frequency is dependent upon the actual inlet flow, pressure and temperature. Operation under inlet conditions where there is lower than design flow and temperature and or higher pressure, will result in less regeneration cycles and a maximum in the cost of utilities.

Dewpoint Dependent Switching (DDS) provides a precision demand cycle control which terminates the adsorption (drying). This results in the full adsorptive capacity of the desiccant bed being utilized prior to switch over and regeneration.

DDS is built into the dryer control system, with a precision hygrometer producing a continuous display of the outlet dewpoint. The preset contacts of the instruments are utilized to initiate tower changeover.

Dewpoint Dependent Switching (DDS)

An Overview

The adsorption capacity of the desiccant within the dryer is essentially constant whereas the moisture loading and the air flow through the dryer are continuously varying as ambient and plant conditions change. In order to maintain the specified air quality downstream of the dryer, it has to be sized for the worst case conditions, namely the lowest pressure, highest flow and highest inlet temperature. These conditions may only occur for a small part of the service life of the dryer, for example, the highest inlet temperatures may only be present during the summer months. This means that the moisture loading on the desiccant beds is below the dryer's capacity for much of its service life (i.e. quiet periods in between shifts usually have lower air supply requirements). To gain access to this dynamic adsorption capacity, a moisture sensor is fitted which continually monitors the downstream dewpoint. DDS interrupts the normal sequence of the controller, which is only permitted to change over when the desiccant has adsorbed moisture to its capacity, effectively elongating the drying cycle. However, as regeneration has been optimized for a fully laden desiccant bed, this remains of constant duration resulting in a period of zero energy consumption (i.e. purging is discontinued). In this way, energy savings are obtained while maintaining a constant supply of clean dry air to your plant.



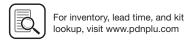


DDS

M15

DDS Light





Heatless Desiccant Dryers

Flow correction factors

Capacities are based upon:

- Pressure drop at rated flow less than 5 psi (0.34 bar)
- Maximum inlet air or ambient air temperature 120°F (49°C)
- Maximum working pressure: 150 psig (10.5 bar g) standard units for high maximum working pressure are available
- Minimum operating pressure: 50 psig (3.5 bar g)

Correction Factors

Refrigeration

Disposable

Desiccant

Regenerative Desiccant

Heatless Desiccant To obtain drying capacity at new conditions: nominal capacity x CFT x CFP x CFD Nominal capacity = pre-selected dryer model rated flow for application.

0.83

0.87

0.91

emperature	Correction	Factor (CFT	٦.

Maximum inlat tama anatura	°F	80	85	90	95	100	105	110	115	120			
Maximum inlet temperature	°C	27	29	32	35	38	41	43	46	49	='		
	CFT	1.17	1.17	1.17	1.15	1.00	0.87	0.76	0.66	0.58	_		
Pressure Correction Factor	(CFP)												
Minimum inlat museums	psi g	80	85	90	95	100	105	110	115	120	125	130	135
Minimum inlet pressure	bar q	5.51	5.86	6.21	6.55	6.89	7.24	7.58	7.93	8.27	8.62	8.96	9.31

0.96

1.00

1.04

1.09

1.13

1.17

1.26

Dewpoint Correction Factor (CFD)

Required dewpoint	PDP °F	-40	-100
	PDP °C	-40	-70
	CFD	1.00	1.43

Heatless Desiccant Air Dryers

	Part number	A (length)	B (width)	C (height)	Weight lbs. (kg)
PTW series	PTW25*	19 (483)	16 (406)	64 (1626)	156 (71)
A	PTW40*	21 (533)	17 (432)	48 (1219)	190 (86)
	PTW55*	21 (533)	20 (508)	67 (1702)	230 (104)
-Parlies - Parlies	PTW75*	35 (889)	27 (686)	80 (2032)	384 (174)
	PTW100*	35 (889)	27 (686)	80 (2032)	468 (212)
C C	PTW130*	35 (899)	21 (533)	70 (1778)	496 (225)
	PTW200*	44 (1118)	28 (711)	78 (1981)	692 (314)
	PTW250*	44 (1118)	30 (762)	78 (1981)	776 (352)
	PTW300*	44 (1118)	30 (762)	78 (1981)	796 (361)
A	PTW400*	74 (1880)	41 (1041)	84 (2134)	1626 (738)
В	PTW500*	74 (1880)	41 (1041)	85 (2159)	1735 (787)
A	PTW600*	74 (1880)	41 (1041)	86 (2184)	1740 (789)
Inch (mm)	PTW800*	74 (1880)	41 (1041)	91 (2311)	2120 (962)

Options: Dewpoint dependent switching (DDS).

DDS Light includes: energy saving purge cycle control with high humidity alarm and indicator light. When ordering use -DL as suffix.

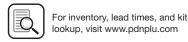
DDS includes: energy saving purge cycle control with high humidity alarm and digital dewpoint display. When ordering use -DS as suffix.

Repair and Service Kits

Element kits							
	5μ	0.01μ	1.0µ				
P32	P32KA00ESE	P32KA00ESC	P32KA00ES9				
P33	P33KA00ESE	P33KA00ESC	P33KA00ES9				
P3NF	P3NKA00ESE	P3NKA00ESCB	P3KNA00ES9				
35F	FRP-95-505	MTP-95-502	MSP-95-502				

Most popular.





M16

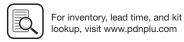
Air Preparation Products

Contents - www.parker.com/pneu/frl



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N1

Drains

Drains

Lockout Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

Quick Couplings

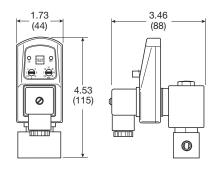
Products

Automatic Electrical Drain Valve - WDV3-G

The WDV3 Electrical Drain is designed to remove condensate from compressors, compressed air dryers and receivers up to any size, type or manufacturer.

Benefits

- Does not air-lock during operation
- Compressed air systems up to any size
- The direct acting valve is serviceable
- Suitable for all types of compressors
- Test (micro-switch) feature
- High time cycle accuracy
- Large (4.5mm) valve orifice



Automatic Electrical Drain Valve

Port size	Primary voltage	Weight (kg)	Model number
1/4	120VAC	1.8 (0.8 kg)	WDV3-G12BL
1/4	230VAC	1.8 (0.8 kg)	WDV3-G22BL
3/8	120VAC	1.8 (0.8 kg)	WDV3-G13BL
3/8	230VAC	1.8 (0.8 kg)	WDV3-G23BL
1/2	120VAC	1.8 (0.8 kg)	WDV3-G14BL
1/2	230VAC	1.8 (0.8 kg)	WDV3-G24BL
1/2	24VDC	1.8 (0.8 kg)	WDV3-G34BL



Operating information

Operating pressure: 230 psig (16 bar)

Ambient operating temperature: 34°F to 130°F (1.1°C to 54°C) Voltages: 115VAC, 230/50-60Hz, 24VDC Coil insulation: Class H, 340°F (171.1°C) 4mA maximum

Current rating:

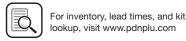
Timer -

Open time .5 to 10 sec., adjustable Cycle time .5 to 45 min., adjustable

Material specifications

Valve body	Brass / stainless steel		
Enclosure (IP65 / NEMA 4)	ABS plastic		
Internal parts	Brass / stainless steel		
Valve seals	FPM (Fluorocarbon)		





N2

ED Zero Air Loss Condensate Drains

Zero air loss condensate drains are designed for economical removal of unwanted water, oil emulsions, and other liquids. These drains will only open when liquid is present and will not allow any compressed air to escape from the system.

Operating information

Maximum pressure: 232 psig (16 bar)

35°F to 140°F (1.6°C to 60°C) Ambient operating temperature:

Voltages optional - NPT 115/50-60Hz, standard

BSPP ports 230/50-60Hz & 24VDC

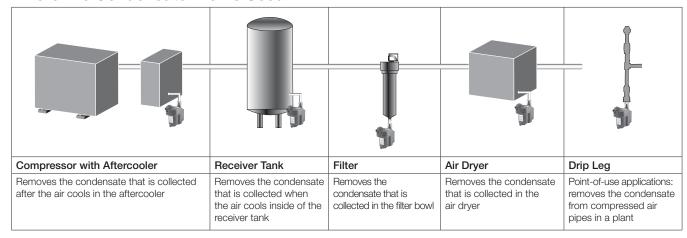


Zero Air Loss Condensate Drains

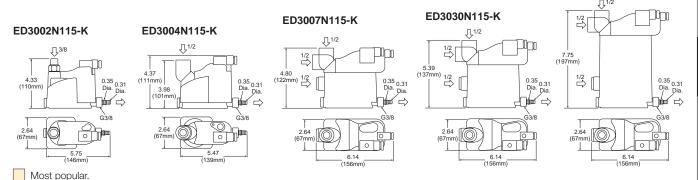
Port size (NPT)	Compressor aftercooler (scfm)*	Capacity refrigeration dryer (scfm)**	Filter (scfm)	Drain capacity per day (gal/liter)	Model number	Service kit
1 @ 3/8 (in), 1 @ 3/8 (out)	_	_	424	6 (22.7)	ED3002N115-K	SKED3000N115
1 @ 1/2 (in), 1 @ 3/8 (out)	141	282	1,413	13 (49.2)	ED3004N115-K	SKED3000N115
2 @ 1/2 (in), 1 @ 3/8 (out)	247	494	2,472	23 (87.1)	ED3007N115-K	SKED3000N115
2 @ 1/2 (in), 1 @ 3/8 (out)	1,059	2,119	10,594	100 (378.5)	ED3030N115-K	SKED3000N115
2 @ 1/2 (in), 1 @ 3/8 (out)	3,532	7,063	35,315	330 (1,249.2)	ED3100N115-K	SKED3000N115

Based on 100 PSI working pressure, air compressor inlet at 77°F (25°C) at 60% RH, air discharge temperature of 95°F (35°C) following the aftercooler, pressure dewpoint of 37°F (2.8°C) after the refrigerated dryer.

Where Are Condensate Drains Used?



Dimensions







ED3100N115-K

^{**} Condensate from aftercooler or refrigerated dryer to be drained upstream – only for residual oil content or small quantities of condensate. Note: A 6 ft, line cord will be included with each drain.

Air Preparation Products **Accessories**

Drain Cocks

Drains

Drain cocks are manufactured in both external and internal seats. Hand tightening provides a metal - to - metal seal.

Lockout Valves

AirGuard

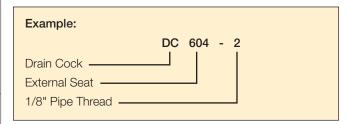
Mufflers

Ball Valve / Plug Valves

Quick Couplings

Products

Drain Cock Nomenclature





Operating information

Operating pressure: 150 psig (150 bar)

Temperature ranges:

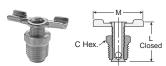
-65°F to 250°F (-53.9°C to 12.1°C) Internal seal External seal -25°F to 250°F (-31.7°C to 12.1°C) Operating fluid: Air, water, gas and certain other fluids Note: Lubricant may not be compatible with some fluids, contact factory for

special fluid requirements.



Internal Seal - Drain Cock DC602

'	emperature Hange: -65° to 250°F Part number Pipe thread C Hex L M								
Part number	Pipe thread	С нех	L	M					
DC602-2	1/8	13/32	.92	1.25					
DC602-4	1/4	9/16	.94	1.25					



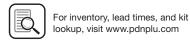
External Seal - Drain Cock DC604

Temperature Range: -25° to 250°F

Part number	Pipe thread	C Hex	L	M	
DC604-2*	1/8	7/16	.85	1.25	
DC604-4	1/4	9/16	1.00	1.38	
DC604-6*	3/8	11/16	1.22	1.68	

*When assembled handle wings are down facing





LV / LVSS Series

Lockout valves are installed in pneumatic drop legs, or individual pneumatic control lines. In accordance with OSHA procedures, lockout valves are used during maintenance and service procedures of pneumatically (air) operated equipment.

- Used for compliance with OSHA 29 CFR part 1910
- 1/4" to 2" pipe sizes. NPT or BSPP
- Yellow cast aluminum body with red handle or stainless steel (NACE MR0175 / ISO 15156)
- Inline or surface mountable
- Built in port for pressure verification to meet ANSI B11 and PMMI B155 requirements

Material specifications

Description	LV	LVSS	
Body:	Cast aluminum alloy	Stainless steel	
Handle:	Plastic	Stainless steel	
Spool:	Aluminum	Stainless steel	
Seals:	Carboxylated nitrile	Carboxylated nitrile	
Detent spring:	Stainless steel	Stainless steel	
Grease:	Magnalube G†	Magnalube G†	

[†] Trademark Magnalube

Operating information

Operating pressure:	LV	LVSS
Compact Standard High flow	15 to 145 psig 15 to 300 psig 15 to 300 psig	_ 15 to 300 psig _
Operating temperature:	40°F to 175°F	30°F to 175°F

Operating media: Clean, dry, compressed air (5 micron)

Compact



Port in/out	Port exhaust	SCFM in/out	SCFM exhaust	Wt (lb)	Part number *
1/4	3/8	41.8	40.7	0.9	LV2N3B
3/8	3/8	60.7	60.7	0.9	LV3N3B

Standard





Port in/out	Port exhaust	SCFM in/out	SCFM exhaust	Wt (lb)	Part number *
3/8	3/4	107.7	81.1	2.0	LV3N6B
1/2	3/4	161.4	90.9	2.0	LV4N6B
3/4	3/4	187.7	93.2	2.0	LV6N6B
3/4	1-1/4	297.7	204	3.2	LV6NAB
1	1-1/4	375	216	3.2	LV8NAB
1-1/4	1-1/4	436.4	221	3.2	LVANAB

High Flow





Port in/out	Port exhaust	SCFM in/out	SCFM exhaust	Wt (lb)	Part number *
1-1/2	2	761.4	1156	8.2	LVBNCB
2	2	918.2	1186	8.2	LVCNCB

Stainless Steel





Port in/out	Port exhaust	SCFM in/out	SCFM exhaust	Wt (lb)	Part number *
1/4	1/4	48.6	47.2	3.8	LV2N2BSS
3/8	1/2	131.6	142	6.0	LV3N4BSS
1/2	1/2	124.8	142	6.0	LV4N4BSS
3/4	1	325	386	13	LV6N8BSS
1	1	325	386	13	LV8N8BSS
1-1/2	2	889	1023	35	LVBNCBSS
2	2	889	1023	35	LVCNCBSS

^{*} For BSPP ports, change 4th digit from "N" to "B"





Most popular.

Air Preparation Products **Accessories**

Drains

Lockout Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

Quick Couplings

Hose Products

EZ Series

The EZ series meets all the same standards as the LV series with the added feature of a soft start when opened. There are still 2 detented positions for the handle (push close, pull to open), but when pulled open, an adjustable needle valve controls the rate of pressure build-up. This can protect equipment during start up after maintenance. The EZ is distinguishable from the LV series by the blue dot on the label.

Features

- · Combines lockout and soft-start functions in a single unit
- Used in systems for compliance with OSHA standard 29 CFR part 1910
- 3/8 Inch to 1-1/4 inch pipe sizes
- Cv's from 3.7 to 13.7
- 3/4 and 1-1/4 inch: exhaust ports available
- Exhaust port threaded for installation of silencer or line for remote exhausting
- Inline or surface mountable
- Yellow cast aluminum body with red handle. Blue dot on body indicates EZ Series valve



3/4" Exhaust Shown

Operating information

Operating pressure:

Standard 15 to 300 psig

Operating temperature: 40°F to 175°F

Operating media: Clean, dry, compressed air (5 micron)

Material specifications

Description	
Body:	Cast aluminum alloy
Handle:	Plastic
Spool:	Aluminum
Seals:	Carboxylated nitrile
Detent spring:	Stainless steel
Grease:	Magnalube G [†]

[†] Trademark Magnalube

EZ Series



Port in/out	Port exhaust	SCFM in/out	SCFM exhaust	Wt (lb)	Part number *
3/8	3/4	136.4	181	2.1	EZ03NB6
1/2	3/4	161.4	189	2.1	EZ04NB6
3/4	3/4	181.9	216	2.1	EZ06NB6
3/4	1-1/4	272.7	248	3.2	EZ06NBA
1	1-1/4	311.4	273	3.2	EZ08NBA
1-1/4	1-1/4	368.2	291	3.2	EZ0ANBA

 $^{^{\}ast}$ For BSPP ports, change 5th digit from "N" to "B"







Lockout Valves

Air Preparation Products Accessories

Applications

Lockout valves are installed in pneumatic drop legs, or individual pneumatic control lines (see Figure 1). In accordance with OSHA procedures, EZ valves are used during maintenance and service procedures of pneumatically (air) operated equipment. Prior to servicing, the red handle is pressed inward, blocking pressure and relieving all downstream air pressure. A padlock is installed through the locking hasp, preventing accidental actuation during the maintenance procedure. Following maintenance, the padlock is removed and the red handle is pulled outward, gradually returning air pressure to the system. (For complete Lockout / Tagout procedures, consult OSHA Standard 29 CFR Part 1910 in U.S. Federal Register/Vol. 54 No. 169, Friday, September 1, 1989 / Page 36644.)

Mounting

Valves can be inline mounted or surface mounted using the two mounting holes provided in the valve body. Mount valves in plain view with the handle oriented for accessibility.

Placement of Lockout Device

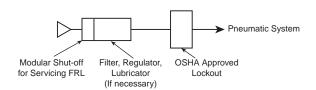
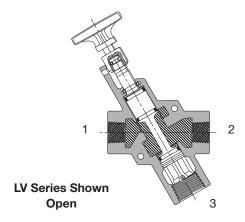


Figure 1.

LV / LVSS Operation

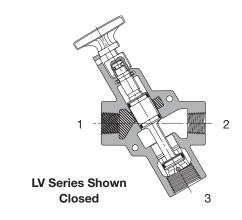
Normal Machine Operation - Valve Open

With the handle pulled outward. Inlet Port 1 is open to outlet Port 2. Exhaust Port 3 is blocked.



Lockout Operation - Valve Closed

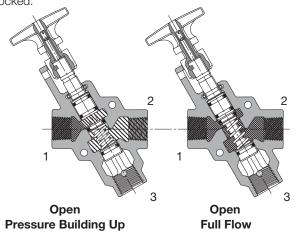
With the handle pushed inward. Inlet Port 1 is blocked. Outlet Port 2 is open to Exhaust Port 3.



EZ Operation

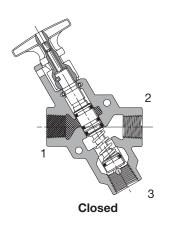
Normal Machine Operation - Valve Open

When the red handle is pulled outward, the adjustable needle valve (accessed through the top of the handle) setting determines the rate of pressure buildup. When downstream pressure reaches the full flow described in the specifications below, Inlet Port 1 is open to outlet Port 2. Exhaust Port 3 is blocked.

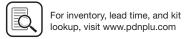


Lockout Operation - Valve Closed

When the red handle is pushed inward, the Inlet Port 1 is blocked. Downstream air is exhausted through Exhaust Port 3.







Corrosion resistant mufflers for harsh environments



Port			Dimensions Ir	ո. (mm)	
size	Construction	Threads	Width	Length	Part number
1/4	Stainless steel	Male. NPT	0.56 (14.2)	1.75 (44.5)	5500A2004
1/2	Stainless steel	Male, NPT	0.87 (22.1)	2.75 (69.7)	5500A4004
1	Stainless steel	Male, NPT	1.31 (33.3)	3.87 (98.3)	5500B6004
2	Nickel plated	Male, NPT	2.37 (60.2)	5.50 (139.7)	5500A9004*

High Flow Silencers



Part number *	ES25MC	ES37MC	ES50MC	ES75MC	ES100MC	ES125MC	ES150MC	ES200MC
Pipe size	1/4	3/8	1/2	3/4	1	1-1/4	1-1/2	2
Flow (scfm)	129	219	549	893	1013	1486	1580	1580
Hex In. (mm)	0.63 (16)	1.00 (25)	1.00 (25)	1.62 (41)	1.62 (41)	_	_	2.99 (76)
Length In. (mm)	1.85 (47)	3.31 (84)	3.31 (84)	4.56 (116)	4.56 (116)	5.69 (145)	5.69 (145)	7.68 (195)

^{*} NPT ports standard, for BSPT ports, add a "B" after the "S"

Pop-up Pressure Indicator



Brass - Part # 988A30 - Can be used on all LV or EZ series to provide visual verification of line exhaust



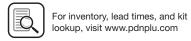
Stainless - Part# 1155H30 - Can be used on SS LV series to provide visual verification of line exhaust

Pressure Switch



- Part # PPS1-2C3-RHM (DIN 9.4mm connector)
- Part # **PPS1-2C3-RWL** (18" leads)
- · Signal verification of line exhaust
- Field adjustable set point



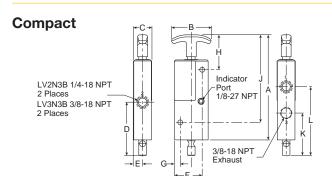


N8

^{*} Nickel plated

Lockout Valves

LZ Series, Exhaust Port - Compact, Standard, High Flow

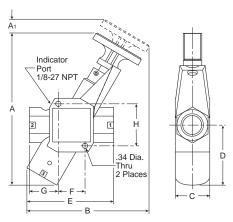


Compact LV Series, 3/8" Exhaust Port Dimensions

A 6.50 (165)	B 2.25 (57)	C 1.05 (27)	D 3.04 (77)	E .51 (13)	F 1.58 (40)
G	H	J	K	L	
.33	1.99	4.99	2.42	3.92	
(8)	(51)	(127)	(62)	(100)	

Inches (mm)

Standard



Compact LV Series, 3/4" Exhaust Port Dimensions

A	A 1	B	C	D	E
8.32	0.64	6.60	2.00	3.06	4.24
(211)	(16)	(168)	(51)	(78)	(108)
F 1.32 (111)	G 1.56 (40)	H 2.21 (56)			

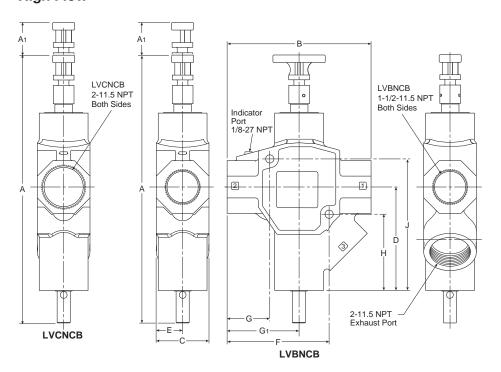
Inches (mm)

Compact LV Series, 1-1/4" Exhaust Port Dimensions

A 9.91 (252)	A 1 0.85 (22)	B 7.95 (202)	C 2.25 (57)	D 3.91 (99)	E 5.65 (144)	
F	G	Н				
F 1.74	G 1.89	H 2.74				

Inches (mm)

High Flow



High Flow LV Series, 2" Exhaust Port Dimensions

A 14.82 (376)	A 1 1.87 (47)	B 8.20 (208)	
C 3.00 (76)	D 5.89 (150)	E 1.50 (38)	
F 5.81 (148)	G 2.43 (62)	G ₁ 4.10 (104)	
H 4.34 (110)	J 7.49 (190)		

Inches (mm)





www.parker.com/pneumatics

Lockout Valves

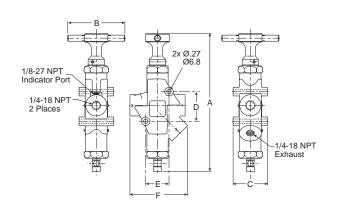
Drains

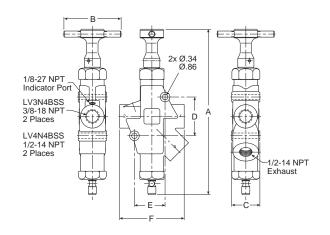
Lockout Valves

AirGuard

LZ Series, Exhaust Port - Compact, Standard, High Flow

Stainless Steel





Stainless Steel LV Series, 1/4" Exhaust Port Dimensions

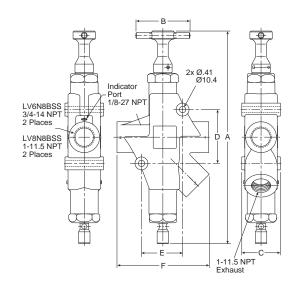
Α	В	С	D	E	F	
8.47	3.50	2.11	1.81	1.43	3.54	
(215)	(89)	(54)	(46)	(36)	(90)	

Inches (mm)

Stainless Steel LV Series, 1/2" Exhaust Port Dimensions

Α	В	С	D	E	F	
10.24	3.50	1.75	2.40	190	4.00	
(260)	(89)	(45)	(61)	(48)	(102)	

Inches (mm)



LVBNCBSS 1-1/2-14 NPT 2 Places LVCNCBSS 2-11.5 NPT 2 Places

Stainless Steel LV Series, 1" Exhaust Port Dimensions

A	В	С	D	Е	F
13.80	3.50	2.50	3.49	2.67	5.99
(351)	(89)	(64)	(89)	(68)	(152)

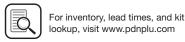
Inches (mm)

Stainless Steel LV Series, 2" Exhaust Port Dimensions

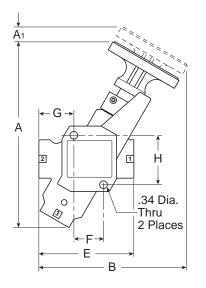
Α	В	С	D	Е	F	
17.92	3.50	4.00	4.77	3.18	8.16	
(455)	(89)	(102)	(121)	(81)	(207)	

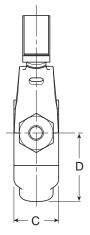
Inches (mm)





EZ Series, Exhaust Port - Standard Flow





EZ 3/4" Exhaust Port Dimensions

A	A 1	B	C	D
8.32	0.64	6.60	2.00	3.06
(211)	(16)	(168)	(51)	(78)
E	F	G	H	
4.24	1.32	1.56	2.21	
(108)	(111)	(40)	(56)	

Inches (mm)

EZ 1-1/4" Exhaust Port Dimensions

A	A 1	B	C	D
9.91	0.85	7.95	2.25	3.91
(252)	(22)	(202)	(57)	(99)
E 5.65 (144)	F 1.74 (44)	G 1.89 (48)	H 2.74 (70)	

Inches (mm)





N11

AirGuard Protection System

Drains

Lockout Valves

AirGuard

Mufflers

AirGuard Protection System





Product Features:

- Maintenance Friendly
 Repair possible while plant is still operating
- Economic Competitive pricing
- Complies with EU Standard EN 983 - § 5.3.4.3.2
- Reliable and Tamperproof No adjustment necessary
- Complies with ISO Standard 4414 § 5.4.5.11.1
- Complies with MSHA Regulation 30CFR 56.13021, 57.13021 and 57.1730
- Lightweight Compact size
- Compatible with all Pneumatic Systems
- Can be used as a Flow Blocker
- TUV Approval No. 01-02-0145
- EU Registered Utility
 Model No. 0025 73 525
- Complies with OSHA Regulation Standard 29CFR 1926.302 (Partial)

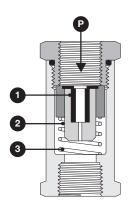
Protect your most important assets: your employees and their equipment!

The AirGuard offers simple but efficient protection of a broken compressed-air hose. The air supply is immediately shut off by the AirGuard, should the volume of air exceed a set value. This "value" is factory preset and is set to allow normal air consumption when using air tools.

Should the air consumption exceeds the set value, e.g. the air line is severed, then the internal piston instantly shuts off the main flow. An integral bleed hole allows some air to flow though. This enables the line pressure to automatically reset the AirGuard once the main line break is repaired.

Function:

(P) is the inlet. Air passes the piston (1) and continues through the seat (3). The air flow, passing the piston, is slowed down by means of length wise grooves on the outer side of the piston. If the flow is too high, the air cannot pass the piston quickly enough, and the piston is forced against the spring (2) and towards the seat. The maximum flow is shown in the graph. If the value indicated is exceeded e.g. if the hose suddenly breaks - the air supply is automatically shut of. An integral bleed hole allows some air to flow though. This enables the line pressure to automatically reset the AirGuard once the main line break is repaired.







Air Preparation Products **Accessories**

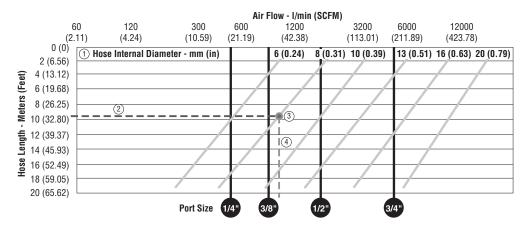
Weight and Dimensions metric (imperial)

Thread	Dimensions inch (mm)		Weight	Max. inlet			P1 inlet	P2 outlet	Part number	Part number					
	Α	В	SW	oz. (g)	pressure	Temp. range	Material	thread	thread	NPT	BSP				
1/4"	1.89 (48)	-	.87 (22)	1.06 (30)				Female	Female	P4GAA92	P4GAA12*				
1/4"	2.28 (58)	49 (1.93)	.87 (22)	1.27 (36)				Male	Female	P4GBA92	P4GBA12*				
3/8"	2.32 (59)	-	1.10 (28)	2.05 (58)	255 psig (18 bar)	200 paig	255 psia	255 psia	255 psig -4°F to 176°F	-4°F to 176°F	Housing: Aluminum	Female	Female	P4GAA93	P4GAA13*
3/8"	2.80 (71)	59 (2.32)	1.10 (28)	2.19 (62)			(-20°C to 80°C)	Piston: Polyacetal	Male	Female	P4GBA93	P4GBA13*			
1/2"	2.56 (65)	-	1.22 (31)	2.75 (78)			_	_	_				Female	Female	P4GAA94
1/2"	3.15 (80)	65 (2.56)	1.22 (31)	3.00 (85)	_			Male	Female	P4GBA94	P4GBA14*				
3/4"	2.99 (76)	-	1.18/1.42* (30/36*)	3.77 (107)	_			Female	Female	P4GAA96	P4GAA16*				
1"	3.94 (100)	-	1.61/1.97* (41/50*)	10.58 (300)	500 psig	-4°F to 248°F (-20°C to 120°C)	Housing: Aluminum Piston: Aluminum	Female	Female	P4GAA98	P4GAA18*				
2"	5.12 (130)	-	2.76/3.15* (70/80*)	27.34 (775)	(35 bar)	(20 0 10 120 0)	1 loton. Adminiani	Female	Female	P4GAA9C	P4GAA1C*				

^{*} Note: BSP Threads Available Upon Request.

How to Select the Optimal Size of an AirGuard

Information based on an inlet pressure of 7 bar (100 psig)



- a. Determine the internal diameter of the hose, tube or pipe being used ① (see specification Hose-internal Diameter, diagonal line).
- b. Determine the length of the hose, tube or pipe ② (Hose length in meters).
- c. Define the intersection of point a and b, and mark a vertical line downwards. ③ ④ In the example chart (dot ③) and the dashed line (④).
- d. The next vertical black line, left of the intersection line (4) tells the correct AirGuard size (in inches).
- e. Important: Every flow value to the right of the respective vertical line (black) would activate the AirGuard in case of a bursting hose, pipe or tube. All AirGuard sizes right of the intersection line (4) are too big and will not close up.
- f. Example: Which air fuse should be used for a hose, pipe or tube bearing 8 mm inner diameter and 10 meters of length follow the 10 meter line (②) to the intersection point (dot ③). Now the next left black line marks the correct size.

N13

g. Result: The correct size in our example is the AirGuard 3/8"





Mufflers

EM Series - Sintered Bronze Muffler / Filters

Muffler / filters effectively reduce air exhaust noises to an industry accepted level with minimum flow restriction. They protect valves, impact wrenches, screw drivers and other air tools by preventing dirt and other foreign matter from entering the system. Non-corrosive. Can be cleaned with many common solvents.



EM Series

Pipe thread	Overall length	Hex size	Part number
M5	.75	5/16"	EMM5
1/8"	1.00	7/16"	EM12
1/4"	1.32	9/16"	EM25
3/8"	1.54	11/16"	EM37
1/2"	1.85	7/8"	EM50
3/4"	2.29	1-1/6"	EM75
1"	2.91	1-5/16"	EM100
1-1/4"	3.25	1-11/16"	EM125
1-1/2"	3.69	2"	EM150

Operating information

Operating pressure: 250 psig (Air)

Cracking pressure 1 to 2 psig

Operating temperature:* 0°F to 300°F

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Muffler / Flow Controls

Muffler / flow controls provide an acceptable exhaust noise level and effectively meter exhaust. Installed in valve exhaust ports, they control cylinder piston speeds throughout a wide range. The adjusting screw cannot be accidently blown out, can be locked to maintain setting. Brass and bronze construction. Clean with commonly used solvents.

Muffler / Flow Controls

Pipe thread	Overall length	Hex size	Part number
1/8"	1.15	9/16"	045020002
1/4"	1.42	1/2"	045040004
3/8"	1.49	11/16"	045060060
1/2"	1.77	7/8"	045080080
3/4"	1.98	1-1/16"	045120012
1"	2.15	1-5/16"	045160016



Operating information

Operating pressure: 250 psig (Air)

Cracking pressure 1 to 2 psig

Operating temperature:*

0°F to 300°F

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Most popular.





Dication volta a 20 contro ononco

Breather Vents

These low silhouette versions of the muffler / filter are useful where space is a problem and / or to prevent contamination. Use for vacuum relief or pressure equalization in gear boxes, oil tanks, reservoirs, etc. Non-corrosive.

Breather Vent

Pipe thread	Overall length	Hex size	Part number
1/8"	0.44	7/16"	047020002
1/4"	0.63	9/16"	047040004
3/8"	0.75	11/16"	047060006
1/2"	0.88	7/8"	047080008
3/4"	1.00	1-1/6"	047120012
1"	1.31	1-5/16"	047160016
1-1/4"	1.41	1-11/16"	047200020
1-1/2"	1.50	2"	047240024





NOTE: Breather vents should not be used as exhaust mufflers.

Operating information

Operating pressure: 150 psig (Air) max.

Operating temperature:* 0°F to 300°F

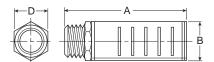
* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

ES Series - Silencer

The silencer is designed to give superior performance in noise control with a minimum effect on air efficiency. "Trimline" design allows location in the tightest places without extra plumbing and fittings. Fits directly into the exhaust port of more than 90% of present commercial valves. Slotted body permits rapid discharge of air without undesirable back pressure. Unique nylon screen element resists dirt buildup or clogging.







Operating information

Operating pressure: 250 psig (Air) max.

Operating temperature:* 0°F to 300°F

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

ES Series - Silencer

	Flow scfm	Dimension	s		Part numbers	
Pipe thread	@ 100 psig inlet	A	В	D	NPTF	BSPT (R)
1/8"	115	1.85	0.81	0.63	ES12MC	ESB12MC
1/4"	129	1.85	0.81	0.63	ES25MC	ESB25MC
3/8"	219	3.31	1.26	1.00	ES37MC	ESB37MC
1/2"	549	3.31	1.26	1.00	ES50MC	ESB50MC
3/4"	893	4.56	2.01	1.62	ES75MC	ESB75MC
1"	1,013	4.56	2.01	1.62	ES100MC	ESB100MC
1-1/4"	1,486	5.69	2.88	_	ES125MC	ESB125MC
1-1/2"	1,580	5.69	2.88	_	ES150MC	ESB150MC

Most popular.





Stainless Steel Mufflers

Drains

Lockout Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

Quick Couplings

Stainless Steel Mufflers

Corrosion resistant mufflers for harsh environments



Port			Dimensions Ir		
size	Construction	Threads	Width	Length	Part number
1/4	Stainless steel	Male. NPT	0.56 (14.2)	1.75 (44.5)	5500A2004
1/2	Stainless steel	Male, NPT	0.87 (22.1)	2.75 (69.7)	5500A4004
1	Stainless steel	Male, NPT	1.31 (33.3)	3.87 (98.3)	5500A6004
2	Nickel plated	Male, NPT	2.37 (60.2)	5.50 (139.7)	5500A9004*



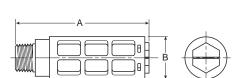
^{*} Nickel plated

AON Deries All Line Ollencers

ASN Air Line Silencer, Plastic

- Compact
- Lightweight
- · Easy to Install
- Excellent Noise Reduction
- Protects Components from Contamination
- NPT and BSPT Threads Available

The plastic silencer is designed to give excellent noise reduction with a minimum effect on air efficiency. The "Trimline" design allows for locating the silencer in the tightest places without extra plumbing or fittings. Fits directly into the exhaust port of most commercial valves. Open surface area of element allows for rapid discharge of air without undesirable back pressure.





Operating information

Operating pressure: 0 to 150 psig

(0 to 10 bar, 0 to 1034 kPa)

Operating temperature: 14°F to 140°F (-10°C to 60°C)

Material Specifications

Body	Acetal (Plastic)
Element	Polyethylene

ASN Air Line Silencer, Plastic

Thread	Α	В	Maximum flow (scfm)	Sound pressu	re level (dBA)	Part number	
size	(mm)	(mm)	100 psig inlet	20 psig inlet	100 psig inlet	NPT	BSPT
M5	0.43 (11)	0.32 (8)	15	69	79	AS-5	
1/8"	1.57 (40)	0.63 (16)	51	69	81	ASN-6	AS-6
1/4"	2.56 (65)	0.83 (21)	124	67	84	ASN-8	AS-8
3/8"	3.35 (85)	0.98 (25)	247	83	98	ASN-10	AS-10
1/2"	3.74 (95)	1.18 (30)	370	69	96	ASN-15	AS-15

N17



P6M Series, Air Line Silencers

Drains

Lockou Valves

AirGuard

Mufflers

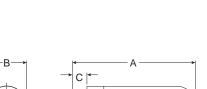
Ball Valve / Plug Valves

Couplings

P6M G Thread Air Line Silencer, Plastic

- All Plastic Ultra Light Weight Versions
- High Noise Level Reduction
- Low Back Pressure Generation

The plastic silencer is designed to give excellent noise reduction with a minimum effect on air efficiency. The "Trimline" design allows for locating the silencer in the tightest places without extra plumbing or fittings. Fits directly into the exhaust port of most commercial valves. Open surface area of element allows for rapid discharge of air without undesirable back pressure.







Operating information

Operating pressure: 0 to 246 psig

(0 to 17 bar, 0 to 1700 kPa)

Operating temperature:

Plastic Metal 14°F to 176°F (-10°C to 80°C) 14°F to 165°F (-10°C to 74°C)

Efficiency 92%

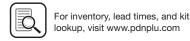
P6M G Thread, Air Line Silencer, Plastic

Port thread	Α	Diameter B	С	Weight (grams)	Part number
M5	0.91 (23)	0.26 (6,5)	0.16 (4)	0.01	P6M-PAC5
G1/8	1.14 (29)	0.55 (14)	0.24 (6)	0.02	P6M-PAB1
G1/4	1.34 (34)	0.67 (17)	0.24 (6)	0.04	P6M-PAB2
G3/8	2.36 (60)	0.98 (25)	0.35 (9)	0.06	P6M-PAB3
G1/2	2.52 (64)	0.98 (25)	0.43 (11)	0.10	P6M-PAB4
G3/4	5.51 (140)	1.50 (38)	0.55 (14)	0.50	P6M-PAB6
G1	6.30 (160)	1.89 (48)	0.79 (20)	0.62	P6M-PAB8

N18







ECS Reclassifier, Air Line Muffler

The ECS (Muffler-Reclassifier) eliminates unwanted oil mist and reduces exhaust noise from pneumatic valves, cylinders and air

- 99.97% Oil Removal Efficiencies
- 25 dBA Noise Attenuation
- 1/2" NPT and 1" NPT
- Disposable Units
- Continuous or Plugged Drain Option
- Metal Retained Construction
- Fast Exhaust Time

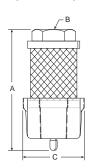
Improve Overall Plant Environment

Exhaust oil mist and noise pollution have a direct impact on worker productivity.

Oil aerosol mist from lubricators and compressors is pervasive and enters the industrial plant environment through the exhaust ports of valves, cylinders and air motors. This rapidly expanding exhaust also produces sudden and excessive noise.

The ECS (Muffler-Reclassifier) is 99.97% efficient at removing the oil aerosols. The ECS also acts as a silencer to lower the dBA levels below O.S.H.A. requirements.

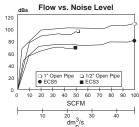
The result is a cleaner, quieter environment which equates to greater work productivity and safety.

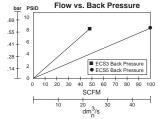


ECS Reclassifier, Air Line Muffler

Thread size	Α	В	С	Part number
1/2	5.30 (135mm)	1/2" NPT	2.57 (65mm)	ECS3
1	7.30 (185mm)	1" NPT	2.57 (65mm)	ECS5

Performance Characteristics





Operating information

Maximum line pressure: 100 psig (6.8 bar) 125°F (52°C) Maximum operating temperature:

Operation

Compressor oils and lubricating oils are exhausted from valves, cylinders and air motors into the ECS. Oil aerosols are "coalesced" into larger droplets and gravity pulls them into the attached drain sump. The sump can then be drained manually or by using a 1/4" ID plastic tube drain. The air flowing into the ECS is also muffled or silenced as it enters the inside of the ECS and passes through the filter media into the atmosphere.

Proven Technology

The ECS units are constructed from the same materials that go into our oil removal coalescing filter elements.

The seamless design insures media uniformity and strength. This proven technology provides high coalescing efficiency with low pressure drop.

The filter media is supported by cylindrical perforated steel retainers both inside and out. These retainers, fully plated for excellent corrosion resistance, give the ECS units high rupture strength in either flow direction. These filters can also be used as high efficiency inlet or bypass filters for vacuum pumps, or breather elements to protect the air above critical process liquids.

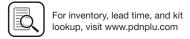
ECS3 / ECS5

The ECS solves two problems inherent in compressed air exhaust from valves, cylinders and air motors - oil mist removal and noise abatement.

The ECS will improve your industrial plant environment, thereby improving worker productivity.









Brass Ball Valves

Parker's industrial ball valve product line is intended for general purpose use. Please be aware that ball valves are intended for use in the fully open or closed positions. Depending on application conditions, throttling of the valve may result in premature seal failure and/or inability to turn the valve handle.

For use as fuel line shutoffs for gasoline and diesel powered over the highway, off highway, and construction equipment vehicles. Water and air service lines on capital equipment and plant design plumbing that require total shutoff capability.

Material Specifications

Valve body:	Forged brass
Ball:	Chrome plated brass
Seats / seals:	PTFE
Handle:	Steel

Flow Data

Valve Size	Cv	
1/4	4.0	
3/8	5.8	
1/2	12.0	
3/4	25.0	
1	35.0	
1-1/4	57.0	
1-1/2	92.0	
2	224.0	

Ordering information

Style	Type	Material	Size	Options			
XV	500	Р	-4	-00			
Style	XV-Valve XVP-Valve, Padlocking handle XVV-Valve, Vented XVVP-Valve, Vented, Padlocking handle						
Туре	500-Female / Female PTF ports						
Material	P- Brass PN-Nickel plated						
Size	4 = 1/4", 6 = 3/8", 8 - 1/2", 12 = 3/4", 16 = 1", 20 = 1-1/4", 24 = 1-1/2", 32 = 2"						
Options	01-Stainless steel ball & stem 02-Stainless steel handle & nut 03-Stainless steel ball, stem, handle & nut 04-Tee handle 08-Unmarked yellow vinyl handle cover 21-Oval handle						



Operating information

Pressure range: 600 WOG, cold non-shock

Saturated steam up to 150 PSI and

400°F

Vacuum service to 29 inches Hg.

Vented up to 250 PSI

Operating instructions: Quarter turn is "ON" or "OFF".

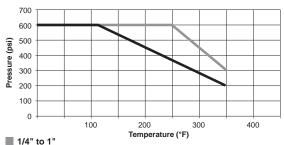
(Provides positive stop action for

full shutoff.)

Operating temperature: 0°F to 350°F

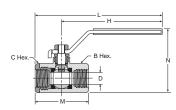
Note: Periodically check the adjustable packing nut and tighten as

required.



1/4" to 1"
1 1/4" to 2"





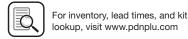
Female-Female Pipe Ends XV500P

Part number	Pipe thread	B Hex	C Hex	Н	L	M	N	Flow dia. D
XV500P-4	1/4	15/16	15/16	3.96	4.90	2.03	2.47	.375
XV500P-6	3/8	15/16	15/16	3.96	4.90	2.03	2.47	.375
XV500P-8	1/2*	1-1/16	1-1/16	3.96	5.00	2.20	2.58	.500
XV500P-12	3/4**	1-1/4	1-5/16	3.96	5.25	2.42	2.81	.685
XV500P-16	1**	1-1/2	1-9/16	3.96	5.34	2.75	3.08	.875

- PTF special short
- ** PTF SPL extra short

N20





Mini Brass Ball Valves

Style

• MV-Mini Valve

Type

- 608 male/female
- 609 female/female
- 200 female/female
- 21 oval handle

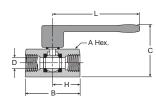
Material Specifications

Body ball:	Chrome plated brass
Seats / seals:	PTFE
Stem seal:	Fluorocarbon
Handle:	Polyamide

Flow Data

Valve Size	MV200 Cv	MV608 Cv	MV609 Cv
1/8	1.3	1.2	1.4
1/4	4.0	5.8	4.3
3/8	3.7	3.9	3.6
1/2	5.8	5.6	6.0

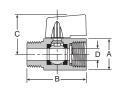




Female Pipe Ends, Lever Handle, Mini Ball Valve MV200

Part	Pipe	Α					Flow
number	thread	Hex	В	C	Н	L	dia. D
MV200-2	1/8	.83	1.71	1.20	.91	2.83	.31
MV200-4	1/4	.83	1.71	1.20	.91	2.83	.31
MV200-6	3/8	.83	1.71	1.20	.91	2.83	.31
MV200-8	1/2	.98	2.11	1.28	1.10	2.83	.39





Male-Female Pipe Ends, Compact Handle, Mini Ball Valve MV608

Part number	Pipe thread	A Hex	В	С	Flow dia. D
MV608-2	1/8	.83	1.72	1.22	.20
MV608-4	1/4	.83	1.72	1.22	.31
MV608-6	3/8	.83	1.72	1.22	.31
MV608-8	1/2	.98	2.11	1.30	.39

Operating information

Pressure range:

MV200

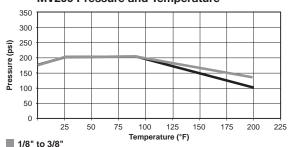
200 psi

MV608 / 609 MV608 / 609 450 psi Vacuum Service 28 Inches Hg

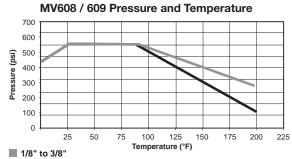
Operating temperature:

0°F to 200°F

MV200 Pressure and Temperature

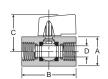


1-1/2"



1-1/2"

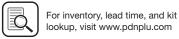




Female Pipe Ends, Compact Handle, Mini Ball Valve MV609

Part number	Pipe Thread	A Hex	В	С	Flow Dia. D
MV609-2	1/8	.83	1.71	1.22	.24
MV609-4	1/4	.83	1.71	1.22	.31
MV609-6	3/8	.83	1.71	1.22	.31
MV609-8	1/2	.98	2.11	1.30	.39
MV609-6-4	3/8x1/4	.83	1.71	1.22	.31





Stainless Steel Ball Valves

Drains

AirGuard

Mufflers

Ball Valve / Plug Valves

Quick Couplings

Stainless Steel Ball Valves

Parker's industrial ball valve product line is intended for general purpose use. Please be aware that ball valves are intended for use in the fully open or closed positions. Depending on application conditions, throttling of the valve may result in premature seal failure and/or inability to turn the valve handle.

Applications include chemical plants, refineries, steel mills, industrial fuel lines and agricultural equipment. Meets material requirements of NACE MR-01-75.



Material Specifications

Valve body:	CF-8M Stainless Steel
Ball:	Stainless steel
Seats / seals:	PTFE
Handle:	Stainless steel

Ordering information

Type	Material	Size	Options			
500	SS	-4	-00			
XV - Valve XVP - Valve, Padlocking handle						
502 - Panel mount female/female PTF ports						
SS - stainless steel						
4 = 1/4", 6 = 3/8", 8 = 1/2", 12 = 3/4", 16 = 1", 20 = 1-1/4", 24 = 1-1/2", 32 = 2"						
21 - Oval han	dle					
	500 XV - Valve XVP - Valve, F 502 - Panel m SS - stainless 4 = 1/4", 6 = 3 20 = 1-1/4", 2 20 - Short har 21 - Oval han	500 SS XV - Valve XVP - Valve, Padlocking handl 502 - Panel mount female/fem SS - stainless steel 4 = 1/4", 6 = 3/8", 8 = 1/2", 12	500 SS -4 XV - Valve XVP - Valve, Padlocking handle 502 - Panel mount female/female PTF ports SS - stainless steel 4 = 1/4", 6 = 3/8", 8 = 1/2", 12 = 3/4", 16 = 20 = 1-1/4", 24 = 1-1/2", 32 = 2" 20 - Short handle 21 - Oval handle			

Operating information

Pressure range: 2,000 psi Sizes: 1/4" - 1"

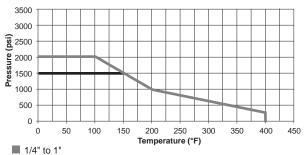
1,500 psi Sizes: 1-1/4" - 2"

Operating temperature: 0°F to 400°F

Approvals: Meets material requirements of

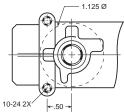
NACE MR-01-75

Note: Periodically check the adjustable packing nut and tighten as



1-1/4" to 2"

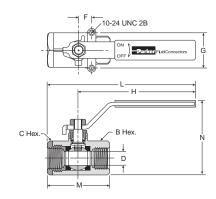
Mounting Detail





Female Pipe Ends, Panel Mount XV502SS

Part number	Pipe thd (NPT)	B/C Hex	F	G	Н	l Thd	L	M	N	Panel flow dia. D	Hole dia.
XV502SS-4	1/4	15/16	.500	1.125	4.00	10-24 UNC	5.03	2.07	2.52	.380	1.125
XV502SS-6	3/8	15/16	.500	1.125	4.00	10-24 UNC	5.03	2.07	2.52	.380	1.125
XV502SS-8	1/2	1-1/16	.500	1.125	4.00	10-24 UNC	5.13	2.27	2.65	.500	1.125
XV502SS-12	3/4	1-3/8	.875	1.375	5.00	10-24 UNC	6.67	3.35	3.46	.790	1.500
XV502SS-16	1	1-5/8	.875	1.375	5.00	10-24 UNC	6.77	3.54	3.74	1.000	1.500
XV502SS-20	1-1/4	2	1.000	1.500	7.00	1/4-20 UNC	9.00	4.00	4.55	1.250	2.000
XV502SS-24	1-1/2	2-3/8	1.000	1.500	7.00	1/4-20 UNC	7.19	4.38	5.42	1.500	2.000
XV502SS-32	2	3	1.000	1.500	7.00	1/4-20 UNC	9.75	5.50	5.68	2.000	2.000







Brass Plug Valve

Brass Plug Valves

Compact design features internal nitrile seals and a onepiece extruded brass body, offering compatibility with a wide range of media. The one-piece stem / handle combination is constructed of glass reinforced acetal copolymer. Parker plug valves feature 1/4 turn shutoff allowing for ease of operation. All plug valves are 100% leak tested and are certified to be leak free to one SCCM.

Material Specifications

Fitting:	Brass
Nut:	Brass
Ferrule:	Brass

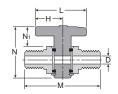
Ordering information

Style	Type	Size	Options			
PV	607	-2	-			
Style	PV - Plug Valve					
Туре	607 - Male to male					
Size	2 - 1/8" male					
Options	N - Neoprene V - Fluorocarb	'				

Installation Instructions

To assure sealability and reliable performance, the valve must be installed so that the flow media travels in the direction of the arrow on the valve handle.

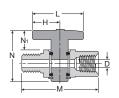




Male Pipe to Male Pipe Plug Valve PV607

Part number	Pipe thread	Н	L	М	N	N1	Flow dia. D
PV607-2	1/8	.67	1.34	1.66	1.38	.51	.200
PV607-4	1/4	.67	1.34	2.02	1.38	.51	.200





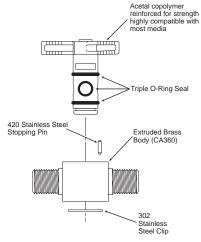
Female Pipe to Male Pipe Plug Valve PV608

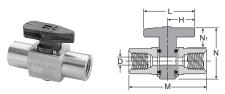
Part number	Pipe thread	н	L	M	N	N1	Flow dia. D
PV608-2	1/8	.67	1.34	1.67	1.38	.51	.200
PV608-4	1/4	.67	1.34	2.06	1.38	.51	.200

Operating information

Pressure range:	Up to 250 psi
Operating temperature:	-40°F to 175°F

Valve Components





Female Pipe to Female Pipe Plug Valve PV609

Part number	Pipe thread	Н	L	М	N	N1	Flow dia. D
PV609-2	1/8	.67	1.34	1.68	1.38	.51	.200
PV609-4	1/4	.67	1.34	2.10	1.38	.51	.200



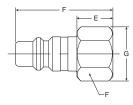


Industrial Interchange Nipples

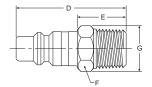
Industrial interchange nipples conform to MIL-C4109 and are for use with either Sleevmatic or Saflomatic couplers. The industrial interchange nipples are completely interchangeable with similar nipples manufactured by other quick coupling manufacturers conforming to A-A-59439 (formerly known as MIL-C-4109F), ANSI/(NFPA) T3.20.14-1990, or ISO6150-B requirements.

Hardened wear points and solid barstock construction provide long service life. Precision machined surfaces and hardened load-bearing areas resist the effects of mechanical shock in the most rugged applications.









Female Pipe Thread (steel)

Part number	Body size (inches)	Thread size	Overall length D	Exposed length* E	Hex size F	Largest diameter G
H1C	1/4	1/8-27	1.48	0.71	0.50	0.58
НЗС	1/4	1/4-18	1.56	0.80	0.62	0.72
НЗС-Е	1/4	3/8-18	1.60	0.83	0.81	0.94
H1E	3/8	1/4-18	1.60	0.69	0.62	0.72
НЗЕ	3/8	3/8-18	1.69	0.74	0.81	0.94
H3E-F	3/8	1/2-14	1.84	0.90	1.00	1.16
H1F	1/2	3/8-18	2.03	0.79	0.81	0.94
H3F	1/2	1/2-14	2.20	0.96	1.00	1.16
H3F-G	1/2	3/4-14	2.30	1.05	1.25	1.44
H3G-F	3/4	1/2-14	2.22	1.06	1.00	1.16
H3G	3/4	3/4-14	2.18	1.02	1.25	1.44
H3G-J	3/4	1-11½	2.41	1.25	1.63	1.80

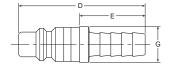
^{*}This dimension represents portion of nipple that is exposed when nipple is inserted in the coupler.

Male Pipe Thread (steel)

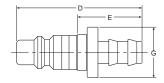
Part number	Body size (inches)	Thread size	Overall length D	Exposed length E	Hex size F	Largest diameter G
HOC	1/4	1/8-27	1.68	0.92	0.50	0.58
H2C	1/4	1/4-18	1.66	0.89	0.56	0.65
H2C-E	1/4	3/8-18	1.90	1.14	0.69	0.80
H00E	3/8	1/8-27	1.68	0.73	0.62	0.72
H0E	3/8	1/4-18	1.90	0.95	0.62	0.72
H2E	3/8	3/8-18	1.90	0.95	0.69	0.80
H2E-F	3/8	1/2-14	2.03	1.09	0.88	1.02
H0F	1/2	3/8-18	2.20	0.96	0.69	0.79
H2F	1/2	1/2-14	2.35	1.09	0.88	1.01
H2F-G	1/2	3/4-14	2.40	1.16	1.06	1.22
H2G-F	3/4	1/2-14	2.32	1.16	1.00	1.16
H2G	3/4	3/4-14	2.28	1.12	1.06	1.22
H2G-J	3/4	1-11½	2.56	1.40	1.31	1.52

^{*} This dimension represents portion of nipple that is exposed when nipple is inserted in the coupler.









Standard Hose Barb (steel)

Part number	Body size (inches)	Hose I.D.	Overall length D	Exposed length* E	Largest diameter G
H8C	1/4	1/4	1.72	0.95	0.46
H8C-D	1/4	5/16	1.96	1.20	0.50
H9C	1/4	3/8	1.96	1.20	0.50
H5E	3/8	3/8	1.85	0.90	0.59
H6E	3/8	1/2	2.09	1.14	0.68
H4F	1/2	3/8	2.36	1.12	0.66
H5F	1/2	1/2	2.36	1.12	0.66
H5F-G	1/2	3/4	2.95	1.71	0.87
H5G-F	3/4	1/2	2.47	1.31	0.93
H5G	3/4	3/4	3.00	1.84	0.93
H5G-J	3/4	1	3.24	2.08	1.24

^{*} This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.

Push-Lok Hose Barb** (steel)

			(,		
Part number	Body size (inches)	Hose I.D.	Overall length D	Exposed length* E	Largest diameter G
H8CP	1/4	1/4	1.93	1.16	0.69
Н9СР	1/4	3/8	2.08	1.31	0.86
H4EP	3/8	1/4	2.02	1.08	0.69
H5EP	3/8	3/8	2.17	1.23	0.88
H6EP	3/8	1/2	2.31	1.37	0.97
H4FP	1/2	3/8	2.52	1.27	0.88
H5FP	1/2	1/2	2.66	1.42	0.97
H6FP	1/2	1/2	2.95	1.71	1.14

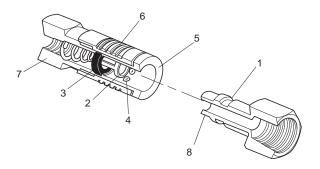
^{*} This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.





^{**} Push-Lok hose barbs are designed for use with a push-lok hose and do not require clamps.

Sleevmatic Couplers



Features

- Hardened wear points and solid barstock construction provide long life for these quality couplings. Precision machined surfaces resist the effects of mechanical shocks, even in rugged use.
- 2. Tubular valve with large flow passages delivers high air flows with minimal pressure drop for efficient performance.
- Molded seals with high quality valve seats form a bubble tight seal for reliable sealing within rated working pressures.
 The tubular valve minimizes wear on the seal and prolongs seal life.
- 4. Ball locking mechanism with large numbers of steel or stainless steel locking balls improves resistance to wear, insures positive connections and provides accurate alignment. The ball locking also allows swiveling action that reduces hose torque.
- Sleeve guard resists accidental disconnection by allowing the coupling to ride over obstructions without the sleeve being accidentally retracted. It also contributes to greater strength.
- 6. Knurling and grooves on sleeve provide gripping surfaces for ease of operation.
- 7. Wide range of sizes, materials and end terminations are available. Sleeve type quick couplings are offered with male pipe, female pipe, push-lok hose barb and standard hose barb ends. Materials offered are Nitrile, Ethylene, Propylene and Fluorocarbon for seals and brass or steel for metals.
- 8. Interchangeability. Sleevmatic couplers are used with industrial interchange nipples conforming to MIL-C4109.

Operation

Sleeve type couplings are widely used to connect air and low-pressure fluid hose lines.

Their compact and economical design uses a ball locking mechanism consisting of captive steel balls that engage the locking groove on the mating nipple. As pictured, the sliding spring loaded sleeve on the coupler must be manually retracted in order to connect or disconnect the nipple. It is easy to do, but two hands are normally required.

Common applications include compressed air, water, grease, paint, limited vacuum and limited gases.

Operating information

Temperature range:

Nitrile -40°F to 250°F Ethylene Propylene -65°F to 400°F Fluorocarbon -30°F to 400°F Body size: 1/4", 3/8", 1/2"

Rated pressure: 300 psi

Locking device: 1/4" 4 balls 3/8" 8 balls 1/2" 8 balls

Vacuum data:

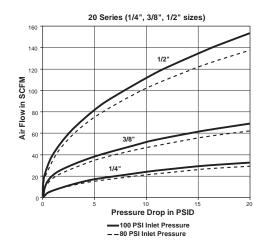
Disconnected (coupler only)

Not recommended

27.4 (inches Hg*)

* Couplings for vacuum service should be 100% tested – an extra cost service. Consult factory.

Performance Sleevmatic 1/4", 3/8", 1/2"







N25

Sleevmatic Couplers

Drains

Lockout Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

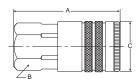
Quick Couplings

Hose Products



Airline Accessories

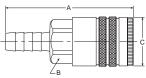




Female Pipe Thread

Part number		Body size	Thread	Overall length	Hex size	Largest diameter
Brass	Steel	(inches)	size	A	В	C
B23A	_	1/4	1/8-27	1.83	0.75	0.90
B23	_	1/4	1/4-18	1.83	0.75	0.90
B23E	_	1/4	3/8-18	1.95	0.81	0.94
_	25C	3/8	1/4-18	2.22	0.88	1.06
_	25	3/8	3/8-18	2.28	0.88	1.06
	25F	3/8	1/2-14	2.55	1.00	1.16
_	17E	1/2	3/8-18	2.74	1.00	1.19
_	17	1/2	1/2-14	2.96	1.00	1.19
_	17G	1/2	3/4-14	3.19	1.25	1.44





Standard Hose Barb

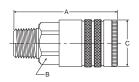
Part number		Body size	Hose	Overall length	Hex size	Largest diameter
Brass	Steel	(inches)	I.D.	Α	В	C
B20-3B	_	1/4	1/4	2.49	0.75	0.90
B20-4B	_	1/4	5/16	2.49	0.75	0.90
B20-5B	_	1/4	3/8	2.49	0.75	0.90
_	24-5B	3/8	3/8	2.86	0.88	1.06
_	24-6B	3/8	1/2	3.08	0.88	1.06
_	16-5B	1/2	3/8	3.37	1.00	1.19
_	16-6B	1/2	1/2	3.62	1.00	1.19
	16-7B	1/2	3/4	3.96	1.00	1.19

Repair Kits

Body size	Nitrile	Fluorocarbon	Ethylene Propylene
1/4	21K	21KY	21KW
3/8	14K	_	14KW
1/2	16K	16KY	16KW

Air Preparation Products **Accessories**



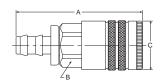


Male Pipe Thread

Part num Brass	ber Steel	Body size (inches)	Thread size	Overall length A	Hex size B	Largest diameter C
B22A	_	1/4	1/8-27	1.89	0.75	0.90
B22	_	1/4	1/4-18	2.05	0.75	0.90
B22E	_	1/4	3/8-18	2.08	0.75	0.90
_	24C	3/8	1/4-18	2.36	0.88	1.06
_	24	3/8	3/8-18	2.39	0.88	1.06
_	24F	3/8	1/2-14	2.55	0.88	1.06
_	16E	1/2	3/8-18	2.93	1.00	1.19
_	16	1/2	1/2-14	3.08	1.00	1.19
_	16G	1/2	3/4-14	3.21	1.13	1.30

NOTE: To indicate Fluorocarbon seals, add the letter Y as a suffix to the catalog number of the coupler. To indicate Ethylene Propylene seals, add the letter W as a suffix to the catalog number of the coupler. Example: B23AY or B23AW





Push-Lok Hose Barb*

Part numbe	-	Body size	Hose	Overall Length	Hex Size	Largest Diameter
Brass	Steel	(inches)	I.D.	Α	В	С
B20-3BP	_	1/4	1/4	2.32	0.75	0.90
B20-5BP	_	1/4	3/8	2.47	0.75	0.90
_	24-5BP	3/8	3/8	2.88	0.88	1.06
_	16-5BP	1/2	3/8	3.35	1.00	1.19
_	16-6BP	1/2	1/2	3.46	1.00	1.19

* Push-Lok hose barbsd are designed for use with push-lok hose and do not require clamps.

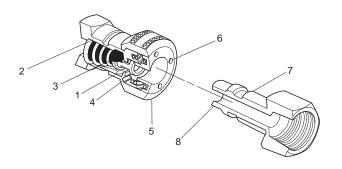
NOTE: To indicate Fluorocarbon seals, add the letter Y as a suffix to the catalog number of the coupler. To indicate Ethylene Propylene seals, add the letter W as a suffix to the catalog number of the coupler.

Example: B20-3BY or B20-3BW





Saflomatic Couplers





Features

- Saflomatic tubular valves with their large flow windows deliver high air flow with minimum pressure drop – for efficient performance of air tools and other actuators. The tubular valve also provides 360 degree seal support to prevent cold flow and bore constriction, thereby extending seal life.
- 2. Tapered flow recesses in the valve body provide maximum flow capability.
- Precision molded seals with high quality valve seats for a bubble tight seal that assures reliable sealing within rated working pressures. The Saflomatic design with its 360° seal support gives maximum seal retention.
- Locking pawls are of hardened stainless steel for a durable locking mechanism that provides good alignment and sideload resistance.
- 5. Push-to-connect design permits one-handed connection when the coupler half is rigidly mounted.
- 6. Back pressure vent holes allow easier connections especially with liquids.
- Hardened wear points and solid barstock construction provide long life for these quality couplings. Precision machined surfaces resist the effects of mechanical shocks, even in rugged use.
- 8. Interchangeability. Saflomatic couplers are used with industrial interchange nipples conforming to MIL-C4109.

Operation

Push type couplings feature one-handed "automatic" connection by pushing the nipple into the coupler – provided the coupler half is firmly mounted.

The locking mechanism of Saflomatic push type couplers consists of pawls or pins which act directly on the sleeve, thereby causing the sleeve to automatically retract when the mating nipple is inserted. The sleeve must be manually retracted in order to remove the nipple.

Saflomatic couplings are push type "single shut off" couplings.

Common applications include compressed air, water, grease, paint, limited vacuum and limited gas.

Operating information

Temperature range:

Nitrile -40°F to 250°F Ethylene Propylene -65°F to 400°F Fluorocarbon -30°F to 400°F Body size: 1/4", 3/8", 1/2", 3/4"

Rated pressure: 300 psi

Locking device: 1/4" 3 pawls 3/8" 4 pawls

1/2" 5 pawls 3/4" 6 pawls

Vacuum data:

Disconnected (coupler only)

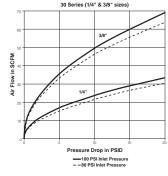
Not recommended

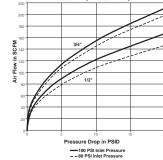
Connected

27.4 (inches Hg*)

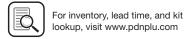
* Couplings for vacuum service should be 100% tested – an extra cost service. Consult factory.

Performance Saflomatic 1/4" to 3/4"









Saflomatic Couplers

Accessories

Drains

Lockout Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

Quick Couplings

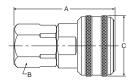
Hose Products

Fitting







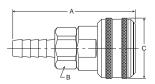


Female Pipe Thread (brass)

Part number	Body size (inches)	Thread size	Overall length A	Hex size B	Largest diameter C
B33A	1/4	1/8-27	1.96	0.75	1.20
B33	1/4	1/4-18	1.96	0.75	1.20
B33E	1/4	3/8-18	2.03	0.81	1.20
B35C	3/8	1/4-18	2.26	0.88	1.39
B35	3/8	3/8-18	2.33	0.88	1.39
B35F	3/8	1/2-14	2.57	1.00	1.39
B37E	1/2	3/8-18	2.76	1.00	1.52
B37	1/2	1/2-14	3.00	1.00	1.52
B37G	1/2	3/4-14	3.12	1.25	1.52
B39F	3/4	1/2-14	2.85	1.31	1.90
B39	3/4	3/4-14	2.99	1.31	1.90
B39J	3/4	1-11½	3.18	1.56	1.90



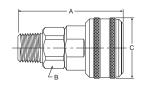
Air Preparation Products



Standard Hose Barb (brass)

Part number	Body size (inches)	Hose I.D.	Overall length A	Hex size B	Largest diameter C
B30-3B	1/4	1/4	2.62	0.75	1.20
B30-4B	1/4	5/16	2.62	0.75	1.20
B30-5B	1/4	3/8	2.62	0.75	1.20
B34-5B	3/8	3/8	2.85	0.88	1.39
B34-6B	3/8	1/2	2.85	0.88	1.39
B36-6B	1/2	1/2	3.33	1.00	1.52
B36-7B	1/2	3/4	3.86	1.00	1.52
B38-7B	3/4	3/4	3.69	1.31	1.90
B38-8B	3/4	1	3.93	1.31	1.90





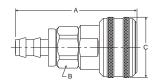
Male Pipe Thread (brass)

Part number	Body size (inches)	Thread size	Overall length A	Hex size B	Largest diameter C	
B32A	1/4	1/8-27	2.03	0.75	1.20	_
B32	1/4	1/4-18	2.18	0.75	1.20	_
B32E	1/4	3/8-18	2.18	0.75	1.20	
B34C	3/8	1/4-18	2.38	0.88	1.39	
B34	3/8	3/8-18	2.44	0.88	1.39	_
B34F	3/8	1/2-14	2.57	0.88	1.39	
B36E	1/2	3/8-18	2.92	1.00	1.52	
B36	1/2	1/2-14	3.09	1.00	1.52	
B36G	1/2	3/4-14	3.12	1.13	1.52	
B38	3/4	3/4-14	2.95	1.31	1.90	
B38J	3/4	1-11½	3.12	1.31	1.90	

NOTE: To indicate Fluorocarbon seals, add the letter Y as a suffix to the catalog number of the coupler. To indicate Ethylene Propylene seals, add the letter W as a suffix to the catalog number of the coupler.

Example: B33AY or B33AW





Push-Lok Hose Barb* (brass)

Part number	Body Size (Inches)	Hose I.D.	Overall Length A	Hex Size B	Largest Diameter C
B30-3BP	1/4	1/4	2.45	0.75	1.20
B30-5BP	1/4	3/8	2.60	0.75	1.20
B34-5BP	3/8	3/8	2.82	0.88	1.39
B36-6BP	1/2	1/2	3.46	1.00	1.52

* Push-Lok hose barbs are designed for use with push-lok hose and do not require clamps.

NOTE: To indicate Fluorocarbon seals, add the letter Y as a suffix to the catalog number of the coupler.

Example: B30-3BY

Repair Kits

Body Size	Nitrile	Fluorocarbon	Ethylene Propylene
1/4	21K	21KY	21KW
3/8	14K	14KY	14KW
1/2	16K	16KY	16KW
3/4	38K	38KY	38KW





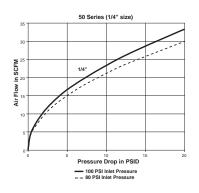
Air Preparation Products **Accessories**

Economatic Quick Connect Couplers

Economatic Quick Connect Coupler

Economatic couplings feature the tubular valve in a coupler body that interchanges with ARO 210 and similar design couplers and nipples. Economatic couplings are available only in 1/4" body size, but include 3/8" thread size. Economatic couplings have brass bodies with steel sleeves and valves for durability. Standard seal material is Nitrile.

Flow Chart



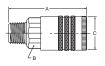




Couplers Female Pipe Thread (brass)

Part number	Body size (Inches)	Thread size	Overall length A	Hex size B	Largest diameter C
B53	1/4	1/4-18 NPTF	1.83	0.75	0.90
B53E	1/4	3/8-18 NPTF	1.95	0.81	0.94

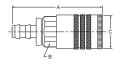




Couplers Male Pipe Thread (brass)

Part number	Body size (inches)	Thread size	Overall length A	Hex size B	Largest diameter C
B52	1/4	1/4-18	2.05	0.75	0.90
B52E	1/4	3/8-18	2.08	0.75	0.90





Couplers Push-Lok Hose Barb* (brass)

Part number	Body size (inches)	Hose I.D.	Overall length A	Hex size B	Largest diameter C
B50-03BP	1/4	1/4	2.32	0.75	0.90
B50-05BP	1/4	3/8	2.47	0.75	0.90

 $^{^{\}star}$ Push-Lok hose barbs are designed for use with push-lok hose and do not require clamps.

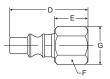
Operating information

Temperature range: Standard seals

-40°F to 250°F

Body size: 1/4"
Rated pressure: 300 psi
Locking device: 4 balls





Nipples Female Pipe Thread (steel)

Part number	Body size (inches)	Thread size	Overall length D	Exposed length* E	Hex size F	Largest diameter G
A3C	1/4	1/4-18	1.47	0.66	0.62	0.72

^{*} This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.



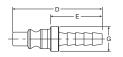


Nipples Male Pipe Thread (steel)

Part number	Body size (inches)	Thread size	Overall length D	Exposed length* E	Hex size F	Largest diameter G
A2C	1/4	1/4-18	1.62	0.82	0.56	0.65

^{*} This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.



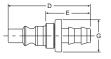


Nipples Standard Hose Barb (steel)

Part number	Body size (inches)	Hose I.D.	Overall length D	Exposed length* E	Largest diameter G	
A8C	1/4	1/4	1.63	0.85	0.43	

 $^{^{\}star}$ This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.





Nipples Push-Lok Hose Barb** (steel)

Part number	Body size (inches)	Hose I.D.	Overall length D	Exposed length* E	Largest diameter G	
A8CP	1/4	1/4	1.65	0.87	0.43	

 $^{^{\}star}$ This dimension represents portion of nipple that is exposed when nipple is inserted in coupler.





 $^{^{\}star\star}$ Push-Lok barbs are designed for use with push-lok hose and do not require clamps.

General Purpose Hose

Drains

Lockor Valves

AirGuard

Push-on Hose 801 Push-Lok Plus

The Push-Lok Plus line is the most versatile general purpose hose available. It can be used in numerous applications where low-pressure media is used.

Features and Benefits

- Widest fluid compatibility and application range
- Broadest size range (-4 through -16)
- Highest working pressure in all sizes in the industry

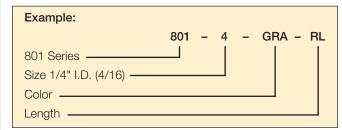
Fitting Recommendations

Use only with Push-on Hose Fittings and Quick Couplers with Push-lock Hose Barb.

Note: Push-Lok hose is recommended for vacuum applications but not for cooling lines in air conditioners and heat pumps, nor for hydraulic applications where extreme pulsations are encountered. Push-Lok is not recommended for any fuel.

Nomenclature

Part numbers are constructed from symbols that identify the style and size of the hose. Numbers identify the hose I.D. in 1/16's of an inch.



Note: 801-10-GRN-RL Not Available

Available Cover Colors

- GRA = gray
- BLU = blue
- RED = red
- GRN = green
- YEL = yellow
- BLK = black

Operating information

Temperature range:

Air

Petroleum base hydraulic fluids, lubricating oils, and antifreeze solutions

-40°F to +257°F (-40°C to 125°C

Water, water / oil emulsion, and water / glycol fluids

up to 185°F (85°C) up to 158°F (70°C)

PUSH-LOK 801

Material Specifications

Inner tube:	Synthetic Rubber
Reinforcement:	One Fiber Braid
Cover:	Synthetic Rubber, MSHA Accepted

Hose Length

	Reel Length
1/4"	600 feet
3/8"	450 feet
1/2"	300 feet
5/8"	250 feet
3/4"	200 feet
1"	200 feet
	3/8" 1/2" 5/8" 3/4"

^{*}General reels have no more than 3 lengths per reel, each no less than 20 feet.

Dimensions & Specifications











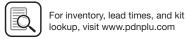






	Hos	se I.D.	Hose	e O.D.		rking ssure	Burst F	ressure		mum Radius	Wei	ight		uum ing
Part number	Inch	mm	Inch	mm	PSI	MPa	PSI	MPa	Inch	mm	lbs/ft	kg/m	Inches of Hg	kPa
801-4	1/4	6,3	0.50	12,7	350	2.4	1000	6,8	2-1/2	65	0.09	0.13	28	95
801-6	3/8	10	0.63	15,9	350	2.4	1000	6,8	3	75	0.11	0.16	28	95
801-8	1/2	12,5	0.78	19,8	300	2.1	1000	6,8	5	125	0.18	0.27	28	95
801-10	5/8	16	0.91	23,0	300	2.1	1000	6,8	6	150	0.19	0.28	15	51
801-12	3/4	19	1.03	26,2	300	2.1	1000	6,8	7	180	0.24	0.36	15	51
801-16	1	25	1.28	32,6	200	1.4	700	4,8	10	250	0.37	0.55	15	51





Polyethylene Tubing

Advantages

Chemical resistant, flexible, low cost, eight colors, five tube sizes and choice of reel lengths.

Construction

Flexible polyethylene thermoplastic tubing is extruded from high molecular weight resin for increased dimensional stability, uniformity and long-term strength. Its resistance to environmental stress cracking greatly exceeds that of ordinary polyethylene tubing as measured by ASTM D-1693, (10% IGEPAL).

Applications & Approvals

Polyethylene tubing is available in black as well as seven coding colors as recommended by the Instrument Society of America. Black (EB) tubing contains an ultra-violet inhibitor which is recommended for use in sunlit areas. Ingredients of natural and color tubing (except black) listed below meet FDA requirements for food contact applications. All tubing conforms to ASTM D-1248, Type I, Class A, Category 4, Grade E5.

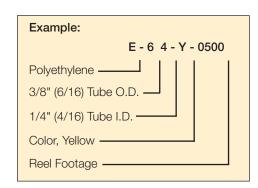
Operating information

Temperature range: -80°F to 150°F (-62°C to 66°C)

Fitting recommendation: Brass fittings

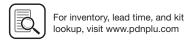
Nomenclature

Part numbers are constructed from symbols that identify the style and size of the fitting. Letters identify style and material. Numbers identify size in 1/16's of an inch.



E Instrument Grade Tubing

Part number	Color	0.D.	I.D.	Wall	Reel length feet	Working pressure psi at 73°F	Min. burst psi at 73°F	Min. bend radius inches	Weight per 100 feet
E-43-0100	Natural	1/4	.170	.040	100	120	625	1	1.1
E-43-0500	Natural	1/4	.170	.040	500	120	625	1	1.1
E-43-1000	Natural	1/4	.170	.040	1000	120	625	1	1.1
EB-43-0100	Black	1/4	.170	.040	100	120	625	1	1.1
EB-43-0500	Black	1/4	.170	.040	500	120	625	1	1.1
EB-43-1000	Black	1/4	.170	.040	1000	120	625	1	1.1
E-43-R-0100	Red	1/4	.170	.040	100	120	625	1	1.1
E-43-R-0500	Red	1/4	.170	.040	500	120	625	1	1.1
E-43-B-0100	Blue	1/4	.170	.040	100	120	625	1	1.1
E-43-B-0500	Blue	1/4	.170	.040	500	120	625	1	1.1
E-43-0-0500	Orange	1/4	.170	.040	500	120	625	1	1.1
E-43-Y-0500	Yellow	1/4	.170	.040	500	120	625	1	1.1
E-43-P-0500	Purple	1/4	.170	.040	500	120	625	1	1.1
E-43-G-0500	Green	1/4	.170	.040	500	120	625	1	1.1
E-53-0500	Natural	5/16	.187	.062	500	145	800	1-1/8	2.1
EB-53-0500	Black	5/16	.187	.062	500	145	800	1-1/8	2.1
E-64-0100	Natural	3/8	.250	.062	100	125	675	1-1/4	2.5
E-64-0500	Natural	3/8	.250	.062	500	125	675	1-1/4	2.5
EB-64-0100	Black	3/8	.250	.062	100	125	675	1-1/4	2.5
EB-64-0500	Black	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-R-0500	Red	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-B-0500	Blue	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-0-0500	Orange	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-Y-0500	Yellow	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-P-0500	Purple	3/8	.250	.062	500	125	675	1-1/4	2.5
E-64-G-0500	Green	3/8	.250	.062	500	125	675	1-1/4	2.5
E-86-0100	Natural	1/2	.375	.062	100	90	425	2-1/2	3.6
EB-86-0100	Black	1/2	.375	.062	100	90	425	2-1/2	3.6
E-108-0100	Natural	5/8	.500	.062	100	70	325	4	4.6
EB-108-0100	Black	5/8	.500	.062	Coil	70	325	4	4.6



Air Preparation Products **Accessories**

Polyethylene Tubing

Drains

Lockout Valves

Mufflers

Ball Valve / Plug Valves

Quick Couplings

Products

Construction & Approvals

Flame resistant polyethylene is manufactured from a distinctively formulated compound which meets

the UL94 V-2 flame classification. It also meets the flame spread, fuel contribution and smoke density requirements of the ASTM E84-81a tunnel test.

Applications

Parker series PEFR tubing is the preferred product for pneumatic control applications in the heating - ventilating - air conditioning energy conservation industry. It is also suitable for use in petrochemical plants, petroleum refineries, pulp and paper mills, mines, steel mills and other industries where protection against intermittent flame and hot sparks is necessary.

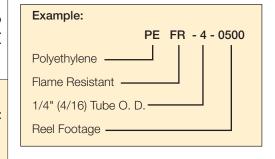
Operating information

Temperature range:

-85°F to 150°F (-65°C to 66°C)

Nomenclature

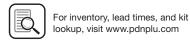
Order by tubing part number and name.





PEFR Flame Resistant Tubing

Part number	Color	0.D.	I.D.	Wall	Reel length feet	Working pressure psi at 73°F	Min. burst psi at 73°F	Min. bend Radius Inches	Weight per 100 feet
PEFR-2.5-0500	Black	5/32	.096	.030	500	225	900	1/2	.56
PEFR-4-0500	Black	1/4	.170	.040	500	160	650	3/4	1.24
PEFR-4-1000	Black	1/4	.170	.040	1000	160	650	3/4	1.24
PEFR-6-0500	Black	3/8	.250	.062	500	195	780	1-1/2	2.90
PEFR-8-0250	Black	1/2	.375	.062	250	135	540	1-3/4	4.05



Advantages

Flexible nylon tubing is carefully made from high-grade, abrasion-resistant, heat-and light-stabilized nylon. Resistance to stress-cracking greatly exceeds that of ordinary nylon tubing. Extremely low level water absorption.

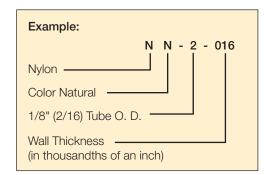
Chemical-resistant nylon tubing has the additional benefits of better flexibility, lighter weight and resistance to flexural fatigue.

Colors

Available in natural (NN) and black (NB). Black tubing is recommended for use outdoors and in sunlit areas.

Nomenclature

Order by tubing part number and name.

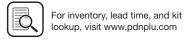


N Flexible Tubing

Nylon part number	Color	Nom. tube O.D.	Nom. tube I.D.	Average wall thick.	*Min. burst pressure at 73°F psi	Min. bend radius inches	Std. reel length feet
NN-2-016	Natural	1/8	.093	.016	1000	1/4	250
NB-2-016	Black	1/8	.093	.016	1000	1/4	250
NN-2-031	Natural	1/8	.064	.031	2000	1/4	250
NB-2-031	Black	1/8	.064	.031	2000	1/4	250
NN-2.5-025	Natural	5/32	.106	.025	1200	1/2	250
NB-2.5-025	Black	5/32	.106	.025	1200	1/2	250
NN-3-025	Natural	3/16	.138	.025	1000	5/8	250
NB-3-025	Black	3/16	.138	.025	1000	5/8	250
NN-3-046	Natural	3/16	.096	.046	2000	7/16	250
NB-3-046	Black	3/16	.096	.046	2000	7/16	250
NN-4-035	Natural	1/4	.180	.035	1000	7/8	250
NB-4-035	Black	1/4	.180	.035	1000	7/8	250
NN-4-040	Natural	1/4	.170	.040	1250	7/8	250
NB-4-040	Black	1/4	.170	.040	1250	7/8	250
NN-4-062	Natural	1/4	.127	.062	2000	1/2	250
NB-4-062	Black	1/4	.127	.062	2000	1/2	250
NN-5-040	Natural	5/16	.233	.040	1250	1-1/8	250
NB-5-040	Black	5/16	.233	.049	1250	1-1/8	250
NN-6-050	Natural	3/8	.275	.050	1250	1-1/8	250
NB-6-050	Black	3/8	.275	.050	1250	1-1/8	250
NN-6-093	Natural	3/8	.190	.093	2000	3/4	250
NB-6-093	Black	3/8	.190	.093	2000	3/4	250
NN-8-062	Natural	1/2	.375	.062	1000	1-1/4	250
NB-8-062	Black	1/2	.375	.062	1000	1-1/4	250
NN-8-124	Natural	1/2	.253	.124	2000	1	250
NB-8-124	Black	1/2	.253	.124	2000	1	250
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^{*}Suggested working pressure is 1/4 of burst pressure.





Mufflers



Series NR semi-rigid nylon tubing offers better chemical resistance than series N, good resistance to high ambient temperature and low moisture absorption. NR has a high tensile strength which will give excellent coupling retention in high pressure, temperature and vibration environments.

Construction

Parker series NR tubing is manufactured from a semi-rigid nylon II material. The tubing does not contain plasticizers.

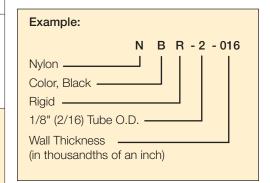
Applications & Approvals

NR tubing is specified for machine tool lubricating systems, marine control systems, process lines for chemicals and oils and other applications requiring a high quality nylon tube.

Operating informationTemperature range:-60°F to 200°F (-51°C to 93°C)Fitting recommendation:Brass fittings

Nomenclature

Order by tubing part number and name.





NR Semi-rigid High Strength Tubing

Nylon part number	Color	Nom. tube O.D.	Nom. tube I.D.	Average wall thick.	*Min. burst pressure at 73°F psi	Min. bend radius inches	Std. reel length feet	
NNR-2-017	Natural	1/8	.091	.017	1700	1/2	500	
NBR-2-017	Black	1/8	.091	.017	1700	1/2	500	
NNR-2-026	Natural	1/8	.073	.026	2500	3/8	500	
NBR-2-026	Black	1/8	.073	.026	2500	3/8	500	
NNR-3-024	Natural	3/16	.140	.024	1700	3/4	500	
NBR-3-024	Black	3/16	.140	.024	1700	3/4	500	
NNR-3-039	Natural	3/16	.110	.039	2500	5/8	500	_
NBR-3-039	Black	3/16	.110	.039	2500	5/8	500	_
NNR-4-035	Natural	1/4	.180	.035	1700	1	250	
NBR-4-035	Black	1/4	.180	.035	1700	1	250	
NNR-4-050	Natural	1/4	.150	.050	2500	7/8	250	
NBR-4-050	Black	1/4	.150	.050	2500	7/8	250	
NNR-5-040	Natural	5/16	.233	.040	1700	1-1/2	250	
NBR-5-040	Black	5/16	.233	.040	1700	1-1/2	250	
NNR-6-048	Natural	3/8	.279	.048	1700	1-3/4	250	
NBR-6-048	Black	3/8	.279	.048	1700	1-3/4	250	
NNR-6-075	Natural	3/8	.225	.075	2500	1-1/2	250	
NBR-6-075	Black	3/8	.225	.075	2500	1-1/2	250	
NNR-8-062	Natural	1/2	.376	.062	1500	2-3/8	250	
NBR-8-062	Black	1/2	.376	.062	1500	2-3/8	250	
NNR-8-075	Natural	1/2	.350	.075	2200	2-1/2	250	
NBR-8-075	Black	1/2	.350	.075	2200	2-1/2	250	
								-

^{*}Suggested working pressure is 1/4 of burst pressure.

PTC Plastic Tube Cutter

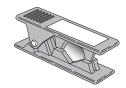
Part number PTC-001

An easy to handle razor/edged tube cutter, closes automatically, assuring clean and square cuts.

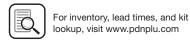
May be used with polyethylene, polypropylene, nylon and other plastic tubing.

How To Use

Insert plastic tube to desired length, allow tube cutter to close, then apply pressure until tube snaps off.







Air Preparation Products Accessories

Advantages

Polyurethane Tubing

Polyurethane tubing is a high quality, precision-made tubing used in a wide range of demanding and critical applications.

Polyether based, polyurethane tubing occupies a unique position among polymers, sharing the best properties of both

rubber and plastic. Urethane exhibits the elongation and recovery characteristics of rubber and the chemical resistance associated with plastics. The tubing is tough, strong, kink-resistant and abrasion resistant, yet it's flexible and easy to assemble onto designated fittings.

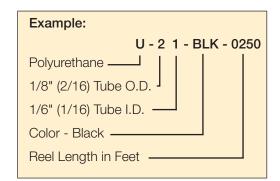
- Tough
- Flexible
- Broad temperature range
- Eight colors
- Abrasion resistant
- Chemical resistant



Polyurethane tubing is used for a wide variety of applications. Typical usage includes air tools, robotics, pneumatic logic and actuation systems, analytical instrumentation, vacuum equipment, pressure measurement apparatus, semi-conductor equipment manufacturers and a variety of medical and laboratory applications.

Nomenclature

Order by tubing part number and name.





U Polyether Base Tubing

Part number*	Nom. tube O.D.	Nom. tube I.D.	Wall thick.	Working** pressure (PSI)	Burst pressure (PSI)	Reel length feet
U-21-xxx-0500	1/8	1/16	1/32	125	375	500
U-21-xxx-0250	1/8	1/16	1/32	125	375	250
U-42-xxx-0500	1/4	1/8	1/16	125	375	500
U-42-xxx-0250	1/4	1/8	1/16	125	375	250
U-64-xxx-0250	3/8	1/4	1/16	125	375	250
U-64-xxx-0100	3/8	1/4	1/16	125	375	100 (coil)
U-86-xxx-0250	1/2	3/8	1/16	85	255	250
U-86-xxx-0100	1/2	3/8	1/16	85	255	100 (coil)

^{*} xxx = Colors: Clear-Blank, Black-BLK, Green-GRN, Red-RED, Yellow-YEL, Blue-BLU, Orange-ORG, Gray-GRA

N35

Drains

Lockout Valves

AirGuard

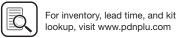
Mufflers

Ball Valve / Plug Valves

Quick Souplings

> Hose Products





^{**} Based on a full 4:1 safety factor.

Push-on Hose Fittings

Drains

Lockout Valves

AirGuard

Push-on Hose Fittings

Advantages

Push-on Hose Fittings are machined from the highest quality brass or stainless steel. The barbs are specifically engineered to work in conjunction with the I.D. and braid angle of Push-on Hose, ensuring a tight connection **without clamps**.

Assembly

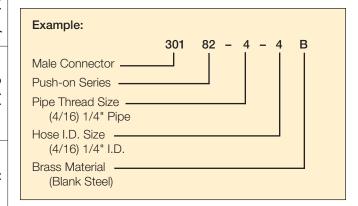
Push-on Hose Fittings are designed only for use with Push-on Hose. Do not use with any other style or manufacturer of hose.

Assembly Instructions:

- 1. Cut hose cleanly and squarely to length.
- 2. Lubricate hose I.D. and barbs with light oil or soapy water.
- Push the hose onto the fitting until it bottoms against the yellow stop ring. This ensures that all of the barbs are engaged with the hose and will also help keep the end of the hose from fraying.

Nomenclature

Part numbers are constructed from symbols that identify the style, size and material of the fitting.



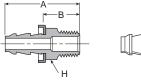


Operating information

Pressure range: Limite

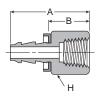
Limited by hose I.D.

Temperature range: -40°F to 180°F (-40°C to 82°C)



30182 Push-on Hose Barb to Male Pipe

#	<u>~~~~</u>	∽							
Part	Thread		Hose	size	Α		Н	В	
number	Inch		Inch		Inch	mm	Inch	Inch	mm
30182-2-4B	1/8 x 27	-2	1/4	-4	1.39	35	7/16	.64	16
30182-4-4B	1/4 x 18	-4	1/4	-4	1.57	40	9/16	.82	21
30182-4-6B	1/4 x 18	-4	3/8	-4	1.78	45	9/16	.88	22
30182-6-6B	3/8 x 18	-6	3/8	-6	1.78	45	11/16	.88	22
30182-8-6B	1/2 x 14	-8	3/8	-6	2.03	52	7/8	1.13	29
30182-6-8B	3/8 x 18	-6	1/2	-8	1.93	49	11/16	.88	22
30182-8-8B	1/2 x 14	-8	1/2	-8	2.18	55	7/8	1.13	29
30182-8-10B	1/2 x 14	-8	5/8	-10	2.58	66	7/8	1.13	29
30182-12-8B	3/4 x 14	-12	1/2	-8	2.21	56	1-1/16	1.16	29
30182-12-12B	3/4 x 14	-12	3/4	-12	2.61	66	1-1/16	1.16	29

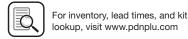




30282 Push-on Hose Barb to Female Pipe

<u>~~~~~</u>						
Thread	Hose size	Α		Н	В	
Inch	Inch	Inch	mm	Inch	Inch	mm
1/4 x 18 -4	1/4 -4	1.56	40	3/4	.81	21
3/8 x 18 -6	3/8 -6	1.82	46	7/8	.92	23
1/2 x 14 -8	1/2 -8	2.16	55	1-1/16	1.11	28
	1/4 x 18 -4 3/8 x 18 -6	Inch Inch 1/4 x 18 -4 1/4 -4 3/8 x 18 -6 3/8 -6	Inread Inch Hose size Inch 1/4 x 18 -4 1/4 -4 1.56 3/8 x 18 -6 3/8 -6 1.82	Inread Inch Hose size Inch Inch mm 1/4 x 18 -4 1/4 -4 1.56 40 3/8 x 18 -6 3/8 -6 1.82 46	Inread Inch Hose size Inch Inch mm Inch 1/4 x 18 -4 1/4 -4 1.56 40 3/4 3/8 x 18 -6 3/8 -6 1.82 46 7/8	Inread Inch Hose size Inch Inch mm Inch Inch 1/4 x 18 -4 1/4 -4 1.56 40 3/4 .81 3/8 x 18 -6 3/8 -6 1.82 46 7/8 .92



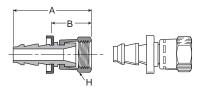


Push-on Hose Fittings

Air Preparation Products **Accessories**

30482 Push-on Hose Barb to Male SAE 45°

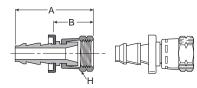
#	<u>~~~~</u>								
Part	Thread		Hose	size	Α		Н	В	
number	Inch		Inch		Inch	mm	Inch	Inch	mm
30482-4-4B	1/4 7/16 x 20	-4	1/4	-4	1.51	38	7/16	0.76	19
30482-5-4B	5/16 1/2 x 20 -	-5	1/4	-4	1.61	41	9/16	0.86	22
30482-6-6B	3/8 5/8 x 18 -	-6	3/8	-6	1.84	47	5/8	0.94	24
30482-8-8B	1/2 3/4 x 16 -	-8	1/2	-8	2.15	55	3/4	1.1	28



30682 Push-on Hose Barb to Female SAE JIC 37° Swivel

#	<u>~~~</u>	~~~	((
Part number	Threa Inch	ıd		Hose Inch	size	A Inch	mm	Inch	B	mm
30682-4-4B	1/4	7/16 x 20	-4	1/4	-4	1.52	39	9/16	0.77	20
30682-5-4B	5/16	1/2 x 12	-5	1/4	-4	1.58	40	5/8	0.83	21
30682-6-6B	3/8	9/16 x 18	-6	1/4	-4	1.61	41	11-16	0.86	22
30682-8-6B*	1/2	3/4 x 16	-8	3/8	-6	1.87	47	7/8	0.97	25
30682-8-8B	1/2	3/4 x 16	-8	1/2	-8	2.02	51	7/8	0.97	25
30682-10-8B*	5/8	7/8 x 14	-10	1/2	-8	2.14	54	1	1.09	28
30682-10-10B	5/8	7/8 x 14	-10	5/8	-10	2.54	65	1	1.09	28
30682-12-12B	3/4	1-1/16 x 12	-12	3/4	-12	2.65	67	1-1/4	1.2	30

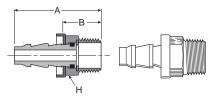
^{* 30682-8-6}B & 30682-10-8B are dual 37/45 degree.



30882 Push-on Hose Barb to Female SAE 45° Swivel

#	<u>~~~</u>	<u>~~~</u>	((
Part	Threa	ıd		Hose	size	A		Н	В	
number	Inch			Inch		Inch	mm	Inch	Inch	mm
30882-4-4B	1/4	7/16 x 20	-4	1/4	-4	1.52	39	9/16	0.76	19
30882-5-4B	5/16	1/2 x 20	-5	1/4	-4	1.58	40	5/8	0.83	21
30882-6-6B	3/8	5/8 x 18	-6	3/8	-6	1.81	46	3/4	0.91	23
30682-8-6B*	1/2	3/4 x 16	-8	3/8	-6	1.87	47	7/8	0.97	25
30882-8-8B	1/2	3/4 x 16	-8	1/2	-8	2.02	51	7/8	0.97	25
30682-10-8B*	5/8	7/8 x 14	-10	1/2	-8	2.14	54	1	1.09	28
30882-10-10B	5/8	7/8 x 14	-10	5/8	-10	2.54	65	1	1.09	28
30882-12-12B	3/4	1-1/16 x 14	-12	3/4	-12	2.65	67	1-1/4	1.19	30

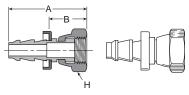
^{* 30682-8-6}B & 30682-10-8B are dual 37/45 degree.



31382 Push-on Hose Barb to Male Pipe Swivel

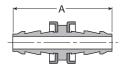
#	<u>~~~~~</u>						
Part	Thread	Hose size	Α		Н	В	
number	Inch	Inch	Inch	mm	Inch	Inch	mm
31382-4-4	1/4 x 18 -4	1/4 -4	1.6	41	9/16	.85	22
31382-6-6	3/8 x 18 -6	3/8 -6	1.79	45	11/16	.89	23
31382-8-8*	1/2 x 14 -8	1/2 -8	2.2	56	7/8	1.15	29

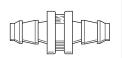
^{*} Steel



37G82 Push-on Hose Barb to Female Pipe (NPSM) **Swivel with Gasket**

#	<u>~~~~</u>	<u>~~</u>					<			
Part		Thread		Hose	size	Α		Н	В	
number	Gasket	Inch		Inch		Inch	mm	Inch	Inch	mm
37G82-4-4	07G-4	1/4- 18	-4	1/4	-4	1.55	39	11/16	0.80	20
37G82-4-6	07G-4	1/4- 18	-4	3/8	-6	1.7	43	11/16	0.80	20
37G82-6-6	07G-6	3/8- 18	-6	3/8	-6	1.75	44	7/8	0.85	22
37G82-8-8	07G-8	1/2- 14	-8	1/2	-8	2.07	53	1	1.02	26
37G82-8-10	07G-8	1/2- 14	-8	5/8	-10	2.47	63	1	1.02	26
37G82-12-12	07G-12	3/4- 14	-12	3/4	-12	2.54	65	1-1/4	1.09	28





38282 Push-on Hose Barb Union

#)				
Part	Hose s	Hose size		A		
number	Inch		Inch	mm		
38282-4-4B	1/4	-4	1.80	46		
38282-6-6B	3/8	-6	2.15	55		
38282-8-8B	1/2	-8	2.51	64		



Air Preparation Products

Push-to-Connect, Prestolok Composite

Accessories

Drains

Lockout Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

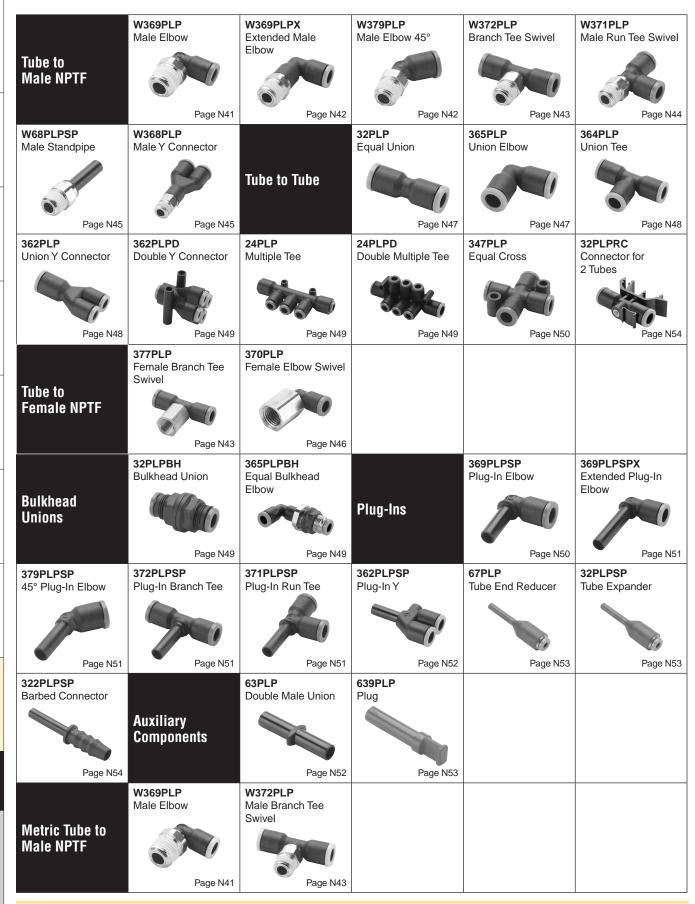
Quick Couplings

Hose Products

Fittings









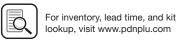


Air Preparation Products **Accessories**

	32PLP Union	365PLP Union Elbow	364PLP Union Tee	362PLP Union Y Connector	362PLPD Double Y Connector
Metric Tube to Metric Tube		50	30		
	Page N47	Page N47	Page N48	Page N48	Page N49
24PLP Multiple Tee	24PLPD Double Multiple Tee	347PLP Cross	32PLPRC Connector for 2 Tubes	32PLPDRC Connector for 3 Tubes	
000					
Page N49	Page N50	Page N50	Page N54	Page N54	
Metric	32PLPBH Bulkhead Union	365PLPBH Equal Bulkhead Elbow	Metric Tube to	370PLP Female Elbow	
Bukhead Unions	Page N49	Page N49	Female BSPP	Page N46	
	369PLP	369PLPX	379PLP	372PLP	371PLP
	Male Elbow	Male Elbow	45° Male Elbow	Male Branch Tee	Male Run Tee
Metric Tube to Male BSPP	50	6		5	5
	Page N41	Page N42	Page N42	Page N43	Page N44
68PLPSP Male Standpipe	368PLP Male Y Connector	368PLPD Double Y Male		369PLP Male Elbow	369PLPX Male Elbow
Page N45	Page N45	Connector Page N46	Metric Tube to Metric Straight Thread	Page N41	Page N42
379PLP 45° Male Elbow	372PLP Male Branch Tee	371PLP Male Run Tee	68PLPSP Male Standpipe	368PLP Male Y Connector	1 ago Wiz
	50	5		5	
Page N42	Page N43	Page N44	Page N45	Page N45	
	369PLPSP Plug-In Elbow	369PLPXSP Extended Plug-In Elbow	379PLPSP 45° Plug-In Elbow	372PLPSP Plug-In Branch Tee	371PLPSP Plug-In Run Tee
Metric Plug-Ins	10	1			F
	Page N50	Page N51	Page N51	Page N51	Page N52
362PLPSP Plug-In Y	362PLPDSP Plug-In Multiple Y	67PLP Tube End Reducer	32PLPSP Tube Expander	322PLPSP Barbed Connector	
	a co	6	C		

N39





Prestolok Composite Fittings

Drains

Lockou Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

Couplings

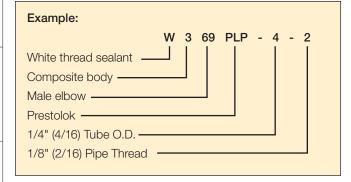
Push-on Hose Fittings

A compact one piece push-to-connect fitting. All items in the Prestolok composite range are silicone free. The stainless steel gripping ring ensures excellent tube retention while the D seal within the fitting provides a positive seal on the O.D. of the tube, in both static and dynamic positions, due to an optimized design of the fitting cavity. Prestolok composite should not be used for live swivel applications.

Assembly Instructions

- 1. Achieve a square cut edge with a tube cutter
- 2. Simply push the tubing until it can go no further. Holding and sealing is accomplished instantaneously.
- 3. Pull on the tubing to verify gripping action
- 4. To disassemble make sure there is no air flow
- 5. Depress the manual push button, then pull the tube out.

Nomenclature



Recommended Tubing

Prestolok composite fittings are designed to be used with the following tubing.

- Nylon semi-rigid
- Polyurethane
- Nylon
- Fluoropolymer

Operating information

Gripping ring: -4°F to 175°F at up to 290 psi

depending on tubing

Collet technology: 5°F to 155°F at up to 260 psi depending on tubing

Vacuum capability 28" Hg

Applicable tube O.D. inch 1/8, 5/32, 3/16, 1/4,

5/16, 3/8, 1/2

mm 3, 4, 6, 8, 10, 12, 14





Prestolok Composite Fittings

Air Preparation Products **Accessories**



W369PLP Male Elbow Swivel 90°

WOODI EI WIG	AIC LIBOW	OWNER	50		
Part number	Tube size (ln.)	Thread NPT / UNF	C Hex (mm)	L	Н
369PLP-2-0	1/8	10-32	8	0.57	0.52
W369PLP-2-1	1/8	1/16	10	0.57	0.53
W369PLP-2-2	1/8	1/8	11	0.57	0.53
W369PLP-2-4	1/8	1/4	14	0.57	0.55
369PLP-5/32-0	5/32	10-32	8	0.55	0.53
W369PLP-5/32-2	5/32	1/8	11	0.55	0.53
W369PLP-5/32-4	5/32	1/4	14	0.55	0.55
W369PLP-3-2	3/16	1/8	11	0.85	0.67
369PLP-4-0	1/4	10-32	11	0.71	0.63
W369PLP-4-2	1/4	1/8	11	0.71	0.67
W369PLP-4-4	1/4	1/4	14	0.71	0.63
W369PLP-4-6	1/4	3/8	18	0.71	0.65
W369PLP-5-2	5/16	1/8	11	0.91	0.75
W369PLP-5-4	5/16	1/4	14	0.91	0.71
W369PLP-5-6	5/16	3/8	18	0.91	0.73
W369PLP-6-2	3/8	1/8	15	1.08	0.91
W369PLP-6-4	3/8	1/4	15	1.08	0.91
W369PLP-6-6	3/8	3/8	18	1.08	0.87
W369PLP-6-8	3/8	1/2	22	1.08	0.91
W369PLP-8-4	1/2	1/4	20	1.38	1.22
W369PLP-8-6	1/2	3/8	20	1.38	1.22
W369PLP-8-8	1/2	1/2	24	1.38	1.12



W369PLP Male Elbow

Part number	Tube Size (mm)	Thread NPT	C Hex (mm)	Н	L
W369PLP-4M-2	4	1/8	11	0.5	0.6
W369PLP-4M-4	4	1/4	14	0.6	0.6
W369PLP-6M-2	6	1/8	11	0.6	0.6
W369PLP-6M-4	6	1/4	14	0.6	0.6
W369PLP-8M-2	8	1/8	11	8.0	0.9
W369PLP-8M-4	8	1/4	14	0.7	0.9
W369PLP-8M-6	8	3/8	18	0.7	0.9
W369PLP-10M-4	10	1/4	15	0.9	1.0
W369PLP-10M-6	10	3/8	18	0.9	1.0
W369PLP-10M-8	10	1/2	22	0.9	1.0
W369PLP-12M-6	12	3/8	18	1.0	1.2
W369PLP-12M-8	12	1/2	22	1.0	1.2





369PLP Male Elbow - BSPP

Part number	Tube size (mm)	BSPP / metric	C Hex (mm)	Н	L
369PLP-3M-M3	3	M3x0.5	8	15.0	14.5
369PLP-3M-M5	3	M5x0.8	8	13.5	14.5
369PLP-4M-M3	4	M3x0.5	8	15.0	14.5
369PLP-4M-M5	4	M5x0.8	8	13.5	14.0
369PLP-4M-M7	4	M7x1	10	15.0	14.0
369PLP-4M-2G	4	1/8	13	13.0	14.0
369PLP-4M-4G	4	1/4	16	13.0	14.0
369PLP-6M-M5	6	M5x0.8	8	15.5	16.0
369PLP-6M-M7	6	M7x1	10	17.5	16.0
369PLP-6M-M10	6	M10x1	13	15.0	14.0
369PLP-6M-M12	6	M12x1.5	15	15.0	16.0
369PLP-6M-2G	6	1/8	13	15.0	16.0
369PLP-6M-4G	6	1/4	16	15.0	16.0
369PLP-6M-6G	6	3/8	20	15.5	16.0
369PLP-6M-8G	6	1/2	24	16.0	16.0
369PLP-8M-M10	8	M10x1	13	20.5	23.0
369PLP-8M-M12	8	M12x1.5	15	19.5	23.0
369PLP-8M-2G	8	1/8	13	20.5	23.0
369PLP-8M-4G	8	1/4	16	18.5	23.0
369PLP-8M-6G	8	3/8	20	18.5	23.0
369PLP-8M-8G	8	1/2	24	19.0	23.0
369PLP-10M-4G	10	1/4	16	23.5	26.5
369PLP-10M-6G	10	3/8	20	22.0	26.5
369PLP-10M-8G	10	1/2	24	22.0	26.5
369PLP-12M-4G	12	1/4	16	26.5	31.0
369PLP-12M-6G	12	3/8	20	25.0	31.0
369PLP-12M-8G	12	1/2	24	25.0	31.0
369PLP-14M-6G	14	3/8	20	32.5	35.5
369PLP-14M-8G	14	1/2	24	27.0	35.5



lookup, visit www.pdnplu.com

Prestolok Composite Fittings

Lockout Valves

Mufflers

Ball Valve / Plug Valves

Quick Couplings

Hose Products



Airline Accessories



W369PLPX Extended Male Elbow

Part number	Tube size (In.)	Thread NPT / UNF	C Hex (mm)	н	L
369PLPX-2-0	1/8	10-32	8	0.91	0.75
W369PLPX-2-2	1/8	1/8	11	0.91	0.75
W369PLPX-2-4	1/8	1/4	14	0.93	0.75
369PLPX-5/32-0	5/32	10-32	8	0.91	0.75
W369PLPX-5/32-2	5/32	1/8	11	0.91	0.75
W369PLPX-5/32-4	5/32	1/4	14	0.93	0.75
369PLPX-4-0	1/4	10-32	11	1.10	0.93
369PLPX-4-M7	1/4	M7	9	1.17	0.93
W369PLPX-4-2	1/4	1/8	11	1.12	0.93
W369PLPX-4-4	1/4	1/4	14	1.08	0.93
W369PLPX-4-6	1/4	3/8	17	1.12	0.93
W369PLPX-5-2	5/16	1/8	13	1.32	1.16
W369PLPX-5-4	5/16	1/4	14	1.28	1.16
W369PLPX-6-2	3/8	1/8	17	1.40	1.34
W369PLPX-6-4	3/8	1/4	17	1.41	1.33
W369PLPX-6-6	3/8	3/8	18	1.45	1.33





369PLPX Male Elbow - BSPP

Part number	Tube size (mm)	BSPP / Metric	C Hex (mm)	Н
369PLPX-4M-M5	4	M5x0.8	8	23.0
369PLPX-4M-M7	4	M7x1	10	22.5
369PLPX-4M-2G	4	1/8	13	22.5
369PLPX-4M-4G	4	1/4	16	22.5
369PLPX-6M-M5	6	M5x0.8	10	27.5
369PLPX-6M-M7	6	M7x1	10	26.0
369PLPX-6M-2G	6	1/8	13	27.0
369PLPX-6M-4G	6	1/4	16	27.0
369PLPX-8M-2G	8	1/8	13	36.0
369PLPX-8M-4G	8	1/4	16	33.0
369PLPX-8M-6G	8	3/8	20	33.0
369PLPX-10M-4G	10	1/4	16	40.5
369PLPX-10M-6G	10	3/8	20	40.5
369PLPX-10M-8G	10	1/2	24	40.5
369PLPX-12M-4G	12	1/4	19	44.5
369PLPX-12M-6G	12	3/8	20	42.0
369PLPX-12M-8G	12	1/2	24	42.0
369PLPX-14M-6G	14	3/8	22	51.0
369PLPX-14M-8G	14	1/2	24	48.5

Air Preparation Products **Accessories**





W379PLP Male Elbow 45°

Part	Tube size	Thread	C Hex		_
number	(In.)	NPT / UNF	(mm)	Н	L
379PLP-2-0	1/8	10-32	8	0.91	0.49
W379PLP-2-2	1/8	1/8	11	0.81	0.49
W379PLP-4-2	1/4	1/8	11	0.98	0.57
W379PLP-4-4	1/4	1/4	14	0.98	0.57
W379PLP-4-M7	1/4	M7	9	1.14	0.57
W379PLP-6-4	3/8	1/4	17	1.36	0.91
W379PLP-6-6	3/8	3/8	18	1.36	0.91





379PLP 45° Male Elbow - BSPP

Part number	Tube size (mm)	BSPP / M5	C Hex (mm)	н	L
379PLP-4M-M5	4	M5x0.8	8	23.0	13.0
379PLP-4M-2G	4	1/8	13	25.0	13.0
379PLP-6M-M5	6	M5x0.8	8	30.0	14.5
379PLP-6M-2G	6	1/8	13	28.5	14.5
379PLP-6M-4G	6	1/4	16	29.5	14.5
379PLP-8M-2G	8	1/8	13	36.0	19.5
379PLP-8M-4G	8	1/4	16	34.5	19.5
379PLP-8M-6G	8	3/8	20	34.5	19.5
379PLP-10M-4G	10	1/4	16	40.5	23.0
379PLP-10M-6G	10	3/8	20	39.0	23.0
379PLP-10M-8G	10	1/2	24	41.0	23.0
379PLP-12M-4G	12	1/4	16	46.0	26.0
379PLP-12M-6G	12	3/8	20	44.5	26.0
379PLP-12M-8G	12	1/2	24	46.0	26.0



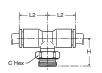
Air Preparation Products **Accessories**



W372PLP Male Branch Tee Swivel

Part	Tube size	Thread	C Hex		
number	(In.)	NPT / UNF	(mm)	L/2	Н
372PLP-2-0	1/8	10-32	8	0.57	0.61
W372PLP-2-1	1/8	1/16	10	0.57	0.61
W372PLP-2-2	1/8	1/8	11	0.57	0.61
W372PLP-2-4	1/8	1/4	14	0.57	0.63
372PLP-5/32-0	5/32	10-32	8	0.55	0.71
W372PLP-5/32-2	5/32	1/8	11	0.55	0.61
W372PLP-5/32-4	5/32	1/4	14	0.55	0.63
W372PLP-3-2	3/16	1/8	11	0.85	0.67
W372PLP-4-2	1/4	1/8	11	0.71	0.67
W372PLP-4-4	1/4	1/4	14	0.71	0.63
W372PLP-4-6	1/4	3/8	18	0.71	0.65
W372PLP-5-2	5/16	1/8	11	0.91	0.87
W372PLP-5-4	5/16	1/4	14	0.91	0.83
W372PLP-5-6	5/16	3/8	18	0.91	0.85
W372PLP-6-2	3/8	1/8	15	1.04	0.99
W372PLP-6-4	3/8	1/4	15	1.04	0.99
W372PLP-6-6	3/8	3/8	18	1.04	0.95
W372PLP-6-8	3/8	1/2	22	1.04	0.98
W372PLP-8-4	1/2	1/4	20	1.38	1.22
W372PLP-8-6	1/2	3/8	20	1.38	1.22
W372PLP-8-8	1/2	1/2	24	1.38	1.21

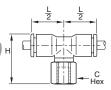




372PLP Male Branch Tee - BSPP

Part number	Tube size (mm)	BSPP / M5	C Hex (mm)	Н	L/2
372PLP-4M-M5	4	M5x0.8	8	17.5	14.0
372PLP-4M-2G	4	1/8	13	15.0	14.0
372PLP-4M-4G	4	1/4	16	15.0	14.0
372PLP-6M-M5	6	M5x0.8	8	19.5	16.0
372PLP-6M-2G	6	1/8	13	17.0	16.0
372PLP-6M-4G	6	1/4	16	17.0	16.0
372PLP-8M-2G	8	1/8	13	23.5	23.0
372PLP-8M-4G	8	1/4	16	21.5	23.0
372PLP-8M-6G	8	3/8	20	21.5	23.0
372PLP-10M-4G	10	1/4	16	26.0	26.5
372PLP-10M-6G	10	3/8	20	24.0	26.5
372PLP-10M-8G	10	1/2	24	24.0	26.5
372PLP-12M-4G	12	1/4	16	29.0	31.0
372PLP-12M-6G	12	3/8	20	27.0	31.0
372PLP-12M-8G	12	1/2	24	27.0	31.0
372PLP-14M-6G	14	3/8	20	32.5	35.5
372PLP-14M-8G	14	1/2	24	27.0	35.5
372PLP-14M-6G	14	3/8	20	32.5	35.5









W372PLP Male Branch Tee - NPT

WOIZFLF IVIA	ile Di alic	II IEE .	· INF I		
Part number	Tube size (mm)	NPT	C Hex (mm)	Н	L/2
W372PLP-4M-2	4	1/8	11	0.61	0.55
W372PLP-4M-4	4	1/4	14	0.63	0.55
W372PLP-6M-2	6	1/8	11	0.69	0.63
W372PLP-6M-4	6	1/4	14	0.71	0.63
W372PLP-8M-2	8	1/8	11	0.87	0.91
W372PLP-8M-4	8	1/4	14	0.83	0.91
W372PLP-8M-6	8	3/8	18	0.85	0.91
W372PLP-10M-4	10	1/4	15	0.98	1.04
W372PLP-10M-6	10	3/8	18	0.95	1.04
W372PLP-10M-8	10	1/2	22	0.98	1.04
W372PLP-12M-6	12	3/8	18	1.06	1.22
W372PLP-12M-8	12	1/2	22	0.98	1.22

For inventory, lead time, and kit lookup, visit www.pdnplu.com

377PLP Female Branch Tee Swivel

Dead	Tube size	Thursday	0.11		
Part number	Tube size (In.)	Thread NPT / UNF	C Hex (mm)	L/2	Н
377PLP-2-2	1/8	1/8	13	0.57	0.99
377PLP-5/32-2	5/32	1/8	13	0.55	0.91
377PLP-5/32-4	5/32	1/4	16	0.55	1.08
377PLP-4-2	1/4	1/8	13	0.71	1.02
377PLP-4-4	1/4	1/4	16	0.71	1.18
377PLP-5-2	5/16	1/8	13	0.91	1.24
377PLP-5-4	5/16	1/4	16	0.91	1.40
377PLP-6-4	3/8	1/4	16	1.04	1.60
377PLP-8-6	1/2	3/8	22	1.38	1.88



Air Preparation Products **Accessories**

Prestolok Composite Fittings

Drair

Lockout Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

Quick Couplings

> Hose Product

> > Fittings

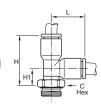




W371PLP Male Run Tee Swivel

Part	Tube size	Thread	C Hex			
number	(In.)	NPT / UNF	(mm)	L	Н	H1
371PLP-2-0	1/8	10-32	8	0.57	0.92	0.35
W371PLP-2-1	1/8	1/16	10	0.57	0.93	0.35
W371PLP-2-2	1/8	1/8	11	0.57	0.93	0.35
371PLP-5/32-0	5/32	10-32	8	0.57	1.02	0.45
W371PLP-5/32-2	5/32	1/8	11	0.57	0.93	0.53
W371PLP-5/32-4	5/32	1/4	14	0.57	0.94	0.37
W371PLP-3-2	3/16	1/8	11	0.85	1.31	0.45
W371PLP-4-2	1/4	1/8	11	0.69	1.16	0.45
W371PLP-4-4	1/4	1/4	14	0.69	1.12	0.41
W371PLP-4-6	1/4	3/8	18	0.69	1.14	0.43
W371PLP-5-2	5/16	1/8	11	0.91	1.38	0.49
W371PLP-5-4	5/16	1/4	14	0.91	1.34	0.45
W371PLP-5-6	5/16	3/8	18	0.91	1.36	0.47
W371PLP-6-2	3/8	1/8	15	1.04	1.63	0.60
W371PLP-6-4	3/8	1/4	15	1.04	1.63	0.60
W371PLP-6-6	3/8	3/8	18	1.04	1.60	0.55
W371PLP-6-8	3/8	1/2	22	1.04	1.63	0.59
W371PLP-8-4	1/2	1/4	20	1.38	2.17	0.79
W371PLP-8-6	1/2	3/8	20	1.38	2.17	0.79
W371PLP-8-8	1/2	1/2	24	1.38	2.07	0.79

5



371PLP Male Run Tee - BSPP

Part number	Tube size (mm)	BSPP / M5	C Hex (mm)	Н	H1	L
371PLP-4M-M5	4	M5x0.8	8	26.0	11.5	14.5
371PLP-4M-2G	4	1/8	13	23.0	8.5	14.5
371PLP-4M-4G	4	1/4	16	23.0	8.5	14.5
371PLP-6M-M5	6	M5x0.8	8	29.5	12.5	17.5
371PLP-6M-2G	6	1/8	13	27.0	10.0	17.5
371PLP-6M-4G	6	1/4	16	27.0	10.0	17.5
371PLP-8M-2G	8	1/8	13	36.5	14.0	23.0
371PLP-8M-4G	8	1/4	16	34.5	12.0	23.0
371PLP-8M-6G	8	3/8	20	34.5	12.0	23.0
371PLP-10M-4G	10	1/4	16	42.0	15.5	26.5
371PLP-10M-6G	10	3/8	20	40.5	14.0	26.5
371PLP-10M-8G	10	1/2	24	40.5	14.0	26.5
371PLP-12M-4G	12	1/4	16	48.0	17.0	31.0
371PLP-12M-6G	12	3/8	20	46.5	15.5	31.0
371PLP-12M-8G	12	1/2	24	46.5	15.5	31.0
371PLP-14M-6G	14	3/8	20	56.5	21.5	35.5
371PLP-14M-8G	14	1/2	24	51.0	16.0	35.5





Air Preparation Products **Accessories**





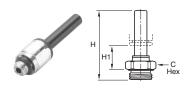
W68PLPSP Male Standpipe

Part number	Tube size (In.)	Thread NPT / UNF	C Hex (mm)	Н	H1
68PLPSP-5/32-0	5/32	10-32	8	1.24	
W68PLPSP-5/32-2	5/32	1/8	11	1.02	0.57
W68PLPSP-5/32-4	5/32	1/4	14	1.04	0.59
W68PLPSP-4-2	1/4	1/8	11	1.18	0.61
W68PLPSP-4-4	1/4	1/4	14	1.12	0.57
W68PLPSP-5-2	5/16	1/8	11	1.16	0.43
W68PLPSP-5-4	5/16	1/4	14	1.12	0.39
W68PLPSP-6-2	3/8	1/8	15	1.75	0.65
W68PLPSP-6-4	3/8	1/4	15	1.42	0.67
W68PLPSP-6-6	3/8	3/8	17	1.42	0.61
W68PLPSP-8-6	1/2	3/8	17	1.44	0.37
W68PLPSP-8-8	1/2	1/2	21	1.46	0.39



W368PLP Male Y Connector

Part	Tube size	Thread	C Hex			
number	(In.)	NPT	(mm)	Н	L	N
W368PLP-5/32-2	5/32	1/8	11	1.28	0.69	0.35
W368PLP-5/32-4	5/32	1/4	14	1.30	0.69	0.35
W368PLP-4-2	1/4	1/8	11	1.61	0.87	0.45
W368PLP-4-4	1/4	1/4	14	1.56	0.87	0.45
W368PLP-6-4	3/8	1/4	17	2.24	1.30	0.67
W368PLP-6-6	3/8	3/8	18	2.28	1.30	0.67



68PLPSP Male Standpipe - BSPP

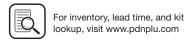
Part number	Tube size (mm)	BSPT	C Hex (mm)	Н	H1
68PLPSP-4M-M5	4	M5x0.8	8	31.0	16.0
68PLPSP-4M-2G	4	1/8	13	30.0	13.5
68PLPSP-4M-4G	4	1/4	16	31.0	13.5
68PLPSP-6M-2G	6	1/8	13	32.0	13.5
68PLPSP-6M-4G	6	1/4	16	33.0	13.5
68PLPSP-8M-2G	8	1/8	13	35.5	12.5
68PLPSP-8M-4G	8	1/4	16	34.5	10.5
68PLPSP-8M-6G	8	3/8	20	34.5	10.5
68PLPSP-10M-4G	10	1/4	16	43.5	17.5
68PLPSP-10M-6G	10	3/8	20	41.5	15.5
68PLPSP-10M-8G	10	1/2	24	41.5	15.5
68PLPSP-12M-6G	12	3/8	20	42.0	12.0
68PLPSP-12M-8G	12	1/2	24	43.5	12.0
68PLPSP-14M-6G	14	3/8	20	46.5	14.0
68PLPSP-14M-8G	14	1/2	24	48.0	13.5



368PLP Male Y Connector - BSPP

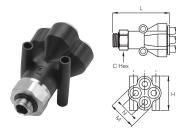
Part number	Tube size (mm)	BSPP / M5	C Hex (mm)	Н	L	N
368PLP-4M-M5	4	M5x0.8	8	32.5	17.5	9.0
368PLP-4M-2G	4	1/8	13	32.0	17.5	9.0
368PLP-4M-4G	4	1/4	16	32.0	17.5	9.0
368PLP-6M-M5	6	M5x0.8	10	39.5	21.5	11.0
368PLP-6M-2G	6	1/8	13	39.0	21.5	11.0
368PLP-6M-4G	6	1/4	16	39.0	21.5	11.0
368PLP-8M-2G	8	1/8	13	56.0	28.0	14.5
368PLP-8M-4G	8	1/4	16	55.0	28.0	14.5
368PLP-8M-6G	8	3/8	19	54.0	28.0	14.5
368PLP-10M-4G	10	1/4	16	63.5	33.0	17.0
368PLP-10M-6G	10	3/8	20	63.5	33.0	17.0
368PLP-10M-8G	10	1/2	20	65.0	33.0	17.0
368PLP-12M-6G	12	3/8	19	68.0	39.0	20.0
368PLP-12M-8G	12	1/2	24	70.0	39.0	20.0





N45

Mufflers



368PLPD Double Y Male Connector - BSPP

Part number	Tube size (mm)	BSPP	C Hex (mm)	Н	L	M	N	Mounting hole dia.
368PLPD-4M-2G	4	1/8	13	25.5	41.0	21.0	10.0	3.7
368PLPD-4M-4G	4	1/4	16	25.5	40.0	21.0	10.0	3.7
368PLPD-6M-2G	6	1/8	19	31.5	52.5	26.5	12.0	3.7
368PLPD-6M-4G	6	1/4	19	31.5	53.5	26.5	12.0	3.7



370PLP Female Elbow Swivel

Part number	Tube size (In.)	Thread NPT	C Hex (mm)	L	Н
370PLP-2-2	1/8	1/8	13	0.57	0.91
370PLP-5/32-2	5/32	1/8	13	0.55	0.91
370PLP-5/32-4	5/32	1/4	16	0.55	1.08
370PLP-4-2	1/4	1/8	13	0.71	1.02
370PLP-4-4	1/4	1/4	16	0.71	1.18
370PLP-5-2	5/16	1/8	13	0.91	1.12
370PLP-5-4	5/16	1/4	16	0.91	1.28
370PLP-6-4	3/8	1/4	16	1.04	1.52
370PLP-8-6	1/2	3/8	22	1.38	1.88



370PLP Female Elbow - BSPP

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Part number	Tube size (mm)	BSPP	C Hex (mm)	Н	L
370PLP-4M-2G	4	1/8	13	23.0	14.0
370PLP-4M-4G	4	1/4	16	27.0	14.0
370PLP-6M-2G	6	1/8	13	25.0	16.0
370PLP-6M-4G	6	1/4	16	29.0	16.0
370PLP-8M-2G	8	1/8	13	28.0	23.0
370PLP-8M-4G	8	1/4	16	32.0	23.0
370PLP-8M-6G	8	3/8	19	33.0	23.0
370PLP-10M-4G	10	1/4	16	34.5	26.5
370PLP-10M-6G	10	3/8	19	35.0	26.5
370PLP-10M-8G	10	1/2	24	41.0	26.5
370PLP-12M-4G	12	1/4	16	38.0	30.5
370PLP-12M-6G	12	3/8	19	38.5	30.5
370PLP-12M-8G	12	1/2	24	43.5	30.5





Air Preparation Products

Accessories



32PLP Equal Union

Part number	Tube size In.)	L	
32PLP-2	1/8	0.97	
32PLP-5/32	5/32	0.98	
32PLP-3	3/16	1.44	
32PLP-4	1/4	1.16	
32PLP-5	5/16	1.50	
32PLP-6	3/8	1.65	
32PLP-8	1/2	2.17	



32PLP Unequal Union

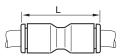
Part number	1 tube size (In.)	2 tube size (In.)	L
32PLP-5/32-2	5/32	1/8	0.96
32PLP-5/32-4	5/32	1/4	1.16
32PLP-4-2	1/4	1/8	1.32
32PLP-5-4	5/16	1/4	1.44
32PLP-6-4	3/8	1/4	1.61
32PLP-6-8	3/8	1/2	2.17



32PLP Union

Part number	Tube size (mm)	L
32PLP-3M	3	25.0
32PLP-4M	4	25.0
32PLP-6M	6	28.5
32PLP-8M	8	38.0
32PLP-10M	10	42.0
32PLP-12M	12	50.5
32PLP-14M	14	56.0

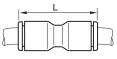




32PLP Unequal Union

Part	1 tube size	2 tube size	
number	(mm)	(mm)	1
			<u>-</u>
32PLP-3M-4M	3	4	25.0
32PLP-6M-4M	6	4	28.0
32PLP-8M-4M	8	4	28.0
32PLP-8M-6M	8	6	38.0
32PLP-10M-6M	10	6	42.0
32PLP-10M-8M	10	8	42.0
32PLP-12M-10M	12	10	50.5
32PLP-12M-14M	12	14	56.0
32PLP-12M-8M	12	8	50.5





32PLP Converter

Part number	Tube size (In.)	Tube size (mm)	I	
32PLP-6M-4	1/4	6	1.18	
32PLP-10M-6	3/8	10	1.99	
32PLP-12M-8	1/2	12	2.25	





365PLP Union Elbow

Part number	Tube size (In.)	L	
365PLP-2	1/8	0.71	
365PLP-5/32	5/32	0.75	
365PLP-3	3/16	1.07	
365PLP-4	1/4	0.93	
365PLP-5	5/16	1.16	
365PLP-6	3/8	1.33	
365PLP-8	1/2	1.38	





365PLP Unequal Union

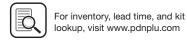
Part number	1 tube size (In.)	2 tube size (ln.)	L	Н
365PLP-2-4	1/8	1/4	0.93	0.93
365PLP-5/32-4	5/32	1/4	0.93	0.93
365PLP-6-4	3/8	1/4	1.33	1.30
365PLP-6-8	3/8	1/2	1.81	1.81





365PLP Union Elbow

Part number	Tube size (mm)	L	
365PLP-4M	4	19.0	
365PLP-6M	6	22.5	
365PLP-8M	8	29.5	
365PLP-10M	10	34.5	
365PLP-12M	12	40.5	
365PLP-14M	14	46.5	



Drains

Valves	Lockou
S	Ξ.

AirGuard

Mufflers

Ball Valve / Plug Valves

Quick Couplings

Hose Products









365PLP Unequal Union Elbow

Part number	1 tube size (mm)	2 tube size (mm)	L	
365PLP-4M-6M	4	6	22.5	
365PLP-6M-8M	6	8	29.5	
365PLP-8M-10M	8	10	34.5	
365PLP-10M-12M	10	12	40.5	



364PLP Union Tee

Part number	Tube size (In.)	L/2	н
364PLP-2	1/8	0.57	0.75
364PLP-5/32	5/32	0.57	0.75
364PLP-3	3/16	0.85	1.07
364PLP-4	1/4	0.93	0.89
364PLP-5	5/16	0.91	1.16
364PLP-6	3/8	1.02	1.34
364PLP-8	1/2	1.38	1.81





364PLP Unequal Union Tee

Part number	1 tube size (ln.)	2 tube size (In.)	L/2	Н
364PLP-2-4	1/8	1/4	0.71	0.93
364PLP-5/32-4	5/32	1/4	0.71	0.93
364PLP-4-2	1/4	1/8	0.73	0.93
364PLP-4-5/32	1/4	5/32	0.73	0.93
364PLP-4-6	1/4	3/8	0.96	1.32
364PLP-6-4	3/8	1/4	1.00	1.28
364PLP-6-8	3/8	1/2	1.38	1.81
364PLP-8-4	1/2	1/4	1.38	1.81
364PLP-8-6	1/2	3/8	1.38	1.81





364PLP Union Tee

Part	Tube Size			
	(mm)	Н	L/2	
364PLP-3M	3	19.0	14.5	
364PLP-4M	4	19.0	14.5	
364PLP-6M	6	23.5	18.0	
364PLP-8M	8	29.5	23.0	
364PLP-10M	10	34.5	26.5	
364PLP-12M	12	40.5	31.0	
364PLP-14M	14	46.0	35.5	

Air Preparation Products **Accessories**





364PLP Unequal Union Tee

Part number	1 tube size (mm)	2 tube size (mm)	Н	L/2
364PLP-4M-6M	4	6	22.5	17.5
364PLP-6M-4M	6	4	22.5	17.5
364PLP-6M-8M	6	8	29.5	23.0
364PLP-8M-6M	8	6	29.5	23.0
364PLP-8M-10M	8	10	34.5	26.5
364PLP-10M-12M	10	12	34.5	26.5
364PLP-10M-8M	10	8	40.5	31.0
364PLP-12M-10M	12	10	40.5	31.0
364PLP-14M-8M	14	8	46.0	35.5





362PLP Union Y Connector

Part number	1 tube size (In.)	2 tube size (In.)	L	Н	N	
362PLP-2	1/8	1/8	1.12	0.69	0.35	
362PLP-2-4	1/8	1/4	1.42	0.87	0.45	
362PLP-5/32	5/32	5/32	1.12	0.69	0.35	
362PLP-5/32-4	5/32	1/4	1.42	0.87	0.45	
362PLP-4	1/4	1/4	1.42	0.87	0.45	
362PLP-4-6	1/4	3/8	1.31	1.30	0.67	
362PLP-5	5/16	5/16	1.77	1.10	0.57	
362PLP-6	3/8	3/8	2.09	1.30	0.67	





362PLP Union Y Connector

Part number	1 tube size (mm)	2 tube size (m)	Н	L	N
362PLP-4M	4	4	17.5	28.5	9.0
362PLP-6M	6	6	21.5	35.0	11.0
362PLP-8M	8	8	28.0	45.0	14.5
362PLP-10M	10	10	33.0	53.0	17.0
362PLP-12M	12	12	39.0	57.0	20.0
362PLP-4M-6M	4	6	17.5	33.0	9.0
362PLP-6M-8M	6	8	22.5	41.0	11.5
362PLP-8M-10M	8	10	28.0	47.0	14.5
362PLP-10M-12M	10	12	33.0	57.0	17.0





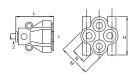




362PLPD Double Y Connector

Part	1 tube	2 tube					Mounting
number	size (In.)	size (In.)	Н	L	М	N	hole dia.
362PLPD-5/32	5/32	5/32	1.00	1.20	0.83	0.39	0.15
362PLPD-5/32-4	5/32	1/4	1.00	1.18	0.83	0.39	0.15





362PLPD Double Y Connector

Part number	1 tube size (mm)	2 tube size (mm)	Н	L	М	N	Mounting hole dia.
362PLPD-4M	4	4	25.5	30.5	21.0	10.0	3.7
362PLPD-6M	6	6	31.5	37.5	26.5	12.0	3.7
362PLPD-4M-6M	4	6	25.5	30.5	21.0	10.0	3.7
362PLPD-6M-8M	6	8	31.5	38.0	26.5	12.0	3.7





32PLPBH Bulkhead Union

Part number	Tube size (In.)	C Hex (mm)	K Max	L1	L2
32PLPBH-2	1/8	13	0.22	0.37	0.61
32PLPBH-5/32	5/32	13	0.22	0.59	0.39
32PLPBH-4	1/4	16	0.35	0.37	0.81
32PLPBH-5	5/16	18	0.57	0.98	0.53
32PLPBH-6	3/8	22	0.57	0.51	1.18
32PLPBH-8	1/2	29	0.81	0.67	1.61





32PLPBH Bulkhead Union

David	Tuba	0.11	V		
Part number	Tube size (mm)	C Hex (mm)	K Max	L1	L2
32PLPBH-4M	4	13	5.5	15.0	10.0
32PLPBH-6M	6	15	8.5	18.0	10.5
32PLPBH-8M	8	18	14.5	25.0	13.5
32PLPBH-10M	10	22	14.5	27.5	15.5
32PLPBH-12M	12	26	18.5	33.0	18.0
32PLPBH-14M	14	29	20.5	37.5	20.5

For inventory, lead time, and kit lookup, visit www.pdnplu.com

Air Preparation Products **Accessories**



365PLPBH Equal Bulkhead Elbow

Part number	Tube size (In.)	C1 Hex	C2 Hex	K Max	Н	L
365PLPBH-2	1/8	13	13	0.28	0.71	0.57
365PLPBH-5/32	5/32		13	0.26	0.83	0.67
365PLPBH-4	1/4	18	17	0.32	0.87	0.71
365PLPBH-5	5/16		18	0.31	1.22	0.94
365PLPBH-6	3/8	22	22	0.33	1.08	1.00
365PLPBH-8	1/2	29	27	0.41	1.54	1.38

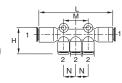




365PLPBH Equal Bulkhead Elbow

	•					
Part number	Tube size (mm)	C1 Hex	C2 Hex	K Max	Н	L
365PLPBH-4M	4	13	13	6.5	21.0	17.0
365PLPBH-6M	6	15	15	7.0	24.5	19.5
365PLPBH-8M	8	18	18	8.0	31.0	24.0
365PLPBH-10M	10	22	22	8.5	36.0	28.0
365PLPBH-12M	12	26	26	8.5	42.0	33.0

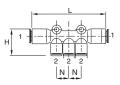




24PLP Multiple Tee

Part number	1 tube size (In.)	2 tube size (In.)	Н	L	M	N	Mounting hole dia.
24PLP-4-5/32	1/4	5/32	0.97	2.81	0.90	0.45	0.17
24PLP-4-4	1/4	1/4	1.22	3.14	1.21	0.61	0.17
24PLP-5-5/32	5/16	5/32	0.96	2.91		0.45	0.17
24PLP-6-4	3/8	1/4	1.34	3.21	1.22	0.61	0.17





24PLP Multiple Tee

1 tube size (mm)	2 tube size (mm)	Н	L	N	Mounting hole dia.
6	4	24.5	74	11.5	4.2
8	4	24.5	74	11.5	4.2
8	6	24.5	74	11.5	4.2
10	6	36.0	81	14.5	4.2
10	8	36.0	81	14.5	4.2
	size (mm) 6 8 8 10	size (mm) size (mm) 6 4 8 4 8 6 10 6	size (mm) size (mm) H 6 4 24.5 8 4 24.5 8 6 24.5 10 6 36.0	size (mm) size (mm) H L 6 4 24.5 74 8 4 24.5 74 8 6 24.5 74 10 6 36.0 81	size (mm) size (mm) H L N 6 4 24.5 74 11.5 8 4 24.5 74 11.5 8 6 24.5 74 11.5 10 6 36.0 81 14.5





Air Preparation Products **Accessories**

Prestolok Composite Fittings

Drains

Lockout Valves

AirGuard

Mufflers | F

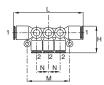
Ball Valve / Quick
Plug Valves Couplings

Hose Products

Fittings



Airline Accessories



24PLPD Double Multiple Tee

Part number	1 tube size (In.)	2 tube size (ln.)	н	L	M	N	Mounting hole dia.
24PLPD-4-5/32	1/4	5/32	0.73	2.84	1.69	0.45	0.17
24PLPD-4-4	1/4	1/4	0.73	2.84	1.69	0.45	0.17
24PLPD-5-5/32	5/16	5/32	0.77	2.87	1.69	0.45	0.17
24PLPD-6-4	3/8	1/4	0.91	3.31	2.05	0.57	0.17

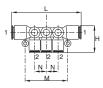




347PLP Unequal Cross

Part number	1 tube size (mm)	2 tube size (mm)	Н	L	Mounting hole dia.
347PLP-4M-6M	4	6	36	20.0	4.2
347PLP-6M-8M	6	8	46	22.5	4.2
347PLP-4M-6M	4	6	36	20.0	4.2
374PLP-6M-8M	6	8	46	22.5	4.2





24PLPD Double Multiple Tee									
Part number	1 tube size (mm)	2 tube size (mm)	Н	L	М	N	Mounting hole dia.		
24PLPD-6M-4M	6	4	18.5	72.0	43.0	11.5	4.2		
24PLPD-8M-4M	8	4	18.5	73.0	43.0	11.5	4.2		
24PLPD-8M-6M	8	6	18.5	73.0	43.0	11.5	4.2		
24PLPD-10M-6M	10	6	23.0	84.0	52.0	14.5	4.2		
24PLPD-10M-8M	10	8	23.5	84.0	52.0	14.5	4.2		

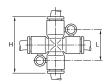




369PLPSP Plug-In Elbow

	•					
Part number	1 tube size (ln.)	2 tube size (In.)	н	H1	H2	L
369PLPSP-2	1/8	1/8	0.92	0.31	0.64	0.57
369PLPSP-5/32	5/32	5/32	0.91	0.24	0.61	0.55
369PLPSP-5/32-4	5/32	1/4	1.08	0.30	0.71	0.71
369PLPSP-4	1/4	1/4	1.20	0.43	0.83	0.73
369PLPSP-4-6	1/4	3/8	1.52	0.35	0.96	0.98
369PLPSP-5	5/16	5/16	1.32	0.32	0.85	0.91
369PLPSP-6	3/8	3/8	1.52	0.35	0.96	1.02
369PLPSP-8	1/2	1/2	2.00	0.51	1.12	1.38

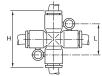




347PLP Equal Cross

Part number	Tube size (In.)	Н	L	Mounting hole dia.
347PLP-5/32	5/32	1.42	0.79	0.17
347PLP-4	1/4	1.40	0.79	0.17
347PLP-5	5/16	1.81	0.89	0.17





347PLP Equal Cross

Part	Tube size			Mounting
number	(mm)	Н	L	hole dia.
347PLP-4M	4	36	20.0	4.2
347PLP-6M	6	36	20.0	4.2
347PLP-8M	8	46	22.5	4.2





369PLPSP Plug-In Elbow

1 tube size (mm)	2 tube size (mm)	Н	H1	H2	L
4	4	23.0	6.0	15.5	14.0
6	6	26.5	7.0	17.0	16.0
8	8	33.5	8.0	21.5	23.0
10	10	39.0	9.5	24.5	23.5
12	12	44.5	10.0	27.5	31.0
4	6	26.5	7.0	17.0	16.0
6	4	24.5	7.0	15.5	16.0
6	8	33.5	8.0	21.5	22.0
8	10	39.0	8.5	24.5	26.5
10	12	44.5	10.0	27.5	31.0
	size (mm) 4 6 8 10 12 4 6 8 8	size (mm) size (mm) 4 4 6 6 8 8 10 10 12 12 4 6 6 4 6 8 8 10	size (mm) size (mm) H 4 4 23.0 6 6 26.5 8 8 33.5 10 10 39.0 12 12 44.5 4 6 26.5 6 4 24.5 6 8 33.5 8 10 39.0	size (mm) size (mm) H H1 4 4 23.0 6.0 6 6 26.5 7.0 8 8 33.5 8.0 10 10 39.0 9.5 12 12 44.5 10.0 4 6 26.5 7.0 6 4 24.5 7.0 6 8 33.5 8.0 8 10 39.0 8.5	size (mm) size (mm) H H1 H2 4 4 23.0 6.0 15.5 6 6 26.5 7.0 17.0 8 8 33.5 8.0 21.5 10 10 39.0 9.5 24.5 12 12 44.5 10.0 27.5 4 6 26.5 7.0 17.0 6 4 24.5 7.0 15.5 6 8 33.5 8.0 21.5 8 10 39.0 8.5 24.5





Air Preparation Products

Accessories



369PLPSPX Extended Plug-In Elbow

Part number	1 tube size (In.)	2 tube size (In.)	Н	H1	H2	L
369PLPSPX-2	1/8	1/8	1.26	0.65	0.98	0.57
369PLPSPX-5/32	5/32	5/32	1.28	0.61	0.98	0.55
369PLPSPX-4	1/4	1/4	1.56	0.77	1.18	0.71
369PLPSPX-5	5/16	5/16	1.93	0.93	1.46	0.91
369PLPSPX-6	3/8	3/8	2.19	1.02	1.63	1.02





369PLPXSP Extended Plug-In Elbow

Part number	1 tube size (mm)	2 tube size (mm)	Н	H1	H2	L
369PLPXSP-4M	4	4	32.5	15.5	25.0	14.0
369PLPXSP-6M	6	6	38.5	19.0	29.0	16.0
369PLPXSP-8M	8	8	49.0	23.5	37.0	23.0
369PLPXSP-10M	10	10	56.0	26.5	41.5	26.5
369PLPXSP-12M	12	12	62.5	28.0	45.5	31.0
369PLPXSP-4M-6M	4	6	38.5	19.0	29.0	16.0
369PLPXSP-6M-8M	6	8	49.0	23.5	37.0	23.0
369PLPXSP-8M-10M	8	10	56.0	26.5	41.5	26.5
369PLPXSP-10M-12M	10	12	62.5	28.0	45.5	31.0





379PLPSP 45° Plug-In Elbow

Part number	1 tube size (In.)	2 tube size (In.)	Н	H1	H2	L
379PLPSP-2	1/8	1/8	1.14	0.59	0.69	0.47
379PLPSP-5/32	5/32	5/32	1.32	0.75	0.83	0.51
379PLPSP-4	1/4	1/4	1.44	0.71	0.87	0.57
379PLPSP-5	5/16	5/16	1.73	0.85	1.00	0.77
379PLPSP-6	3/8	3/8	2.00	0.96	1.16	0.91





N51

379PLPSP 45° Plug-In Elbow

Part number	1 tube size (mm)	2 tube size (mm)	н	H1	H2	L
379PLPSP-4M	4	4	33.5	19.0	21.0	13.0
379PLPSP-6M	6	6	39.0	21.0	25.0	14.5
379PLPSP-8M	8	8	44.0	21.5	25.5	19.5
379PLPSP-10M	10	10	53.0	27.0	32.5	23.0
379PLPSP-12M	12	12	58.5	27.5	34.0	26.5



372PLPSP Plug-In Branch Tee

Part number	1 tube size (In.)	2 tube size (In.)	Н	H1	H2	L/2
372PLPSP-2	1/8	1/8	0.95	0.26	0.59	0.57
372PLPSP-5/32	5/32	5/32	0.91	0.24	0.61	0.57
372PLPSP-4	1/4	1/4	0.98	0.43	0.77	0.73
372PLPSP-5	5/16	5/16	1.32	0.32	0.85	0.91
372PLPSP-6	3/8	3/8	1.61	0.35	0.96	0.98
372PLPSP-8	1/2	1/2	2.01	0.51	1.12	1.38





372PLPSP Plug-In Branch Tee

Part number	1 tube size (mm)	2 tube size (mm)	н	H1	H2	L/2
372PLPSP-4M	4	4	23.0	6.0	15.5	14.5
372PLPSP-6M	6	6	26.5	7.0	17.0	16.0
372PLPSP-8M	8	8	33.5	8.0	21.5	23.0
372PLPSP-10M	10	10	39.0	9.5	24.5	26.5
372PLPSP-12M	12	12	44.5	10.0	27.5	31.0
372PLPSP-4M-6M	4	6	26.5	7.0	17.0	16.0
372PLPSP-6M-8M	6	8	33.5	8.0	21.5	23.0
372PLPSP-8M-10M	8	10	39.0	9.5	24.5	26.5
372PLPSP-10M-12M	10	12	44.5	10.0	27.5	31.0





371PLPSP Plug-In Run Tee

Part number	1 tube size (In.)	2 tube size (In.)	н	H1	H2	L
371PLPSP-5/32	5/32	5/32	1.30	0.24	0.61	0.57
371PLPSP-4	1/4	1/4	1.69	0.43	0.83	0.73
371PLPSP-5	5/16	5/16	1.93	0.32	0.85	0.91
371PLPSP-6	3/8	3/8	2.23	0.33	0.96	1.00
371PLPSP-8	1/2	1/2	2.86	0.51	1.12	1.38



Air Preparation Products

Prestolok Composite Fittings

Drains

Lockout Valves

Mufflers

Ball Valve / Plug Valves

Quick Couplings

Hose Products









371PLPSP Plug-In Run Tee

Part	1 tube size	2 tube size				
number	(mm)	(mm)	Н	H1	H2	L
371PLPSP-4M	4	4	33.0	6.0	15.5	14.5
371PLPSP-6M	6	6	38.5	7.0	17.0	17.5
371PLPSP-8M	8	8	49.0	8.0	21.5	23.0
371PLPSP-10M	10	10	57.0	10.5	24.5	26.5
371PLPSP-12M	12	12	65.5	10.5	27.5	31.0
371PLPSP-4M-6M	4	6	10.5	7.0	17.0	17.5
371PLPSP-6M-8M	6	8	13.5	8.0	21.5	23.0
371PLPSP-8M-10M	8	10	16.0	10.5	24.5	26.5
371PLPSP-10M-12M	10	12	19.0	10.5	27.5	31.0

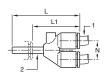




362PLPSP Plug-In Y

Part number	1 tube size (ln.)	2 tube size (In.)	L	L1	N
362PLPSP-2	1/8	1/8	1.36	1.00	0.35
362PLPSP-5/32	5/32	5/32	1.34	0.85	0.35
362PLPSP-4	1/4	1/4	1.60	1.02	0.45
362PLPSP-5	5/16	5/16	2.00	1.26	0.57
362PLPSP-6	3/8	3/8	2.23	1.42	0.67



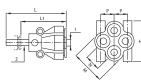


362PLPSP Plug-In Y

	_				
Part number	1 tube size (mm)	2 tube size (mm)	L	L1	N
362PLPSP-4M	4	4	34.0	21.5	9.0
362PLPSP-6M	6	6	39.5	25.5	11.0
362PLPSP-8M	8	8	50.5	32.0	14.5
362PLPSP-10M	10	10	57.5	36.0	17.0
362PLPSP-12M	12	12	66.0	41.0	20.0
362PLPSP-4M-6M	4	6	35.5	21.5	9.0
362PLPSP-6M-8M	6	8	44.0	25.5	11.0
362PLPSP-8M-10M	8	10	53.5	32.0	14.5
362PLPSP-10M-12M	10	12	60.0	35.0	17.0

Accessories





362PLPDSP Plug-In Multiple Y

Part number	1 tube size (mm)	2 tube size (mm)	Н	L	L1	M	N
362PLPDSP-6M-4M	6	4	25.5	45.0	31.0	21.0	10.0
362PLPDSP-8M-4M	8	4	25.5	49.5	31.0	21.0	10.0
362PLPDSP-8M-6M	8	6	31.5	59.5	41.0	26.5	12.0





63PLP Double Male Union

Part number	Tube size (In.)	L	
63PLP-5/32	5/32	1.36	
63PLP-4	1/4	1.52	
63PLP-5	5/16	1.61	
63PLP-6	3/8	2.03	
63PLP-8	1/2	2.13	





63PLP Double Male Union

Part number	Tube size (mm)	L
63PLP4M	4	34 1/2
63PLP6M	6	38 1/2
63PLP8M	8	41
63PLP10M	10	51 1/2
63PLP12M	12	60
63PLP14M	14	69 1/2



Air Preparation Products **Accessories**

67PLP Tube End Reducer

Part number	1 tube size (ln.)	2 tube size (In.)	L	L1
67PLP-2-5/32	1/8	5/32	1.79	1.32
67PLP-2-3	1/8	3/16	1.79	1.14
67PLP-2-4	1/8	1/4	1.79	1.22
67PLP-5/32-3	5/32	3/16	1.48	.83
67PLP-5/32-4	5/32	1/4	1.48	.91
67PLP-5/32-5	5/32	5/16	1.48	.75
67PLP-5/32-6	5/32	3/8	1.61	.81
67PLP-3-5	3/16	5/16	1.79	1.06
67PLP-3-4	3/16	1/4	1.79	1.22
67PLP-4-5	1/4	5/16	1.61	.89
67PLP-4-6	1/4	3/8	1.61	.81
67PLP-4-8	1/4	1/2	1.97	.98
67PLP-5-6	5/16	3/8	1.93	1.12
67PLP-5-8	5/16	1/2	2.01	1.02
67PLP-6-8	3/8	1/2	2.01	1.04





67PLP Tube Reducer

Part number	1 tube size (mm)	2 tube size (mm)	L	L1
67PLP-6M-4M	6	4	37.5	23.5
67PLP-8M-4M	8	4	37.5	19.0
67PLP-8M-6M	8	6	36.0	20.5
67PLP-10M-4M	10	4	44.0	22.5
67PLP-10M-6M	10	6	38.0	17.5
67PLP-10M-8M	10	8	49.0	28.5
67PLP-12M-10M	12	10	56.5	33.5
67PLP-12M-6M	12	6	46.0	23.0
67PLP-12M-8M	12	8	49.0	24.5
67PLP-14M-10M	14	10	58.5	33.5
67PLP-14M-12M	14	12	58.5	33.5
67PLP-14M-6M	14	6	48.0	23.0
67PLP-14M-8M	14	8	48.0	23.0





32PLPSP Tube Expander

Part	1 tube size	2 tube size		
number	(In.)	(In.)	L	L1
32PLPSP-4-2	1/4	1/8	1.61	1.16
32PLPSP-4-6M	1/4	6M	1.75	1.02
32PLPSP-4-5/32	1/4	5/32	1.61	1.14
32PLPSP-4-3	1/4	3/16	1.61	1.00
32PLPSP-6-4	3/8	1/4	1.58	1.00





32PLPSP Tube Expander

Part number	Tube size (mm)	Tube size (mm)	L	L1	
32PLPSP-6M-4M	6	4	35.0	23.0	
32PLPSP-8M-6M	8	6	45.0	31.5	
32PLPSP-10M-8M	10	8	42.5	21.0	
32PLPSP-12M-10M	12	10	49.0	24.5	





32PLPSP Tube Converter

Part number	1 tube size (mm)	2 tube size (ln.)	L	L1
32PLPSP-4M-2	4M	1/8	1.61	1.16
32PLPSP-8M-4	8M	1/4	1.58	1.00



639PLP Plug

Part .	Tube size		
number	(ln.)	L	
639PLP-2	1/8	1.30	
639PLP-5/32	5/32	1.18	
639PLP-3	3/16	1.36	
639PLP-4	1/4	1.44	
639PLP-5	5/16	1.38	
639PLP-6	3/8	1.67	
639PLP-8	1/2	1.91	





Air Preparation Products

Accessories

Prestolok Composite Fittings

Drains

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Fittings



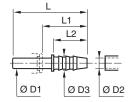




639PLP Plug

Part	Tube size		
number	(mm)	L	
639PLP-3M	3	25	
639PLP-4M	4	30	
639PLP-6M	6	33	
639PLP-8M	8	33	
639PLP-10M	10	42	
639PLP-12M	12	45	
639PLP-14M	14	49	

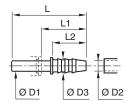




322PLPSP Barbed Connector

Part number	0D 1	0D 2	0D 3	L	L1	L2
322PLPSP-2-5/32	5/32	0.12	0.20	1.46	0.98	0.67
322PLPSP-5M-5/32	5/32	0.20	0.28	1.46	0.98	0.67
322PLPSP-3-4	1/4	3/16		1.65	1.00	
322PLPSP-4-5	5/16	0.25	0.34	1.55	0.83	0.67
322PLPSP-5-5	3/8	0.32	0.39	1.75	1.02	0.87
322PLPSP-5-6	3/8	0.32	0.39	1.97	1.16	0.87

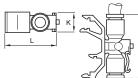




322PLPSP Barbed Connector

Part number	0D 1	0D 2	0D 3	L	L1	L2
322PLPSP-3M-4M	4	3.2	5.0	37.0	25.0	17.0
322PLPSP-5M-4M	4	5.0	7.0	37.0	25.0	17.0
322PLPSP-5M-6M	6	5.0	7.0	39.0	25.0	17.0
322PLPSP-6M-8M	8	6.3	8.5	39.5	21.0	17.0
322PLPSP-8M-8M	8	8.0	10.0	44.5	26.0	22.0
322PLPSP-6M-10M	10	6.3	8.0	45.0	24.5	17.0
322PLPSP-8M-10M	10	8.0	10.0	50.0	29.5	22.0
322PLPSP-8M-12M	12	8.0	10.0	50.0	26.0	22.0
322PLPSP-1012M	12	10.0	12.0	48.5	25.5	22.5
322PLPSP-1212M	12	12.5	14.5	57.0	34.0	22.5
322PLPSP-1214M	14	12.5	14.5	59.5	34.5	22.5
322PLPSP-1414M	14	14.0	16.0	59.5	34.5	22.5

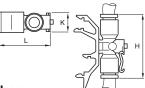




32PLPRC Connector for 2 Tubes

Part number	Tube size (In.)	н	K	L
32PLPRC-5/32	5/32	1.44	0.47	1.18
32PLPRC-4	1/4	1.44	0.47	1.18
32PLPRC-5	5/16	1.81	0.51	1.28

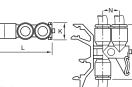




32PLPRC Connector for 2 Tubes

Part number	Tube size (mm)	Н	K	L
32PLPRC-4M	4	36.5	11.0	39.5
32PLPRC-6M	6	36.5	11.0	39.5
32PLPRC-8M	8	46.0	13.0	44.5



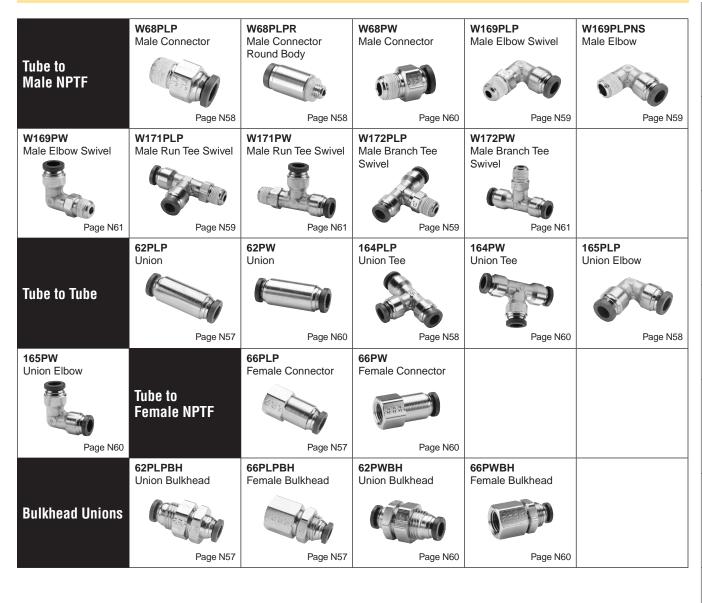


32PLPDRC Connector for 3 Tubes

Part number	Tube size (mm)	н	К	L	N	
32PLPDRC-4M	4	36.5	11.0	39.5		
32PLPDRC-6M	6	36.5	11.0	39.5		
32PLPDRC-8M	8	46.0	13.0	14.5		











Air Preparation Products

A compact one-piece push-to-connect fitting. Designed for low pressure circuits where assembly, disassembly and reassembly is important. Stainless steel grab ring grips the tubing to provide retention. Swivels are featured on all male pipe threaded shapes for installation in tight places and for precise positioning. Prestolok should not be used for live swivel applications. Prestolok fittings come with a pre-applied white acrylic sealant.

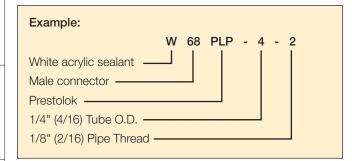
CAUTION: All current manufacturers of 85A PU tubing do not approve the use of push-to-connect fittings with their product.

Testing has shown acceptable use with certain O.D-I.D. combinations. Applications and service conditions vary and therefore the use of a tube support may be required for any 85A PU tubing.

The following commercially available O.D. – I.D. 85A tubing sizes require the use of a tube support regardless of application.

5/32" –	3/16" –	1/4" -	1/4" —
3/32"	1/8"	.170"	3/16"
5/16" –	3/8" –	1/2" —	
1/4"	5/16"	3/8"	

Nomenclature



Recommended Tubing

Prestolok nickel plated and composite fittings are designed to be used with the following Parker Hannifin Parflex Division tubing.

Tubing Series	Tubing Material
E	Linear Low Density Polyethylene
PP	Polypropylene
N	Plasticized Polyamide (nylon)
NR	Unplasticized Polyamide (rigid nylon)
U	Polyurethane 90 Durometer Shore A
HU	Polyurethane 95 Durometer Shore A

Other materials for Prestolok inch sized nickel plated fittings: Polyurethane 85 Durometer Shore A

State
Operating information

Pressure Range: Up to 300 PSI depending

on tubing
Temperature Range: 0°F to 200°F
Vacuum capability 28" Hg

Tube sizes: inch 1/8, 3/16, 5/32, 1/4,

5/16, 3/8, 1/2 4,6,8,10,12,14

Note: Vacuum applications are dependent upon temperature and type of tubing used.

Assembly Instructions

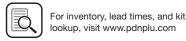
- Cut thermoplastic tubing squarely, using Parker Tube Cutter PTC-001. Be certain the port or mating part is clean and free of debris.
- 2. Insert tubing into fitting until it bottoms. A slight twisting motion will ease the insertion. Pull on tubing to verify it is properly retained in the fitting.
- 3. To disassemble, simply push the release button against the body and remove tubing.
- 4. It is recommended to trim the tubing after every disassembly to insure a proper seal.

Material specifications

Nickel plated bodies:	Nickel plated brass
O-ring:	Nitrile (other compounds available on request)
Release button:	Polyacetal
Grab ring:	Stainless steel

Note: For brass body Prestolok replace PLP with PLN





Air Preparation Products Accessories

62PLP Union

Tube size	0.0		Flow
(III.)	υ.μ.	L	dia. D
1/8	.375	1.40	.094
3/16	.437	1.41	.156
5/32	.375	1.41	.125
1/4	.500	1.43	.188
5/16	.562	1.65	.250
3/8	.625	1.66	.312
1/2	.750	1.82	.375
	(in.) 1/8 3/16 5/32 1/4 5/16 3/8	(In.) 0.D. 1/8 .375 3/16 .437 5/32 .375 1/4 .500 5/16 .562 3/8 .625	(in.) 0.D. L 1/8 .375 1.40 3/16 .437 1.41 5/32 .375 1.41 1/4 .500 1.43 5/16 .562 1.65 3/8 .625 1.66





Drains

Lockout Valves

Mufflers

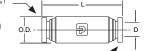
Ball Valve / Plug Valves

62PLPBH Bulkhead Union

Part number	Tube size (In.)	Bulkhead hole dia. B	C Hex	P Max.		D
62PLPBH-2	1/8	7/16	9/16	.39	1.40	.094
62PLPBH-5/32	5/32	7/16	9/16	.39	1.41	.125
62PLPBH-4	1/4	9/16	11/16	.29	1.43	.188
62PLPBH-5	5/16	5/8	3/4	.60	1.65	.250
62PLPBH-6	3/8	3/4	7/8	.54	1.66	.312
62PLPBH-8	1/2	7/8	1	.66	2.04	.375

Vi. Guard





62PLP Unequal Union

	-				
Part number	Tube 1 size (In.)	Tube 2 size (In.)	0.D.	L	Flow dia. D
62PLP-5/32-2	5/32	1/8	.375	1.41	.094
62PLP-4-2	1/4	1/8	.500	1.43	.094
62PLP-4-5/32	1/4	5/32	.500	1.43	.125
62PLP-4-6	1/4	3/8	.625	1.66	.188
62PLP-6-8	3/8	1/2	.750	1.82	.312

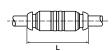




66PLPBH Female Bulkhead

Part number	Tube size (In.)	Pipe thd (NPTF)	C Hex	P Max.	L	Flow dia.D	Bkhd hole dia.
66PLPBH-5/32-4	5/32	1/4	11/16	.19	1.39	.125	1/2
66PLPBH-4-4	1/4	1/4	11/16	.24	1.35	.188	9/16
66PLPBH-6-6	3/8	3/8	1	.22	1.47	.312	7/8
66PLPBH-8-6	1/2	3/8	11/4	.35	1.56	.344	1



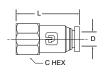


N57

HPB Equal Union

Part	Tube Size		
number	(mm)	L	
HPB4	4	33.0	
HPB5	5	34.5	
HPB6	6	36.0	
HPB8	8	38.0	
HPB10	10	48.0	
HPB12	12	48.0	
HPB14	14	54.0	





66PLP Female Connector

Part number	Tube size (In.)	Pipe thread (NPTF)	C Hex	L	Flow dia. D
66PLP-2-2	1/8	1/8	9/16	1.17	.094
66PLP-2-4	1/8	1/4	11/16	1.34	.094
66PLP-3-2	3/16	1/8	9/16	1.13	.156
66PLP-5/32-2	5/32	1/8	9/16	1.17	.125
66PLP-5/32-4	5/32	1/4	11/16	1.38	.125
66PLP-4-2	1/4	1/8	9/16	1.17	.188
66PLP-4-4	1/4	1/4	11/16	1.38	.188
66PLP-5-2	5/16	1/8	9/16	1.25	.250
66PLP-5-4	5/16	1/4	11/16	1.45	.250
66PLP-6-4	3/8	1/4	11/16	1.46	.312
66PLP-6-6	3/8	3/8	13/16	1.51	.312





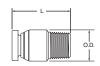


W68PLP Male Connector

Part number	Tube size (In.)	Pipe thd (NPTF)	C Hex	I	Flow dia. D
W68PLP-2-1	1/8	1/16	3/8	.79	.094
W68PLP-2-2	1/8	1/8	7/16	.79	.094
W68PLP-2-4	1/8	1/4	9/16	1.02	.094
W68PLP-3-2	3/16	1/8	7/16	.85	.156
W68PLP-3-4	3/16	1/4	9/16	1.01	.156
W68PLP-5/32-1	5/32	1/16		.88	.940
W68PLP-5/32-2	5/32	1/8	7/16	.80	.125
W68PLP-5/32-4	5/32	1/4	9/16	1.03	.125
W68PLP-4-1	1/4	1/16	1/2	1.07	.141
W68PLP-4-2	1/4	1/8	1/2	.89	.188
W68PLP-4-4	1/4	1/4	9/16	1.00	.188
W68PLP-4-6	1/4	3/8	3/4	1.04	.188
W68PLP-5-2	5/16	1/8	9/16	1.18	.250
W68PLP-5-4	5/16	1/4	9/16	1.04	.250
W68PLP-5-6	5/16	3/8	11/16	1.04	.250
W68PLP-6-2	3/8	1/8	5/8	1.21	.250
W68PLP-6-4	3/8	1/4	5/8	1.08	.312
W68PLP-6-6	3/8	3/8	11/16	1.02	.312
W68PLP-6-8	3/8	1/2	7/8	1.28	.312
W68PLP-8-4	1/2	1/4	13/16	1.44	.344
W68PLP-8-6	1/2	3/8	13/16	1.24	.344
W68PLP-8-8	1/2	1/2	7/8	1.35	.375
68PLP-5/32-4LT*	5/32	1/4-28	7/16	.88	.093
*SAF-LT Threads					

*SAE-LT Threads





68PLPR Round Body Male Connector

Part number	Tube size (In.)	Thread size NPTF	Internal hex broach	Body dia. O.D.	L	Flow dia.
68PLPR-2-0*	1/8	10-32	3/32	3/8"	.89	.094
68PLPR-5/32-0*	5/32	10-32	3/32	3/8"	.91	.094
68PLPR-4-0*	1/4	10-32	3/32	1/2"	.95	.094
W68PLPR-5/32-1	5/32	1/16	1/8	7/16"	.87	.125
W68PLPR-5/32-2	5/32	1/8	1/8	7/16"	.79	.125
W68PLPR-4-1	1/4	1/16	5/32	1/2"	1.06	.156
W68PLPR-4-2	1/4	1/8	3/16	1/2"	.88	.188
W68PLPR-4-4	1/4	1/4	3/16	5/8"	.99	.188

^{*10-32} seal is neoprene



164PLP Union Tee

Part number	Tube size (ln.)	L	Flow dia. D	
164PLP-2	1/8	.74	.094	
164PLP-3	3/16	.82	.156	
164PLP-5/32	5/32	.77	.125	
164PLP-4	1/4	.85	.188	
164PLP-5	5/16	.97	.250	
164PLP-6	3/8	1.01	.250	
164PLP-8	1/2	1.15	.375	

68PLP-X-0





Male Connector (Neoprene)								
Part number	Tube size (In.)	Pipe thread (NPTF)	C Hex	I	Flow dia. D			
68PLP-2-0	1/8	10x32	3/8	.92	.094			
68PLP-5/32-0	5/32	10x32						
68PLP-4-0	1/4	10x32	1/2	.96	.094			

165PLP Union Elbow

Tube size

(In.)

1/8

5/32

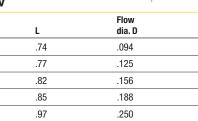
3/16

1/4

5/16

3/8

1/2



.312

.375

1.01

1.15







Part

number

165PLP-2

165PLP-3

165PLP-4

165PLP-5

165PLP-6

165PLP-8

165PLP-5/32

Air Preparation Products

Accessories



W169PLP Male Elbow Swivel 90°

Part number	Tube size (In.)	Pipe thread (NPTF)	C Hex	ı	N	Flow dia. D
W169PLP-2-1	1/8	1/16	3/8	.74	.93	.160
W169PLP-2-2	1/8	1/8	7/16	.74	.92	.094
169PLP-2-0*	1/8	10-32	3/8	.74	.74	.080
W169PLP-2-4	1/8	1/4	9/16	.74	1.10	.094
W169PLP-3-2	3/16	1/8	7/16	.82	.92	.156
W169PLP-5/32-1	5/32	1/16	3/8	.84	.93	.160
W169PLP-5/32-2	5/32	1/8	7/16	.77	.92	.125
W169PLP-5/32-4	5/32	1/4	9/16	.77	1.10	.125
169PLP-5/32-0*	5/32	10-32	3/8	.85	.74	.080
W169PLP-4-1	1/4	1/16	3/8	.84	.93	.160
W169PLP-4-2	1/4	1/8	7/16	.85	.92	.156
W169PLP-4-4	1/4	1/4	9/16	.85	1.10	.156
W169PLP-4-6	1/4	3/8	11/16	.85	1.19	.156
169PLP-4-0*	1/4	10-32	3/8	.85	.74	.080
W169PLP-5-2	5/16	1/8	9/16	.97	1.02	.250
W169PLP-5-4	5/16	1/4	9/16	.97	1.24	.250
W169PLP-6-2	3/8	1/8	9/16	1.01	1.02	.250
W169PLP-6-4	3/8	1/4	9/16	1.01	1.24	.250
W169PLP-6-6	3/8	3/8	11/16	1.01	1.24	.250
W169PLP-6-8	3/8	1/2	7/8	1.01	1.48	.250
W169PLP-8-4	1/2	1/4	9/16	1.15	1.28	.312
W169PLP-8-6	1/2	3/8	11/16	1.15	1.31	.312
W169PLP-8-8	1/2	1/2	7/8	1.15	1.52	.312

^{*10-32} seal is neoprene

W169PLPNS Male Elbow 90°

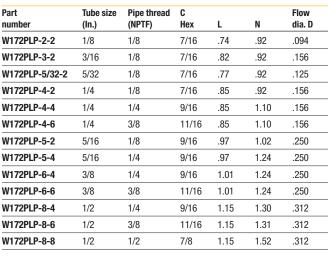
Part number	Tube size (In.)	Pipe thread (NPTF)	L	N	Flow dia. D
W169PLPNS-2-2	1/8	1/8	.74	.67	.094
W169PLPNS5/32-2	5/32	1/8	.77	.67	.125
W169PLPNS5/32-4	5/32	1/4	.77	.87	.125
W169PLPNS-4-2	1/4	1/8	.85	.67	.188
W169PLPNS-4-4	1/4	1/4	.85	.87	.188
W169PLPNS-5-2	5/16	1/8	.97	.75	.234
W169PLPNS-5-4	5/16	1/4	.97	.94	.250
W169PLPNS-6-4	3/8	1/4	1.01	.94	.312
W169PLPNS-6-6	3/8	3/8	1.01	1.01	.312
W169PLPNS-6-8	3/8	1/2	1.01	1.27	.312
W169PLPNS-8-6	1/2	3/8	1.15	1.00	.375
W169PLPNS-8-8	1/2	1/2	1.15	1.27	.375
169PLPNS532-4LT*	5/32	1/4-28	.60	.48	.090





Tube size (In.)	Pipe thread (NPTF)	C Hex	L	N	Flow Dia. D
1/8	1/8	7/16	.74	.92	.094
5/32	1/8	7/16	.77	.92	.125
1/4	1/8	7/16	.85	.92	.156
1/4	1/4	9/16	.85	1.10	.156
1/4	3/8	11/16	.85	1.24	.156
5/16	1/8	9/16	.97	1.02	.250
5/16	1/4	9/16	.97	1.24	.250
3/8	1/4	9/16	1.01	1.24	.250
3/8	3/8	11/16	1.01	1.24	.250
1/2	3/8	11/16	1.15	1.31	.312
1/2	1/2	7/8	1.15	1.52	.312
	(In.) 1/8 5/32 1/4 1/4 1/4 5/16 5/16 3/8 3/8 1/2	(in.) (NPTF) 1/8	(In.) (NPTF) Hex 1/8 1/8 7/16 5/32 1/8 7/16 1/4 1/8 7/16 1/4 1/4 9/16 1/4 3/8 11/16 5/16 1/8 9/16 5/16 1/4 9/16 3/8 1/4 9/16 3/8 3/8 11/16 1/2 3/8 11/16	(in.) (NPTF) Hex L 1/8 1/8 7/16 .74 5/32 1/8 7/16 .77 1/4 1/8 7/16 .85 1/4 1/4 9/16 .85 1/4 3/8 11/16 .85 5/16 1/8 9/16 .97 5/16 1/4 9/16 .97 3/8 1/4 9/16 1.01 3/8 3/8 11/16 1.01 1/2 3/8 11/16 1.15	(in.) (NPTF) Hex L N 1/8 1/8 7/16 .74 .92 5/32 1/8 7/16 .77 .92 1/4 1/8 7/16 .85 .92 1/4 1/4 9/16 .85 1.10 1/4 3/8 11/16 .85 1.24 5/16 1/8 9/16 .97 1.02 5/16 1/4 9/16 .97 1.24 3/8 1/4 9/16 1.01 1.24 3/8 3/8 11/16 1.01 1.24 1/2 3/8 11/16 1.15 1.31

W172PLP Male **Branch Tee Swivel**







Air Preparation Products **Accessories**

Drains

Lockout Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

Quick Couplings

Hose Products

Fitting

Ν

Airline Accessories



62PW Union (Nickel Plated)

Part	Tube size	Tube size					
number	(In.)	0.D.	L	dia. D			
62PW-4	1/4	.500	1.43	.188			
62PW-5	5/16	.562	1.65	.250			
62PW-6	3/8	.625	1.66	.312			
62PW-8	1/2	.750	1.82	.375			

62PWBH Bulkhead Union (Nickel Plated)



Part number	Tube size (In.)	Bulkhead hole dia. B	C Hex	P Max.	L	D
62PWBH-4	1/4	9/16	11/16	.29	1.43	.188
62PWBH-5	5/16	5/8	3/4	.60	1.65	.250
62PWBH-6	3/8	3/4	7/8	.54	1.66	.312
62PWBH-8	1/2	7/8	1	.66	2.04	.375

66PW Female Connector (Nickel Plated)



Part number	Tube size (In.)	Pipe thread (NPTF)	C Hex	L	Flow dia. D	
66PW-4-2	1/4	1/8	9/16	1.17	.188	
66PW-4-4	1/4	1/4	11/16	1.38	.188	
66PW-5-2	5/16	1/8	9/16	1.25	.250	
66PW-5-4	5/16	1/4	11/16	1.45	.250	
66PW-6-4	3/8	1/4	11/16	1.46	.312	
66PW-6-6	3/8	3/8	13/16	1.51	.312	

66PWBH Female Bulkhead (Nickel Plated)



Part number	Tube size (In.)	Thread (NPTF)	C Hex	P Max.	L	Flow dia. D	Bulkhead hole dia.
66PWBH-4-4	1/4	1/4	11/16	.24	1.35	.188	9/16
66PWBH-6-6	3/8	3/8	1	.22	1.47	.312	7/8
66PWBH-8-6	1/2	3/8	11/4	.35	1.56	.344	1

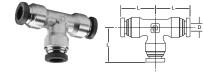
W68PW Male Connector (Nickel Plated)





Part number	Tube Size (In.)	Thread (NPTF)	C Hex	L	Flow dia. D
W68PW-4-2	1/4	1/8	1/2	.89	.188
W68PW-4-4	1/4	1/4	9/16	1.00	.188
W68PW-4-6	1/4	3/8	3/4	1.04	.188
W68PW-5-2	5/16	1/8	9/16	1.18	.250
W68PW-5-4	5/16	1/4	9/16	1.04	.250
W68PW-5-6	5/16	3/8	11/16	1.04	.250
W68PW-6-2	3/8	1/8	5/8	1.21	.250
W68PW-6-4	3/8	1/4	5/8	1.08	.312
W68PW-6-6	3/8	3/8	11/16	1.02	.312
W68PW-6-8	3/8	1/2	7/8	1.28	.312
W68PW-8-4	1/2	1/4	13/16	1.44	.344
W68PW-8-6	1/2	3/8	13/16	1.24	.344
W68PW-8-8	1/2	1/2	7/8	1.35	.375
W68PW-8-8	1/2	1/2	7/8	1.35	.37

164PW Union Tee (Nickel Plated)



Part number	Tube size (In.)	L	Flow dia. D
164PW-4	1/4	.85	.188
164PW-5	5/16	.97	.250
164PW-6	3/8	1.01	.250
164PW-8	1/2	1.15	.375

165PW Union Elbow (Nickel Plated)



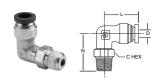
Part Tube size number (In.)		L	Flow dia. D	
165PW-4	1/4	.85	.188	
165PW-5	5/16	.97	.250	
165PW-6	3/8	1.01	.312	
165PW-8	1/2	1.15	.375	





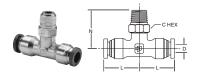
Air Preparation Products **Accessories**

W169PW Male Elbow Swivel 90° (Nickel Plated)



Part number	Pipe size (In.)	Thread (NPTF)	C Hex	L	N	Flow dia. D
W169PW-4-2	1/4	1/8	7/16	.85	.92	.156
W169PW-4-4	1/4	1/4	9/16	.85	1.10	.156
W169PW-4-6	1/4	3/8	11/16	.85	1.19	.156
W169PW-5-2	5/16	1/8	9/16	.97	1.02	.250
W169PW-5-4	5/16	1/4	9/16	.97	1.24	.250
W169PW-6-2	3/8	1/8	9/16	1.01	1.02	.250
W169PW-6-4	3/8	1/4	9/16	1.01	1.24	.250
W169PW-6-6	3/8	3/8	11/16	1.01	1.24	.250
W169PW-6-8	3/8	1/2	7/8	1.01	1.48	.250
W169PW-8-4	1/2	1/4	9/16	1.15	1.28	.312
W169PW-8-6	1/2	3/8	11/16	1.15	1.31	.312
W169PW-8-8	1/2	1/2	7/8	1.15	1.52	.312

W172PW Male Branch Tee Swivel (Nickel Plated)



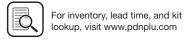
Part number	Pipe size (In.)	Thread (NPTF)	C Hex	L	N	Flow dia. D
W172PW-4-2	1/4	1/8	7/16	.85	.92	.156
W172PW-4-4	1/4	1/4	9/16	.85	1.10	.156
W172PW-4-6	1/4	3/8	11/16	.85	1.10	.156
W172PW-5-2	5/16	1/8	9/16	.97	1.02	.250
W172PW-5-4	5/16	1/4	9/16	.97	1.24	.250
W172PW-6-4	3/8	1/4	9/16	1.01	1.24	.250
W172PW-6-6	3/8	3/8	11/16	1.01	1.24	.250
W172PW-8-4	1/2	1/4	9/16	1.15	1.30	.312
W172PW-8-6	1/2	3/8	11/16	1.15	1.31	.312
W172PW-8-8	1/2	1/2	7/8	1.15	1.52	.312

W171PW Male Run Tee Swivel (Nickel Plated)



Part number	Tube Size (In.)	Pipe Thread (NPTF)	C Hex	L	N	Flow Dia. D
W171PW-4-2	1/4	1/8	7/16	.85	.92	.156
W171PW-4-4	1/4	1/4	9/16	.85	1.10	.156
W171PW-4-6	1/4	3/8	11/16	.85	1.24	.156
W171PW-5-2	5/16	1/8	9/16	.97	1.02	.250
W171PW-5-4	5/16	1/4	9/16	.97	1.24	.250
W171PW-6-4	3/8	1/4	9/16	1.01	1.24	.250
W171PW-6-6	3/8	3/8	11/16	1.01	1.24	.250
W171PW-8-6	1/2	3/8	11/16	1.15	1.31	.312
W171PW-8-8	1/2	1/2	7/8	1.15	1.52	.312





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Air Preparation Products **Accessories**

Pipe Fittings & Adapters

Drain

Lockout Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

Quick Couplings

Hose Products

ings

	207ACBH Anchor Coupling	207P Pipe Coupling	208P Reducer Coupling	209P Pipe Bushing	210P Lock Nut
Industrial Pipe Fittings					
	Page N54	Page N54	Page N54	Page N54	Page N54
211P Square-head Plug	212P Union	213P Cap	215PN Close Nipple	215PNL Long Nipple	216P Hex Nipple
Page N54	Page N54	Page N55	Page N55	Page N55	Page N55
218P Hex-Head Plug	219P Countersunk Plug	220P Slotted-Head Plug	222P Adapter	1200P-2200P Union Elbow	1202P-2202P Street Elbow
Page N55	Page N55	Page N56	Page N56	Page N56	Page N56
1203P-2203P Union Tee	1204P Male Elbow	2224P Male Branch Tee	2225P Street Tee	1201P-2201P 45° Female Elbow	2205P Cross
Page N56	Page N56	Page N57	Page N57	Page N57	Page N57
2214P 45° Street Elbow					
Page N57					







Pipe Fittings

All pipe fittings meet functional requirements of SAE J530 and SAE J531. Threads are made to Dryseal standards.

Pipe thread assembly guide (turns method) for Dryseal threads with pre-applied Vibra Seal

Straight Fittings

- 1. Tighten external thread into the internal thread.
- 2. Tighten an additional 2 revolutions with a wrench up to 1/2 in. male pipe thread. Above 1/2 in., 1-1/2 to 2-1/2 revolutions.

Elbow or Tee Fittings

- 1. Tighten external thread into the internal thread.
- 2. Tighten an additional 1 to 1-1/2 revolutions with a wrench.
- 3. Tighten fitting, Clockwise, to Align with Tubing (never counter clockwise).

Note: To minimize the possibility of a leaking threaded joint after assembling male to female pipe threads, neither end should be backed out (loosened) once the assembly has been made.

Operating information

Pressure Range: Up to 1,000 psi

Temperature Range: -65°F to 250°F

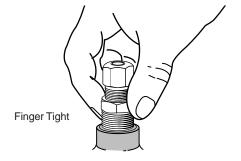
Tube sizes: inch 1/8, 1/4, 3/8, 1/2, 3/4, 1

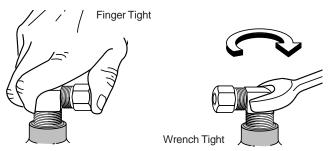
Material specifications

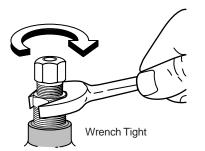
Tube material	Copper, brass, iron pipe
Fittings:	CA345, CA360, CA377
Fittings:	CA345, CA360, CA377

Nomenclature

Example:
2 1 214 P - 2 - 2
Extrusion —
Forging (not shown)
45° street elbow
Pipe —
1/8" pipe thread
1/8" pipe thread

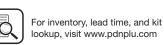






Clockwise to align









Air Preparation Products **Accessories**

Pipe Fittings

Lockout Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

Quick Couplings

Products Hose



207ACBH Anchor Coupling

Part number	Female pipe thread	Straight thread	Max. bulk head P	B Hex	C Hex	L	Blkhd hole dia. H	Flow dia. D
207ACBH-2	1/8	5/8-18	.89	7/8	15/16	1.50	5/8	.339
207ACBHS-2	1/8	5/8-18	.35	7/8	15/16	.96	5/8	.339
207ACBH-4	1/4	3/4-16	.81	1	1-1/8	1.50	3/4	.441
207ACBHS-4	1/4	3/4-16	.26	1	1	.94	3/4	.441
207ACBH-6	3/8	1-14	.62	1-1/8	1-1/4	1.31	1	.571
207ACBH-8	1/2	1-1/8-14	.75	1-1/4	1-3/8	1.50	1-1/8	.703
207ACBH-12	3/4	1-5/16-12	.65	1-1/2	1-1/2	1.50	1-5/16	.906
207ACBH-16*	1	1-5/8-14	1.00	2	2	1.68	1-5/8	1.140

^{*}Lock washer not available





207P Coupling

Part number	Pipe thread	C Hex	L	Flow dia. D
207P-2	1/8	9/16	.75	.339
207P-4	1/4	3/4	1.12	.441
207P-6	3/8	7/8	1.12	.571
207P-8	1/2	1-1/16	1.50	.703
207P-12	3/4	1-3/8	1.53	.906

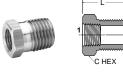




208P Reducer Coupling

Part number	1 Pipe thread	2 Pipe thread	C Hex	L	Flow dia. D
208P-4-2	1/4	1/8	3/4	.97	.339
208P-6-4	3/8	1/4	7/8	1.16	.441
208P-8-4	1/2	1/4	1-1/16	1.28	.441
208P-8-6	1/2	3/8	1-1/16	1.38	.571
208P-12-6	3/4	3/8	1-3/8	1.32	.571
208P-12-8	3/4	1/2	1-3/8	1.50	.703

209P Bushing



Part number	1 Pipe thread	2 Pipe thread	C Hex	L	Flow dia. D
209P-4-2	1/8	1/4	9/16	.75	.339
209P-6-2	1/8	3/8	11/16	.75	.339
209P-6-4	1/4	3/8	3/4	.75	.441
209P-8-2	1/8	1/2	7/8	1.00	.339
209P-8-4	1/4	1/2	7/8	1.00	.441
209P-8-6	3/8	1/2	7/8	1.00	.571
209P-12-2	1/8	3/4	1-1/8	1.00	.339
209P-12-4	1/4	3/4	1-1/8	1.00	.441
209P-12-6	3/8	3/4	1-1/8	1.00	.571
209P-12-8	1/2	3/4	1-1/8	1.00	.703
209P-16-8	1/2	1	1-3/8	1.31	.703
209P-16-12	3/4	1	1-3/8	1.31	.906

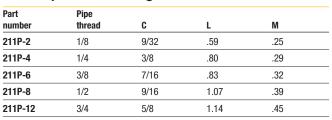
210P Lock Nut



Part number	Pipe thread	C Hex		
210P-2	1/8 NPSL	11/16	.19	
210P-4	1/4 NPSL	7/8	.25	
210P-6	3/8 NPSL	1	.25	
210P-8	1/2 NPSL	1-1/8	.25	

211P Square-Head Plug









212P Union

N64

Part	Pipe	C				
number	thread	Hex	L	D		
212P-4	1/4	1-3/16	1.54	.441		
212P-6	3/8	1-1/4	1.76	.571		





Pipe Fittings

Air Preparation Products **Accessories**





	•			
Part number	Pipe thread	C Hex	L	
213P-2	1/8	9/16	.50	
213P-4	1/4	11/16	.63	
213P-6	3/8	13/16	.63	
213P-8	1/2	1-1/16	.87	

1-1/4





CHEX

Drains

Lockout Valves

AirGuard

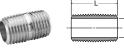
Mufflers

Ball Valve / Plug Valves

Accessories

216P Hex Nipple

Part number	Pipe thread	C Hex	L	Flow dia. D	
216P-2	1/8	7/16	.97	.220	
216P-4	1/4	9/16	1.38	.314	
216P-6	3/8	11/16	1.41	.440	
216P-8	1/2	7/8	1.81	.564	
216P-12	3/4	1-1/16	1.81	.752	



.89

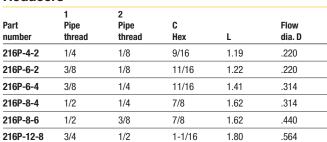
215PN Close Nipple

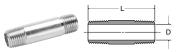
3/4

213P-12

Part number	Pipe thread	L	Flow dia. D	
215PN-2	1/8	.75	.281	
215PN-4	1/4	.88	.375	
215PN-6	3/8	1.00	.500	
215PN-8	1/2	1.13	.625	
215PN-12	3/4	1.31	.750	

216P Hex Nipple Reducers





215PNL Long Nipple						
Part number	Pipe thread	L	Flow dia. D			
215PNL-2-15	1/8	1-1/2	.250			
215PNL-4-15	1/4	1-1/2	.375			
215PNL-6-15	3/8	1-1/2	.500			
215PNL-8-15	1/2	1-1/2	.625			
215PNL-2-20	1/8	2	.250			
215PNL-4-20	1/4	2	.375			
215PNL-6-20	3/8	2	.500			
215PNL-8-20	1/2	2	.625			
215PNL-2-25	1/8	2-1/2	.250			
215PNL-4-25	1/4	2-1/2	.375			
215PNL-6-25	3/8	2-1/2	.500			
215PNL-8-25	1/2	2-1/2	.625			
215PNL-2-30	1/8	3	.250			
215PNL-4-30	1/4	3	.375			
215PNL-6-30	3/8	3	.500			
215PNL-8-30	1/2	3	.625			
215PNL-2-35	1/8	3-1/2	.250			
215PNL-4-35	1/4	3-1/2	.375			
215PNL-6-35	3/8	3-1/2	.500			
215PNL-8-35	1/2	3-1/2	.625			

218P Hex-Head Plug

Part number	Pipe thread	C Hex	L
218P-2	1/8	7/16	.560
218P-4	1/4	9/16	.747
218P-6	3/8	11/16	.780
218P-8	1/2	7/8	.970
218P-12	3/4	1-1/16	1.054

219P Countersunk **Hex-Head Plug**

	•			
Part number	Pipe thread	C Hex	L	
219P-2	1/8	3/16	.30	
219P-4	1/4	1/4	.46	
219P-6	3/8	5/16	.46	
219P-8	1/2	3/8	.61	
219P-12	3/4	9/16	.62	





Air Preparation Products **Accessories**

Pipe Fittings

Drains

Lockout Valves

AirGuard

Mufflers

Ball Valve / Plug Valves

Quick Couplings

Hose Products

Fittings



Airline Accessories



220P Slotted-Head Plug

Part	Pipe		
number	thread	L	
220P-2	1/8	.31	
220P-4	1/4	.42	
220P-6	3/8	.43	





222P Adapter

	-				
Part number	1 Pipe thread	2 Pipe thread	C Hex	L	Flow Dia. D
222P-2-2	1/8	1/8	9/16	.88	.220
222P-4-2	1/4	1/8	3/4	1.06	.220
222P-4-4	1/4	1/4	3/4	1.25	.314
222P-6-2	3/8	1/8	7/8	1.10	.220
222P-6-4	3/8	1/4	7/8	1.25	.314
222P-6-6	3/8	3/8	7/8	1.25	.440
222P-8-4	1/2	1/4	1	1.47	.314
222P-8-6	1/2	3/8	1-1/16	1.47	.440
222P-8-8	1/2	1/2	1-1/16	1.66	.564
222P-12-6	3/4	3/8	1-3/8	1.50	.440
222P-12-8	3/4	1/2	1-3/8	1.69	.564
222P-12-12	3/4	3/4	1-3/8	1.69	.752

1200P 2200P M

1200P-2200P 90° Union Elbow

Part number	Pipe thread	М	Flow dia. D	
1200P-2-2	1/8	.56	.329	
2200P-2-2	1/8	.55	.339	
1200P-4-4	1/4	.81	.441	
2200P-4-4	1/4	.78	.441	
1200P-6-6	3/8	.84	.571	
2200P-6-6	3/8	.84	.571	
2200P-8-8	1/2	1.07	.703	



1202P-2202P 90° Street Elbow

202P M 2202P M D N N N N N N N N N N N N N N N N N N		
1	D	D

Part	1 Pipe	2 Pipe			Flow
number	thread	thread	M	N	dia. D
1202P-2-2	1/8	1/8	.81	.56	.22
2202P-2-2	1/8	1/8	.62	.48	.22
2202PA-2-2*	1/8	1/8	.66	.48	.22
2202P-4-2	1/4	1/8	.72	.45	.23
1202P-4-4	1/4	1/4	1.08	.69	.31
2202P-4-4	1/4	1/4	.91	.45	.34
2202PA-4-4*	1/4	1/4	.91	.72	.31
2202P-4-6	1/4	3/8	.97	.78	.43
1202P-6-4	3/8	1/4	1.25	.78	.31
1202P-6-6	3/8	3/8	1.25	.78	.42
2202P-6-6	3/8	3/8	.98	.54	.41
2202PA-6-6*	3/8	3/8	.97	.78	.43

^{*}Meets SAE dimensions



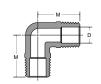


1203P-2203P Union Tee

1203P	2203P

Part number	Pipe thread	L	М	Flow dia. D
1203P-2	1/8	1.12	.56	.339
2203P-2	1/8	1.06	.53	.339
1203P-4	1/4	1.38	.69	.441
2203P-4	1/4	1.52	.76	.441
2203P-6	3/8	1.68	.84	.571
1203P-8	1/2	2.14	1.07	.703
2203P-8	1/2	2.14	1.07	.703
2203P-12	3/4	2.28	1.14	.906

Flhow



1204P Male Elbow

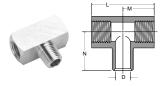
Part number	Pipe thread	М	Flow dia. D	
1204P-2	1/8	.71	.220	
1204P-4	1/4	1.09	.312	
1204P-6	3/8	1.09	.408	
1204P-8	1/2	1.41	.502	

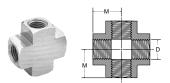




Air Preparation Products

Accessories





Drains

Lockout Valves

AirGuard

Ball Valve / Plug Valves

2224P Male Branch Tee

Part number	Pipe thread	L	М	N	Flow dia. D
2224P-2	1/8	1.06	.53	.66	.220
2224P-4	1/4	1.52	.76	.91	.314
2224P-6	3/8	1.68	.84	.97	.440
2224P-8	1/2	2.18	1.09	1.25	.564
2224P-12	3/4	2.32	1.16	1.38	.752

2205P Cross

Part number	Pipe thread	М	Flow dia. D	
2205P-2	1/8	.53	.339	
2205P-4	1/4	.75	.441	
2205P-6	3/8	.81	.571	
2205P-8	1/2	1.07	.703	
2205P-12	3/4	1.14	.906	



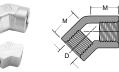
2225P Street Tee

Part number	Pipe thread	М	N	Flow dia. D
2225P-2	1/8	.53	.66	.220
2225P-4	1/4	.76	.91	.314
2225P-6	3/8	.84	.98	.440
2225P-8	1/2	1.07	1.26	.564
2225P-12	3/4	1.14	1.38	.752

2214P 45° Street Elbow

Part number	Pipe thread	М	N	Flow Dia. D
2214P-2-2	1/8	.38	.50	.220
2214P-4-4	1/4	.54	.70	.314
2214P-6-6	3/8	.56	.78	.440
2214P-8-8	1/2	.73	1.00	.564

1201P 2201P

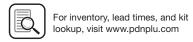


N67

1201P-2201P 45° Female Elbow

Part number	Pipe thread	М	Flow dia. D	
2201P-2-2	1/8	.43	.339	
1201P-8-8	1/2	.89	.703	

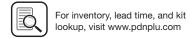




Part Number Index, Safety Guide, Offer of Sale

Part Number Index	02-018
Safety Guide	020-021
Offer of Sale	O23





Air Preparation Products **Part Number Index**

Model No.	Section / Page No.	Model No.	Section / Page No.	Model No.	Section / Page No.	Model No.	Section / Page No.
003393001	8M	06B22A13A2BC	E44	06S249B	E48	10F01ED	D4, J12
003393002	8M	06B32A13A2BCG.	E44	06S253B	E48	10F03ED	D4, J12
003393003	8M	06E12A13AC	E26	06T249A	E50	10F05ED	D4, J12
003393004	8M	06E14A13AC	E26	06T253A	E50	10F07ED	D4, J12
02F1BA	J2	06E16A13AC	E26	07A32A13A2BD	E42	10F11ED	D4, J12
02FA06A	J8	06E18A13AC	E26	07A42A13A2BD	E42	10F13ED	D4, J12
02FA10A	J8	06E22A13AC	E26	07B32A13A2BD	E44	10F15ED	D4, J12
02FA22A	J8	06E24A13AC	E26	07B42A13A2BD	E44	10F17ED	D4, J12
02L1B	J38	06E26A13AC	E26	07E32A13AC	E28	1155H30	N8
02L2B	J38	06E28A13AC	E26	07E34A13AC	E28	118Y51	K39
02LFB	J38	06E32A13AC	E26	07E36A13AC	E28	11F12EC	E10
045020002	N14	06E34A13AC	E26	07E38A13AC	E28	11F14EC	E10
045040004	N14	06E36A13AC	E26	07E42A13AC	E28	11F16EC	E10
045060060	N14	06E38A13AC	E26	07E44A13AC	E28	11F18EC	E10
045080080	N14	06F12AC	E4	07E46A13AC	E28	11F22EC	E10
045120012	N14	06F14AC	E4	07E48A13AC	E28	11F24EC	E10
045160016	N14	06F16AC	E4	07F32AC	E6	11F26EC	E10
047020002	N15	06F18AC	E4	07F34AC	E6	11F28EC	E10
047040004	N15	06F22AC	E4	07F36AC	E6	11F32EC	E10
047060006	N15	06F24AC	E4	07F38AC	E6	11F34EC	E10
047080008	N15	06F26AC	E4	07F42AC	E6	11F36EC	E10
047120012	N15	06F28AC	E4	07F44AC	E6	11F38EC	E10
047160016	N15	06F32AC	E4	07F46AC	E6	11R115PC	E20, K50
047200020	N15	06F34AC	E4	07F48AC	E6	11R121PC	E20, K50
047240024	N15	06F36AC	E4	07G32A13A2BD	E42	11R215PC	E20, K50
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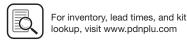
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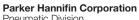
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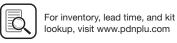
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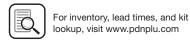


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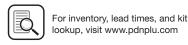




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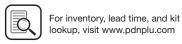
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Safety Guide For Selecting And Using Pneumatic Division Products And Related Accessories

∕!\ WARNING:

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF PNEUMATIC DIVISION PRODUCTS, ASSEMBLIES OR RELATED ITEMS ("PRODUCTS") CAN CAUSE DEATH, PERSONAL INJURY, AND PROPERTY DAMAGE. POSSIBLE CONSEQUENCES OF FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THESE PRODUCTS INCLUDE BUT ARE NOT LIMITED TO:

- Unintended or mistimed cycling or motion of machine members or failure to cycle
- Work pieces or component parts being thrown off at high speeds.
- Failure of a device to function properly for example, failure to clamp or unclamp an associated item or device.
- Explosion
- Suddenly moving or falling objects.
- Release of toxic or otherwise injurious liquids or gasses.

Before selecting or using any of these Products, it is important that you read and follow the instructions below.

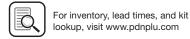
1. GENERAL INSTRUCTIONS

- **1.1. Scope:** This safety guide is designed to cover general guidelines on the installation, use, and maintenance of Pneumatic Division Valves, FRLs (Filters, Pressure Regulators, and Lubricators), Vacuum products and related accessory components.
- **1.2. Fail-Safe:** Valves, FRLs, Vacuum products and their related components can and do fail without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of associated valves, FRLs or Vacuum products will not endanger persons or property.
- **1.3 Relevant International Standards:** For a good guide to the application of a broad spectrum of pneumatic fluid power devices see: ISO 4414:1998, Pneumatic Fluid Power General Rules Relating to Systems. See www.iso.org for ordering information.
- **1.4. Distribution:** Provide a copy of this safety guide to each person that is responsible for selection, installation, or use of Valves, FRLs or Vacuum products. Do not select, or use Parker valves, FRLs or vacuum products without thoroughly reading and understanding this safety guide as well as the specific Parker publications for the products considered or selected.
- 1.5. User Responsibility: Due to the wide variety of operating conditions and applications for valves, FRLs, and vacuum products Parker and its distributors do not represent or warrant that any particular valve, FRL or vacuum product is suitable for any specific end use system. This safety guide does not analyze all technical parameters that must be considered in selecting a product. The user, through its own analysis and testing, is solely responsible for:
 - Making the final selection of the appropriate valve, FRL, Vacuum component, or accessory.
 - Assuring that all user's performance, endurance, maintenance, safety, and warning requirements are met and that the application presents no health or safety hazards.
 - Complying with all existing warning labels and / or providing all appropriate health and safety warnings on the equipment on which the valves, FRLs or Vacuum products are used; and,
 - Assuring compliance with all applicable government and industry standards.
- 1.6. Safety Devices: Safety devices should not be removed, or defeated.
- 1.7. Warning Labels: Warning labels should not be removed, painted over or otherwise obscured.
- **1.8. Additional Questions:** Call the appropriate Parker technical service department if you have any questions or require any additional information. See the Parker publication for the product being considered or used, or call 1-800-CPARKER, or go to www.parker.com, for telephone numbers of the appropriate technical service department.

2. PRODUCT SELECTION INSTRUCTIONS

- **2.1. Flow Rate:** The flow rate requirements of a system are frequently the primary consideration when designing any pneumatic system. System components need to be able to provide adequate flow and pressure for the desired application.
- **2.2. Pressure Rating:** Never exceed the rated pressure of a product. Consult product labeling, Pneumatic Division catalogs or the instruction sheets supplied for maximum pressure ratings.
- 2.3. Temperature Rating: Never exceed the temperature rating of a product. Excessive heat can shorten the life expectancy of a product and result in complete product failure.
- **2.4. Environment:** Many environmental conditions can affect the integrity and suitability of a product for a given application. Pneumatic Division products are designed for use in general purpose industrial applications. If these products are to be used in unusual circumstances such as direct sunlight and/or corrosive or caustic environments, such use can shorten the useful life and lead to premature failure of a product.
- 2.5. Lubrication and Compressor Carryover: Some modern synthetic oils can and will attack nitrile seals. If there is any possibility of synthetic oils or greases migrating into the pneumatic components check for compatibility with the seal materials used. Consult the factory or product literature for materials of construction.
- 2.6. Polycarbonate Bowls and Sight Glasses: To avoid potential polycarbonate bowl failures:
 - Do not locate polycarbonate bowls or sight glasses in areas where they could be subject to direct sunlight, impact blow, or temperatures outside of the rated range.
 - Do not expose or clean polycarbonate bowls with detergents, chlorinated hydro-carbons, keytones, esters or certain alcohols.
 - Do not use polycarbonate bowls or sight glasses in air systems where compressors are lubricated with fire resistant fluids such as phosphate ester and di-ester lubricants.





www.parker.com/pneumatics

Air Preparation Products Safety Guide

- 2.7. Chemical Compatibility: For more information on plastic component chemical compatibility see Pneumatic Division technical bulletins Tec-3, Tec-4, and Tec-5
- 2.8. Product Rupture: Product rupture can cause death, serious personal injury, and property damage.
 - Do not connect pressure regulators or other Pneumatic Division products to bottled gas cylinders.
 - Do not exceed the maximum primary pressure rating of any pressure regulator or any system component.
 - Consult product labeling or product literature for pressure rating limitations.

3. PRODUCT ASSEMBLY AND INSTALLATION INSTRUCTIONS

- 3.1. Component Inspection: Prior to assembly or installation a careful examination of the valves. FRLs or vacuum products must be performed. All components must be checked for correct style, size, and catalog number. DO NOT use any component that displays any signs of nonconformance.
- 3.2. Installation Instructions: Parker published Installation Instructions must be followed for installation of Parker valves, FRLs and vacuum components. These instructions are provided with every Parker valve or FRL sold, or by calling 1-800-CPARKER, or at www.parker.com.
- 3.3. Air Supply: The air supply or control medium supplied to Valves, FRLs and Vacuum components must be moisture-free if ambient temperature can drop below freezing

4. VALVE AND FRL MAINTENANCE AND REPLACEMENT INSTRUCTIONS

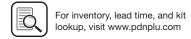
- 4.1. Maintenance: Even with proper selection and installation, valve, FRL and vacuum products service life may be significantly reduced without a continuing maintenance program. The severity of the application, risk potential from a component failure, and experience with any known failures in the application or in similar applications should determine the frequency of inspections and the servicing or replacement of Pneumatic Division products so that products are replaced before any failure occurs. A maintenance program must be established and followed by the user and, at minimum, must include instructions 4.2 through 4.9.
- **4.2.** Installation and Service Instructions: Before attempting to service or replace any worn or damaged parts consult the appropriate Service Bulletin for the valve or FRL in question for the appropriate practices to service the unit in question. These Service and Installation Instructions are provided with every Parker valve and FRL sold, or are available by calling 1-800-CPARKER, or by accessing the Parker web site at www.parker.com.
- 4.3. Lockout / Tagout Procedures: Be sure to follow all required lockout and tagout procedures when servicing equipment. For more information see: OSHA Standard - 29 CFR, Part 1910.147, Appendix A, The Control of Hazardous Energy - (Lockout / Tagout)
- 4.4. Visual Inspection: Any of the following conditions requires immediate system shut down and replacement of worn or damaged
 - Air leakage: Look and listen to see if there are any signs of visual damage to any of the components in the system. Leakage is an indication of worn or damaged components.
 - Damaged or degraded components: Look to see if there are any visible signs of wear or component degradation.
 - Kinked, crushed, or damaged hoses. Kinked hoses can result in restricted air flow and lead to unpredictable system behavior.
 - Any observed improper system or component function: Immediately shut down the system and correct malfunction.
 - Excessive dirt build-up: Dirt and clutter can mask potentially hazardous situations.

Caution: Leak detection solutions should be rinsed off after use.

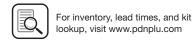
4.5. Routine Maintenance Issues:

- · Remove excessive dirt, grime and clutter from work areas.
- Make sure all required guards and shields are in place.
- 4.6. Functional Test: Before initiating automatic operation, operate the system manually to make sure all required functions operate properly and safely.
- 4.7. Service or Replacement Intervals: It is the user's responsibility to establish appropriate service intervals. Valves, FRLs and vacuum products contain components that age, harden, wear, and otherwise deteriorate over time. Environmental conditions can significantly accelerate this process. Valves, FRLs and vacuum components need to be serviced or replaced on routine intervals. Service intervals need to be established based on:
 - Previous performance experiences.
 - Government and / or industrial standards.
 - When failures could result in unacceptable down time, equipment damage or personal injury risk.
- **4.8. Servicing or Replacing of any Worn or Damaged Parts:** To avoid unpredictable system behavior that can cause death, personal injury and property damage:
 - Follow all government, state and local safety and servicing practices prior to service including but not limited to all OSHA Lockout Tagout procedures (OSHA Standard - 29 CFR, Part 1910.147, Appendix A, The Control of Hazardous Energy - Lockout / Tagout).
 - Disconnect electrical supply (when necessary) before installation, servicing, or conversion.
 - Disconnect air supply and depressurize all air lines connected to system and Pneumatic Division products before installation, service,
 - Installation, servicing, and / or conversion of these products must be performed by knowledgeable personnel who understand how pneumatic products are to be applied.
 - · After installation, servicing, or conversions air and electrical supplies (when necessary) should be connected and the product tested for proper function and leakage. If audible leakage is present, or if the product does not operate properly, do not put product or system into use.
 - · Warnings and specifications on the product should not be covered or painted over. If masking is not possible, contact your local representative for replacement labels.
- 4.9. Putting Serviced System Back into Operation: Follow the guidelines above and all relevant Installation and Maintenance Instructions supplied with the valve FRL or vacuum component to insure proper function of the system.









Air Preparation Products

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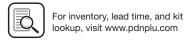
The goods, services or work (referred to as the "Products") offered by **Parker-Hannifin Corporation**, its subsidiaries, groups, divisions, and authorized distributors ("Seller") are offered for sale at prices indicated in the offer, or as may be established by Seller. The offer to sell the Products and acceptance of Seller's offer by any customer ("Buyer") is contingent upon, and will be governed by all of the terms and conditions contained in this Offer of Sale. Buyer's order for any Products specified in Buyer's purchase document or Seller's offer, proposal or quote ("Quote") attached to the purchase order, when communicated to Seller verbally, or in writing, shall constitute acceptance of this offer.

- 1. <u>Terms and Conditions</u>. Seller's willingness to offer Products for sale or accept an order for Products is subject to the terms and conditions contained in this Offer of Sale or any newer version of the same, published by Seller electronically at www.parker.com/saleterms/. Seller objects to any contrary or additional terms or conditions of Buyer's order or any other document or other communication issued by Buyer.
- 2. <u>Price; Payment.</u> Prices stated on Seller's Quote are valid for thirty (30) days, except as explicitly otherwise stated therein, and do not include any sales, use, or other taxes or duties unless specifically stated. Seller reserves the right to modify prices to adjust for any raw material price fluctuations. Unless otherwise specified by Seller, all prices are F.C.A. Seller's facility (INCOTERMS 2010). Payment is subject to credit approval and payment for all purchases is due thirty (30) days from the date of invoice (or such date as may be specified by Seller's Credit Department). Unpaid invoices beyond the specified payment date incur interest at the rate of 1.5% per month or the maximum allowable rate under applicable law
- 3. Shipment; Delivery; Title and Risk of Loss. All delivery dates are approximate. Seller is not responsible for damages resulting from any delay. Regardless of the manner of shipment, delivery occurs and title and risk of loss or damage pass to Buyer, upon placement of the Products with the shipment carrier at Seller's facility. Unless otherwise stated, Seller may exercise its judgment in choosing the carrier and means of delivery. No deferment of shipment at Buyers' request beyond the respective dates indicated will be made except on terms that will indemnify, defend and hold Seller harmless against all loss and additional expense. Buyer shall be responsible for any additional shipping charges incurred by Seller due to Buyer's acts or omissions.
- 4. <u>Warranty</u>. Seller warrants that the Products sold hereunder shall be free from defects in material or workmanship for a period of twelve (12) months from the date of delivery or 2,000 hours of normal use, whichever occurs first. All prices are based upon the exclusive limited warranty stated above, and upon the following disclaimer: <u>DISCLAIMER OF WARRANTY</u>: THIS WARRANTY IS THE SOLE AND ENTIRE WARRANTY PERTAINING TO PRODUCTS PROVIDED. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS AND IMPLIED, INCLUDING DESIGN, MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
- 5. <u>Claims; Commencement of Actions</u>. Buyer shall promptly inspect all Products upon receipt. No claims for shortages will be allowed unless reported to the Seller within ten (10) days of delivery. No other claims against Seller will be allowed unless asserted in writing within thirty (30) days after delivery. Buyer shall notify Seller of any alleged breach of warranty within thirty (30) days after the date the defect is or should have been discovered by Buyer. Any claim or action against Seller based upon breach of contract or any other theory, including tort, negligence, or otherwise must be commenced within twelve (12) months from the date of the alleged breach or other alleged event, without regard to the date of discovery.
- 6. LIMITATION OF LIABILITY. IN THE EVENT OF A BREACH OF WARRANTY, SELLER WILL, AT ITS OPTION, REPAIR OR REPLACE A DEFECTIVE PRODUCT, OR REFUND THE PURCHASE PRICE WITHIN A REASONABLE PERIOD OF TIME. IN NO EVENT IS SELLER LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF, OR AS THE RESULT OF, THE SALE, DELIVERY, NON-DELIVERY, SERVICING, USE OR LOSS OF USE OF THE PRODUCTS OR ANY PART THEREOF, OR FOR ANY CHARGES OR EXPENSES OF ANY NATURE INCURRED WITHOUT SELLER'S WRITTEN CONSENT, WHETHER BASED IN CONTRACT, TORT OR OTHER LEGAL THEORY. IN NO EVENT SHALL SELLER'S LIABILITY UNDER ANY CLAIM MADE BY BUYER EXCEED THE PURCHASE PRICE OF THE PRODUCTS.
- 7. <u>User Responsibility.</u> The user, through its own analysis and testing, is solely responsible for making the final selection of the system and Product and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application and follow applicable industry standards and Product information. If Seller provides Product or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the Products or systems.
- 8. Loss to Buyer's Property. Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, will be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer ordering the items manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.
- 9. Special Tooling. A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture Products. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the Products, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller has the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.
- 10. <u>Buyer's Obligation; Rights of Seller</u>. To secure payment of all sums due or otherwise, Seller retains a security interest in all Products delivered to Buyer and this agreement is deemed to be a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect its security interest.
- 11. Improper Use and Indemnity. Buyer shall indemnify, defend, and hold Seller harmless from any losses, claims, liabilities, damages, lawsuits, judgments and costs

- (including attorney fees and defense costs), whether for personal injury, property damage, patent, trademark or copyright infringement or any other claim, brought by or incurred by Buyer, Buyer's employees, or any other person, arising out of: (a) improper selection, application, design, specification or other misuse of Products purchased by Buyer from Seller; (b) any act or omission, negligent or otherwise, of Buyer; (c) Seller's use of patterns, plans, drawings, or specifications furnished by Buyer to manufacture Products; or (d) Buyer's failure to comply with these terms and conditions. Seller shall not indemnify Buyer under any circumstance except as otherwise provided.
- 12. Cancellations and Changes. Buyer may not cancel or modify or cancel any order for any reason, except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage. Seller may change Product features, specifications, designs and availability.
- 13. <u>Limitation on Assignment</u>. Buyer may not assign its rights or obligations under this agreement without the prior written consent of Seller.
- 14. Force Majeure. Seller does not assume the risk and is not liable for delay or failure to perform any of Seller's obligations by reason of events or circumstances beyond its reasonable control (hereinafter "Events of Force Majeure"). Events of Force Majeure shall include without limitation: accidents, strikes or labor disputes, acts of any government or government agency, acts of nature, delays or failures in delivery from carriers or suppliers, shortages of materials, or any other cause beyond Seller's reasonable control.
- 15. Waiver and Severability. Failure to enforce any provision of this agreement will not invalidate that provision; nor will any such failure prejudice Seller's right to enforce that provision in the future. Invalidation of any provision of this agreement by legislation or other rule of law shall not invalidate any other provision herein. The remaining provisions of this agreement will remain in full force and effect.
- 16. <u>Termination.</u> Seller may terminate this agreement for any reason and at any time by giving Buyer thirty (30) days prior written notice. Seller may immediately terminate this agreement, in writing, if Buyer: (a) breaches any provision of this agreement (b) appoints a trustee, receiver or custodian for all or any part of Buyer's property (c) files a petition for relief in bankruptcy on its own behalf, or one if filed by a third party (d) makes an assignment for the benefit of creditors; or (e) dissolves its business or liquidates all or a majority of its assets.
- 17. Governing Law. This agreement and the sale and delivery of all Products are deemed to have taken place in, and shall be governed and construed in accordance with, the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to this agreement.
- 18. Indemnity for Infringement of Intellectual Property Rights. Seller is not liable for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Section. Seller will defend and indemnify Buyer against allegations of infringement of U.S. patents, U.S. trademarks, copyrights, trade dress and trade secrets ("Intellectual Property Rights"). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that a Product sold pursuant to this agreement infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If a Product is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Product, replace or modify the Product so as to make it noninfringing, or offer to accept return of the Product and refund the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller is not liable for claims of infringement based on information provided by Buyer, or directed to Products delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any Product sold hereunder The foregoing provisions of this Section constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.
- 19. Entire Agreement. This agreement contains the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter are herein merged. The terms contained herein may not be modified unless in writing and signed by an authorized representative of Seller.
- 20. Compliance with Laws. Buyer agrees to comply with all applicable laws, regulations, and industry and professional standards of care, including those of the United Kingdom, the United States of America, and the country or countries in which Buyer may operate, including without limitation the U. K. Bribery Act, the U.S. Foreign Corrupt Practices Act ("FCPA"), the U.S. Anti-Kickback Act ("Anti-Kickback Act") and the U.S. Food Drug and Cosmetic Act ("FDCA"), each as currently amended, and the rules and regulations promulgated by the U.S. Food and Drug Administration ("FDA"), and agrees to indemnify and hold harmless Seller from the consequences of any violation of such provisions by Buyer, its employees or agents. Buyer acknowledges that it is familiar with the provisions of the U. K. Bribery Act, the FCPA, the FDA, and the Anti-Kickback Act, and certifies that Buyer will adhere to the requirements thereof. In particular, Buyer represents and agrees that Buyer will not make any payment or give anything of value, directly or indirectly to any governmental official, any foreign political party or official thereof, any candidate for foreign political office, or any commercial entity or person, for the purpose of influencing such person to purchase Products or otherwise benefit the business of Seller.

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